

Crown<sup>®</sup>  
Heritage



FOR A BEAUTIFUL STAIR



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Note: Crown Heritage products are designed for interior use only.



*GEARScan is a patent pending sales tool by Crown Heritage. For more information contact your local Crown Heritage Representation.*

# STAIRS

## FOR A BEAUTIFUL STAIR

Make your stair the focal point of your beautiful home. Crown Heritage has beautifully designed wood and handcrafted forged iron collections that will accent any home design. From the beauty of the design to the unsurpassed craftsmanship, the exceptional stair products found within the pages of this book are where your beautiful stair can be found today.

# HOME

## FOR A BEAUTIFUL HOME



5360 Balusters  
& 4094NS Box Newels







ASCEND  
IN STYLE



# HANDCRAFTED FORGED IRON

Nine handcrafted collections bring together the style and design of forged iron with the warmth of wood for an exquisite look and design. With multiple options available, the ability to customize the style of any stairway is easily achieved with Crown Heritage.



*Pictured here with balusters  
1000, 1001 and 1002.*

# HANDCRAFTED FORGED IRON

Available in nominal sizes of 12mm = 1/2", 14mm = 9/16" and 19mm = 3/4"

Satin Black



Antique Nickel



Copper Vein



Rubbed Copper



Silver Vein



Oil Rubbed Bronze



Ash Gray

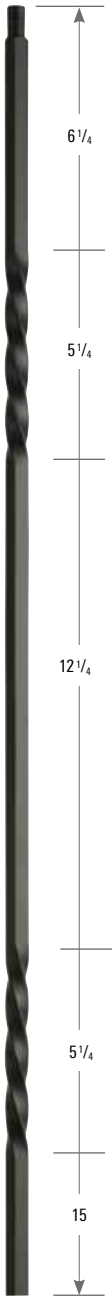


AVAILABLE IN  
SEVEN COLOR FINISHES

# PALERMO COLLECTION



1101 (Solid)  
3101 (Hollow)  
12mm










1102 (Solid)  
3102 (Hollow)  
12mm



1103 (Solid)  
12mm



1113 (Solid)  
12mm

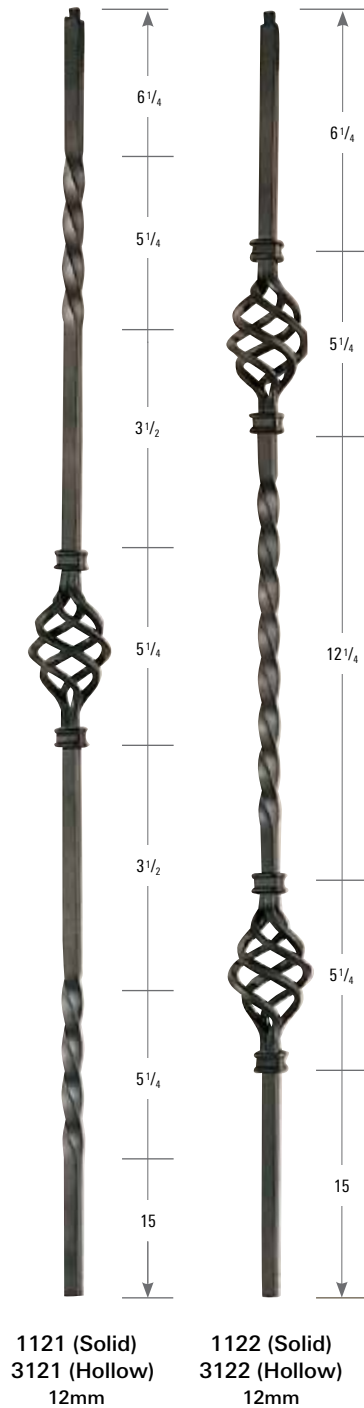
Item Number							
1101	•	•	•	•	•		
3101	•		•			•	•
1102	•	•	•	•	•		
3102	•		•			•	•
1103	•		•				
1113	•						
1121	•	•	•	•	•		
3121	•		•			•	•
1122	•	•	•	•	•		
3122	•		•			•	•
1190	•		•				
1191	•		•				



# PALERMO COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

## NEWELS



Pictured here with 1101 & 1113 balusters and 1190 newel.

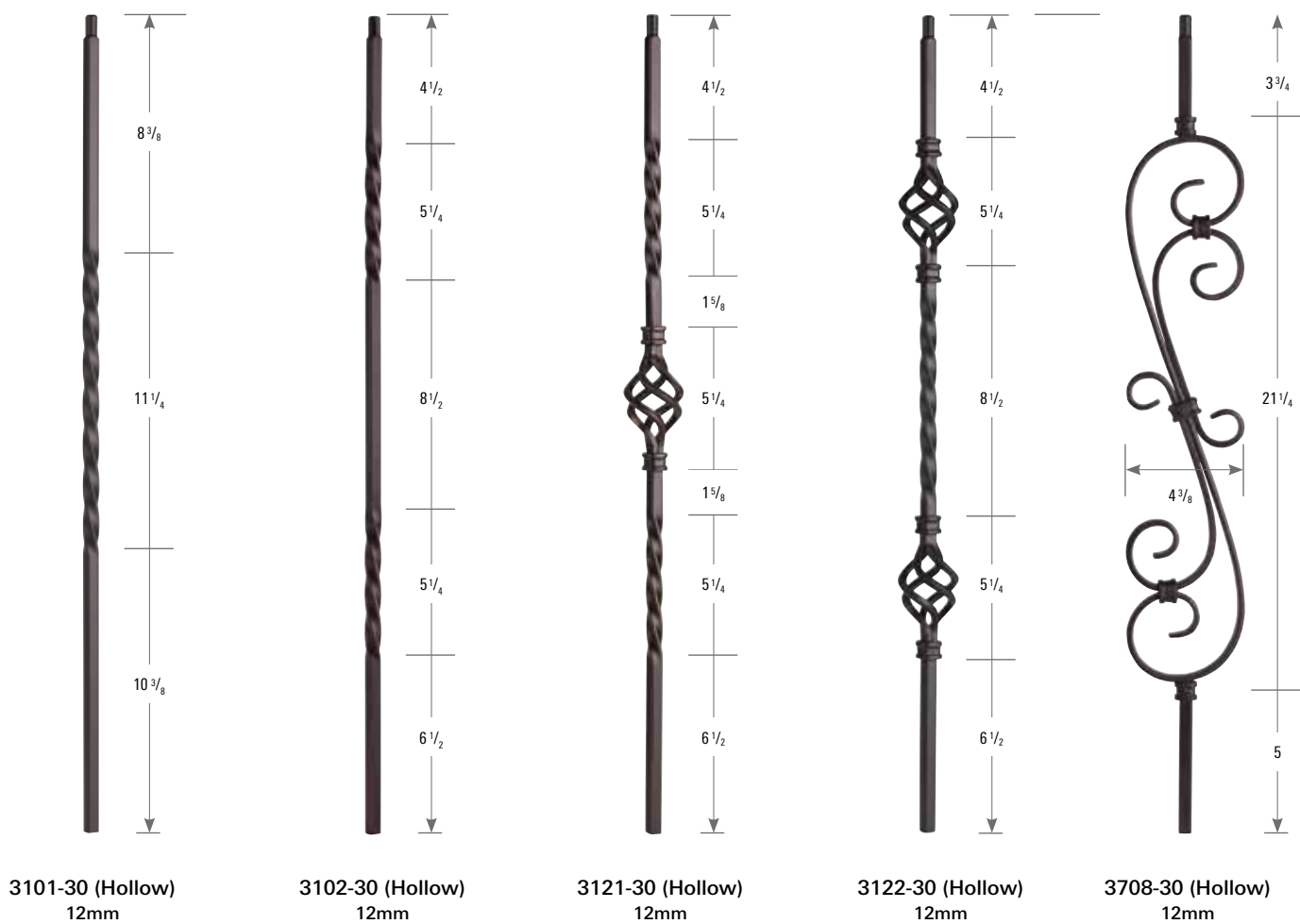


## 36" Iron Balusters

For your convenience 3101, 3102, 3121, 3122 and 3700 profiles are also available in 36" lengths. Ideal for balconies... just unwrap, install and go! Available in Satin Black.







# KNEE WALL BALUSTERS



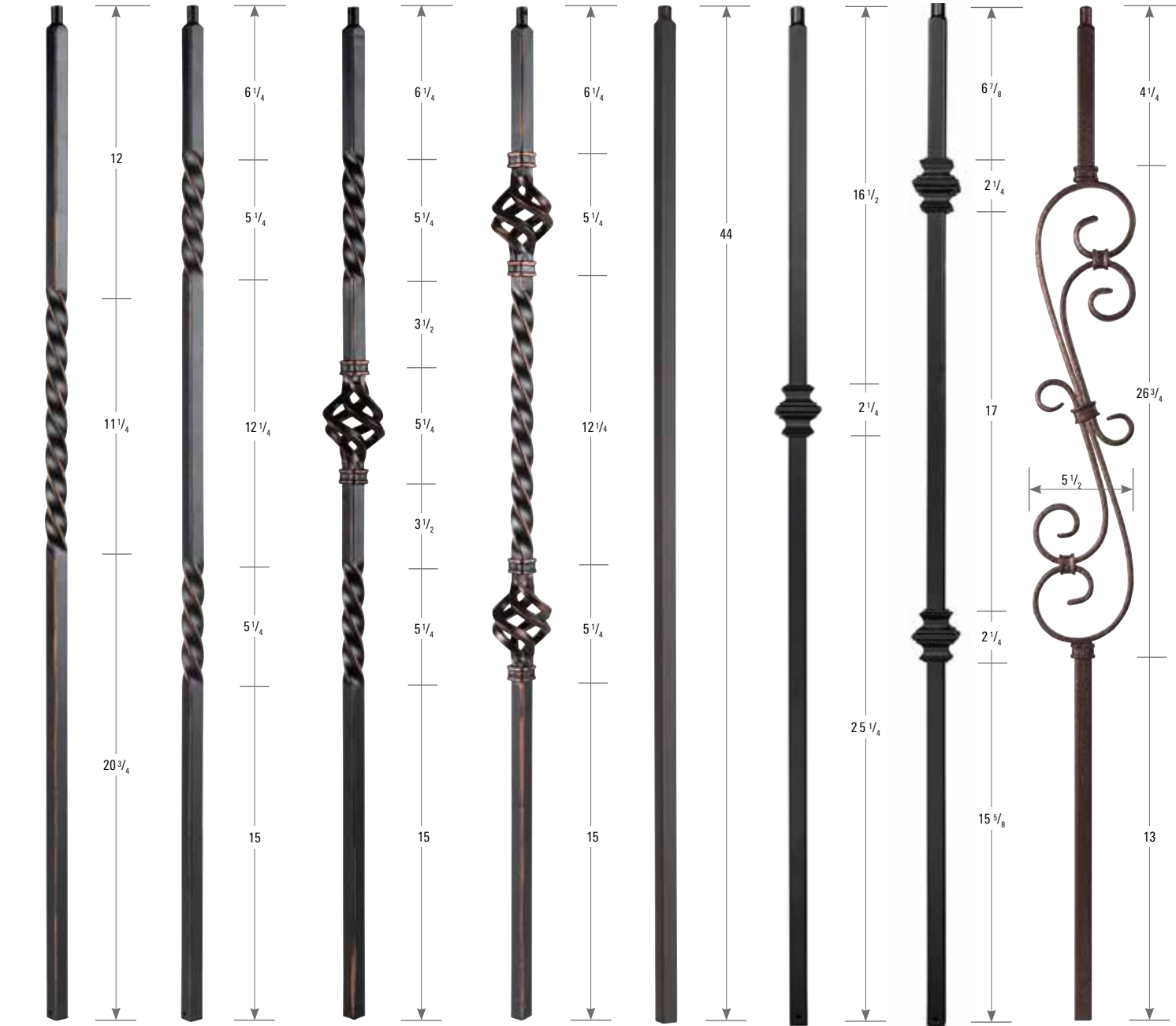
30" balusters are designed with tighter dimensions *specifically* for knee walls.

30" balusters are perfect for creating great visual style and alignment in a knee wall installation, while 44" balusters complement traditional landing heights.







Item Number						
3101	•		•			
3102	•		•			
3121	•		•			
3122	•		•			
3708	•		•			



# EXTRA LARGE HOLLOW BALUSTERS



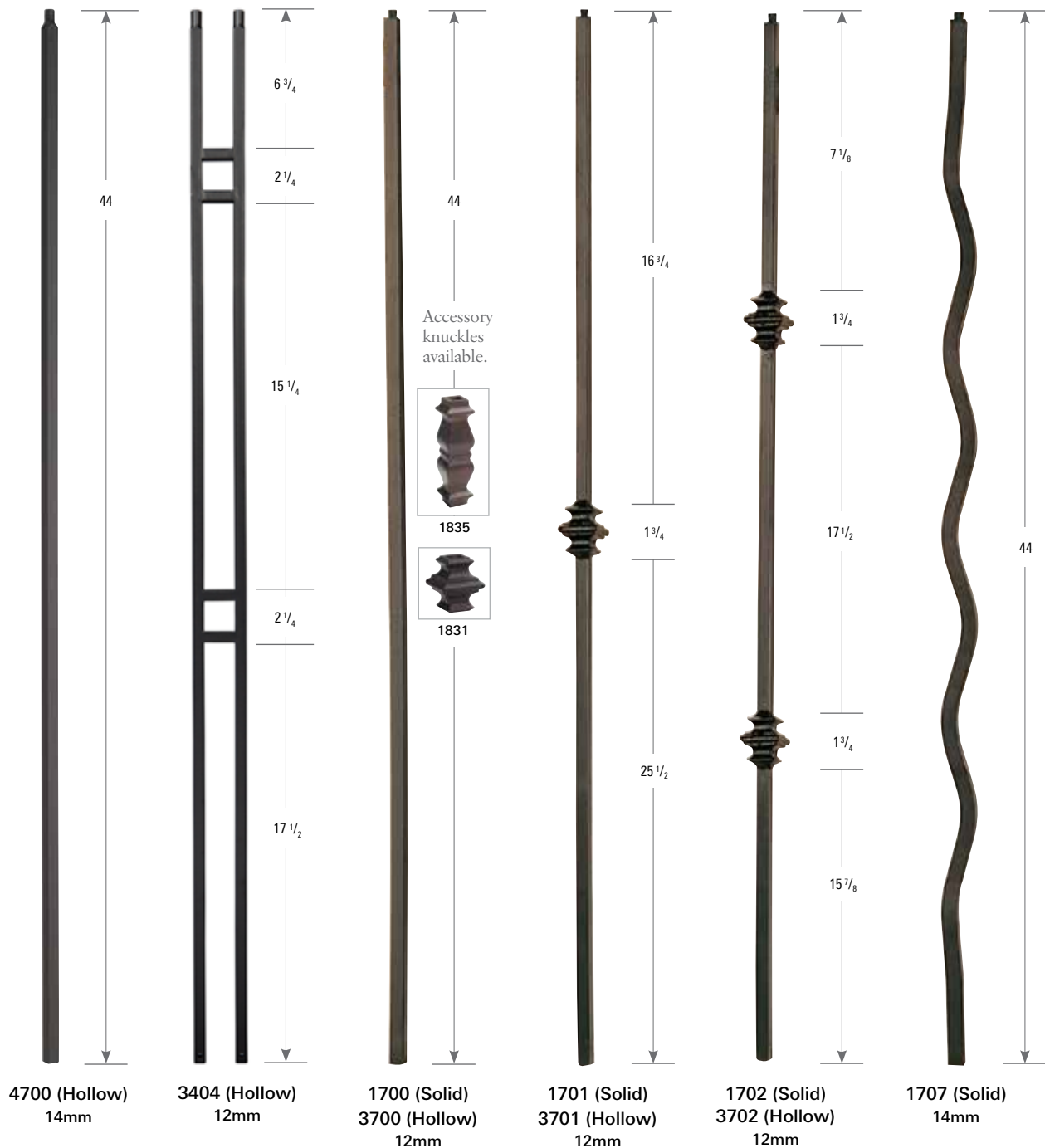
2101 (Hollow) 19mm    2102 (Hollow) 19mm    2121 (Hollow) 19mm    2122 (Hollow) 19mm    2700 (Hollow) 19mm    2701 (Hollow) 19mm    2702 (Hollow) 19mm    2708 (Hollow) 19mm








Item Number						
2101	•		•			
2102	•		•			
2121	•		•			
2122	•		•			
2700	•		•			
2701	•		•			
2702	•		•			
2708	•		•			





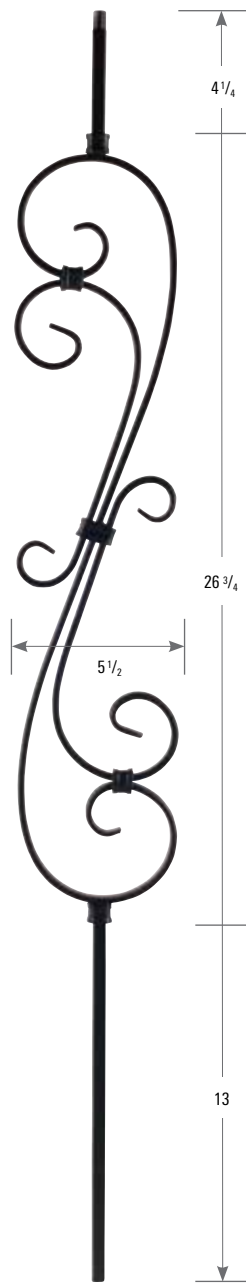
# SICILY COLLECTION



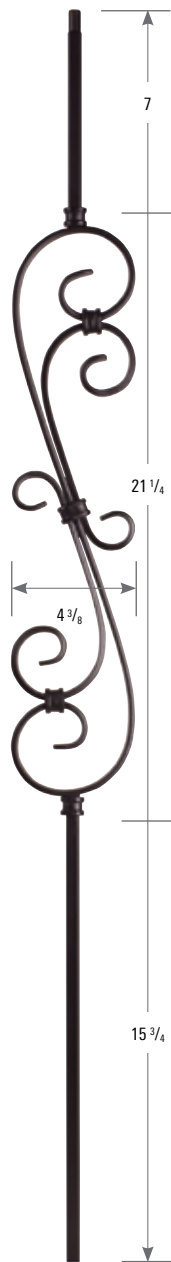
Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze	 Ash Gray
4700	•		•				
3404	•		•				
1700	•	•	•	•	•		
3700	•		•			•	•
1701	•	•	•			•	•
3701	•		•			•	•
1702	•	•	•			•	•
3702	•		•			•	•
1707	•						

# SICILY COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.



**1708 (Solid)**  
12mm









**3708 (Hollow)**  
12mm



**1750 (Solid)**  
12mm

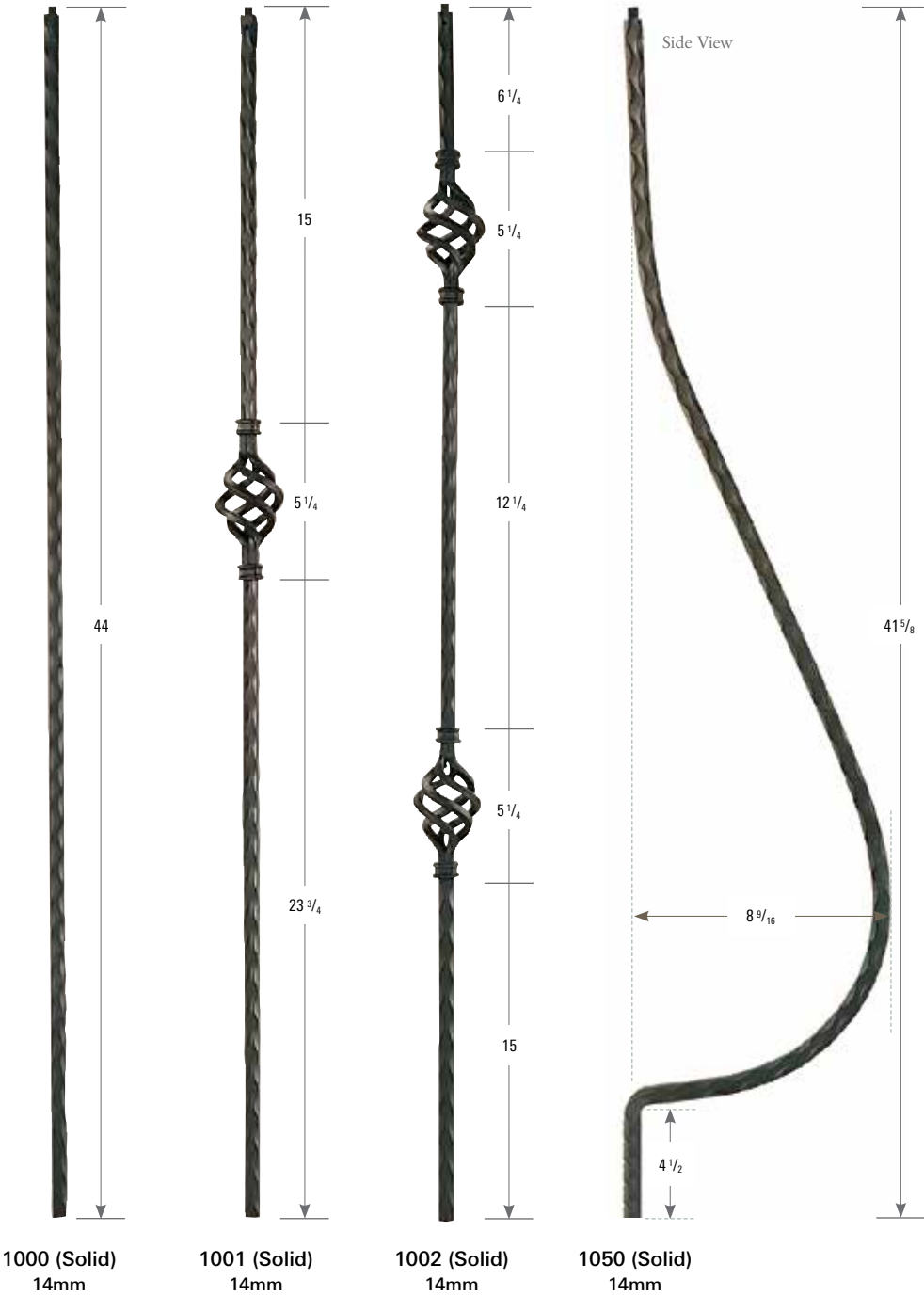








*Pictured here with  
3701 & 3702 balusters.*

Item Number						
1708	•		•			
3708	•		•			•
1750	•		•			

3/4" is included in the overall height for the pin tops on the balusters.

# MILAN COLLECTION



Item Number						
1000	•		•			
1001	•		•			
1002	•		•			
1050	•		•			
1051	•					
1053	•					
1090	•		•			
1091	•		•			

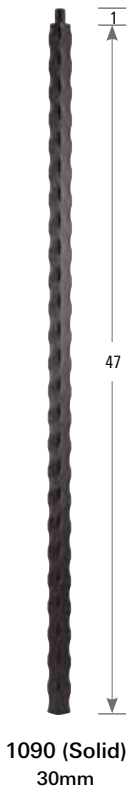


MILAN COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.



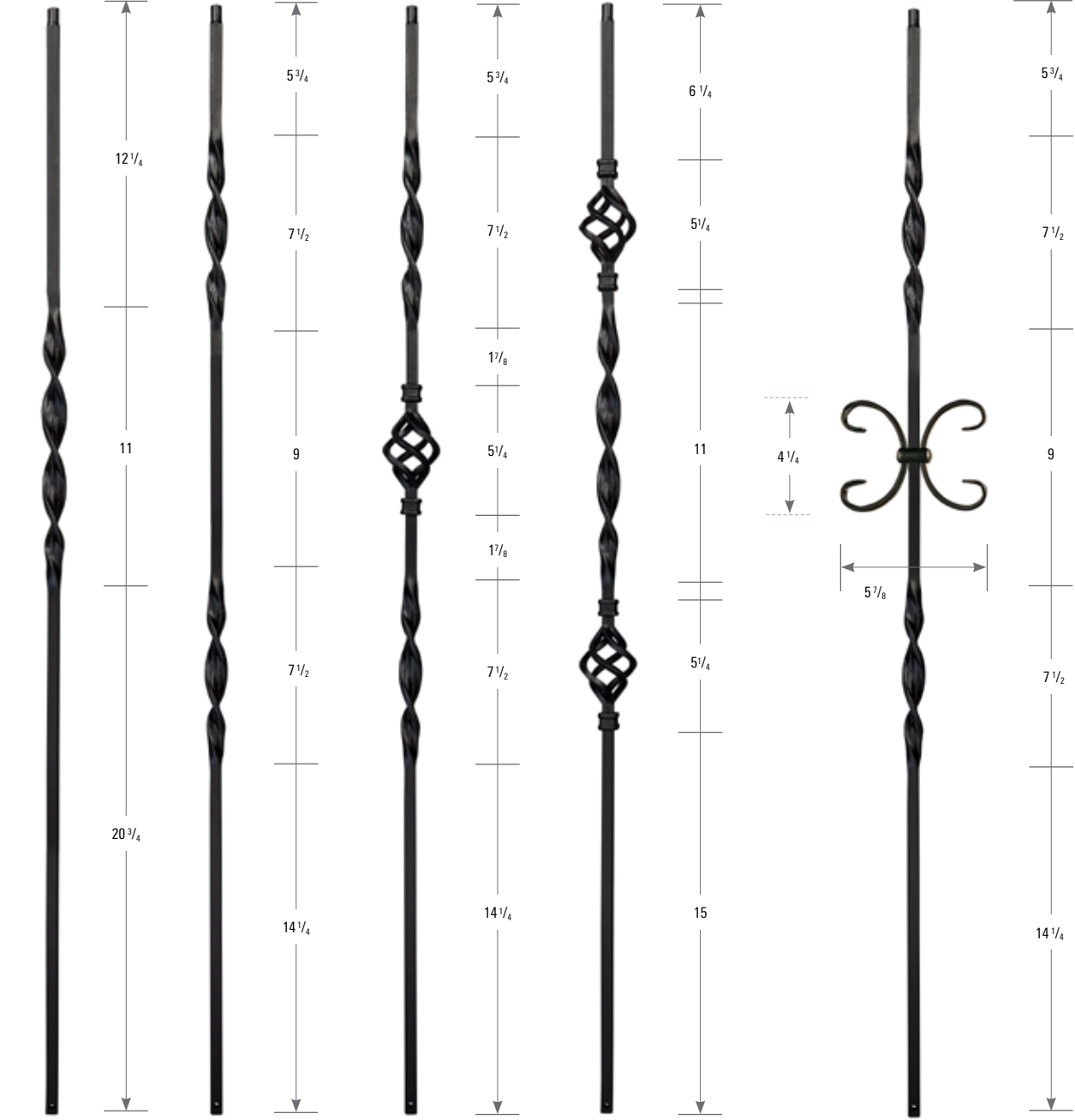
NEWELS









3/4" is included in the overall height for the pin tops on the balusters.



