



Crown[®]
Heritage

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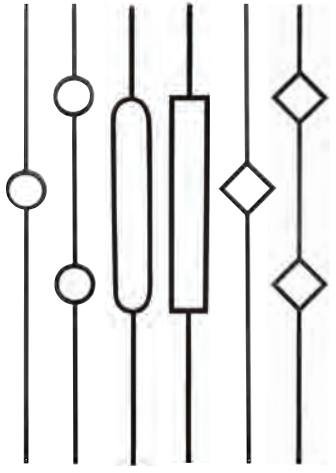
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CRAFTSMAN
COLLECTION

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STAIN GRADE AND
PRIMED BOX NEWELS

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HANDCRAFTED IRON BALUSTERS



*Pictured here with Satin Nickel balusters
3700, 3701 and 4086 newel.*

HANDCRAFTED IRON BALUSTERS

Available in nominal sizes of 12mm = 1/2", 14mm = 9/16", 19mm = 3/4" and 30mm = 1-3/16"

Satin Black



Satin Nickel



Copper Vein



Rubbed Copper



Silver Vein



Oil Rubbed Bronze



Ash Gray

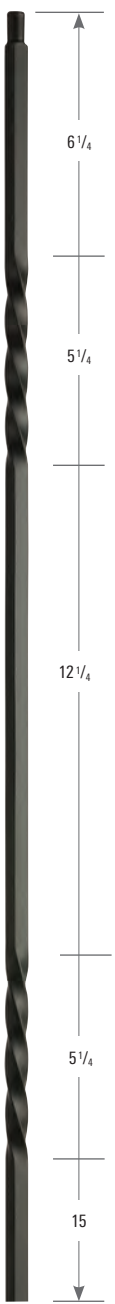


AVAILABLE IN
SEVEN COLOR FINISHES

PALERMO COLLECTION



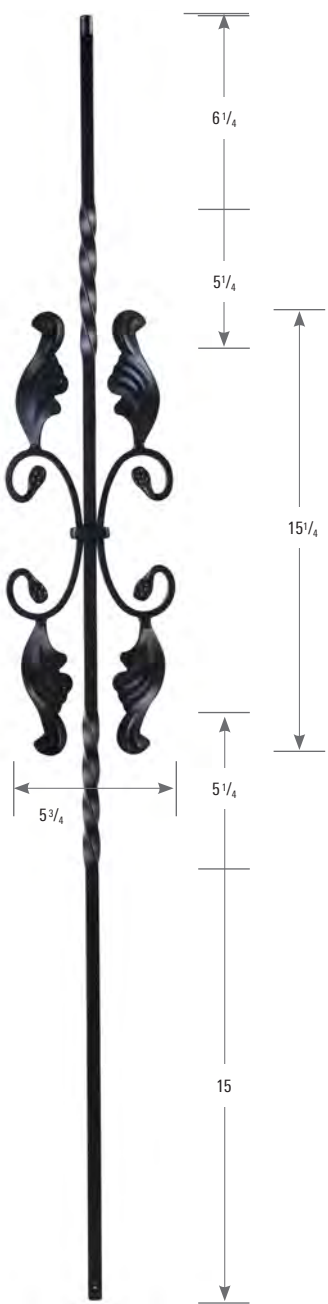
1101 (Solid)
3101 (Hollow)
12mm



1102 (Solid)
3102 (Hollow)
12mm



1103 (Solid)
12mm



1113 (Solid)
12mm

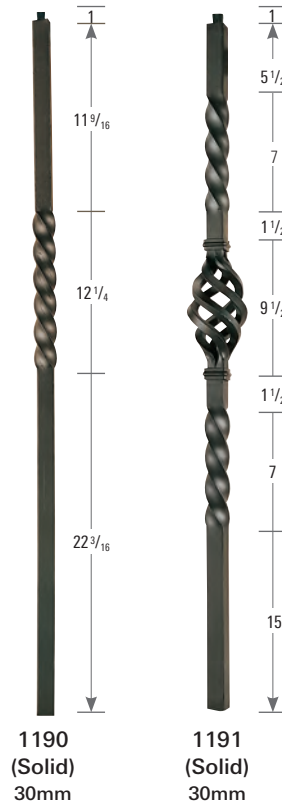
Item Number	 Satin Black	 Satin Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze	 Ash Gray
1101	•		•	•	•		
3101	•	•	•			•	•
1102	•		•	•	•		
3102	•	•	•			•	•
1103	•		•				
1113	•		•				
1121	•		•	•	•		
3121	•	•	•			•	•
1122	•		•	•	•		
3122	•	•	•			•	•
1190	•		•				
1191	•		•				

PALERMO COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

NEWELS

3/4" is included in the overall height for the pin tops on the balusters.