# VICENZA COLLECTION



1301 (Solid) 3301 (Hollow) 12mm      1302 (Solid) 3302 (Hollow) 12mm      3321 (Hollow) 12mm      3322 (Hollow) 12mm      1331(Solid) 3331 (Hollow) 12mm

Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1301	•		•			
3301	•		•			
1302	•		•			
3302	•		•			
3321	•		•			
3322	•		•			
1331	•		•			
3331	•		•			
1332	•		•			
3332	•		•			
1391	•					

## VICENZA COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.



### NEWEL



1391  
Newel

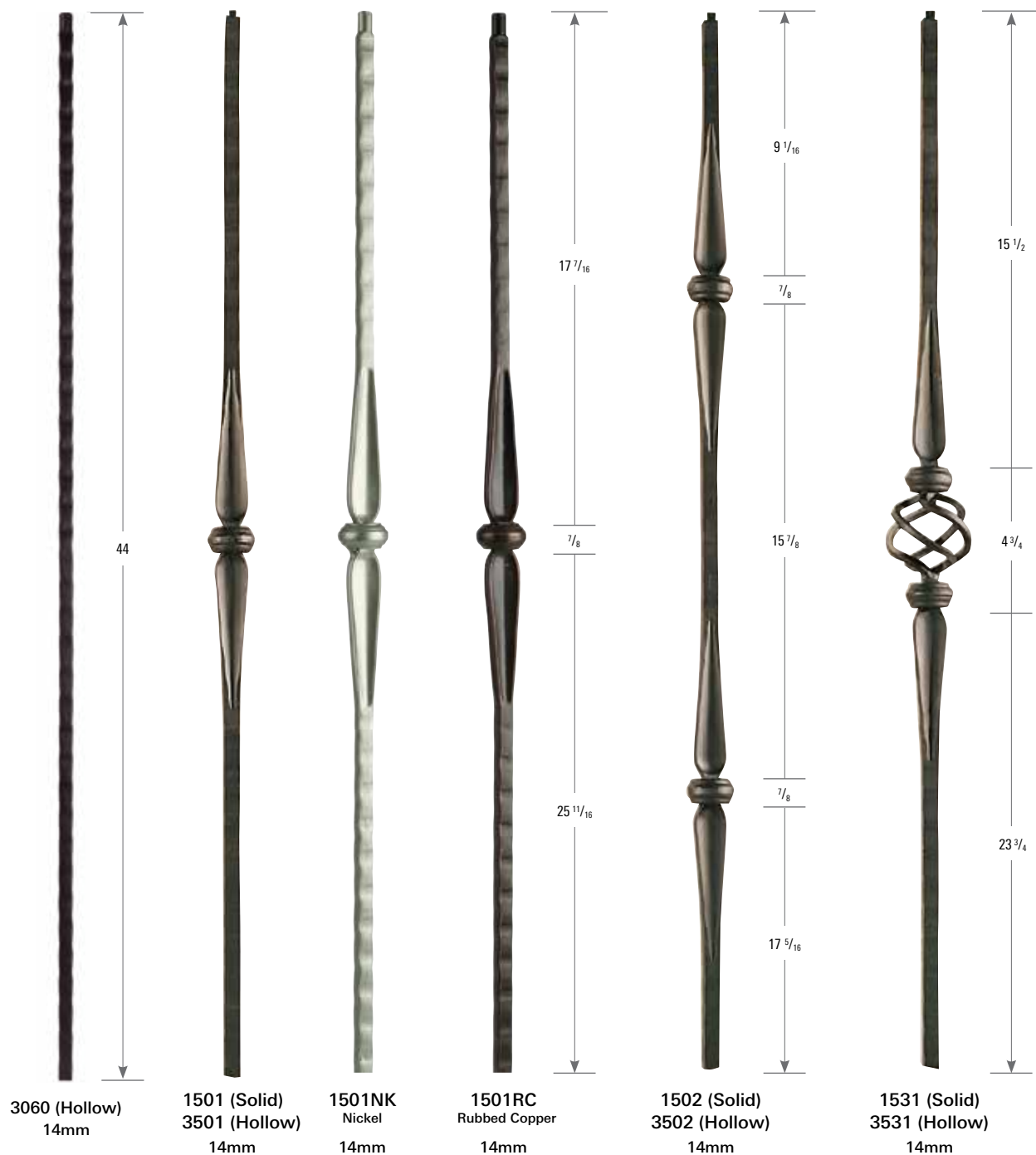








*Pictured here with 3821 & 3811 shoes and 1301 & 1302 balusters.*

*3/4" is included in the overall height for the pin tops on the balusters.*



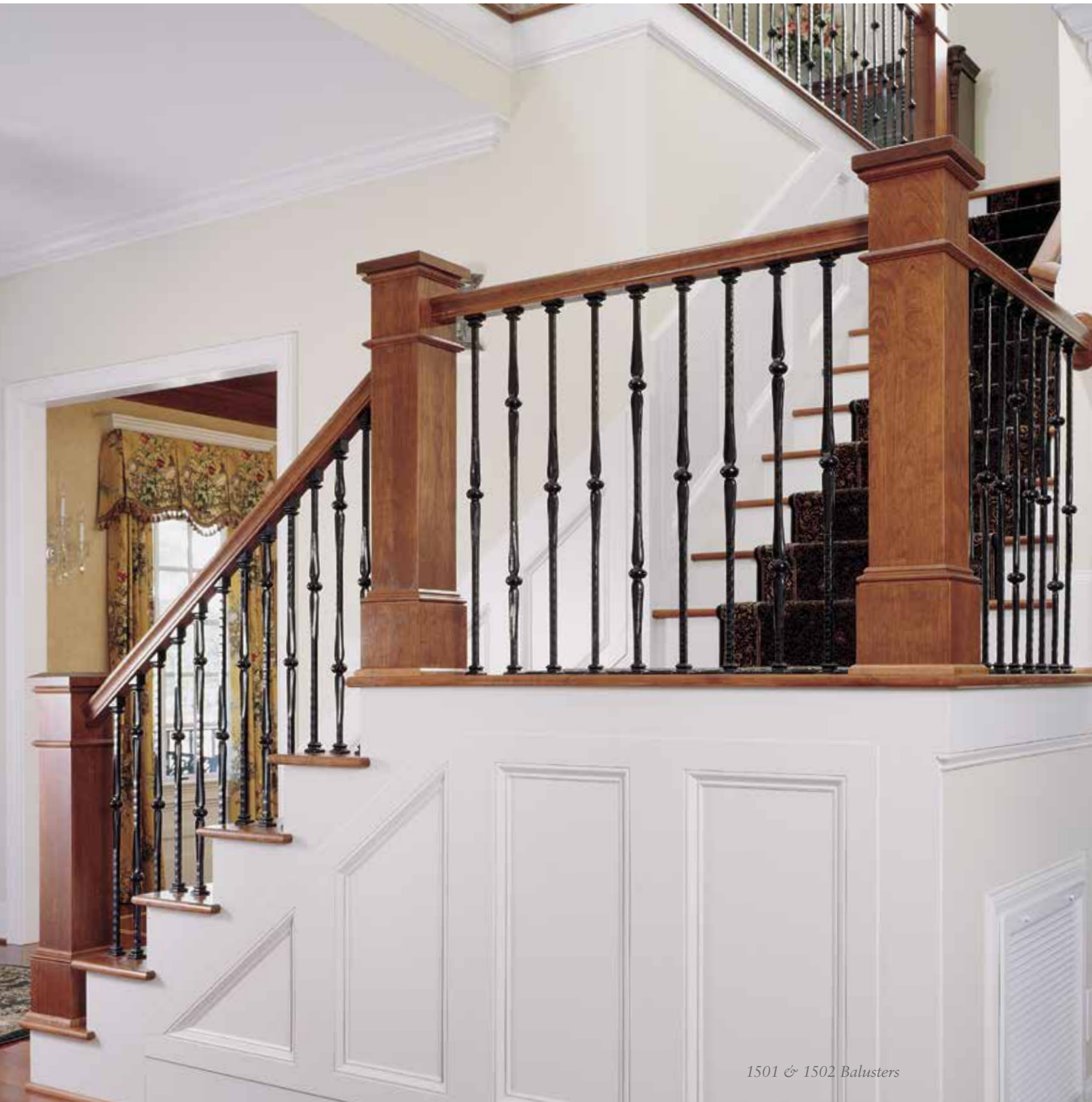
# MARSALA COLLECTION



Item Number						
3060	•		•			•
1501	•	•	•			
3501	•		•			•
1502	•	•	•			
3502	•		•			•
1531	•	•	•			
3531	•		•			•

## MARSALA COLLECTION

*Note: Not all images are to scale. | All dimensions in inches unless specified.*



*1501 & 1502 Balusters*

*3/4" is included in the overall height for the pin tops on the balusters.*

# FLORENCE COLLECTION

SOLID IRON BALUSTERS ONLY



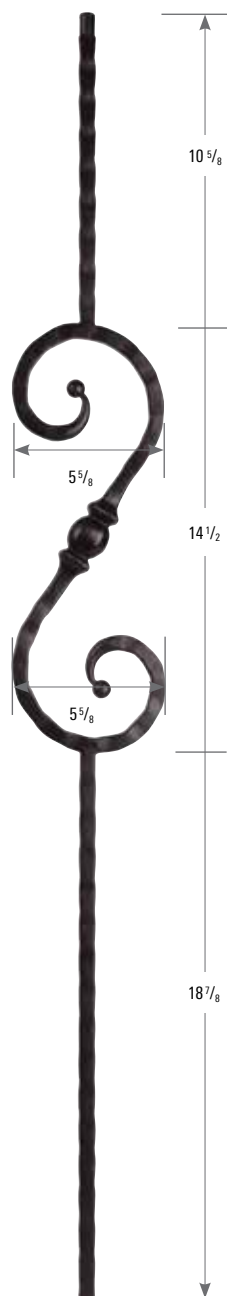
1060 (Solid)  
14mm









1061 (Solid)  
14mm



1062 (Solid)  
14mm



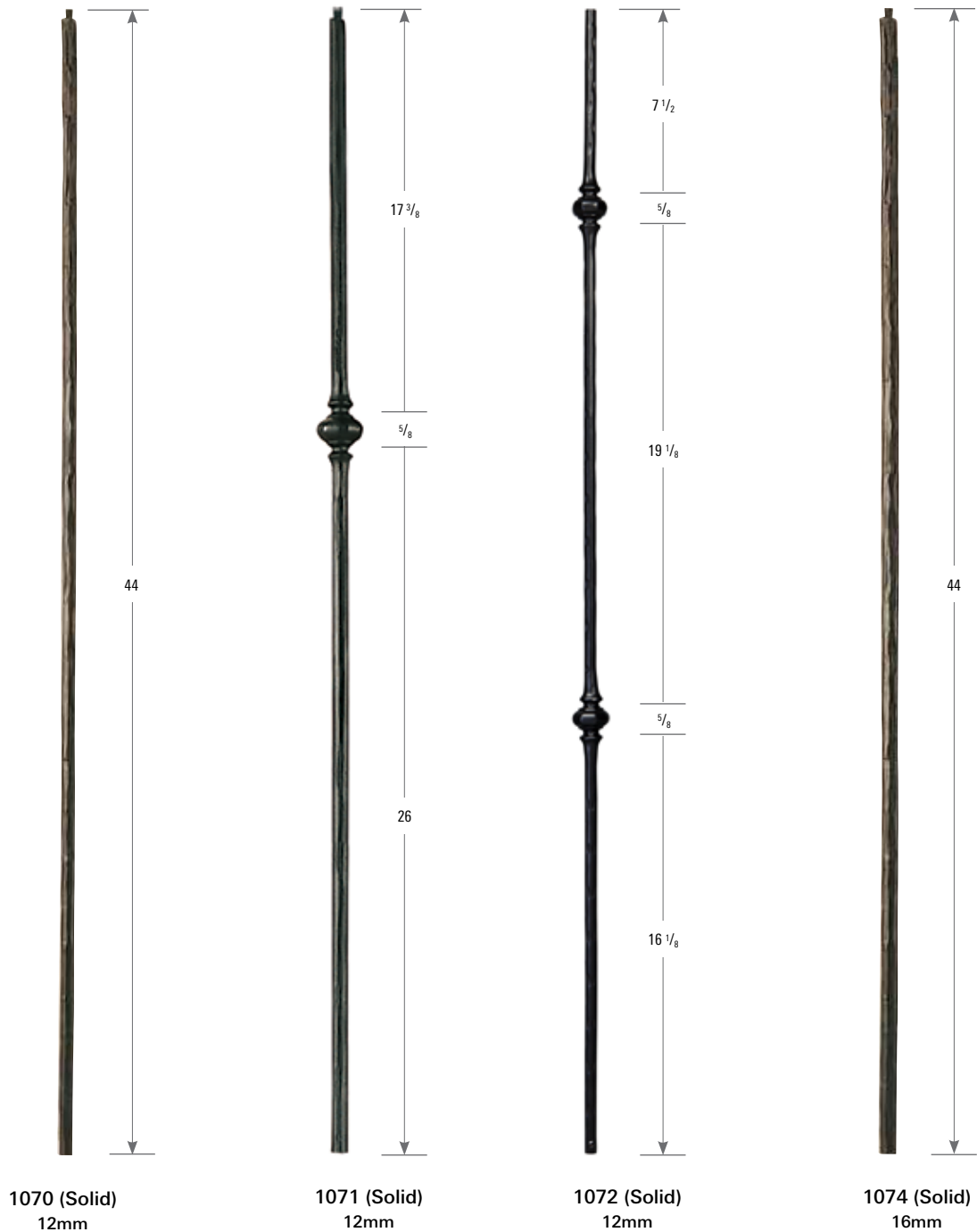
1068 (Solid)  
14mm

Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1060	•		•			
1061	•		•			
1062	•		•			
1068	•		•			
1070	•					
1071	•					
1072	•					
1074	•		•			



# FLORENCE COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.



## Hammered Round Balusters

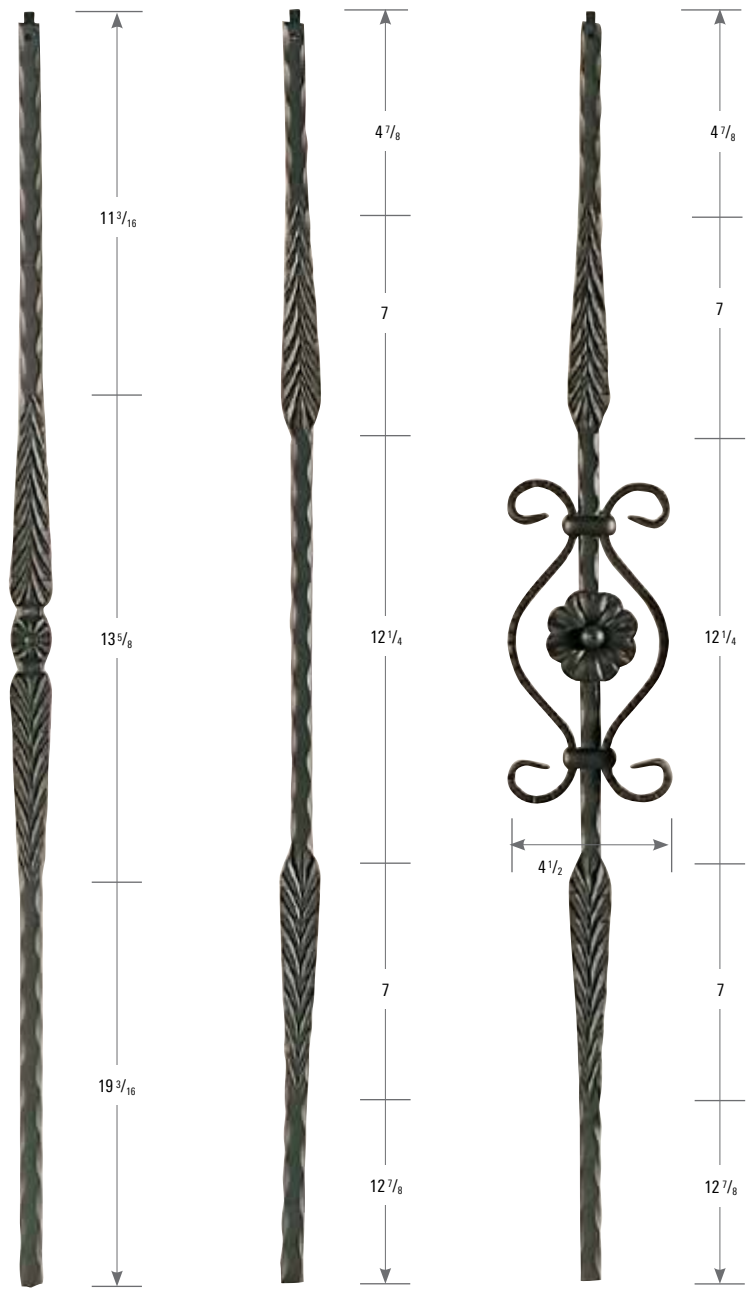
NOTE: 1070, 1071, 1072 and 1074 are hammered round therefore square shoes are not required. Any round iron baluster can be installed in round drilled holes and secured with Crown Heritage Epoxy.



3/4" is included in the overall height for the pin tops on the balusters.

# ROMA COLLECTION

AVAILABLE IN BOTH SOLID & HOLLOW BALUSTERS









1201 (Solid)  
3201 (Hollow)  
14mm

1202 (Solid)  
3202 (Hollow)  
14mm

1212 (Solid)  
3212 (Hollow)  
14mm



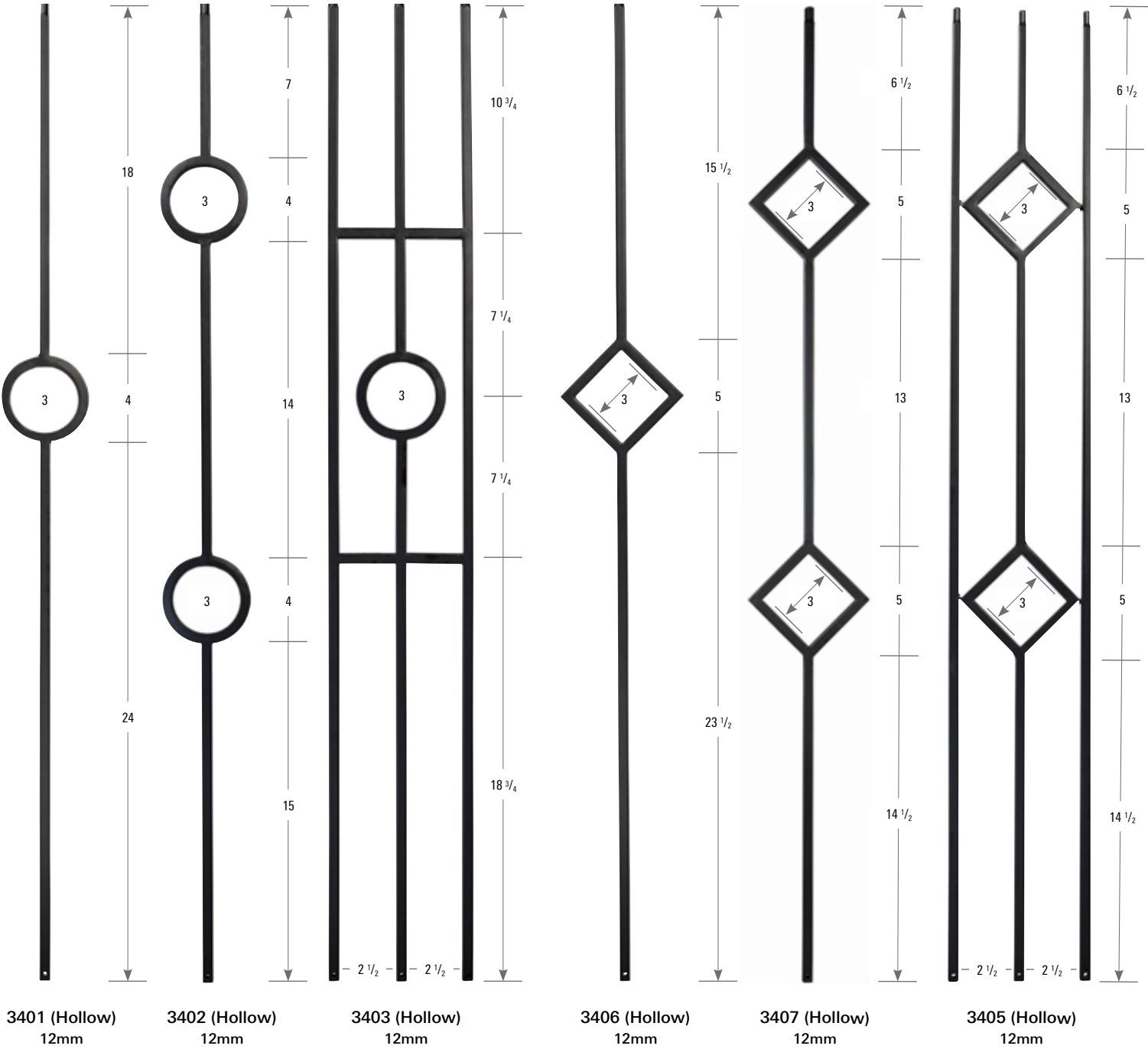
Item Number						
1201	•		•			
3201	•		•			•
1202	•		•			
3202	•		•			•
1212	•		•			
3212	•		•			•







Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.

# FORMA COLLECTION

Nominal size is 9/16". For more detailed information go to Index section page 71.



Item Number						
3401	•		•			
3402	•		•			
3403	•		•			
3406	•		•			
3407	•		•			
3405	•		•			



# ACCESSORY IRON

## ADD ACCESSORY IRON TO STRAIGHT BARS

DESIGN YOUR OWN ACCESSORY IRON STAIRCASE STYLE

ACCESSORY IRON NOT SHOWN TO SCALE

*Note: Accessory Iron available in Satin and Rubbed Copper only.*



**1867**  
12mm  
14mm  
19mm



**1866**  
12mm  
14mm  
19mm



**1865**  
12mm  
14mm  
19mm



**1864**  
12mm  
14mm  
19mm

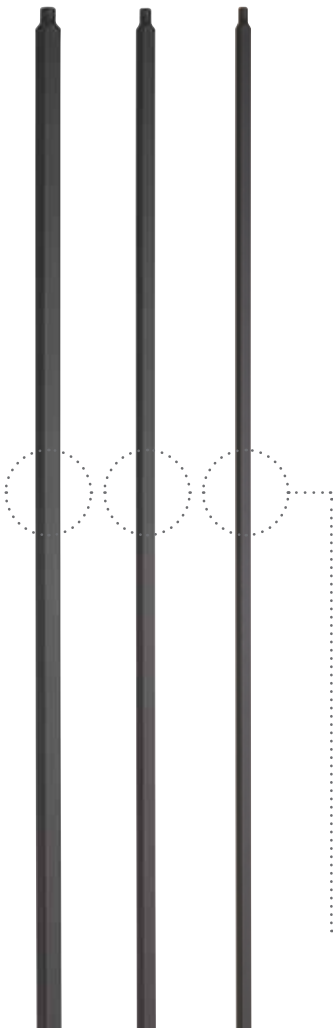


**1863**  
12mm  
14mm  
19mm

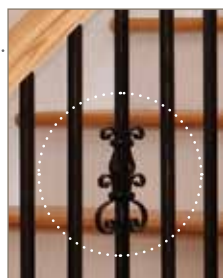


**1861**  
12mm  
14mm  
19mm

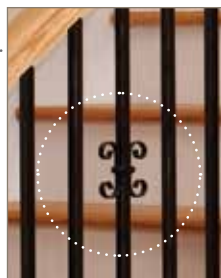
*We offer several accessory iron designs that add design elements to your straight bar balusters. Shown here with the 1861 scroll accessory.*



**2700-44** **4700-44** **3700-44**  
(Hollow) (Hollow) (Hollow)  
19mm 14mm 12mm



1863/2700



1864/2700



1865/2700



1866/2700





# IRON

## IRON COMPONENTS

### FORGED IRON SHOES



1811 (12mm)  
FB/RC/NK/CV/SV  
1812 (14mm)  
FB/RC/NK  
2811 (19mm)  
FB/RC



1816 (12mm)  
FB/RC  
1817 (14mm)  
FB/RC



1821 (12mm)  
FB/RC/NK/CV/SV  
1822 (14mm)  
FB/RC/NK  
2821 (19mm)  
FB/RC



1831 (12mm)  
FB/RC/NK/CV/SV  
1832 (14mm)  
FB/RC



1835 (12mm)  
FB/RC/RB  
Use with Straight Bars

### LIGHTWEIGHT KNUCKLES & SHOES



3831 (12mm)  
FB/RC/RB/AG



3811 (12mm)  
3812 (14mm)  
FB/RC/RB/AG



3816 (12mm)  
3817 (14mm)  
FB/RC/RB



3821 (12mm)  
3822 (14mm)  
FB/RC/RB/AG

### NEWEL HARDWARE



1842 (30mm)



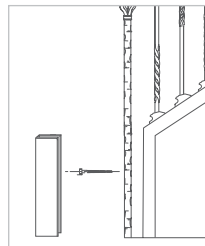
1843  
Newel  
installation  
hardware.



1844 (30mm)  
Use with  
1843



1846 (30mm)



To be used with the forged iron newels when installed on a knee wall.

### HARDWARE

3037  
2-Pack Epoxy  
tips for 3039  
available.



3039  
Epoxy Refill  
Used with 3038 gun



3038  
Epoxy Gun



3137  
6-Pack Epoxy Tips  
Use with 3139



3139  
15 Minute Epoxy  
Works in standard  
caulking gun  
(Tips not included)



*Pictured here with  
with 3701 & 3407 balusters.*

\*3037 2-Pack Epoxy tips for 3039 available.

# CABLE RAILINGS

**CABLE SYSTEMS**  
PRESENTED BY CROWN HERITAGE

Open up your view! Cable railing is attractive, strong, and virtually maintenance free. Better yet, cable doesn't obstruct your view. The fittings are made of marine grade stainless steel so they can be used for exterior decks or interior stairs. Our fittings are designed especially for railings. So, unlike other cable fittings you may see, our fittings are sleek with no bulky clamps, rough edges or exposed cable ends. Crown Heritage Cable Systems are simple to install, come in convenient pre-cut kits and have four Push Lag (Part# 3059) Use with the 102 or 262 when you do not



## 102 SERIES

Outside to outside post mount. Budget friendly and can be used on level runs or stairs.



## 262 SERIES

Outside to outside post mount. Can be used on level runs or stairs.



## 500 SERIES

Inside to inside post mount. Use on stairs.



## 300 SERIES

Inside to inside post mount. Use on level runs.









# CABLE RAILING

## TOOLS AND ACCESSORIES



**Cable Braces** Use a brace every 48". Measures 3/4" x 3/4" x 42".  
 Level runs (Part#4213) Pre-drilled 3-1/8" on center.  
 Stair runs (Part#4200) Undrilled, includes angle bracket.access to  
 (Available in both Anodized or Black)  
 Note: Brace can also be an extra post or baluster.

**Cable Cutter (Part#3068)**  
 For burr-free cutting of cable.



**Cut-off Wheel (Part#3069)** Cut cable flush with the ends of fittings. Ideal for the 102 and 262 kits



**Cable Release (Part#3066)**  
 Releases cable from locking fitting before tensioning.



**Push Lag (Part#3059)** Use with the 102 or 262 when you do not have access to the backside of the termination post.  
 (Sold 2 per pack.)



**Bevel Washer (Part#3026W)** Use with 102 or 262 when drilling your post on an angle.  
 (Sold 4 per pack.)

**Post Protector (Part#3061)**  
 Stainless Steel insert. Protects the post at areas where cable enters/exits on an angle.  
 (Sold 4 per pack.)



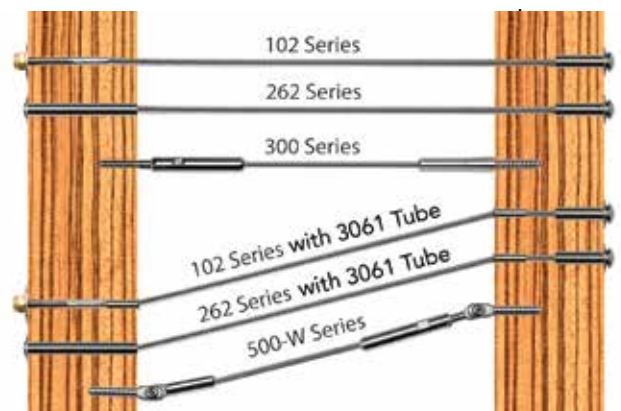
**Push Clevis Lag (Part#3057)** Use with the 102 or 262 when you do not have access to the backside of the termination post. Pivots for angles. (Sold 2 per pack.)

**Stainless End Caps (Part#3063)**  
 Use with the 102. Caps for stud end.  
 (Sold in packs of 10.)



**Cleaner (Part#3067)** Cleans and protects from extreme conditions.

## WHICH SERIES BEST FITS YOUR NEEDS?



# SPIRAL STAIRWAYS

Crown Heritage Spirals are designed to your specifications and completely assembled at the factory with a custom formed handrail, then re-packaged for easy assembly at the job site. Crown Heritage Spiral Stairs provide an easier installation and a more appealing look than typical kit stairs. Choose from 20 models. See all models and options at [www.crownheritage.com](http://www.crownheritage.com).





# HARDWOOD COLLECTIONS

Nothing compares to the natural beauty and timeless appeal of a wood balustrade. From traditional turned newel designs to handcrafted box newels, Crown Heritage offers what you need for your beautiful stair. Crown Heritage has eight signature wood collections and five attractive box newel designs. Box newels come in multiple sizes to fit any stair and have features designed to make installation a breeze.



# FINISHED BEGINNINGS

## PREFINISHED

Let Crown Heritage simplify your project. Finished Beginnings™ from Crown Heritage is a line of prefinished newels, handrails, treads and accessories. Going prefinished means less time on the jobsite which decreases cost. No on-site finishing eliminates harmful chemicals, dust and odors. Finished Beginnings™ uses a furniture grade finish which creates a look and feel of a noticeably higher quality product.




*Autumn*

*Espresso*

*Finished Beginnings™ is available in two finishes - Autumn and Espresso. Autumn offers classic warm honey tones whereas Espresso offers a more modern darker look.*

*Finished Beginnings™ Espresso treads, matching 4040 newel and 6010 handrail featured with 3701 and 3702 iron balusters.*

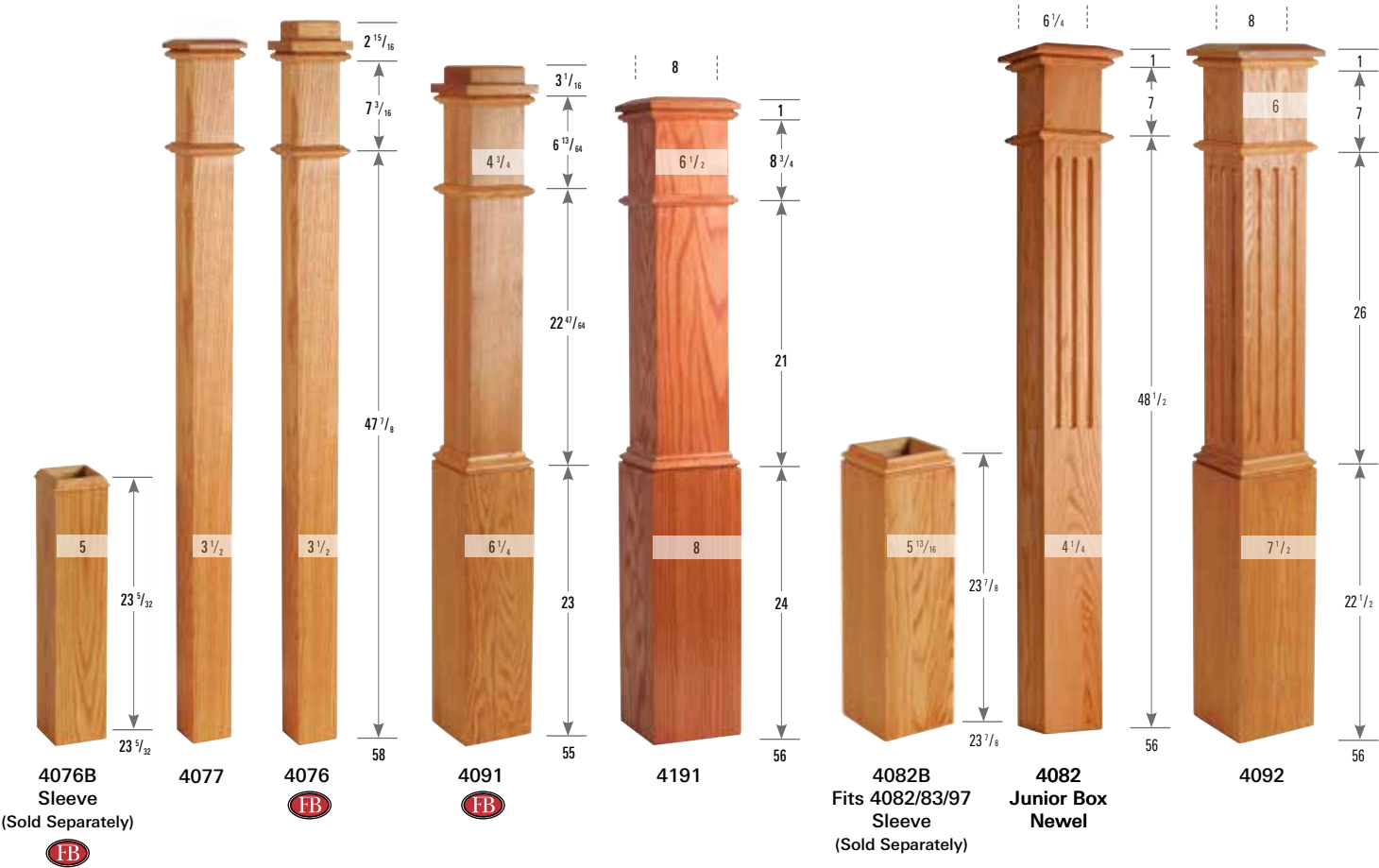
 = Notes item is available prefinished, in addition to standard unfinished.



# NEWELS HANDRAILS TREADS

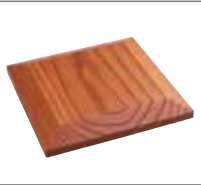


# STAIN GRADE BOX NEWELS



## INTERCHANGEABLE NEWEL CAP SYSTEM

4091, 4191, 4082, 4083, 4092, 4093, 4096, 4097 and 4098 box newels come with two interchangeable caps.



Bevel Cap

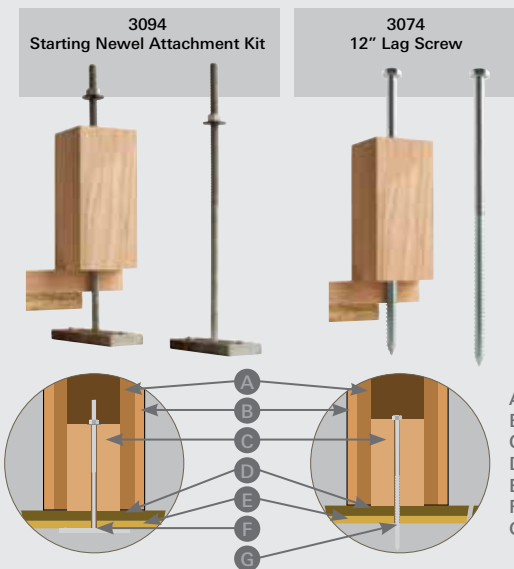


Square Cap



# STAIN GRADE BOX NEWELS

All dimensions in inches unless specified.



3094 assembly is required when a floor is hollow and no joist is available.

3074 is required for joist installations. This 12" lag screw ensures a stronger bond with the joist.

**Warning:** Standard 10" lag screws are not long enough to provide as secure a bond with the floor joist.

- A = Hollow Bottom Box Newel
- B = Sleeve
- C = Installation Block
- D = Finish Floor
- E = Sub-floor
- F = Starting Newel Attachment Kit
- G = 12" Lag Screw

Box Newel Details			
Hollow Bottom Newels	Installation Blocks	Sleeve	Two caps
Product #			
4082	Included	Order Separate	Included
4083	Included	Order Separate	Included
4091	Included	Included	Included
4092	Included	Included	Included
4093	Included	Included	Included
4096	Included	Included	Included
4097	Included	Order Separate	Included
4098	Included	Included	Included
4191	Included	Included	Included

See page 64 for more newel hardware details.

PRIMED BOX NEWELS

4" & 5" PRIMED BOX NEWELS

4" NEWELS



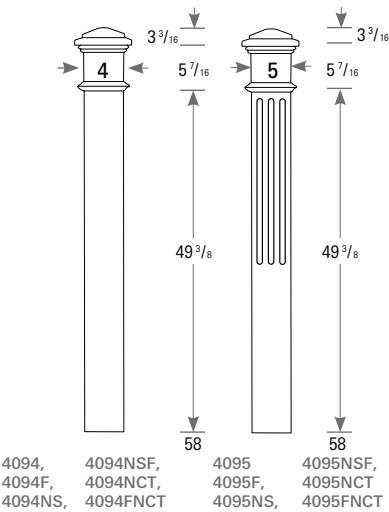
5" NEWELS



THE ABOVE 4" & 5" NEWELS HAVE SOLID BOTTOMS

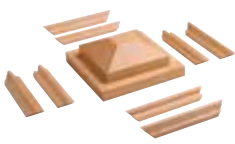
Recommended installation hardware is 3072 or 3073 found on page #64

\*\*Patent: US D465,584 S    \*Patent: US D472,650 S

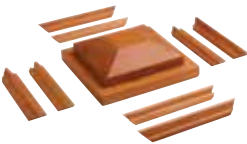


TRIM KITS

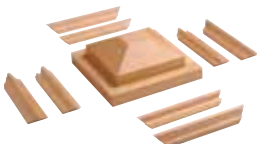
4094/4095 trim kit species options  
To be used with NCT newels



4094CT Maple  
4095CT Maple



4094CT Cherry  
4095CT Cherry



4094CT Beech  
4095CT Beech



# PRIMED BOX NEWELS

## PRIMED BOX NEWELS



4095NSF 4095NCT 4095FNCT



4076B Sleeve (Sold Separately) 4076 4082B Fits 4082/4083 Sleeve (Sold Separately) 4082 4083 4091 4092 4093

### AFFORDABLE STYLE

Our patented<sup>†</sup>, factory-primed Box Newels offer the same finish as our primed balusters for less installation time. Starting at under \$100, our factory-primed Box Newels are affordable and beautiful upgrades from the industry-standard look.



### INTERCHANGEABLE NEWEL CAP SYSTEM

4082, 4083, 4091 4092 and 4093 primed box newels come with two interchangeable caps.



Bevel Cap



Square Cap

# CROWN SYSTEM

## CROWN SYSTEM®

The ingenious Crown System from Crown Heritage provides the ability to line up the rings or square top balusters along the rake of the rail while, at the same time, keeping the bottom squares of the balusters parallel with the tread. Only the Crown System is architecturally correct to ensure true, proper installation alignment resulting in visual perfection and style.

Easier installation, perfect start-to-finish baluster alignment, reduced labor costs, and increased efficiency  
—what more could you ask for?



*1805 Balusters*

ONLY THE CROWN SYSTEM HAS PERFECT ALIGNMENT

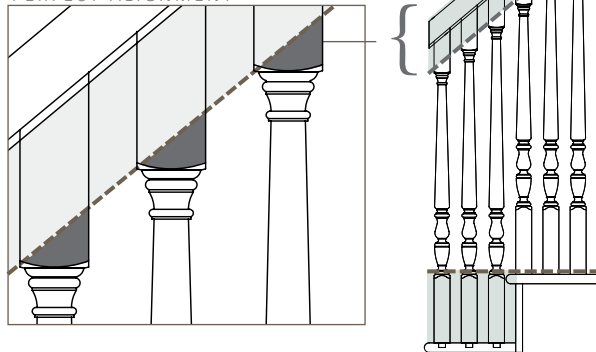
Designed to meet building codes, the Crown System is an industry-first, stair system that visually aligns standard balusters with the rake of the rail and the tread—something no other traditional stair system has been able to achieve in a 34" traditional rake rail height. From complying with the building codes to easier installation and reduced labor costs, the Crown System offers a smooth start, perfect finish, and industry-leading technology of perfect alignment.

CROWN SYSTEM

The Crown System visually aligns balusters with the rake of the rail and the tread.

- *Creates visually perfect alignment*
- *Provides ease of installation*
- *Reduces labor costs*

PERFECT ALIGNMENT



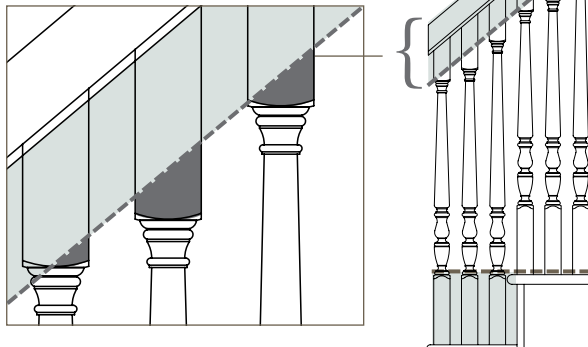
Perfect alignment no other manufacturer can provide.

COMPETITORS SYSTEM

Competitors system cannot provide perfect alignment of balusters with the rake of the rail and the tread.

- *Uneven alignment*
- *Blocks are different lengths*
- *Installation challenges*
- *No cost savings*

UNEVEN ALIGNMENT



The competition's uneven alignment

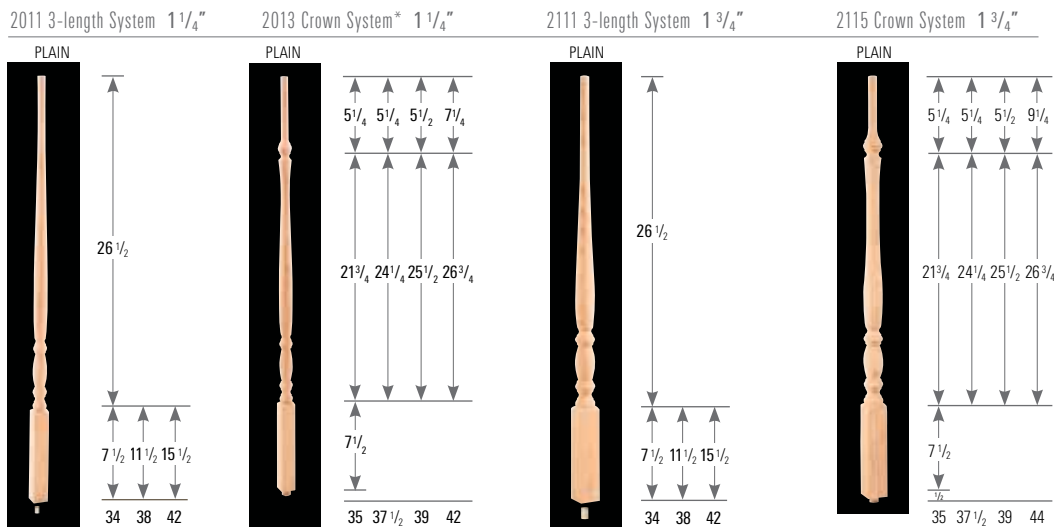
# WOOD

## SIERRA COLLECTION

### HANDRAILS—NOT PLOWED



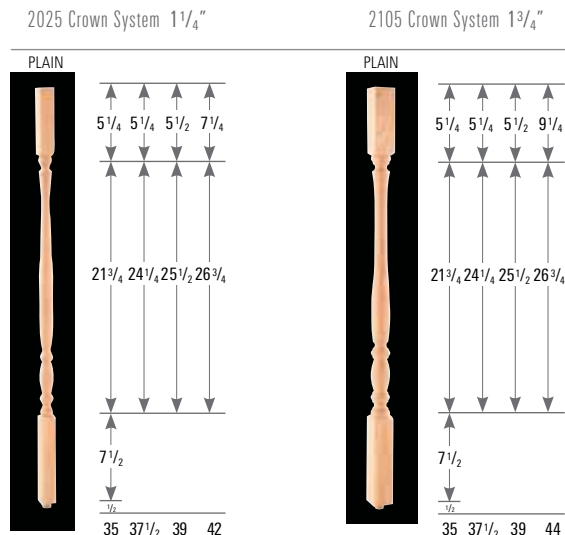
### PIN TOP BALUSTERS



### HANDRAILS—PLOWED



### SQUARE TOP BALUSTERS



Note: Use 35", 37 1/2" and 44" lengths when using three balusters on a tread.  
Use 35" and 39" when using two balusters on a tread.

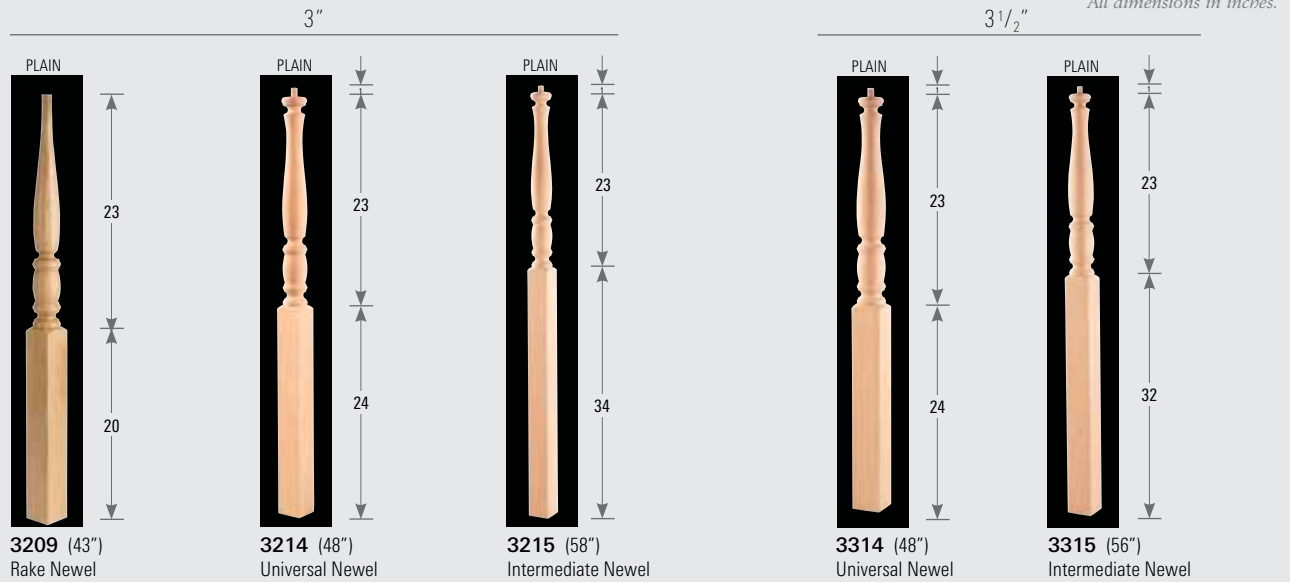


2025 Balusters

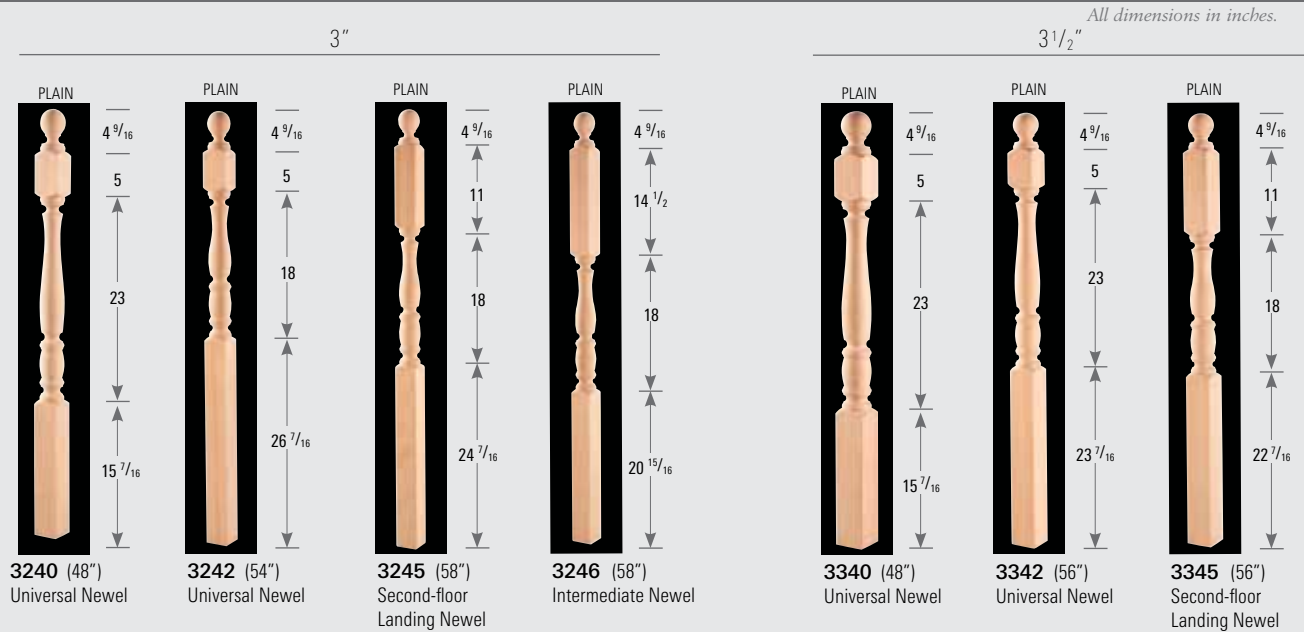


*The Sierra Collection is reminiscent of 18th century Spanish Colonial charm with its classic and bold character. The collection's well-balanced proportions and strong design make Sierra an enduring classic for any home.*

OVER-THE-POST NEWELS - WITH PIN TOP

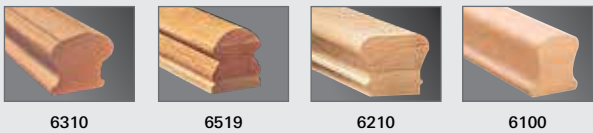


POST-TO-POST NEWELS - WITH BALL TOP

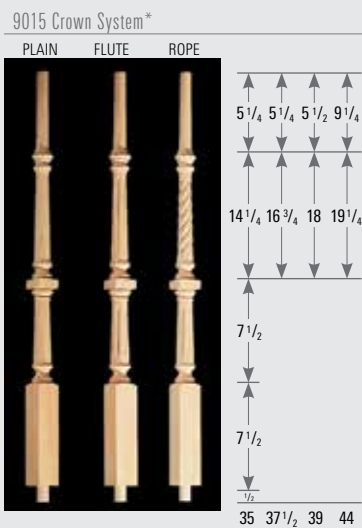


# WILLIAMSBURG COLLECTION

## HANDRAILS-NOT PLOWED



## PIN TOP BALUSTERS - 1 3/4"



*Note: Use 35", 37 1/2" and 44" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.*

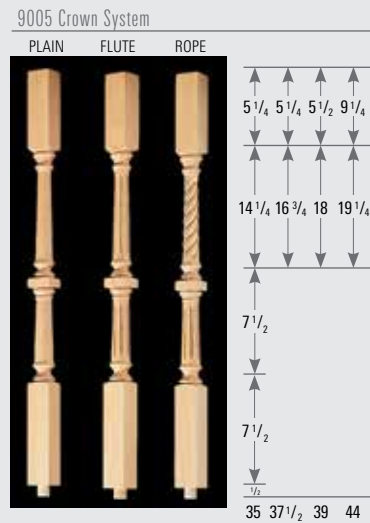


Williamsburg Post-to-Post

## HANDRAILS-PLOWED



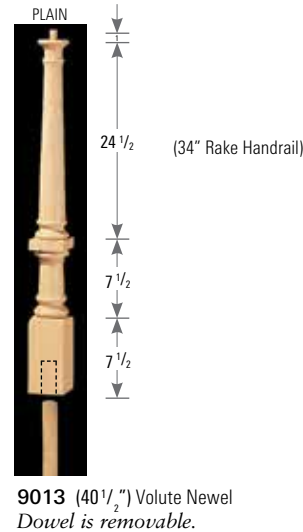
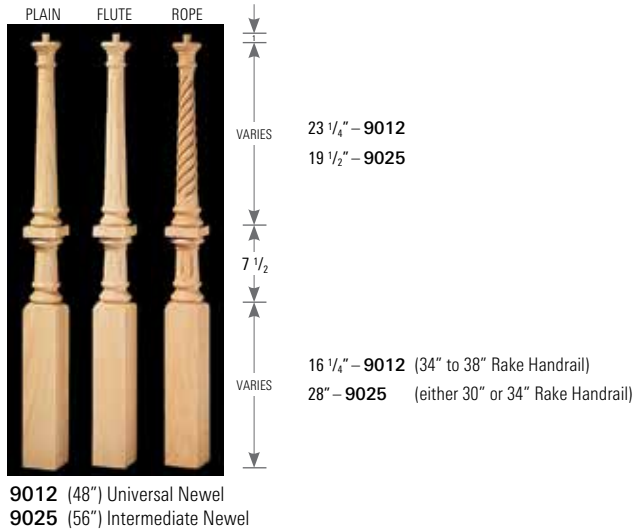
## SQUARE TOP BALUSTERS - 1 3/4"



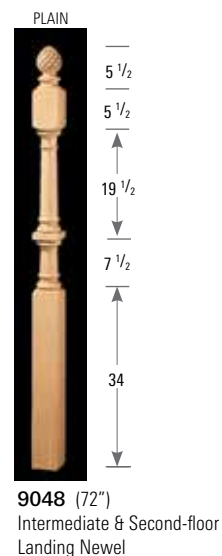
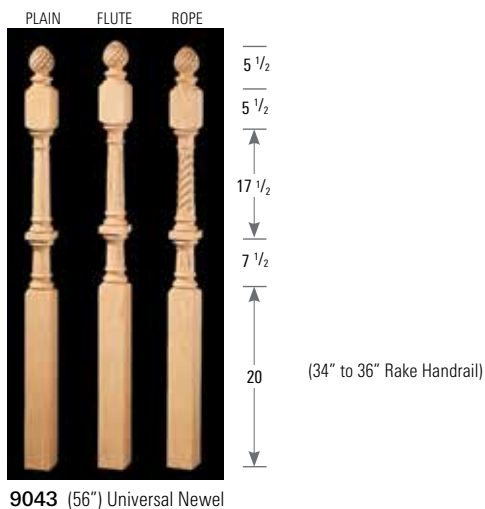
*Found in many houses on The National Register of Historic Homes, the Williamsburg Collection is reminiscent of an age of hospitality and style in Colonial America. The balusters' strategically aligned architectural squares give the stairway a graceful, elongated appearance. The pineapple finial on the Post-to-Post newels is the historic symbol of friendship. Choose from Plain, Flute and Rope designs.*

OVER-THE-POST NEWELS - 3 1/2" WITH PIN TOP

All dimensions in inches.



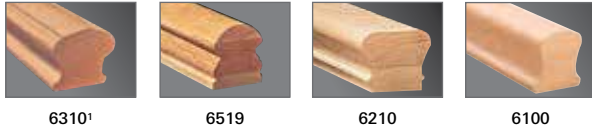
POST-TO-POST NEWELS - 3 1/2" WITH PINEAPPLE TOP



Note: Due to the historic nature of the Williamsburg Collection, all Post-to-Post newels have a 5 1/2" top block. This will require a gooseneck fitting to be used at the intermediate landing and second-floor landing.

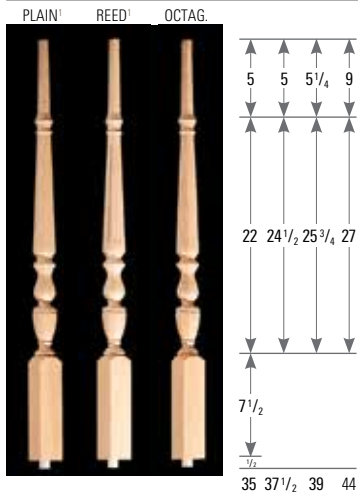
# 1800s COLLECTION

## HANDRAILS—NOT PLOWED

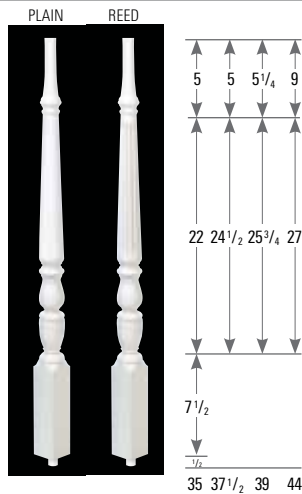


## PIN TOP BALUSTERS

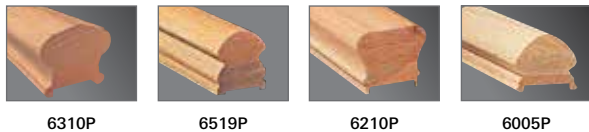
1815 Crown System\* 1 3/4"



1825 Crown System 2 1/4"

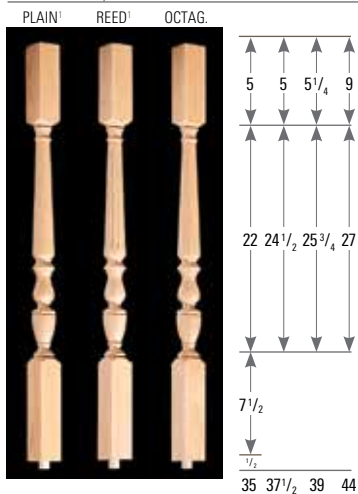


## HANDRAILS—PLOWED



## SQUARE TOP BALUSTERS - 1 3/4"

1805 Crown System



1815D Balusters & 4810D Newel

### 1800s Over-the-Post

Note: Use 35", 37 1/2" and 44" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.



18058 Balusters  
& 48428 Newel

### 1800s Post-to-Post

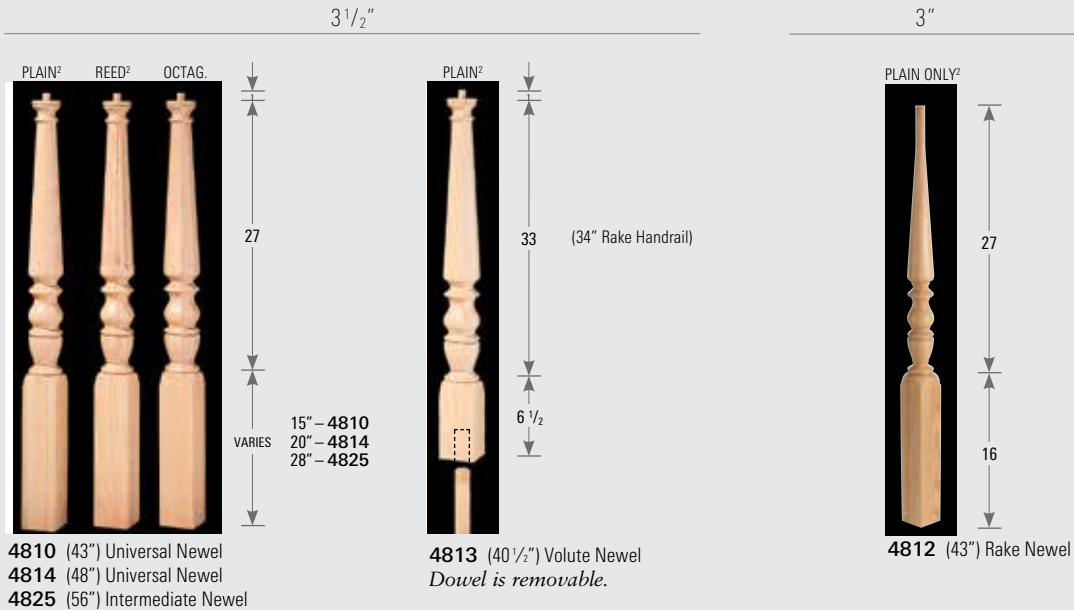
<sup>1</sup>Available in Mahogany



The 1800s Collection blends simplicity of design with the strength of wood. Characterized by its classic double vase design and lamb's tongue drop shoulder, the stairway vividly recalls an era of inspired architecture and gracious living. Choose from Plain, Reed and Octagonal designs.

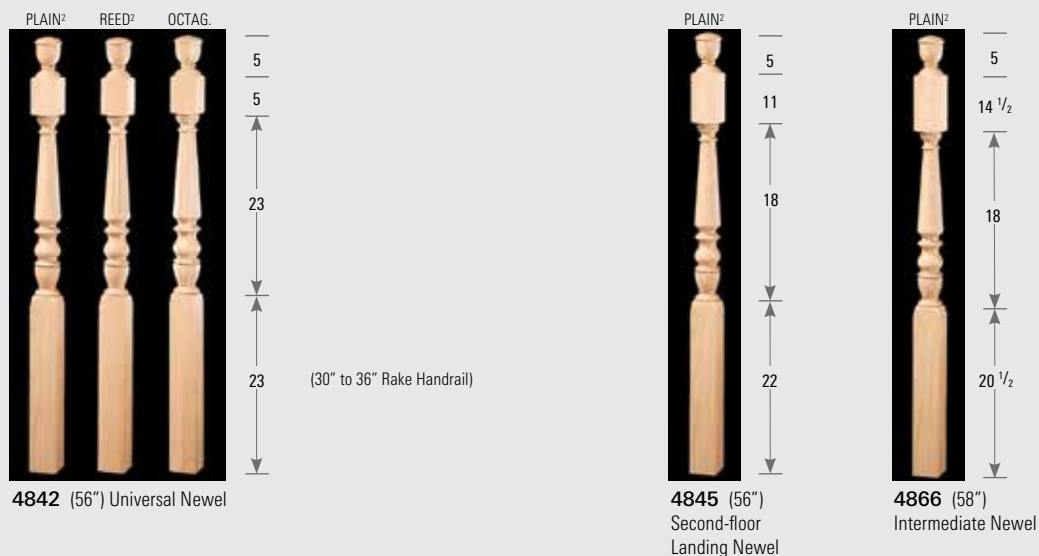
## OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.



## POST-TO-POST NEWELS - 3 1/2" WITH URN TOP

All dimensions in inches.



# CAROLINA COLLECTION

## HANDRAILS—NOT PLOWED



6310

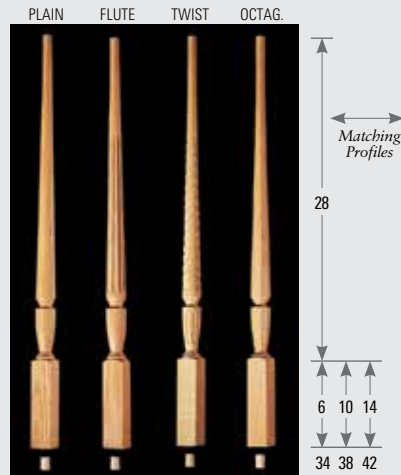
6519

6210

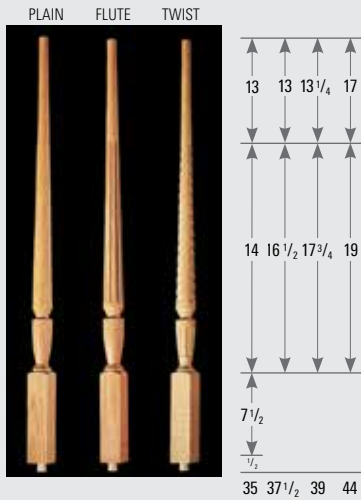
6100

## PIN TOP BALUSTERS - 1 3/4"

### 2015 3-length System



### 2016 Crown System\*



## HANDRAILS—PLOWED



6310P

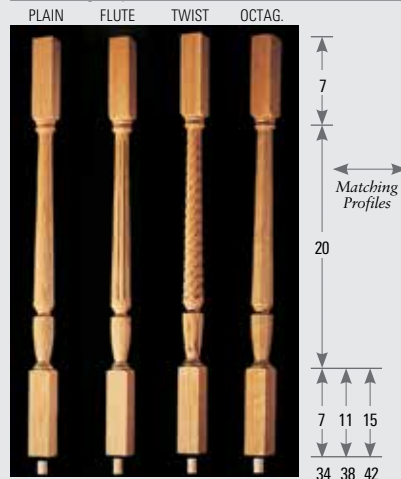
6519P

6210P

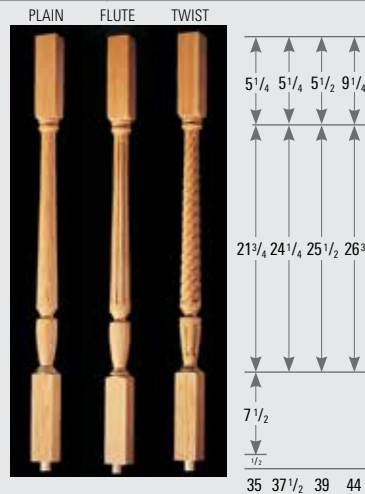
6005P

## SQUARE TOP BALUSTERS - 1 3/4"

### 2005 3-length System



### 2006 Crown System



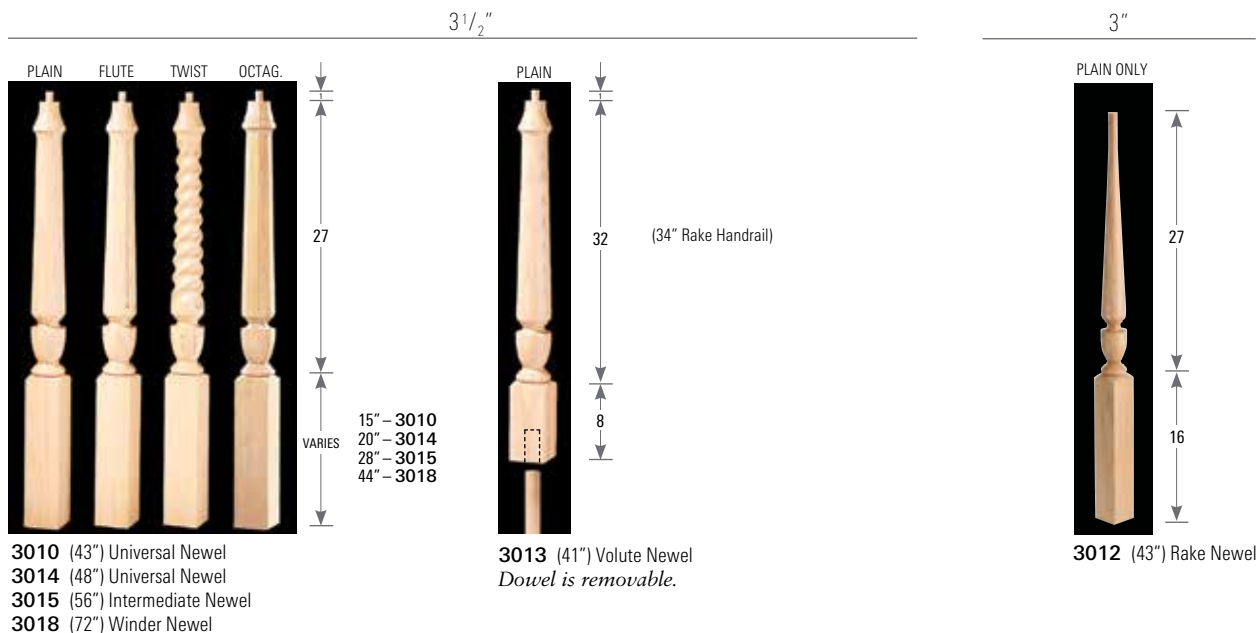
2016 Fluted Balusters

*Note: Use 35", 37 1/2" and 44" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.*

*The Carolina Collection, with its refined reminiscence of the Georgian and Greek Revival architecture, becomes an eloquent expression of Old-World romance. Defined by the baluster's elongated vase, this stairway brings 19th century elegance to your home. Choose from Plain, Flute, Twist and Octagonal designs.*

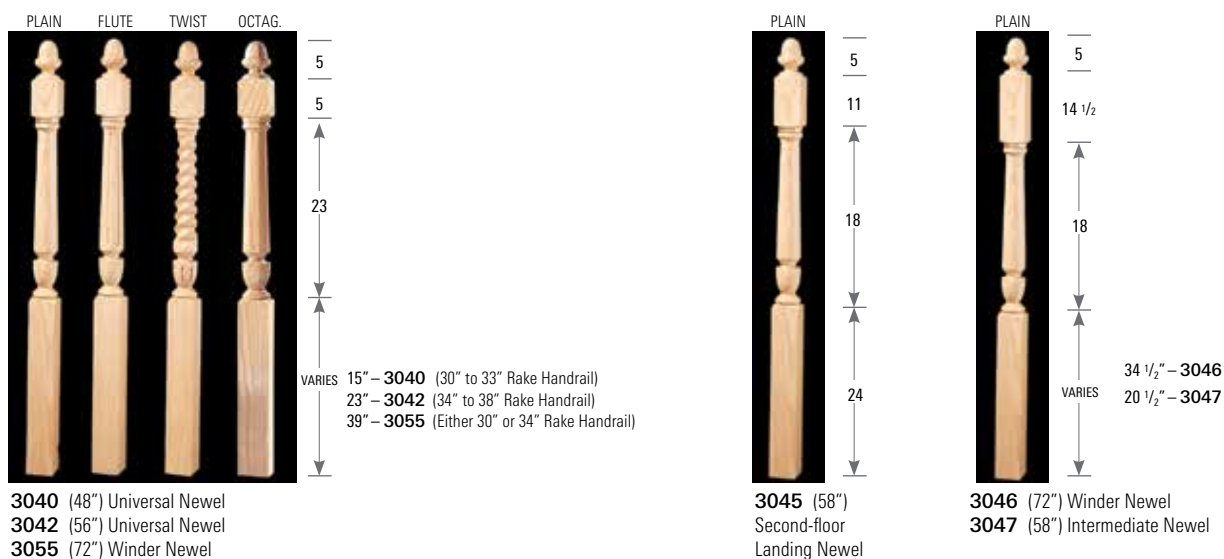
OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.



POST-TO-POST NEWELS - 3 1/2" WITH ACORN TOP

All dimensions in inches.



# JEFFERSON COLLECTION

## HANDRAILS-NOT PLOWED



6310



6519







6210



6100

## PIN TOP BALUSTERS - 1 3/4"

8515 Crown System\*

PLAIN	FLUTE	ROPE	OCTAG.
			
			<div> <div>5 1/4</div> <div>5 1/4</div> <div>5 1/2</div> <div>9 1/4</div> </div> <div> <div>14 1/2</div> <div>16 3/4</div> <div>18</div> <div>19 1/4</div> </div> <div> <div>7 1/2</div> <div>7 1/2</div> </div> <div> <div>35</div> <div>37 1/2</div> <div>39</div> <div>44</div> </div>



8515F Balusters & 8510F Newel

Jefferson Over-the-Post

*Note: Use 35", 37 1/2" and 44" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.*



8515 Balusters & 8542 Newel

Jefferson Post-to-Post

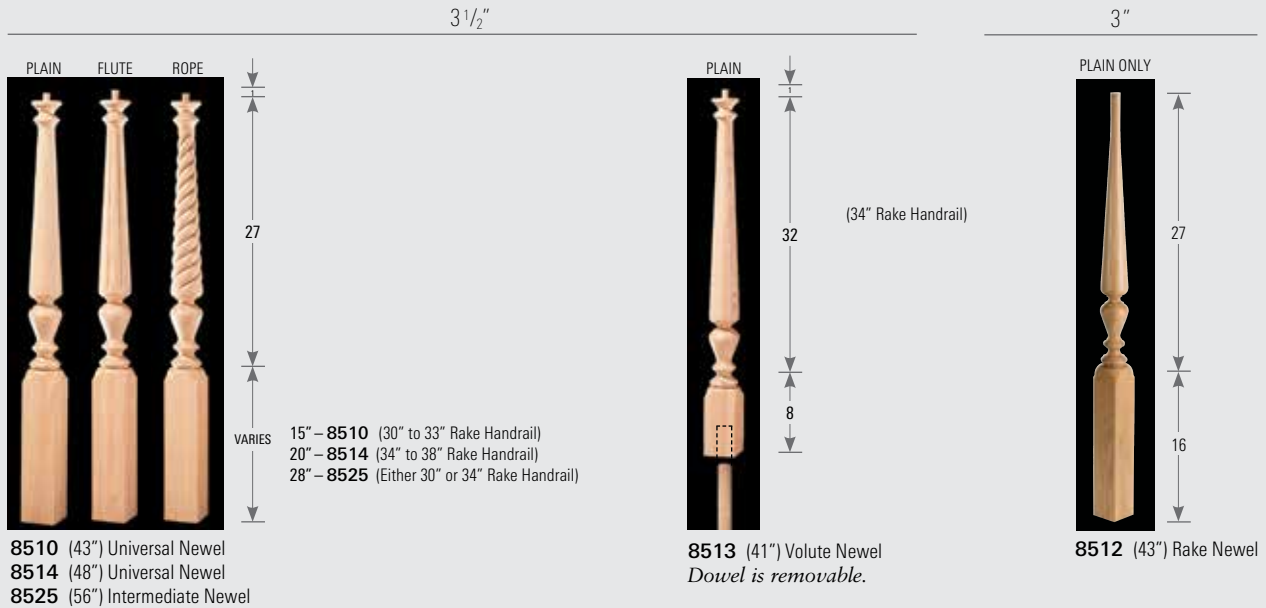
*Note: Square top balusters are not available with the Jefferson Collection.*



*The Jefferson Collection recalls an era inspired by art, science and revolutionary thought. Slender and intricately crafted, the balusters are distinguished by their graceful “hourglass” double vase.*

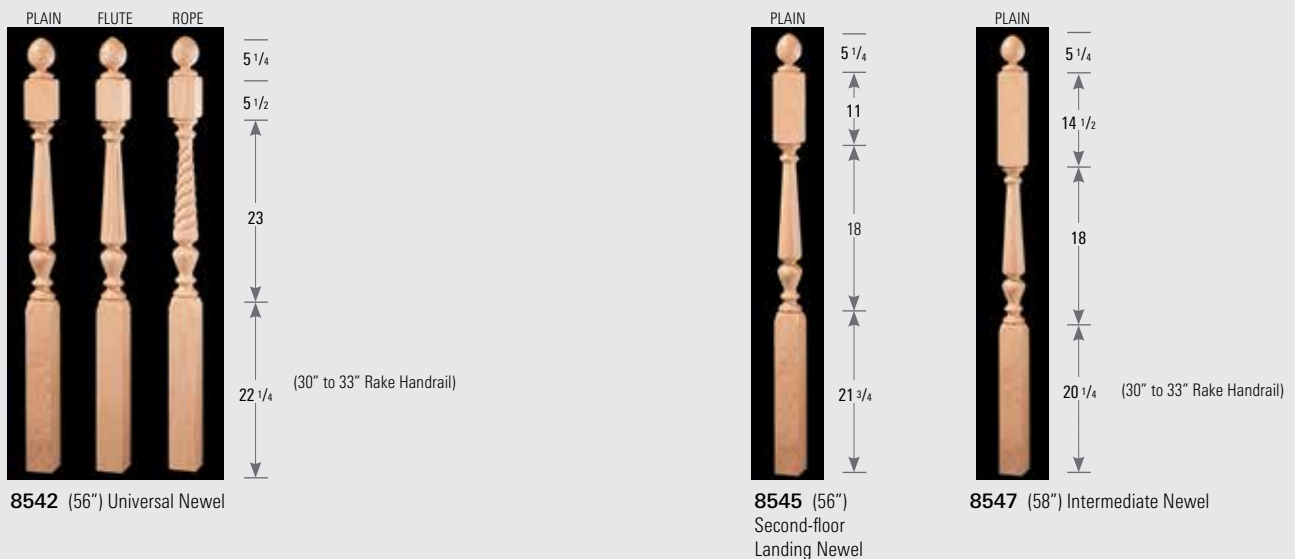
OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.



POST-TO-POST NEWELS -  $3\frac{1}{2}"$  WITH SPADE TOP

All dimensions in inches.

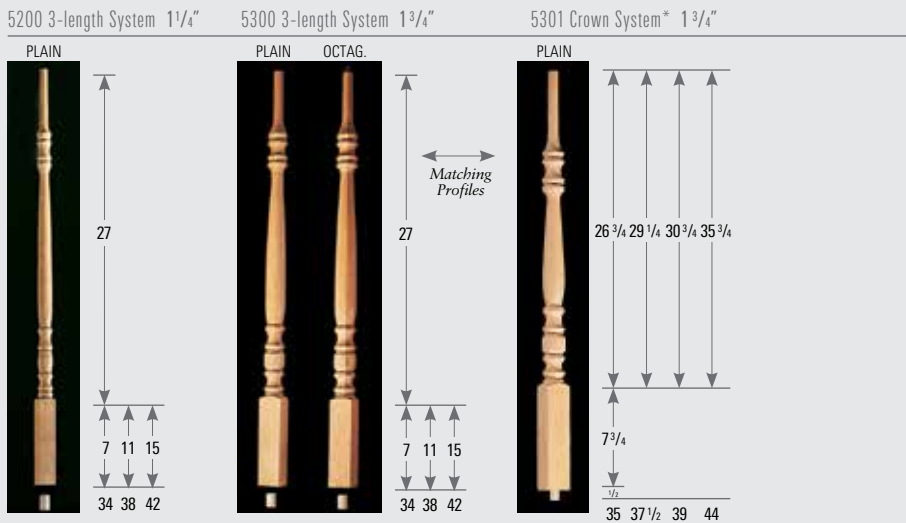


# HAMPTON COLLECTION

## HANDRAILS-NOT PLOWED



## PIN TOP BALUSTERS

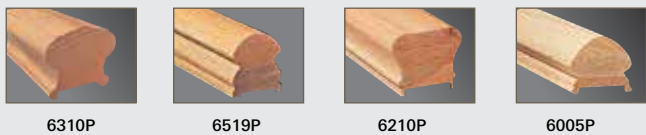


5200 Balusters & 4270 Newel

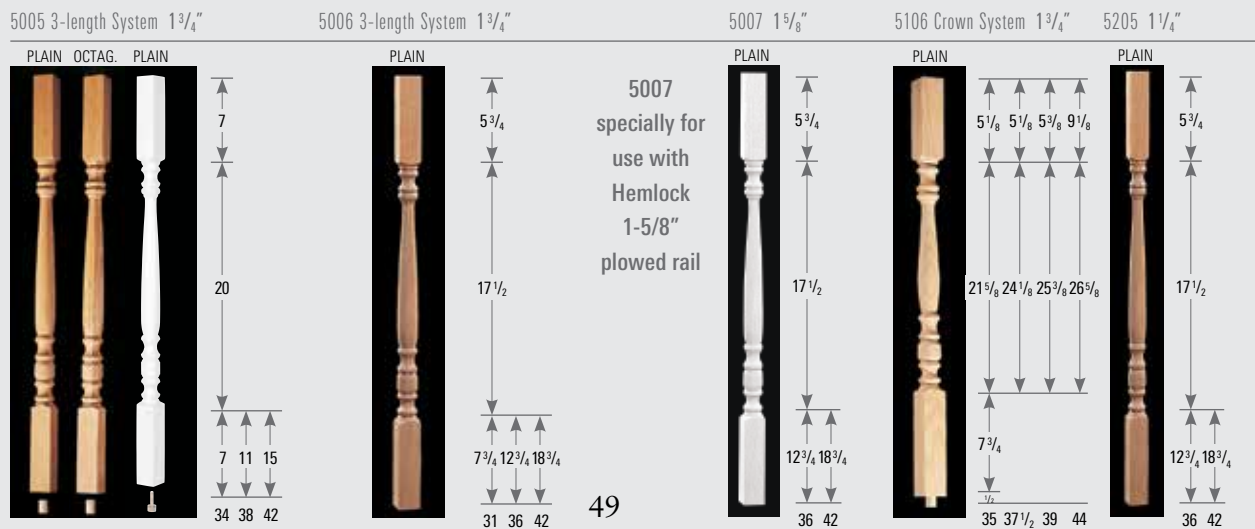
Hampton Over-the-Post

*Note: Use 35", 37½" and 44" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.*

## HANDRAILS-PLOWED



## SQUARE TOP BALUSTERS



Masterful dimensions and stalwart beauty define the Hampton Collection. This 20th century style is created for homeowners who prefer a strong, substantial stairway at a reasonable price.

OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.

3 1/2"

PLAIN OCTAG.

27

15" - 4270  
20" - 4274  
28" - 4275  
44" - 4278

VARIES

4270 (43") Universal Newel  
4274 (48") Universal Newel  
4275 (56") Intermediate Newel  
4278 (72") Winder Newel

3 1/2"

PLAIN

32 (34" Rake Handrail)

8

4272 (41") Volute Newel  
*Dowel is removable.*

3"

PLAIN ONLY

27

16

4212 (43") Rake Newel

POST-TO-POST NEWELS - WITH BALL TOP

All dimensions in inches.

3 1/2"

PLAIN OCTAG.

23" - 4500  
17 1/2" - 4502, 4664, 4665

VARIES

16 1/2" - 4500 (30" to 33" Rake Handrail)  
28 1/2" - 4502 (34" to 38" Rake Handrail)  
20" - 4664 (30" to 38" Rake Handrail)  
28" - 4665 (30" to 38" Rake Handrail)

VARIES

4500 (48") Universal Newel  
4502 (56") Universal Newel  
4664 (48") Universal Newel (4 1/2" square)  
4665 (56") Universal Newel (4 1/2" square)

4664 and 4665 are available in PLAIN only.

3 1/2"

PLAIN

17 1/2

VARIES

24" - 4503 (30" to 38" Rake Handrail)  
36 1/2" - 4505 (30" to 38" Rake Handrail)  
16" - 4507 (30" to 38" Rake Handrail)  
22 1/2" - 4508 (30" to 38" Rake Handrail)

4503 (56") Second-floor Landing Newel  
4505 (72") Intermediate Newel  
4507 (48") Second-floor Landing Newel  
4508 (58") Intermediate Newel

2 1/2"

PLAIN

45 1/2" - 4004<sup>3</sup> (30" to 33" Rake Handrail)  
53 1/2" - 4005<sup>3</sup> (30" to 38" Rake Handrail)  
69 1/2" - 4006<sup>3</sup> (30" to 38" Rake Handrail)

VARIES

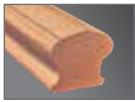
4004<sup>3</sup> (48") Universal Newel  
4005<sup>3</sup> (56") Intermediate Newel  
4006<sup>3</sup> (72") Winder Newel

4004, 4005 and 4006 are available in PLAIN only.

<sup>3</sup>4004, 4005, 4006 are available with Mushroom Top, Ball Top, Spade Top or Colonial Ball Top Finial.

# COLONIAL COLLECTION

## HANDRAILS-NOT PLOWED



6310



6210



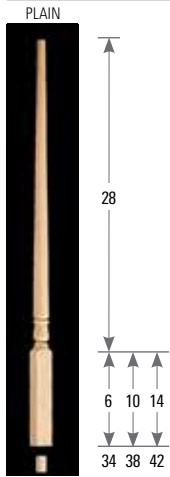
6010



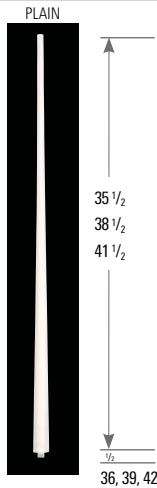
6100

## PIN TOP BALUSTERS - 1 1/4"

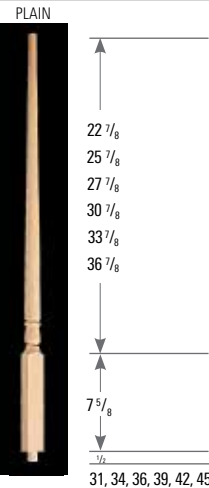
5015<sup>4</sup>  
3-length System



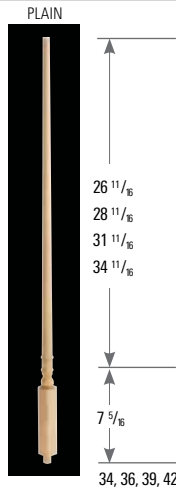
5010  
1 1/2" Baluster



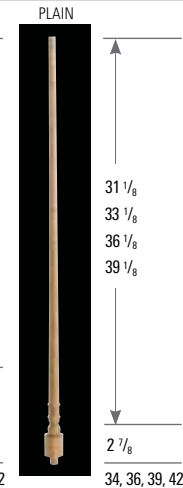
5016<sup>4</sup>  
1 1/4" Baluster



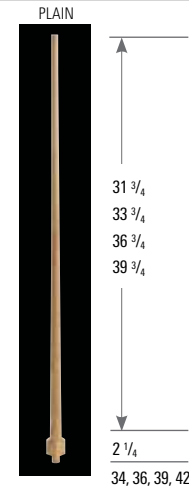
5891  
1 1/4" Baluster



5892  
1 1/4" Baluster



5894  
1 1/4" Baluster



## HANDRAILS-PLOWED

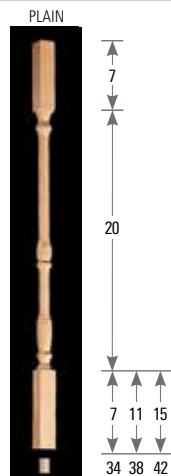


6010P

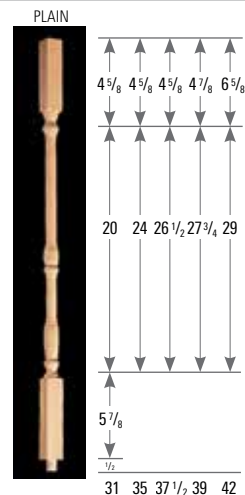
Note: Use 35", 37 1/2" and 42" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.

## SQUARE TOP BALUSTERS - 1 1/4"

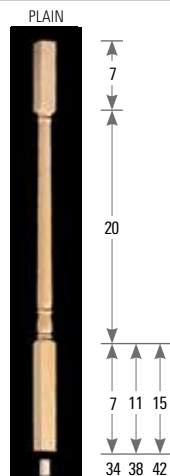
5067<sup>5</sup>  
3-length System



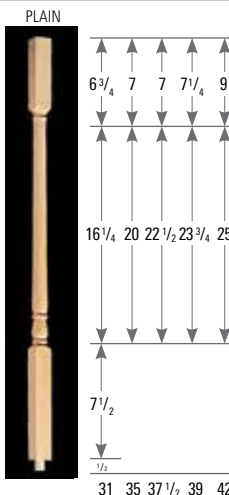
5068<sup>5</sup>  
Crown System\*



5141<sup>6</sup>  
3-length System



5142<sup>6</sup>  
Crown System



5142 Balusters & 4040 Newel

## Colonial Post-to-Post

<sup>4</sup>5015 and 5016 have matching profiles.  
<sup>5</sup>5067 and 5068 have matching profiles.  
<sup>6</sup>5141 and 5142 have matching profiles.



The Colonial Collection is a tradition directly from 19th century America. This stairway's classic proportions and understated design lend charm and character to any home's decor.

OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.

Use with 4010:

See pages 63, 64

Item	Height	Width	Notes
4010 (43") Universal Newel	27"	3"	Pre-Bored for hardware.
4014 (48") Universal Newel	27"	3"	
4015 (58") Intermediate Newel	27"	3"	
4018 (72") Winder Newel	27"	3"	
4011 (43") Volute or Turnout Newel	27"	3"	Dowel is removable.
4013 (43") Rake Newel	27"	3"	
4050 (43") Universal Newel Round Bottom	27"	2 1/4"	Dowel is removable.
4060 (43") Universal Newel Round Bottom	27"	2 3/4"	Dowel is removable.

Dimensions: 3", 2 1/4", 2 3/4"

POST-TO-POST NEWELS

\*Note: Mushroom top newels standard on Colonial Collection.

All dimensions in inches.

Item	Height	Width	Notes
4040 (48") Universal Newels	23"	3"	Available in primed finish 4040, 4042 and 4045 with mushroom and ball tops.
4042 (54") Universal Newels	23"	3"	
4055 (72") Universal Newels	23"	3"	
4041 (48") Second-floor Landing Newel	23"	3"	
4045 (58") Universal Newels	23"	3"	
4046 (72") Intermediate Newels	23"	3"	
4047 (54") Intermediate Newels	23"	3"	
4180 (48") Universal Newel	23"	3"	
4182 (56") Intermediate Newel	23"	3"	
4195 (72") Winder Newel	23"	3"	
4181 (48") Universal Newel	23"	3"	
4185 (56") Second-floor Landing Newel	23"	3"	
4186 (58") Intermediate Newel	23"	3"	

Dimensions: 3", 2 1/2"

Ball Top Newels Available

Acorn Top Newels Available

FB = Notes item is available prefinished, in addition to standard unfinished.

# CLASSIC COLLECTION

The Classic Collection is an understated symphony of planes and angles. The long, square balusters can be installed two ways: on the outside of the handrail for a fresh, modern effect, or beneath the handrail for a look inspired by the principles of Federal design.

## HANDRAILS—NOT PLOWED



6203



6002



6100

## HANDRAILS—PLOWED



6000P  
1 1/4"



6001P  
1 3/4"

## SHOERAILS AND FILLETS



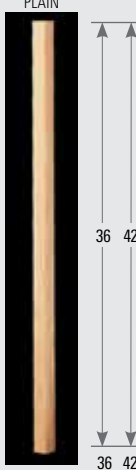
6004 Fillet  
6008 Shoerail



6450 Fillet  
6009 Shoerail

## BALUSTERS

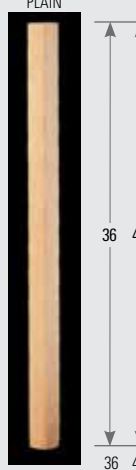
5060  
1 1/4" Baluster



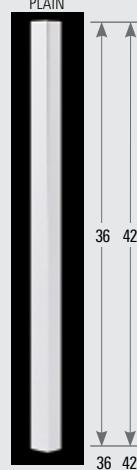
5060—Primed  
1 1/4" Baluster



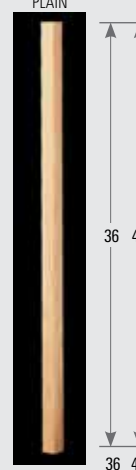
5360  
1 3/4" Baluster



5360—Primed  
1 3/4" Baluster



5061—Eased Edge  
1 1/4" Baluster



5361—Eased Edge  
1 3/4" Baluster

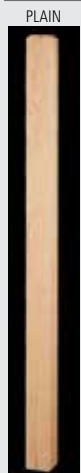


Note: Pre-Bored for either 3076 Dowel Screws or 2027 Dowel Pin

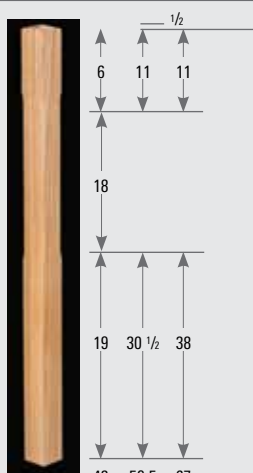
Detail of eased edge  
baluster bottom

## NEWELS

3" Newels

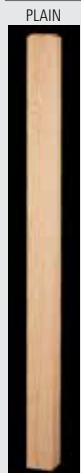


4300 (43") Universal  
4301 (48") Intermediate  
4302 (58") Intermediate



4086 (43")  
4087 (59.5")  
4088 (67")

3 1/2" Newels



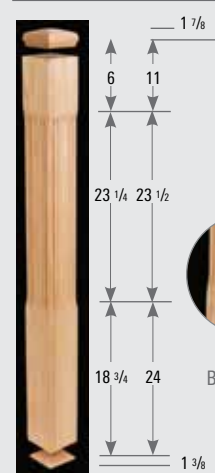
4000 (48") Universal  
4001 (56") Intermediate

4" Newels

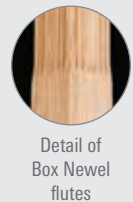


4002 (48") Universal  
4003 (56") Intermediate

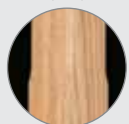
4 1/2" Newels



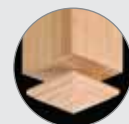
4085 (48")  
4090 (58.5")



Detail of  
Box Newel  
flutes



Detail of  
Box Newel  
flutes

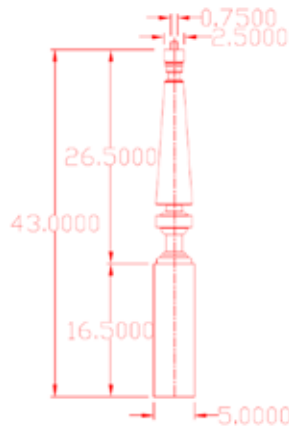


Bottom cap  
is included  
with newel

# CRAFTSMAN WORKSHOP



From curved rail for balconies to custom treads or steps, Crown Heritage can manufacture a range of custom products specific to your building project. We plan and design drawings based on your staircase specifications or from your drawings. We can produce your design in any of our available hardwood species.



Whether it is a duplicate of a historical part or your own unique custom design, Crown Heritage can manufacture newels and balusters to your specifications with our Locatelli Copy Lathe.

## THE WIDEST SELECTION OF WOOD SPECIES ON QUICK TURNAROUND



Our wide selection of wood species is easy and convenient for builders, designers, architects, and dealers to add the beauty of rich wood style to any stair project. Choose from our 15 stock lumber species or let us find that exotic lumber species for you.

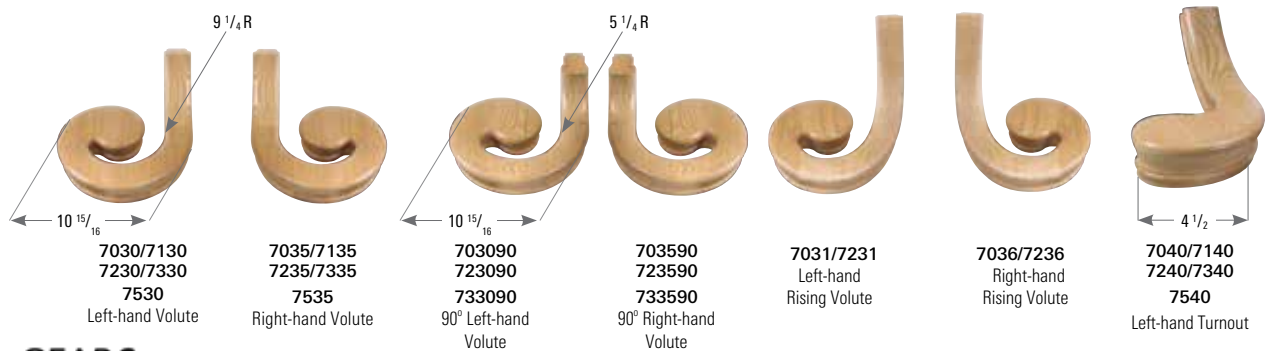


# FITTINGS & COMPONENTS

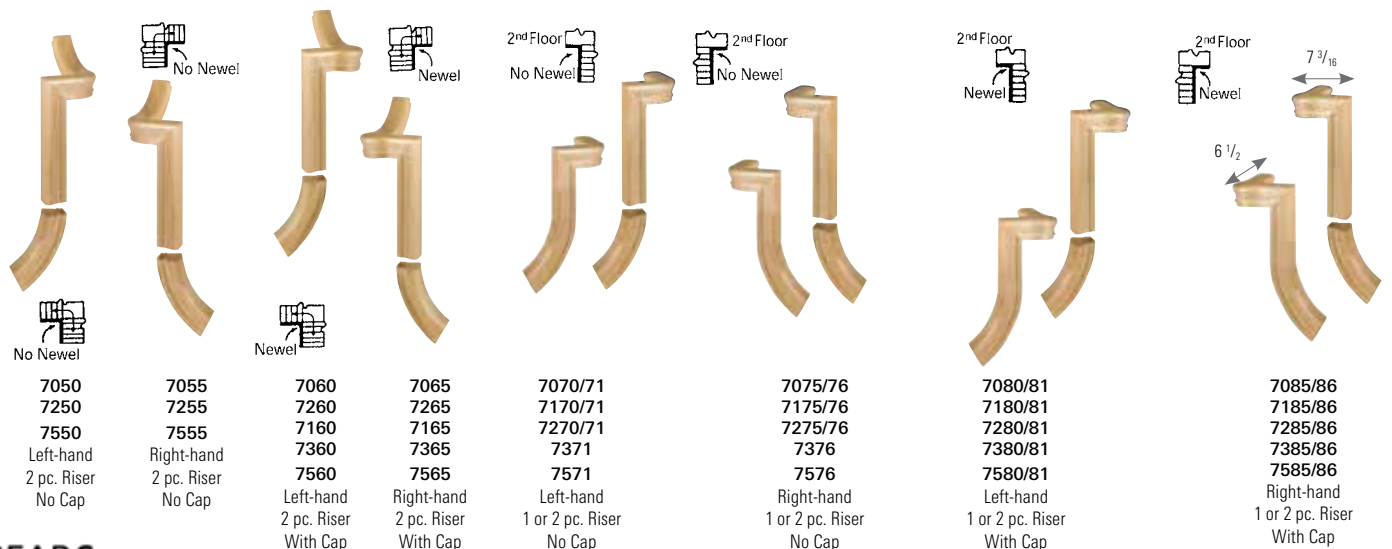
## CAPS & EASINGS



## VOLUTES & TURNOUTS



## GOOSENECKS



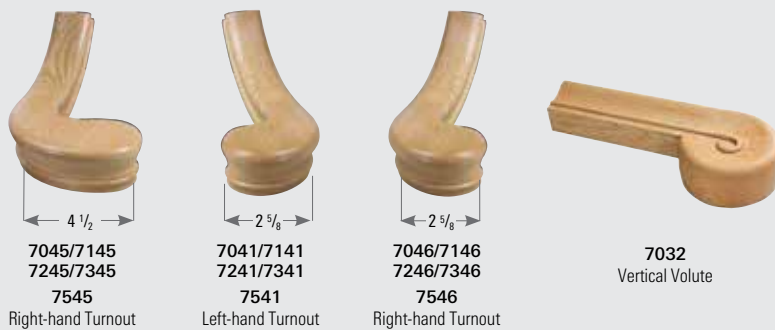


# FITTINGS

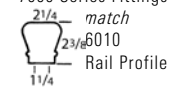
All dimensions in inches.



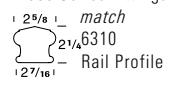
## HOW TO MATCH FITTINGS AND RAIL STYLES



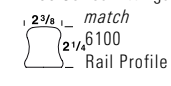
### 7000 Series Fittings



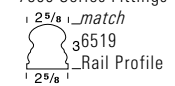
### 7300 Series Fittings



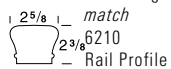
### 7100 Series Fittings



### 7500 Series Fittings

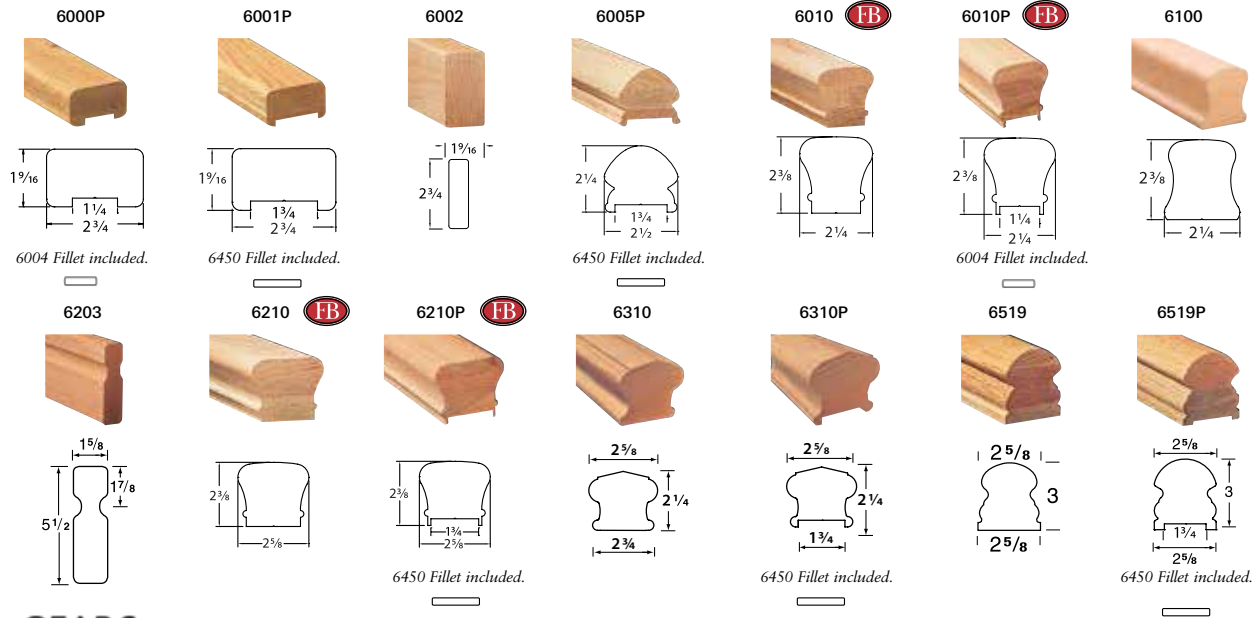


### 7200 Series Fittings

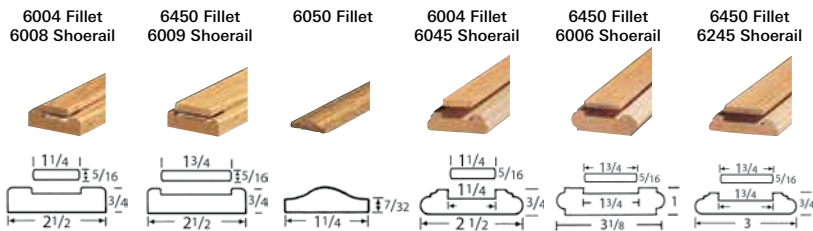


## HANDRAILS

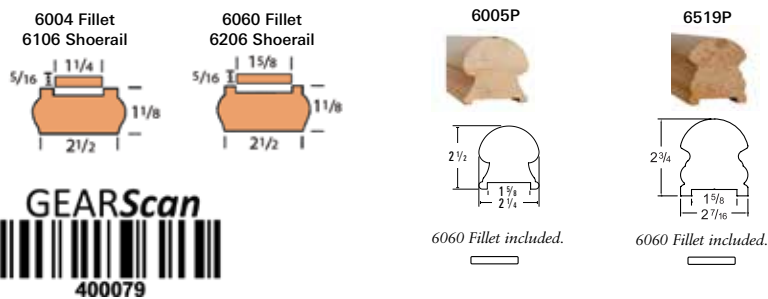
All dimensions in inches.



## SHOERAILS & FILLETS



## HEMLOCK RAIL

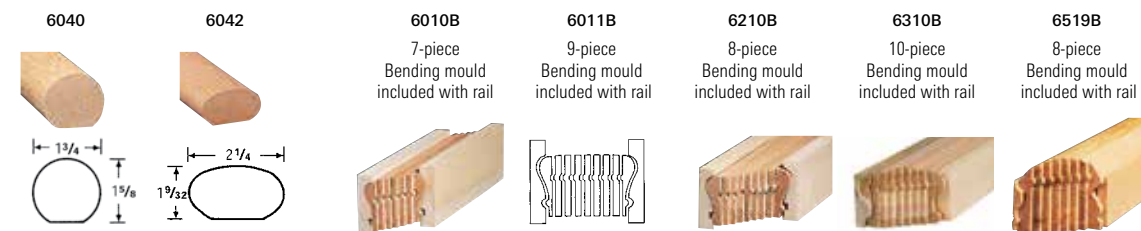


## HOW TO MATCH WALL RAILS AND FITTINGS

Wall Rail	Fittings			
	6040	7023 Quarter Turn	7024 Starting Easing	7025 Over Easing
	6042	7005 Quarter Turn	7006 Starting Easing	7007 Over Easing

## WALL RAILS

## BENDING RAILS & MOULDS



(FB) = Notes item is available prefinished, in addition to standard unfinished.

Starting steps are shipped with cove and shoe moulding. Single Bullnose Starting Steps are reversible and can be cut for shorter lengths.

## Tread Thickness / Riser Codes

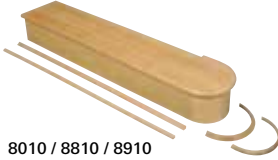
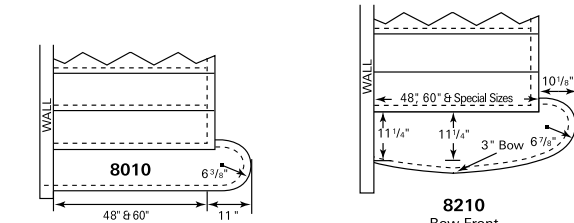
80XX = 1-1/32" Stain grade Tread / 7" Stain grade Riser

88XX = 1-1/32" Stain grade Tread / 8" Paint grade Riser

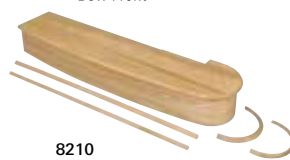
89XX = 13/16" Stain grade Tread / 8" Paint grade Riser

### Use With Volute and Turnouts

8210 and 8215 should be used only with an Over-the-Post system. Any volute or turnout may be used.

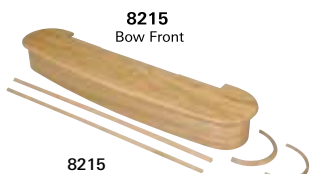
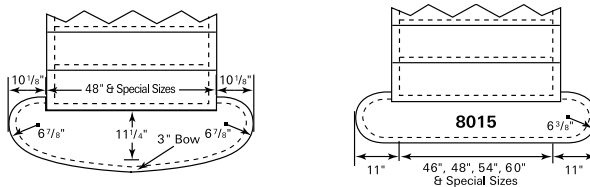


8010 / 8810 / 8910

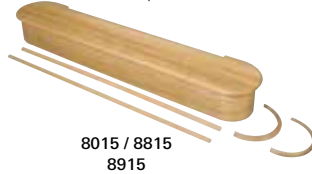


8210

Use 8010 and 8015 with 6010, 6100 and 6210 turnouts or volutes.

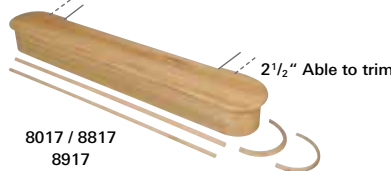


8215



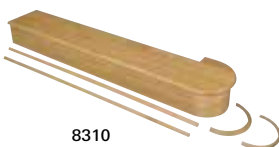
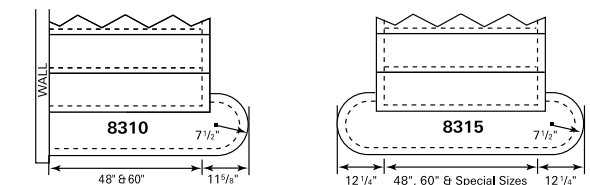
8015 / 8815 / 8915

**Variable Starting Step:**  
Allows 2 1/2" to be trimmed off each end to achieve 49" - 54" opening.



8017 / 8817 / 8917

Use 8310 and 8315 with 6210, 6310 and 6519 turnouts or standard volutes and all climbing volutes.



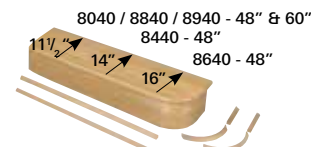
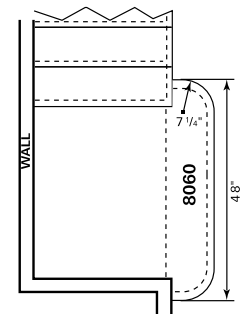
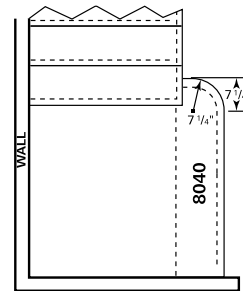
8310



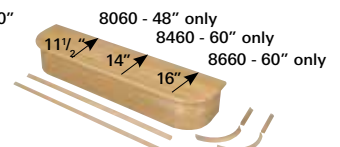
8315

### Use With Square Top & Box Newels and 90° Starting Fittings

Use 8040 and 8060 when placing any Post-to-Post starting newel at second riser. Use 8440, 8460, 8640 and 8660 when the starting fitting utilizes a 90° up easing. Use 8440 and 8460 with 6010 and 6210 or 6100 volutes. Use 8640 and 8660 with 6210, 6310 and 6519 turnouts or volutes.

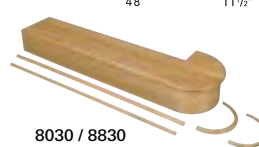
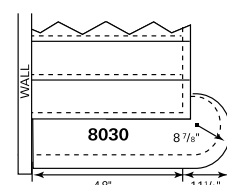


Plan View

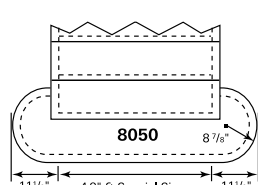


Elevation

### Use With Box Newels—Use 8030 and 8050 with Box Newels.



8030 / 8830 / 8930



8050 / 8850 / 8950

## TREADS

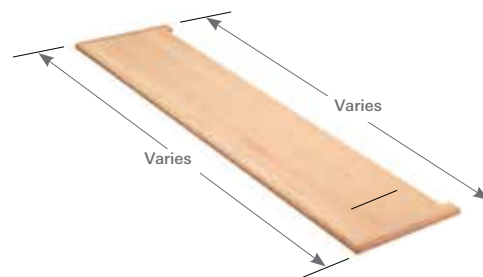
**FB** 8070  
Plain Tread  
1 1/32" x 11 1/2"

8170  
Plain Tread  
1 1/32" x 10 1/2"

Mitered Return  
Tread Reversible

**FB** 8070MR  
Plain Tread  
1 1/32" x 11 1/2"

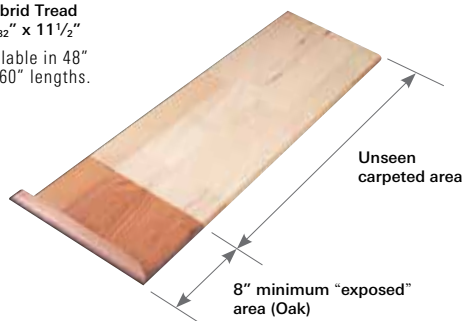
8170MR  
Plain Tread  
1 1/32" x 10 1/2"



**8070DMR**  
Double Mitered Returned Treads:  
Overall width of tread does not include  
mitered returns.



**8070HMR**  
Hybrid Tread  
1 1/32" x 11 1/2"  
Available in 48"  
and 60" lengths.



## TREAD BLANKS



**8070-20**  
1 1/32" x 20"  
Nosed One Edge



**8070-26**  
1 1/32" x 26"  
Square Edged



**8070-34**  
1 1/32" x 34"  
Nosed Two Edge



**8070-48**  
1 1/32" x 48" x 48"  
Square Edged





## SKIRTBOARDS



**8073**  
Primed MDF  
Profiled  
Skirtboard  
3/4" x 11 1/4" x 16'



**40012**  
Skirtboard  
3/4" x 11 1/4" x 12'

**40016**  
Skirtboard  
3/4" x 11 1/4" x 16'



## RISERS



**8075**  
Riser  
3/4" x 7 1/2"



**8075 MDF**  
Riser  
3/4" x 8"

**8078**  
Riser  
3/4" x 8"

## LANDING TREAD



**8090**  
Landing Tread  
3/4" x 3 1/4"



**8091**  
Landing Tread  
3/4" x 5 1/4"



**8091-38**  
Landing Tread  
3/8" x 5 1/4"



**8091B16**  
Bending Landing Tread  
3/4" x 5 1/4" x 16'

Oak Skirtboard—Oak Veneer on one face, solid Oak edge-glued, fingerjointed panel substrate  
Maple Skirtboard—Maple Veneer on one face, solid Maple edge-glued, fingerjointed panel substrate  
Poplar Skirtboard—Solid Poplar edge-glued, fingerjointed panel  
White Oak—Solid White Oak edge-glued, fingerjointed panel  
Oak Lineal Riser—Solid Oak edge-glued, fingerjointed panel

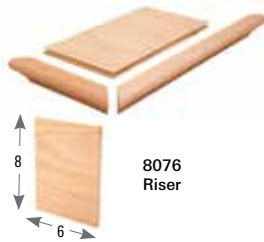
Model	Description	Size	Red Oak	Brazilian Cherry	Cherry	Hickory	Maple	MDF	Poplar	Stain Grade Poplar	White Oak	Yellow Pine
8070-48	Tread Blank	48 x 48										
		48"	X									
8070	Plain	1-1-32" x 11-1/2"										
		36"	X				X					
		42"	X	X		X	X	X	X	X	X	
		48"	X	X	X	X	X	X	X	X	X	X
		54"	X	X		X						
		60"	X		X		X	X	X	X	X	X
		72"	X			X						
		96"	X			X						
		144"	X									
		192"	X									
8070-20	Plain 20" Deep											
		48"	X									
		60"	X									
8070DMR	Double Return	1-1-32" x 11-1/2"										
		48"	X									
		54"	X									
8070MR	Single Return	1-1-32" x 11-1/2"										
		42"	X	X		X	X			X	X	
		48"	X	X	X	X	X			X	X	X
		54"	X	X		X						
		60"	X		X	X				X	X	X
		72"	X									
8070-26	Tread Blank 26" Deep											
		48"	X									
		60"	X									
		84"	X									
8070-34	Tread Blank 34" Deep											
		42"	X									
		48"	X									
		54"	X									
		60"	X									
8075 Riser	3/4" x 7-1/2"											
		36"	X				X					
		42"	X				X	X	X		X	
		48"	X	X	X	X	X	X	X		X	
		54"	X									
		60"	X		X		X	X	X		X	
		72"	X									
		96"	X									
		144"	X									
		192"	X									
Skirtboard												
		12'	X				X		X		X	
		16'	X				X		X		X	
8070	Solid Pine C & BTR Stepping 1" x 11-1/4"											
		36"										X
		42"										X
		48"										X
		144"										X
		192"										X

## ACCESSORIES

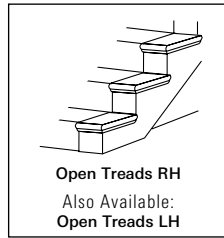
### TREAD KITS

All dimensions in inches.

**8079**  
False Tread Kit  
For open tread right-hand or left-hand applications.  
Also can be used in closed tread applications.

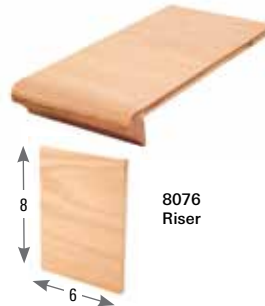


**8076**  
Riser



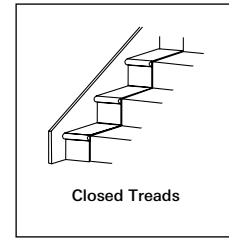
Open Treads RH  
Also Available:  
Open Treads LH

Tread kits include 8076 Risers which also can be purchased separately.

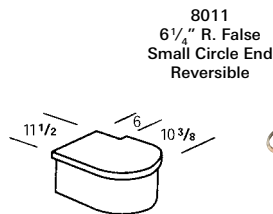


**8076**  
Riser

**8172**  
Closed Tread Kit



Closed Treads

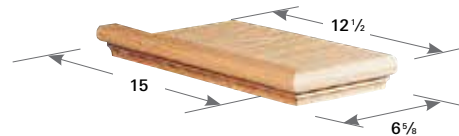


**8011**  
6 1/4" R. False  
Small Circle End  
Reversible



**8012**  
Radius Cove  
and Shoe Set.  
Comes with 8011.

Note: Product is reversible



**8071**  
Right-hand and Left-hand False Tread Cap Only  
Note: Picture shown is a left-hand

### NOSES, MOULDINGS & BRACKETS



**8085**  
Shoe Moulding  
1/2" x 3/4"



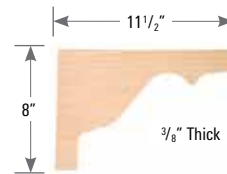
**8095**  
Cove Moulding  
5/8" x 13/16"



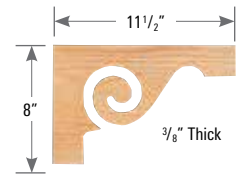
**8080**  
1 1/16" x 1 1/4"  
Tread Nosing  
13" piece or  
lineal available.



**8066**  
1 3/4" x 1 1/16"  
Tread Nosing  
with Cove



**7028**  
Plain Bracket



**7029**  
Scroll Bracket

### ROSETTES



**7026**  
Round Rosette  
4 3/4" Diameter



**7027**  
Oval Rosette  
4 7/16" x 6 1/2"



**7027SQ**  
Square Corner Rosette  
4 7/16" x 6 1/2"



**7037**  
Oval Rosette  
4" x 5 1/2"



**7201**  
Recessed  
Round Rosette  
4" Diameter



**7202**  
Recessed  
Oval Rosette  
4 3/16" x 5 3/4"

### HEMLOCK ROSETTES

### NEWEL DROP

**4099**  
Newel Drop  
2 3/4" x 1 3/4"



= Notes item is available prefinished,  
in addition to standard unfinished.

# DESIGN LIBRARY

Crown Heritage makes it easy to get the stair part CAD drawings, PDF files and information you need. The Design Library is a valuable tool and service for architects and designers to place our CAD-ready drawings directly into home plans. Getting your CAD-ready plans is FREE. Go to the Design Library at [www.crownheritage.com](http://www.crownheritage.com), create an account and start downloading your files. It is that easy.

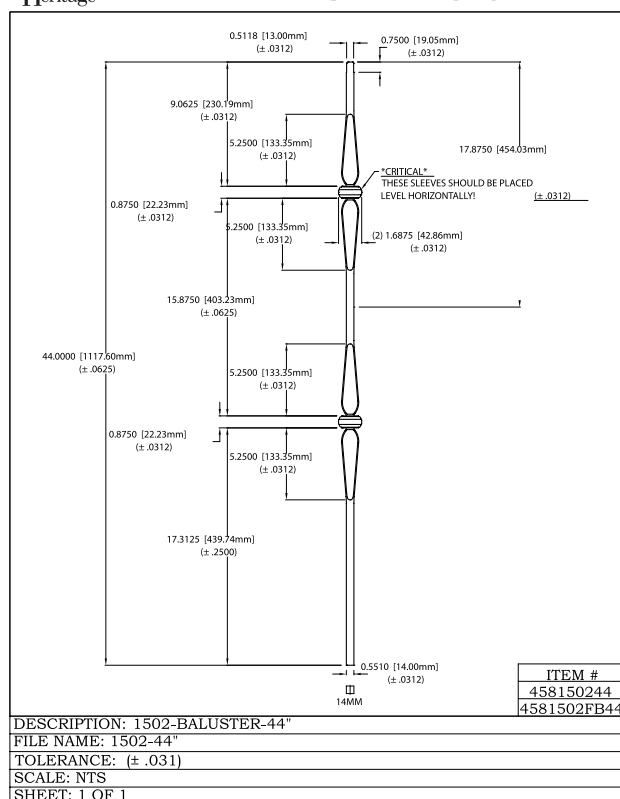


Downloading our CAD drawings is easy.

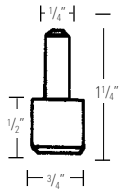


Crown  
Heritage

CH150244"



# HARDWARE & MOUNTING KITS



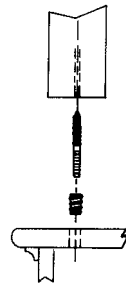
**3027**  
Dowel Pin



**3001**  
Rail Bolt  
Oak and Poplar  
Plugs Included



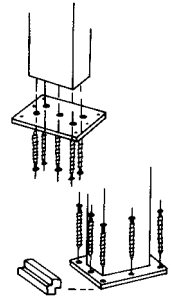
**3002**  
Brass Wall  
Rail Bracket



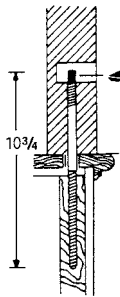
**3004**  
Newel Mounting Kit



**3005**  
Keylock Fasteners

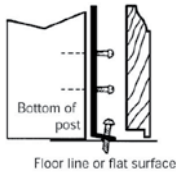


**3006**  
Newel Mounting Plate  
(For 3" to 3 1/2" Newels)

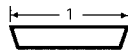


**3008**  
SureTite™  
Newel Post Fastener  
Oak and Poplar  
Plugs Included

\*Hemlock 3 1/4" available for the 3009 post anchor.



**3009 - 3"**  
**3019 - 3 1/2"**  
Post Anchor



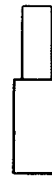
**3000-6**  
1" Wood Plugs  
6-Pack



**3024**  
1/2" Tapered Plugs  
25/Pack  
For Flush Mount  
Installations



**3026**  
Button Plugs  
50/Pack



**3032**  
Rail Bolt Driver  
Drill attachment for driving  
rail bolts into newels,  
walls and handrails.

**3088**  
Dowel Driver  
Drives the 3076 dowel screw.

## WALL RAIL BRACKETS



**3028**  
Satin Black



**3028**  
Silver Vein



**3028**  
Copper Vein



**3028**  
Rubbed Copper



**3028**  
Antique Nickel



**3028**  
Oil Rubbed  
Bronze



**3027**  
Brass



**3027**  
Bronze



**3027**  
Black



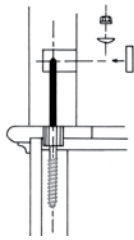
**3027**  
Nickel





# HARDWARE & MOUNTING KITS

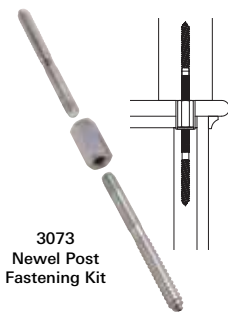
All dimensions in inches.



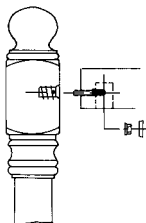
**3070**  
Newel Post  
Fastener



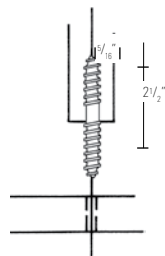
**3072**  
Starting Newel  
Attachment Kit\*



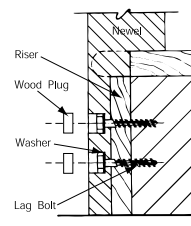
**3073**  
Newel Post  
Fastening Kit



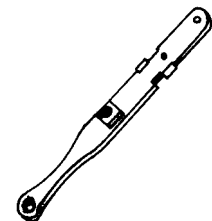
**3075**  
Flush Mount Kit  
For flush mounting  
handrails to newels.



**3076-20/3076-50**  
Dowel Screws  
Fully-threaded dowel screws for  
attaching balusters to treads.  
Available in packs of 20 or 50.

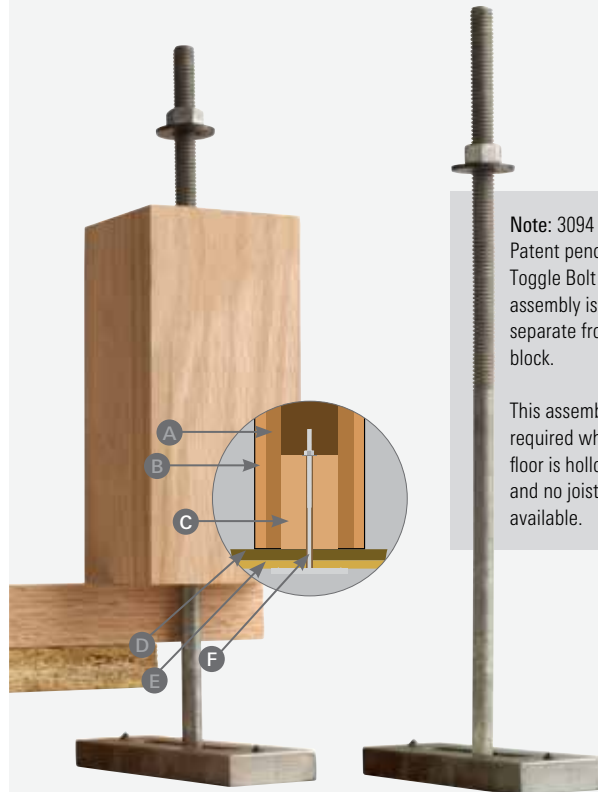


**3078**  
Rail/Post Fastener  
Fastens newels to risers  
and handrails to newels.  
(1 bolt per package)



**3092**  
Rail Bolt Wrench  
A versatile tool: Locates holes  
and pilot holes on handrails  
and rail drops, starts and  
tightens hex nut on rail bolt,  
tightens  $\frac{1}{2}$ " hex nuts, drives  
 $\frac{5}{16}$ " rail bolts.

## UNIQUE TO THE INDUSTRY

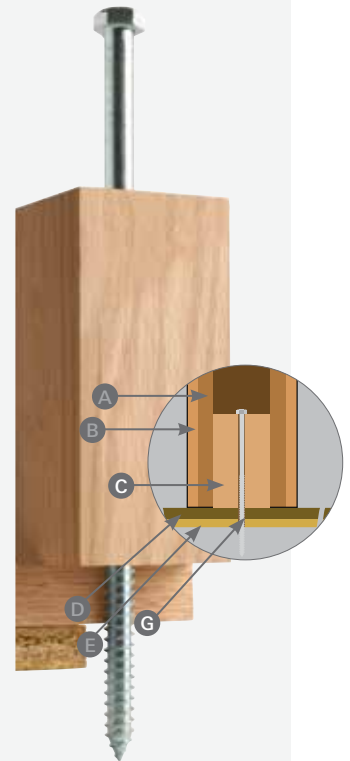


A = Hollow Bottom Box Newel  
B = Sleeve  
C = Installation Block  
D = Finish Floor

E = Sub-floor  
F = Starting Newel Attachment Kit  
G = 12" Lag Screw

**Note:** 3094  
Patent pending  
Toggle Bolt  
assembly is sold  
separate from  
block.

This assembly is  
required when a  
floor is hollow  
and no joist is  
available.



**3074**  
12" Lag Screw

3074 is required for joist installa-  
tions. This 12" lag screw ensures  
a stronger bond with the joist.

**Warning:** Standard 10" lag screws  
are not long enough to provide as  
secure a bond with the floor joist.

**3094**  
Starting Newel Attachment Kit

Patent pending hardware allows for sturdier and easier installation with  
a newel and starting step.

3094 assembly is required when a floor is hollow and no joist is available.

# SALES DISPLAYS

## 1. WALL DISPLAY



## 2. STAND-ALONE DISPLAY



## 3. PORTABLE SALES CASE



## 4. BOX NEWEL DISPLAY

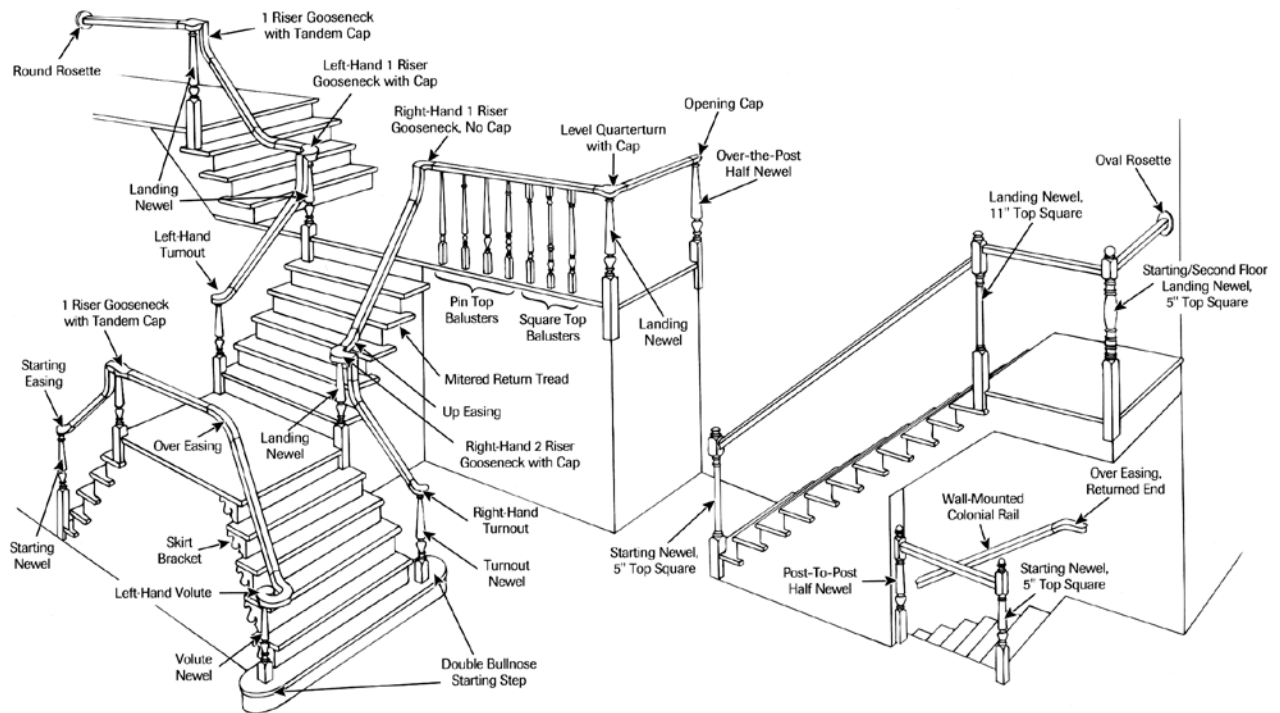


Put Crown Heritage style on display

1. The wall display shows baluster styles at eye level.
2. Free standing, stair parts display highlights wood and forged iron styles in strategic in-dealer locations.
3. The portable sales case contains a full range of newel and baluster styles ready for any presentation.
4. Box Newel Display is a free standing display that shows plain, fluted, recessed and raised panel designs and profiles.

# STAIR PART TERMS

## STAIR PART TERMS ILLUSTRATED AND DEFINED



### BALUSTERS

The vertical posts which support the railing of the staircase. The term “balustrade” refers to the baluster and rail system.

### COVE MOULDING

A decorative strip which, when attached to the underside of the tread nosing, covers the joint between the tread and riser.

### FILLET

Strips which fill the plow between balusters on plowed handrail and shoerail.

### FITTINGS

The stair parts used to form a smooth transition when the hand-rail changes height or direction. For example, starting a balustrade (volute, turnout, starting easing), at a landing (gooseneck) and at a balcony.

### HANDRAILS

The horizontal or rake member of a balustrade system. It sits on top of the balusters and is supported by newel posts.

### NEWELS

The major support posts for the balustrade system. Larger and heavier than the balusters, newels are located at the bottom and top of a staircase and at turns and critical support areas of balcony rails.

### NOSING

The portion of a tread or landing tread which protrudes beyond the face of the riser.

### RAKE

The slope or angle of the staircase (also referred to as rake angle).

### RISERS

The vertical component of a stair which supports the treads.

### SHOERAIL

A piece running along the floor which is plowed for the insertion of balusters and fillets.

### STARTING STEPS

The first tread and riser at the bottom of the staircase.

### TREADS

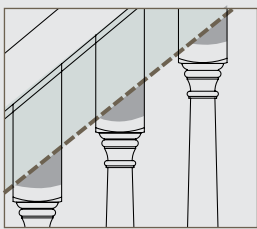
The horizontal portion of the staircase upon which you walk.

# CORRECT STAIRS

## ARCHITECTURALLY CORRECT STAIRWAYS

### CROWN SYSTEM—HOW TO MAKE YOUR STAIRWAY ARCHITECTURALLY CORRECT

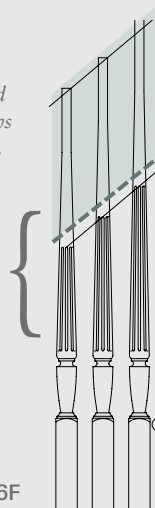
The Crown System is available in standard baluster lengths. For the  $1\frac{3}{4}$ " balusters, those lengths are 35",  $37\frac{1}{2}$ ", 39" and 44". For the  $1\frac{1}{4}$ " balusters, those lengths are 31", 35",  $37\frac{1}{2}$ ", 39" and 42". In most areas, the building codes require a 34" rake height and a 36" balcony or guardrail height. **Please note** that these balusters are designed to be cut at the top when installed.



Available in standard lengths of 35",  $37\frac{1}{2}$ ", 39" and 44", but sometimes also offered in 31" and 42" lengths for the  $1\frac{1}{4}$ " balusters.

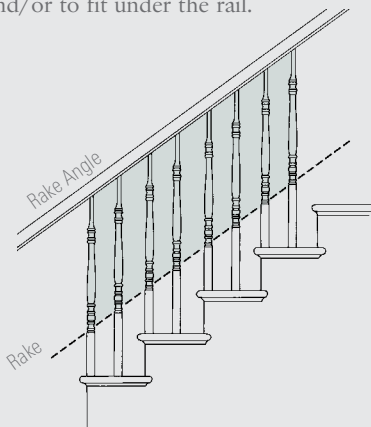
*Our flutes, twists, reeds and ropes will line up correctly with the rake rail, offering a leading feature that other manufacturers cannot provide in a traditional stair balustrade.*

2016F



**For 34" or 35" rake heights:** Using two balusters on the tread, choose the 35" baluster as the first baluster and the 39" baluster as the second baluster. **When using three balusters on a tread,** choose the 35",  $37\frac{1}{2}$ " and 44" balusters (or use the 42" baluster if you are using  $1\frac{1}{4}$ " balusters). The top of these balusters will need to be trimmed up to  $1\frac{1}{2}$ " to lower the rake rail to approximately 34" and/or to fit under the rail.

5300



#### Balcony Balusters

Choose the 35",  $37\frac{1}{2}$ " or 39" balusters depending upon the height you would like to achieve on the balcony. Remember that a 35" baluster will achieve a balcony height of 36" and is code compliant in most areas.

#### Starting Fitting Balusters

When using  $1\frac{1}{4}$ " balusters and for 34" and 35" rake heights, use 42" balusters under volutes and turnouts. When using  $1\frac{3}{4}$ " balusters and for 34" and 35" rake heights, use the 44" balusters under climbing volutes, regular volutes and turnouts.

#### 3 - LENGTH SYSTEM

Available in 34", 38" and 42" lengths. The 3-length System aligns the bottom baluster squares with the rake of the rail.

For 34" to 38" rake heights and two balusters per tread: For 34" to 35" rake heights, use a 34" first baluster and a 38" second baluster. For 35" to 38" rake heights, use a 38" first baluster and a 42" second baluster.

For 34" to 38" rake heights and three balusters per tread: For 34" to 35" rake heights, use a 34" first baluster, a 38" second baluster and a 42" third baluster. For 35" rake heights, use a 38" first baluster, and 42" second and third balusters. When installing three balusters on a tread and using the 3-length System, at least two of the bottom baluster squares will need to be trimmed for proper alignment. **Warning:** At a 35" to 38" rake height, the 42" baluster may not be long enough to use under gooseneck fittings. Please note that these balusters are designed to be cut at the bottom when installed.

#### Balcony Baluster

Use 38" balusters for 36" balcony rail heights and 42" balusters for 42" balcony rail heights.

#### Starting Fitting Baluster

For 34" to 36" rake heights, use 42" balusters under the volute and 42" balusters under turnouts. Climbing volutes require 42" balusters.



## OVER-THE-POST NEWELS

### **Volute Newel with a Dowel Bottom**

This starting newel is used on a starting step when the installer of the stair system prefers this method of installation. These newels are available with a removable dowel, allowing the installer to shorten the block on the newel if a shorter rake rail height is desired. The longest volute newel is used for 34" rake rail heights.

### **Turnout Newel with a Dowel Bottom**

Turnout newels are available only in the Colonial Collection. Use this starting newel on a starting step when the installer prefers this method of installation. The newels come with a removable dowel, allowing the installer to lower the rake rail height if desired. The longest turnout newel is used for 34" rake rail heights.

### **Universal Newel (43" long) Square Bottom**

This newel may be used on a starting step under a volute or turnout fitting and when the installer prefers to install Square Bottom newels. This newel also will allow the installer to vary

the installation rake rail height easier than a volute newel. Also, use this newel on level runs or balconies where the installation is flush mounted or a one-rise drape is desired.

### **Universal Newel (48" long)**

Choose this newel for the first floor or starting newel when a starting step is not being used, the rake rail height is 34" and a starting easing is being used. This newel also may be used when a longer drape is desired on a level run balcony.

### **Intermediate Newel (56" or 58" long)**

Choose this newel for the intermediate landing newel and where long drapes are desired on a level run or balcony.

### **Winder Newel (72" long)**

Use this newel on winder treads or pie-shaped treads at the intermediate landing. This newel also may be used at the intermediate landing when a newel drop is being used or a long drape is desired.

## POST-TO-POST NEWELS

### **Universal Newel (48" long with a 5" Top Block)**

Choose this newel for a starting newel or first floor newel when your rake rail height is less than 33". This newel also can be used for level run or balcony installations when a 5" top block newel is desired.

### **Universal Newel (54" or 56" long with a 5" Top Block)**

Choose this newel when your rake rail height is 34" or higher. This newel also may be used when fittings are used to gooseneck into the second floor newel or balcony newel. In addition, use this newel at the intermediate landing when a 5" top block newel and a gooseneck fitting are being used and the newel will not be draped over more than one rise. This newel also may be used as a level run or balcony newel when a longer drape is desired.

### **Winder Newel (5" Top Block)**

Choose the longest 5" top block newel when the installation has winder or pie-shaped treads at the intermediate landing. This newel also may be used at the intermediate landing when a newel drop is being used.

### **Intermediate Landing Newel (14 1/2" Top Block)**

Choose the longest 14 1/2" newel for all intermediate landings where fittings will not be used, and more than one rise is being draped. Only one intermediate newel is available in most collections.

### **Intermediate Landing Newel (14 1/2" Top Block)**

Choose the shortest 14 1/2" newel for all intermediate landings where fittings will not be used and the newel will be face mounted to the first rise of the second flight of steps. This newel is not available in all collections.

### **Second-floor Landing Newel (11" Top Block)**

Choose this newel when the installation calls for a newel at the second floor or balcony and fittings will not be used.

The following information will help you begin installation of an Over-the-Post Stair System, which is only for interior use. This list will allow the flexibility to comply with most building codes related to baluster spacing and handrail height. Always consult your local building codes before starting installation.

1. **Starting Step:** To be used with volute and turnout fittings. Length is determined from outside finished wall to outside finished wall. (see page 59)
2. **Treads:** Excluding the starting step, choose one tread for each step. Open-sided stairs require mitered return treads. Treads are available mitered on one side or both sides. For open-on-one-side stairs, add  $1\frac{1}{8}$ " to the measured length between the finished walls and order the next longest standard length of tread. (see page 59)
3. **Risers:** The required number of risers will be one more than the number of treads chosen in No. 2. Do not choose a riser for the starting step. (see page 60)
4. **Skirtboards:** Skirtboards are used on both sides of the stairs, regardless of whether they are open or enclosed. Allow 13" per tread and round up to either 12' or 16' length. (Note, Crown Heritage Skirtboards are only available in 12' and 16' lengths) (see page 60)
5. **Landing Tread:** Choose enough landing tread for all landings and balconies.  $5\frac{1}{4}$ " landing tread is used with  $3\frac{1}{2}$ " newels.  $3\frac{1}{4}$ " landing tread may be used with 3" newels. (page 60)
6. **Cove Moulding:** Choose enough footage to go under all landing tread and tread nosing, including tread returns. (page 61)
7. **Starting Fitting:** Choose from volute, turnout or starting easing. (pages 55-56)
8. **Starting Newel:** Choose either a volute newel or the shortest universal newel for the first floor. (pages 33-36, 39-53)
9. **Intermediate Newel:** Choose the 56" intermediate landing newel for two-rise applications where the newel will drape two rises. Choose the 72" newel if more than two rises are being draped. If the intermediate newel will not be draped, but is face mounted, the 48" newel may be used. (pages 33-36, 39-53)
10. **Balcony Newel:** Choose the shortest universal newel for flush mount installations or the 48" length when the newel will be draped or mounted below the floor surface. (pages 33-36, 39-53)
11. **Level Run:** A universal newel should be used at least every eight feet of balcony run. At the corner of the balcony, use a quarter-turn cap over each newel. The 43" universal newel may be used for flush mounts. The 48" universal newel should be used if a draped installation is desired. (pages 33-36, 39-53)
12. **Half Newel or Rosette:** For the best installation, choose a half newel, which matches the other newels on the job. Alternately, choose a round rosette for all level rail connections and an oval rosette for all angle rail connections. (page 61)
13. **Hardware:** For a sturdy installation, choose the patented \*Newel Mounting Kit #3072. Choose the appropriate newel mounting hardware for each newel post. (pages 63-64)
14. **Balusters for Volutes and Turnouts:** Four or six  $1\frac{1}{4}$ " balusters and four or five  $1\frac{3}{4}$ " balusters are required under the volute. Turnouts require two  $1\frac{1}{4}$ " and one  $1\frac{3}{4}$ " balusters. For 30" rake heights use 38" or  $37\frac{1}{2}$ " balusters under the volute and use a 42" or 44" baluster under turnouts. For 34" rake heights, use a 42" baluster under volutes and turnouts. When using  $1\frac{1}{4}$ " balusters, choose the 42" baluster. When using  $1\frac{3}{4}$ " balusters, choose the 44" baluster.  
**Warning:** Rake heights over 35" may result in the balusters not being long enough. (pages 39-55)
15. **Balusters for Starting Easing With Cap:** Use one 38" or 39" baluster under a starting easing if your rake height is 30". Use a 42" baluster if your rake rail height is 34". (pages 39-53)
16. **Rake Balusters for 34" Rake Heights (3-length System):** When using two balusters per tread, use the 34" baluster as the first baluster and the 38" baluster as the second baluster. When using three balusters on a tread, use the 34" baluster as the first baluster, a 38" second baluster and a 42" third baluster on the tread. The 38" and 42" balusters will require the bottom of the baluster to be trimmed. (page 67)
17. **Rake Balusters for 34" Rake Heights (the Crown System):** When using two balusters per tread, use the 35" baluster as the first baluster and the 39" baluster as the second baluster. When using  $1\frac{1}{4}$ " balusters, choose the 35", 37" and 42" balusters unless you have chosen the 5016—then use the 36", 39" and 42" balusters. When using  $1\frac{3}{4}$ " balusters, choose the 35", 37" and 44" balusters. The Crown System balusters are designed to be trimmed at the top of the balusters. (page 67)
18. **Fittings for Landings:** Choose the correct fitting for each newel. Half newels require an opening cap, which will be cut on the job. (pages 55-56)
19. **Handrail:** Choose the appropriate lineal footage of handrail. 13" per step is the average length needed. Our handrail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. Please note that the best installation method for attaching a rail to a rail or a rail to a fitting is to use the patent-pending EasAlign system from Crown Heritage. (page 57), (page 59 for handrails)
20. **Shoerail:** If shoerail is desired, then choose the appropriate lineal footage. 13" per step is the average length needed. Our shoerail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (page 57)
21. **Fillet:** Fillet is shipped tacked into all plowed handrails and shoerails. (page 57)
22. **Wood Plug:** A 1" wood plug is needed for each hole bored in the newel. (page 63)
23. **Dowel Screw:** Where the screw method of installation is being used, choose one dowel screw for each baluster except for those balusters being used in a shoerail. This is a recommended, but optional, method of installation. (page 64)
24. **Bracket:** If desired, choose one bracket for each tread. (page 61)

The following information will help you begin installation of a Post-to-Post Stair System, which is only for interior use. This list will allow the flexibility to comply with most building codes related to baluster spacing and handrail height. Always consult your local building codes before starting installation.

1. **Treads:** Excluding the starting step, choose one tread for each step. Open-sided stairs require mitered return treads. Treads are available mitered on one side or both sides. For open-on-one-side stairs, add  $1\frac{1}{8}$ " to the measured length between the finished walls and order the next longest standard length of tread. (pages 59)
2. **Risers:** The required number of risers will be one more than the number of treads chosen in No. 2. Do not choose a riser for the starting step. (page 60)
3. **Skirtboards:** Skirtboards are used on both sides of the stairs, regardless of whether they are open or enclosed. Allow 13" per tread and round up to either 12' or 16' length. (Note, Crown Heritage skirtboards are only available in 12' and 16' lengths). (page 60)
4. **Landing Tread:** Choose enough landing tread for all landings and balconies.  $5\frac{1}{4}$ " landing tread is used with  $3\frac{1}{2}$ " newels.  $3\frac{1}{4}$ " landing tread may be used with 3" newels. (page 60)
5. **Cove Moulding:** Choose enough footage to go under all landing tread and tread nosing, including tread returns. (page 61)
6. **Starting Newel:** Choose the 48" universal newel, if available, for 30" rake rail heights and the 54" or 56" lengths for 34" rake rail heights. (pages 33-36, 39-53)
7. **Intermediate Newel:** Choose the appropriate intermediate landing newel with a  $14\frac{1}{2}$ " top block when not using a fitting and a 5" top block. (pages 33-36, 39-53)
8. **Second-floor Newel:** Choose the appropriate second-floor landing newel with an 11" top block if fittings are not being used. If fittings are being used, choose a 5" top block universal newel. (pages 33-36, 39-53)
9. **Balcony Newel:** Choose the shortest universal newel for flush mount installations or the 48" length when the newel will be draped or mounted below the floor surface. (pages 33-36, 39-53)
10. **Half Newel or Rosette:** For the best installation, choose a half newel, which matches the other newels on the job. Alternately, choose a round rosette for all level rail connections and an oval rosette for all angle rail connections. (page 61)
11. **Hardware:** Choose the appropriate newel mounting hardware for each newel post. (pages 63-64)
12. **Rake Balusters for 34" Rake Heights (3-length System):** When using two balusters per tread, use the 34" baluster as the first baluster and the 38" baluster as the second baluster. When using three balusters on a tread, use the 34" baluster as the first baluster, a 38" second baluster and a 42" third baluster on the tread. The 38" and 42" balusters will require the bottom of the baluster to be trimmed. (page 67)
13. **Rake Balusters for 34" Rake Heights (the Crown System):** When using two balusters per tread, use the 35" baluster as the first baluster and the 39" baluster as the second baluster. When using  $1\frac{1}{4}$ " balusters, choose the 35", 37", and 42" balusters unless you have chosen the 5016—then use the 36", 39" and 42" balusters. When using  $1\frac{3}{4}$ " balusters, choose the 35", 37" and 44" balusters. The Crown System balusters are designed to be trimmed at the top of the balusters. (page 67)
14. **Handrail:** Choose the appropriate lineal footage of handrail. 13" per step is the average length needed. Our handrail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (page 57)
15. **Shoerail:** If shoerail is desired, then choose the appropriate lineal footage. 13" per step is the average length needed. Our shoerail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (page 57)
16. **Fillet:** Fillet is shipped tacked into all plowed handrails and shoerails. (page 57)
17. **Wood Plug:** A 1" wood plug is needed for each hole bored in the newel. (page 63)
18. **Dowel Screw:** Where the screw method of installation is being used, choose one dowel screw for each baluster, except for those balusters being used in a shoerail. This is a recommended, but optional, method of installation. (page 64)
19. **Bracket:** If desired, choose one bracket for each tread. (page 61)
20. **Handrail Hardware:** Choose a #3078 Rail and Post Fastener or a #3075 Flush Mount Kit for each newel. (page 64)



Downloading our CAD drawings is easy.

Please note: Crown Heritage is committed to lead the industry with style. To support this commitment, product line improvements, changes and additions are a regular occurrence. Before making your final purchasing decision, please consult your Crown Heritage sales person or contact a customer service representative at 1-800-745-5931 for up to date information on species, colors and availability.

Forged Iron Balusters & Newels									
pg.	Model	Description	Size	Satin Black	Nickel	Rubbed Copper	Silver Vein	Copper Vein	Oil Rub Bronze
7	1101	1 Twist Baluster	12 X 44	X	X	X	X	X	
7	3101	Hollow 1 Twist Baluster	12 X 44	X	X				X X
7	1102	2 Twist Baluster	12 X 44	X	X	X	X	X	
7	3102	Hollow 2 Twist Baluster	12 X 44	X	X				X X
7	1103	1 Twist Baluster	12 X 44	X	X				
7	1113	2 Twist w/Fancy Scroll Baluster	12 X 44	X					
8	1121	Twist 1 Baluster	12 X 44	X	X	X	X	X	
8	3121	Hollow Twist 1 Baluster	12 X 44	X	X				X X
8	1122	Twist 2 Baluster	12 X 44	X	X	X	X	X	
8	3122	Hollow Twist 2 Baluster	12 X 44	X	X				X X
8	1190	Twist Newel	30 X 48	X	X				
8	1191	Twist w/ 1 Basket Newel	30 X 48	X	X				
9	3101	Hollow Knee Wall Twist Bal	12 X 30	X	X				
9	3102	Hollow Twist Double Twist Bal	12 X 30	X	X				
9	3121	Hollow Knee Wall Twist 1 Bal	12 X 30	X	X				
9	3122	Hollow Knee Wall Twist 2 Bal	12 X 30	X	X				
10	2101	1 Twist Hollow Baluster	19 X 44	X	X				
10	2102	2 Twist Hollow Baluster	19 X 44	X	X				
10	2121	Twist w/ 1 Basket Hollow Baluster	19 X 44	X	X				
10	2122	Twist w/ 2 Baskets Hollow Baluster	19 X 44	X	X				
10	2700	Hollow Plain Baluster	19 X 44	X	X				
10	2708	Hollow Scroll Baluster	19 X 44	X	X				
11	4700	Hollow Plain Baluster	14 X 44	X	X				
11	3404	Hollow Balusters w/ Double Bars	12 X 44	X	X				
11	1700	Plain Square Baluster	12 X 44	X	X	X	X	X	
11	3700	Hollow Plain Baluster	12 X 44	X	X				X X
11	1701	Plain Square 1 Knuckle Baluster	12 X 44	X	X	X			
11	3701	Hollow Flat Plain w/Knuckle	12 X 44	X	X				X X
11	1702	Plain Square 2 Knuckle Baluster	12 X 44	X	X	X			
11	3702	Hollow Flat Plain w/ Knuckle - Double	12 X 44	X	X				X X
11	1707	Plain Squiggle Baluster	14 X 44	X					
12	1708	Plain Large Scroll Baluster	12 X 44	X	X				
12	3708	Hollow Knee Wall Scroll	12 X 30	X	X				
12	3708	Hollow Scroll Baluster	12 X 44	X	X				X
12	1750*	Plain Belly Baluster	12 X 41	X	X				
13	1000	Hammered Plain Baluster	14 X 44	X	X				
13	1001	Hammered 1 Baluster	14 X 44	X	X				
13	1002	Hammered 2 Baluster	14 X 44	X	X				
13	1050*	Hammered Belly Baluster	14 X 41	X	X				
14	1051*	Hammered 1 Belly Baluster	14 X 41	X					
14	1053*	Hammered Belly w/ Scroll Baluster	14 X 41	X					
14	1090	Hammered Plain Newel	30 X 48	X	X				
14	1091	Hammered 1 Basket Newel	30 X 48	X	X				
15	1301	1 Ribbon Baluster	12 X 44	X	X				
15	3301	Hollow 1 Ribbon Baluster	12 X 44	X	X				
15	1302	2 Ribbon Baluster	12 X 44	X	X				
15	3302	Hollow 2 Ribbon Baluster	12 X 44	X	X				
15	3321	Hollow 2 Ribbon 1 Basket	12 X 44	X	X				
15	3322	Hollow 2 Basket 1 Ribbon	12 X 44	X	X				
15	1331	Ribbon w/Scroll Baluster	12 X 44	X	X				
15	3331	Hollow Ribbon w/Scroll Baluster	12 X 44	X	X				
16	1332	Ribbon w/Scrolls Baluster	12 X 44	X	X				
16	3332	Hollow Ribbon w/ Scrolls Bal	12 X 44	X	X				
16	1391	1 Ribbon Newel	30 X 48	X					
17	3060	Hollow Hammered Plain Baluster	14 X 44	X	X				X
17	1501	Ham'd Spoon Knuckle Baluster	14 X 44	X	X	X			
17	3501	Hollow Ham'd Spoon Knuckle Bal	14 X 44	X	X				X
17	1502	Ham'd Spoon Knuckle Baluster	14 X 44	X	X	X			
17	3502	Hollow Ham'd Spoon Knuckle Bal	14 X 44	X	X				X
17	1531	Ham'd Spoon Basket Baluster	14 X 44	X	X	X			
17	3531	Hollow Ham'd Spoon Basket Bal	14 X 44	X	X				X
19	1060	Hammered Plain Baluster	14 x 44	X	X				
19	1061	Hammered 1 Baluster	14 X 44	X	X				
19	1062	Hammered 2 Baluster	14 X 44	X	X				
19	1068	Hammered Baluster	14 x 44	X	X				
20	1070	Round Baluster	12 X 44	X					
20	1071	Round 1 Knuckle Baluster	12 X 44	X					
20	1072	Round 2 Knuckle Baluster	12 X 44	X					
20	1074	Large Hammered Bar Baluster	16 X 44	X	X				
21	1201	Feather Baluster	14 X 44	X	X				
21	3201	Hollow Feather Baluster	14 X 44	X	X				X
21	1202	Split Feather Baluster	14 X 44	X	X				
21	3202	Hollow Split Feather Baluster	14 X 44	X	X				X
21	1212	Feather w/ Scroll Baluster	14 X 44	X	X				
21	3212	Hollow Feather w/ Scroll Baluster	14 X 44	X	X				X

\* Exact measurements on the belly balusters are 41.625

Forged Iron Balusters & Newels									
pg.	Model	Description	Size	Satin Black	Nickel	Rubbed Copper	Silver Vein	Copper Vein	Oil Rub Bronze
22	3401	Plain Baluster w/ 1 Ring	12 X 44	X	X				
22	3402	Plain Baluster w/ 2 Rings	12 X 44	X	X				
22	3403	Panel w/ 1 Ring	12 X 44	X	X				
22	3406	Plain Baluster w/ 1 Diamond	12 X 44	X	X				
22	3407	Plain Baluster w/ 2 Diamonds	12 X 44	X	X				
22	3405	Panel w/ 1 Diamond	12 X 44	X	X				

Rails and Fillets									
pg.	Model	Description	Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed Mahogany
57	6000 P	Handrail Fingerjoint Plowed with Fillet 1 1/4"	X			X			
57	6001 P	Handrail Fingerjoint Plowed with Fillet 1 3/4"	X			X			
57	6002	Handrail 1 9/16" x 2 3/4"	X			X			
57	6005 STP	Handrail Plowed Solid Top	X				X		
57	6006	Shoerail Plwd w/fillet 1 3/4"	X	X	X	X	X		
57	6008	Shoerail Plwd w/fillet 1 1/4"	X						
57	6009	Shoerail Plwd w/fillet 1 3/4"	X						
57	6010	Handrail Fingerjoint 2 1/4" x 2 5/8"	X	X	X				X
57	6010 B	Handrail Bending w/Mould 7pc.	X			X			
57	6010 P	Handrail Plowed	X	X	X				X
57	6010 S	Handrail Solid 3 Layer	X						
57	6010 SC	Handrail Solid Cap	X		X	X			
57	6010 SCP	Handrail Plowed Solid Cap	X			X			
57	6010 SP	Handrail Plowed Solid 3 Layer	X						
57	6010 ST	Handrail Solid Top					X	X	X
57	6010 STP	Handrail Plowed Solid Top					X		X
57	6011 B	Handrail Bending w/Mould 9pc.	X		X				
57	6040	Wallrail Fingerjoint 1 3/4" x 1 5/8"	X	X					
57	6042	Wallrail Fingerjoint 2 1/4" x 1 9/32"	X	X	X	X			
57	6045	Shoerail Plowed w/fillet 1 1/4"	X	X	X	X			
57	6100 SC	Handrail Solid Cap	X			X			
57	6106	Shoerail Plwd w/fillet 1 1/4"					X		
57	6203	Handrail Fingerjoint 1 5/8" x 5 1/2"	X						
57	6206	Shoerail Plwd w/fillet 1 5/8"					X		
57	6210	Handrail Fingerjoint 2 5/8" x 2 3/8"	X	X					X
57	6210 B	Handrail Bending w/Bending Mould	X			X			
57	6210 P	Handrail Plwd w/fillet 1 3/4"	X	X					X
57	6210 SC	Handrail Solid Cap	X		X	X			
57	6210 SCP	Handrail Plw Solid Cap w/fill	X		X	X			
57	6210 ST	Handrail Solid Top					X		X
57	6210 STP	Handrail Plowed Solid Top					X		X
57	6245	Shoerail Plwd w/fillet 1 3/4"	X						
57	6310 B	Handrail Bending w/Bending Mould	X			X			
57	6310	Handrail Fingerjoint	X						
57	6310 S	Handrail Solid	X		X				
57	6310 SP	Handrail Plowed Solid	X			X			
57	6310 ST	Handrail Solid Top						X	
57	6310 STP	Handrail Plowed Solid Top						X	
57	6519 B	Handrail Bending w/Mould 8pc.	X						
57	6519 ST	Handrail Solid Top	X			X			
57	6519 STP	Handrail Plowed Solid Top	X			X	X		

## SUFFIXES USED

B	Octagonal
B	Ball Top for Newels
B	Bending for Rail
BM	Bending Mold
C	Colonial Ball Top
DMR	Double Miter Return
D	Reed
F	Flute
H	Half
LH	Left Hand
MR	Mitered Return
NCT	No Cap and Trim
P	Plowed
PA	1-1/4" Plow 6100
PB	1-3/4" Plow 6100
R	Rope
RH	Right Hand
R	Ring Top
S	Spade Top for Newels, 3 Layer Solid for Handrail
SC	Solid Cap Engineered for Rail
ST	Solid Top Rail
T	Twist



Wood Balusters				Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Mahogany
pg.	Model	Description	Size								
43	1805	1800s Square Top Plain	1.75 x 35	X	X				X		X
43	1805	1800s Square Top Plain	1.75 x 37.5	X	X				X		X
43	1805	1800s Square Top Plain	1.75 x 39	X	X				X		X
43	1805	1800s Square Top Plain	1.75 x 44	X	X				X		X
43	1805 8	1800s Square Top Octag.	1.75 x 35	X	X						
43	1805 8	1800s Square Top Octag.	1.75 x 37.5	X	X						
43	1805 8	1800s Square Top Octag.	1.75 x 39	X	X						
43	1805 8	1800s Square Top Octag.	1.75 x 44	X	X						
43	1805 D	1800s Square Top Reed	1.75 x 35	X	X						
43	1805 D	1800s Square Top Reed	1.75 x 37.5	X	X						
43	1805 D	1800s Square Top Reed	1.75 x 39	X	X						
43	1805 D	1800s Square Top Reed	1.75 x 44	X	X						
43	1815	1800s Pin Top Plain	1.75 x 35	X	X				X	X	X
43	1815	1800s Pin Top Plain	1.75 x 37.5	X	X				X	X	X
43	1815	1800s Pin Top Plain	1.75 x 39	X	X				X	X	X
43	1815	1800s Pin Top Plain	1.75 x 44	X	X				X	X	X
43	1815 8	1800s Pin Top Octag.	1.75 x 35	X	X						
43	1815 8	1800s Pin Top Octag.	1.75 x 37.5	X	X						
43	1815 8	1800s Pin Top Octag.	1.75 x 39	X	X						
43	1815 8	1800s Pin Top Octag.	1.75 x 44	X	X						
43	1815 D	1800s Pin Top Reed	1.75 x 35	X	X				X		
43	1815 D	1800s Pin Top Reed	1.75 x 37.5	X	X				X		
43	1815 D	1800s Pin Top Reed	1.75 x 39	X	X				X		
43	1815 D	1800s Pin Top Reed	1.75 x 44	X	X				X		
43	1825	1800s Pin Top Plain	2.25 x 35						X		
43	1825	1800s Pin Top Plain	2.25 x 37.5						X		
43	1825	1800s Pin Top Plain	2.25 x 39						X		
43	1825	1800s Pin Top Plain	2.25 x 44						X		
43	1825 D	1800s Pin Top Reed	2.25 x 35						X		
43	1825 D	1800s Pin Top Reed	2.25 x 37.5						X		
43	1825 D	1800s Pin Top Reed	2.25 x 39						X		
43	1825 D	1800s Pin Top Reed	2.25 x 44						X		
45	2005	Carolina Square Top Plain	1.75 x 34	X					X		
45	2005	Carolina Square Top Plain	1.75 x 38	X					X		
45	2005	Carolina Square Top Plain	1.75 x 42	X					X		
45	2005 8	Carolina Square Top Octag.	1.75 x 34	X							
45	2005 8	Carolina Square Top Octag.	1.75 x 38	X							
45	2005 8	Carolina Square Top Octag.	1.75 x 42	X							
45	2005 F	Carolina Square Top Flute	1.75 x 34	X					X		
45	2005 F	Carolina Square Top Flute	1.75 x 38	X					X		
45	2005 F	Carolina Square Top Flute	1.75 x 42	X					X		
45	2005 T	Carolina Square Top Twist	1.75 x 34	X							
45	2005 T	Carolina Square Top Twist	1.75 x 38	X							
45	2005 T	Carolina Square Top Twist	1.75 x 42	X							
45	2006	Carolina Square Top Plain	1.75 x 35	X	X						
45	2006	Carolina Square Top Plain	1.75 x 37.5	X	X						
45	2006	Carolina Square Top Plain	1.75 x 39	X	X						
45	2006	Carolina Square Top Plain	1.75 x 44	X	X						
45	2006 F	Carolina Square Top Flute	1.75 x 35	X	X						
45	2006 F	Carolina Square Top Flute	1.75 x 37.5	X	X						
45	2006 F	Carolina Square Top Flute	1.75 x 39	X	X						
45	2006 F	Carolina Square Top Flute	1.75 x 44	X	X						
45	2006 T	Carolina Square Top Twist	1.75 x 35	X	X						
45	2006 T	Carolina Square Top Twist	1.75 x 37.5	X	X						
45	2006 T	Carolina Square Top Twist	1.75 x 39	X	X						
45	2006 T	Carolina Square Top Twist	1.75 x 44	X	X						
39	2011	Sierra Pin Top	1.25 x 34	X	X		X		X	X	
39	2011	Sierra Pin Top	1.25 x 38	X	X		X		X	X	
39	2011	Sierra Pin Top	1.25 x 42	X	X		X		X	X	
39	2013	Sierra Pin Top	1.25 x 35	X	X		X		X		
39	2013	Sierra Pin Top	1.25 x 37.5	X	X		X		X		
39	2013	Sierra Pin Top	1.25 x 39	X	X		X		X		
39	2013	Sierra Pin Top	1.25 x 42	X	X		X		X		
45	2015	Carolina Pin Top Plain	1.75 x 34	X					X		
45	2015	Carolina Pin Top Plain	1.75 x 38	X					X		
45	2015	Carolina Pin Top Plain	1.75 x 42	X					X		
45	2015 8	Carolina Pin Top Octag.	1.75 x 34	X							
45	2015 8	Carolina Pin Top Octag.	1.75 x 38	X							
45	2015 8	Carolina Pin Top Octag.	1.75 x 42	X							
45	2015 F	Carolina Pin Top Flute	1.75 x 34	X					X		
45	2015 F	Carolina Pin Top Flute	1.75 x 38	X					X		
45	2015 F	Carolina Pin Top Flute	1.75 x 42	X					X		
45	2015 T	Carolina Pin Top Twist	1.75 x 34	X					X		
45	2015 T	Carolina Pin Top Twist	1.75 x 38	X					X		
45	2015 T	Carolina Pin Top Twist	1.75 x 42	X					X		
45	2016	Carolina Pin Top Plain	1.75 x 35	X	X		X		X		
45	2016	Carolina Pin Top Plain	1.75 x 37.5	X	X		X		X		
45	2016	Carolina Pin Top Plain	1.75 x 39	X	X		X		X		
45	2016	Carolina Pin Top Plain	1.75 x 44	X	X		X		X		
45	2016 F	Carolina Pin Top Flute	1.75 x 35	X	X		X		X		

Wood Balusters				Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Mahogany
pg.	Model	Description	Size								
45	2016 F	Carolina Pin Top Flute	1.75 x 37.5	X	X		X			X	
45	2016 F	Carolina Pin Top Flute	1.75 x 39	X	X		X			X	
45	2016 F	Carolina Pin Top Flute	1.75 x 44	X	X		X			X	
45	2016 T	Carolina Pin Top Twist	1.75 x 35	X	X		X			X	
45	2016 T	Carolina Pin Top Twist	1.75 x 37.5	X	X		X			X	
45	2016 T	Carolina Pin Top Twist	1.75 x 39	X	X		X			X	
45	2016 T	Carolina Pin Top Twist	1.75 x 44	X	X		X			X	
39	2025	Sierra Square Top	1.25 x 35	X	X		X			X	
39	2025	Sierra Square Top	1.25 x 37.5	X	X		X			X	
39	2025	Sierra Square Top	1.25 x 39	X	X		X			X	
39	2025	Sierra Square Top	1.25 x 42	X	X		X			X	
39	2105	Sierra Square Top	1.75 x 35	X						X	
39	2105	Sierra Square Top	1.75 x 37.5	X						X	
39	2105	Sierra Square Top	1.75 x 39	X						X	
39	2105	Sierra Square Top	1.75 x 44	X						X	
39	2111	Sierra Pin Top	1.75 x 34	X	X		X		X	X	
39	2111	Sierra Pin Top	1.75 x 38	X	X		X		X	X	
39	2111	Sierra Pin Top	1.75 x 42	X	X		X		X	X	
39	2115	Sierra Pin Top	1.75 x 35	X	X		X		X	X	
39	2115	Sierra Pin Top	1.75 x 37.5	X	X		X		X	X	
39	2115	Sierra Pin Top	1.75 x 39	X	X		X		X	X	
39	2115	Sierra Pin Top	1.75 x 44	X	X		X		X	X	
49	5005	Hampton Square Top Plain	1.75 x 34	X						X	
49	5005	Hampton Square Top Plain	1.75 x 38	X						X	
49	5005	Hampton Square Top Plain	1.75 x 42	X						X	
49	5005 8	Hampton Square Top Octag.	1.75 x 34	X							
49	5005 8	Hampton Square Top Octag.	1.75 x 38	X							
49	5005 8	Hampton Square Top Octag.	1.75 x 42	X							
49	5006	Hampton Square Top	1.75 x 31	X	X			X	X	X	
49	5006	Hampton Square Top	1.75 x 36	X	X		X	X	X	X	
49	5006	Hampton Square Top	1.75 x 42	X	X		X	X	X	X	
49	5007	Hampton Square Top	1.625 x 36							X	
49	5007	Hampton Square Top	1.625 x 42							X	
51	5010	Colonial Pin Top	1.5 x 36	X		X				X	
51	5010	Colonial Pin Top	1.5 x 39	X		X				X	
51	5010	Colonial Pin Top	1.5 x 42	X		X				X	
51	5015	Colonial Pin Top	1.25 x 34	X	X		X			X	
51	5015	Colonial Pin Top	1.25 x 38	X	X		X			X	
51	5015	Colonial Pin Top	1.25 x 42	X	X		X			X	
51	5016	Colonial Pin Top	1.25 x 31	X	X		X	X	X	X	
51	5016	Colonial Pin Top	1.25 x 34	X	X		X	X	X	X	
51	5016	Colonial Pin Top	1.25 x 36	X	X		X	X	X	X	
51	5016	Colonial Pin Top	1.25 x 39	X	X		X	X	X	X	
51	5016	Colonial Pin Top	1.25 x 42	X	X		X	X	X	X	
51	5016	Colonial Pin Top	1.25 x 45							X	
53	5060	Classic Square	1.25 x 36	X	X		X	X	X	X	
53	5060	Classic Square	1.25 x 42	X	X		X	X	X	X	
53	5061	Classic Square Eased Edge	1.25 x 36	X			X				
53	5061	Classic Square Eased Edge	1.25 x 42	X			X				
51	5067	Colonial Square Top	1.25 x 34	X						X	
51	5067	Colonial Square Top	1.25 x 38	X						X	
51	5067	Colonial Square Top	1.25 x 42	X						X	
51	5068	Colonial Square Top	1.25 x 31	X			X				
51	5068	Colonial Square Top	1.25 x 35	X			X	X			
51	5068	Colonial Square Top	1.25 x 37.5	X			X	X			
51	5068	Colonial Square Top	1.25 x 39	X			X	X			
51	5068	Colonial Square Top	1.25 x 42	X			X	X			
49	5106	Hampton Square Top	1.75 x 35	X			X				
49	5106	Hampton Square Top	1.75 x 37.5	X			X				
49	5106	Hampton Square Top	1.75 x 39	X			X				
49	5106	Hampton Square Top	1.75 x 44	X			X				
51	5141	Colonial Square Top	1.25 x 34	X	X		X		X	X	
51	5141	Colonial Square Top	1.25 x 38	X	X		X		X	X	
51	5141	Colonial Square Top	1.25 x 42	X	X		X		X	X	
51	5142	Colonial Square Top	1.25 x 31	X			X			X	
51	5142	Colonial Square Top	1.25 x 35	X			X	X		X	
51	5142	Colonial Square Top	1.25 x 37.5	X			X	X		X	
51	5142	Colonial Square Top	1.25 x 39	X			X	X		X	
51	5142	Colonial Square Top	1.25 x 42	X			X	X		X	
49	5200	Hampton Pin Top	1.25 x 34	X						X	
49	5200	Hampton Pin Top	1.25 x 38	X						X	
49	5200	Hampton Pin Top	1.25 x 42	X						X	
49	5205	Hampton Square Top	1.25 x 36	X	X		X	X	X	X	
49	5205	Hampton Square Top	1.25 x 42	X	X		X	X	X	X	
49	5300	Hampton Pin Top Plain	1.75 x 34	X						X	
49	5300	Hampton Pin Top Plain	1.75 x 38	X						X	
49	5300	Hampton Pin Top Plain	1.75 x 42	X						X	
49	5300 8	Hampton Pin Top Octag.	1.75 x 34	X		X					
49	5300 8	Hampton Pin Top Octag.	1.75 x 38	X		X					
49	5300 8	Hampton Pin Top Octag.	1.75 x 42	X		X					

Please note: Crown Heritage is committed to lead the industry with style. To support this commitment, product line improvements, changes and additions are a regular occurrence. Before making your final purchasing decision, please consult your Crown Heritage sales person or contact a customer service representative at 1-800-745-5931 for up to date information on species, colors and availability.

## Wood Balusters

pg.	Model	Description	Size	Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Mahogany
49	5301	Hampton Pin Top	1.75 x 35	X	X		X			X	
49	5301	Hampton Pin Top	1.75 x 37.5	X	X		X			X	
49	5301	Hampton Pin Top	1.75 x 39	X	X		X			X	
49	5301	Hampton Pin Top	1.75 x 44	X	X		X			X	
53	5360	Classic Square	1.75 x 36	X	X		X	X	X	X	
53	5360	Classic Square	1.75 x 42	X	X		X	X	X	X	
53	5361	Classic Square Eased Edge	1.75 x 36	X		X					
53	5361	Classic Square Eased Edge	1.75 x 42	X		X					
51	5891	Colonial Pin Top	1.25 x 34	X	X					X	
51	5891	Colonial Pin Top	1.25 x 36	X	X					X	
51	5891	Colonial Pin Top	1.25 x 39	X	X					X	
51	5891	Colonial Pin Top	1.25 x 42	X	X					X	
51	5892	Colonial Pin Top	1.25 x 34	X	X					X	
51	5892	Colonial Pin Top	1.25 x 36	X	X					X	
51	5892	Colonial Pin Top	1.25 x 39	X	X					X	
51	5892	Colonial Pin Top	1.25 x 42	X	X					X	
51	5894	Colonial Pin Top	1.25 x 34	X	X					X	
51	5894	Colonial Pin Top	1.25 x 36	X	X					X	
51	5894	Colonial Pin Top	1.25 x 39	X	X					X	
51	5894	Colonial Pin Top	1.25 x 42	X	X					X	
47	8515	Jefferson Pin Top Plain	1.75 x 35	X	X						
47	8515	Jefferson Pin Top Plain	1.75 x 37.5	X	X						
47	8515	Jefferson Pin Top Plain	1.75 x 39	X	X						
47	8515	Jefferson Pin Top Plain	1.75 x 44	X	X						
47	8515 F	Jefferson Pin Top Flute	1.75 x 35	X	X						
47	8515 F	Jefferson Pin Top Flute	1.75 x 37.5	X	X						
47	8515 F	Jefferson Pin Top Flute	1.75 x 39	X	X						
47	8515 F	Jefferson Pin Top Flute	1.75 x 44	X	X						
47	8515 R	Jefferson Pin Top Rope	1.75 x 35	X	X						
47	8515 R	Jefferson Pin Top Rope	1.75 x 37.5	X	X						
47	8515 R	Jefferson Pin Top Rope	1.75 x 39	X	X						
47	8515 R	Jefferson Pin Top Rope	1.75 x 44	X	X						
41	9005	W'burg Square Top Plain	1.75 x 35	X	X						
41	9005	W'burg Square Top Plain	1.75 x 37.5	X	X						
41	9005	W'burg Square Top Plain	1.75 x 39	X	X						
41	9005	W'burg Square Top Plain	1.75 x 44	X	X						
41	9005 F	W'burg Square Top Flute	1.75 x 35	X	X						
41	9005 F	W'burg Square Top Flute	1.75 x 37.5	X	X						
41	9005 F	W'burg Square Top Flute	1.75 x 39	X	X						
41	9005 F	W'burg Square Top Flute	1.75 x 44	X	X						
41	9005 R	W'burg Square Top Rope	1.75 x 35	X	X						
41	9005 R	W'burg Square Top Rope	1.75 x 37.5	X	X						
41	9005 R	W'burg Square Top Rope	1.75 x 39	X	X						
41	9005 R	W'burg Square Top Rope	1.75 x 44	X	X						
41	9015	W'burg Pin Top Plain	1.75 x 35	X	X						
41	9015	W'burg Pin Top Plain	1.75 x 37.5	X	X						
41	9015	W'burg Pin Top Plain	1.75 x 39	X	X						
41	9015	W'burg Pin Top Plain	1.75 x 44	X	X						
41	9015 F	W'burg Pin Top Flute	1.75 x 35	X	X						
41	9015 F	W'burg Pin Top Flute	1.75 x 37.5	X	X						
41	9015 F	W'burg Pin Top Flute	1.75 x 39	X	X						
41	9015 F	W'burg Pin Top Flute	1.75 x 44	X	X						
41	9015 R	W'burg Pin Top Rope	1.75 x 35	X	X						
41	9015 R	W'burg Pin Top Rope	1.75 x 37.5	X	X						
41	9015 R	W'burg Pin Top Rope	1.75 x 39	X	X						
41	9015 R	W'burg Pin Top Rope	1.75 x 44	X	X						

## Wood Newels

pg.	Model	Description	Size	Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Yellow Pine	White Oak
46	3010	Carolina Univ. OTP Plain	3.5 x 43	X	X		X					
46	3010 8	Carolina Univ. OTP Octag.	3.5 x 43	X								
46	3010 F	Carolina Univ. OTP Flute	3.5 x 43	X	X		X					
46	3010 T	Carolina Univ. OTP Twist	3.5 x 43	X	X		X					
46	3012	Carolina Rake OTP Plain	3 x 43	X	X		X					
46	3013	Carolina Volute OTP Plain	3.5 x 41	X			X					
46	3013 8	Carolina Volute OTP Octag.	3.5 x 41	X								
46	3013 F	Carolina Volute OTP Flute	3.5 x 41	X	X		X					
46	3013 T	Carolina Volute OTP Twist	3.5 x 41	X	X		X					
46	3014	Carolina Univ. OTP Plain	3.5 x 48	X	X		X					
46	3014 8	Carolina Univ. OTP Octag.	3.5 x 48	X								
46	3014 F	Carolina Univ. OTP Flute	3.5 x 48	X	X		X					
46	3014 T	Carolina Univ. OTP Twist	3.5 x 48	X	X		X					
46	3015	Carolina Inter. OTP Plain	3.5 x 56	X	X		X					
46	3015 8	Carolina Inter. OTP Octag.	3.5 x 56	X								
46	3015 F	Carolina Inter. OTP Flute	3.5 x 56	X	X		X					
46	3015 T	Carolina Inter. OTP Twist	3.5 x 56	X	X		X					
46	3018	Carolina Winder OTP Plain	3.5 x 72	X			X					
46	3018 8	Carolina Winder OTP Octag.	3.5 x 72	X								
46	3018 F	Carolina Winder OTP Flute	3.5 x 72	X	X							
46	3018 T	Carolina Winder OTP Twist	3.5 x 72	X	X							
46	3040	Carolina Univ. PTP Plain	3.5 x 48	X	X		X					
46	3040 8	Carolina Univ. PTP Octag.	3.5 x 48	X								
46	3040 F	Carolina Univ. PTP Flute	3.5 x 48	X	X		X					
46	3040 T	Carolina Univ. PTP Twist	3.5 x 48	X	X		X					
46	3042	Carolina Univ. PTP Plain	3.5 x 56	X	X		X					
46	3042 8	Carolina Univ. PTP Octag.	3.5 x 56	X								
46	3042 F	Carolina Univ. PTP Flute	3.5 x 56	X	X		X					
46	3042 T	Carolina Univ. PTP Twist	3.5 x 56	X	X		X					
46	3045	Carolina 2nd-F.L. PTP Plain	3.5 x 58	X	X		X					
46	3045 8	Carolina 2nd-F.L. PTP Octag.	3.5 x 58	X								
46	3045 F	Carolina 2nd-F.L. PTP Flute	3.5 x 58	X	X		X					
46	3045 T	Carolina 2nd-F.L. PTP Twist	3.5 x 58	X	X		X					
46	3046	Carolina Winder PTP Plain	3.5 x 72	X								
46	3046 8	Carolina Winder PTP Octag.	3.5 x 72	X								
46	3046 F	Carolina Winder PTP Flute	3.5 x 72	X	X							
46	3046 T	Carolina Winder PTP Twist	3.5 x 72	X	X							
46	3047	Carolina Inter. PTP Plain	3.5 x 58	X	X		X					
46	3047 8	Carolina Inter. PTP Octag.	3.5 x 58	X								
46	3047 F	Carolina Inter. PTP Flute	3.5 x 58	X	X		X					
46	3047 T	Carolina Inter. PTP Twist	3.5 x 58	X	X		X					
46	3055	Carolina Winder PTP Plain	3.5 x 72	X			X					
46	3055 8	Carolina Winder PTP Octag.	3.5 x 72	X								
46	3055 F	Carolina Winder PTP Flute	3.5 x 72	X	X							
46	3055 T	Carolina Winder PTP Twist	3.5 x 72	X	X							
40	3209	Sierra Rake OTP	3 x 43	X	X		X		X			
40	3214	Sierra Univ. OTP	3 x 48	X	X		X		X			
40	3215	Sierra Inter. OTP	3 x 58	X	X		X		X			
40	3240	Sierra Univ. PTP	3 x 48	X	X		X		X			
40	3242	Sierra Univ. PTP	3 x 54	X	X		X		X			
40	3245	Sierra 2nd-F.L. PTP	3 x 58	X	X		X		X			
40	3246	Sierra Inter. PTP	3 x 58	X	X		X					
40	3314	Sierra Univ. OTP	3.5 x 48	X	X		X		X			
40	3315	Sierra Inter. OTP	3.5 x 56	X	X		X		X			
40	3340	Sierra Univ. PTP	3.5 x 48	X	X		X					
40	3342	Sierra Univ. PTP	3.5 x 56	X	X		X		X			
40	3345	Sierra 2nd-F.L. PTP	3.5 x 56	X	X		X		X			
53	4000	Classic Univ.	3.5 x 48	X	X		X	X	X			
53	4001	Classic Inter.	3.5 x 56	X	X		X	X	X			
53	4002	Classic Univ.	4 x 48	X	X							
53	4003	Classic Inter.	4 x 56	X	X							
50	4004	Hampton Univ. Mush PTP	3.5 x 48	X	X		X					
50	4004S	Hampton Univ. Spade PTP	3.5 x 48	X	X		X		X			
50	4004B	Hampton Univ. Ball PTP	3.5 x 48	X	X		X		X			
50	4005	Hampton Inter. Mush PTP	3.5 x 56	X	X		X	X	X			
50	4005S	Hampton Inter. Spade PTP	3.5 x 56	X	X		X	X	X			
50	4005B	Hampton Inter. Ball PTP	3.5 x 56	X	X		X	X	X			
50	4006	Hampton Winder Mush PTP	3.5 x 72	X			X					
50	4006S	Hampton Winder Spade PTP	3.5 x 72	X	X		X					
50	4006B	Hampton Winder Ball PTP	3.5 x 72	X	X		X					
52	4010	Colonial Univ. OTP	3 x 43	X	X		X		X			
52	4011	Colonial Volute, Turnout OTP	3 x 43	X	X		X		X			
52	4013	Colonial Rake OTP	3 x 43	X	X		X		X			
52	4014	Colonial Univ. OTP	3 x 48	X	X		X	X	X			X
52	4015	Colonial Inter. OTP	3 x 58	X	X		X	X	X			
52	4018	Colonial Winder OTP	3 x 72	X			X		X			

## Wood Newels

Wood Newels					Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Pine	Mahogany	White Oak
pg.	Model	Description	Size										
50	4503 B	Hampton 2nd-F.L. PTP Octag.	3.5 x 56		X								
50	4505	Hampton Inter. PTP Plain	3.5 x 72		X		X						
50	4505 B	Hampton Inter. PTP Octag.	3.5 x 72		X								
50	4507	Hampton 2nd-F.L. PTP Plain	3.5 x 48		X		X						
50	4507 B	Hampton 2nd-F.L. PTP Octag.	3.5 x 48		X								
50	4508	Hampton Inter. PTP Plain	3.5 x 58		X	X	X	X					
50	4508 B	Hampton Inter. PTP Octag.	3.5 x 58		X								
50	4664	Hampton Univ. PTP	4.5 x 48		X								
50	4665	Hampton Univ. PTP	4.5 x 56		X								
44	4810	1800s Univ. OTP Plain	3.5 x 43		X				X		X		
44	4810 B	1800s Univ. OTP Octag.	3.5 x 43		X								
44	4810 D	1800s Univ. OTP Reed	3.5 x 43		X				X		X		
44	4812	1800s Rake OTP Plain	3 x 43		X			X					
44	4813	1800s Volute OTP Plain	3.5 x 40.5		X				X		X		
44	4813 B	1800s Volute OTP Octag.	3.5 x 40.5		X								
44	4813 D	1800s Volute OTP Reed	3.5 x 40.5		X				X				
44	4814	1800s Univ. OTP Plain	3.5 x 48		X				X		X		
44	4814 B	1800s Univ. OTP Octag.	3.5 x 48		X								
44	4814 D	1800s Univ. OTP Reed	3.5 x 48		X				X		X		
44	4825	1800s Inter. OTP Plain	3.5 x 56		X				X		X		
44	4825 B	1800s Inter. OTP Octag.	3.5 x 56		X								
44	4825 D	1800s Inter. OTP Reed	3.5 x 56		X				X		X		
44	4842	1800s Univ. PTP Plain	3.5 x 56		X				X		X		
44	4842 B	1800s Univ. PTP Octag.	3.5 x 56		X								
44	4842 D	1800s Univ. PTP Reed	3.5 x 56		X				X				
44	4845	1800s 2nd-F.L. PTP Plain	3.5 x 56		X				X		X		
44	4845 B	1800s 2nd-F.L. PTP Octag.	3.5 x 56		X								
44	4845 D	1800s 2nd-F.L. PTP Reed	3.5 x 56		X								
44	4866	1800s Inter. PTP Plain	3.5 x 58		X				X		X		
44	4866 B	1800s Inter. PTP Octag.	3.5 x 58		X								
44	4866 D	1800s Inter. PTP Reed	3.5 x 58		X								
48	8510	Jefferson Univ. OTP Plain	3.5 x 43		X								
48	8510 F	Jefferson Univ. OTP Flute	3.5 x 43		X								
48	8510 R	Jefferson Univ. OTP Rope	3.5 x 43		X								
48	8512	Jefferson Rake OTP Plain	3 x 43		X								
48	8513	Jefferson Volute OTP Plain	3.5 x 41		X								
48	8513 F	Jefferson Volute OTP Flute	3.5 x 41		X								
48	8513 R	Jefferson Volute OTP Rope	3.5 x 41		X								
48	8514	Jefferson Univ. OTP Plain	3.5 x 48		X								
48	8514 F	Jefferson Univ. OTP Flute	3.5 x 48		X								
48	8514 R	Jefferson Univ. OTP Rope	3.5 x 48		X								
48	8525	Jefferson Inter. OTP Plain	3.5 x 56		X								
48	8542	Jefferson Univ. PTP Plain	3.5 x 56		X								
48	8542 F	Jefferson Univ. PTP Flute	3.5 x 56		X								
48	8542 R	Jefferson Univ. PTP Rope	3.5 x 56		X								
48	8545	Jefferson 2nd-F.L. PTP Plain	3.5 x 56		X								
48	8545 F	Jefferson 2nd-F.L. PTP Flute	3.5 x 56		X								
48	8545 R	Jefferson 2nd-F.L. PTP Rope	3.5 x 56		X								
48	8547	Jefferson Inter. PTP Plain	3.5 x 58		X								
48	8547 F	Jefferson Inter. PTP Flute	3.5 x 58		X								
48	8547 R	Jefferson Inter. PTP Rope	3.5 x 58		X								
42	9012	W'burg Univ. OTP Plain	3.5 x 48		X								
42	9012 F	W'burg Univ. OTP Flute	3.5 x 48		X								
42	9012 R	W'burg Univ. OTP Rope	3.5 x 48		X								
42	9013	W'burg Volute OTP Plain	3.5 x 40.5		X								
42	9013 F	W'burg Volute OTP Flute	3.5 x 40.5		X								
42	9013 R	W'burg Volute OTP Rope	3.5 x 40.5		X								
42	9025	W'burg Inter. OTP Plain	3.5 x 56		X								
42	9025 F	W'burg Inter. OTP Flute	3.5 x 56		X								
42	9025 R	W'burg Inter. OTP Rope	3.5 x 56		X								
42	9043	W'burg Univ. PTP Plain	3.5 x 56		X								
42	9043 F	W'burg Univ. PTP Flute	3.5 x 56		X								
42	9043 R	W'burg Univ. PTP Rope	3.5 x 56		X								
42	9048	W'burg Int. & 2nd F.L. PTP Plain	3.5 x 72		X								
42	9048 F	W'burg Int. & 2nd F.L. PTP Flute	3.5 x 72		X								
42	9048 R	W'burg Int. & 2nd F.L. PTP Rope	3.5 x 72		X								



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