Pictured here with Ash Gray balusters 3101 and 3102.

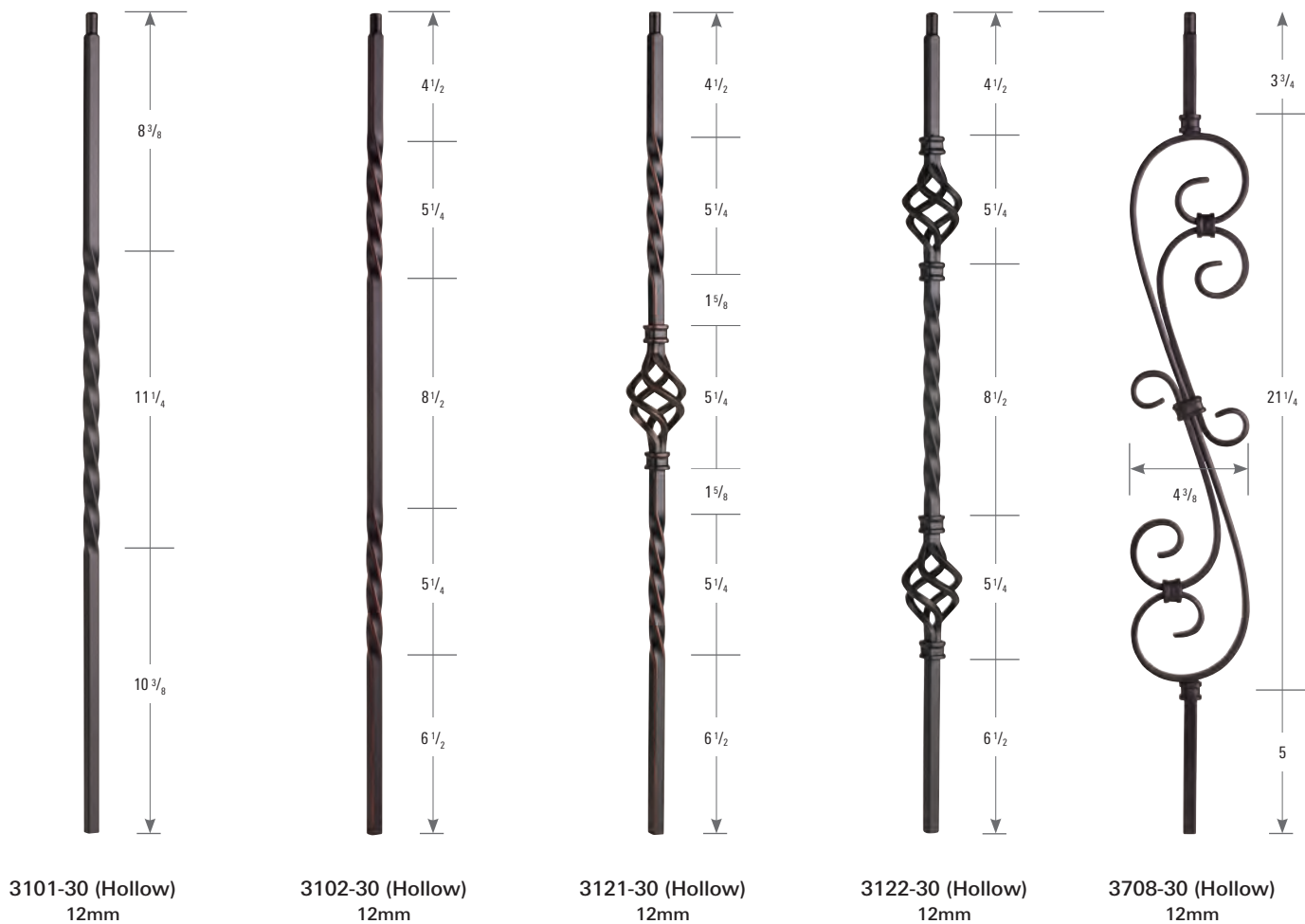


36" Iron Balusters

For your convenience 3101, 3102, 3121, 3122 and 3700 profiles are also available in 36" lengths. Ideal for balconies... just unwrap, install and go! Available in Satin Black.



KNEE WALL BALUSTERS

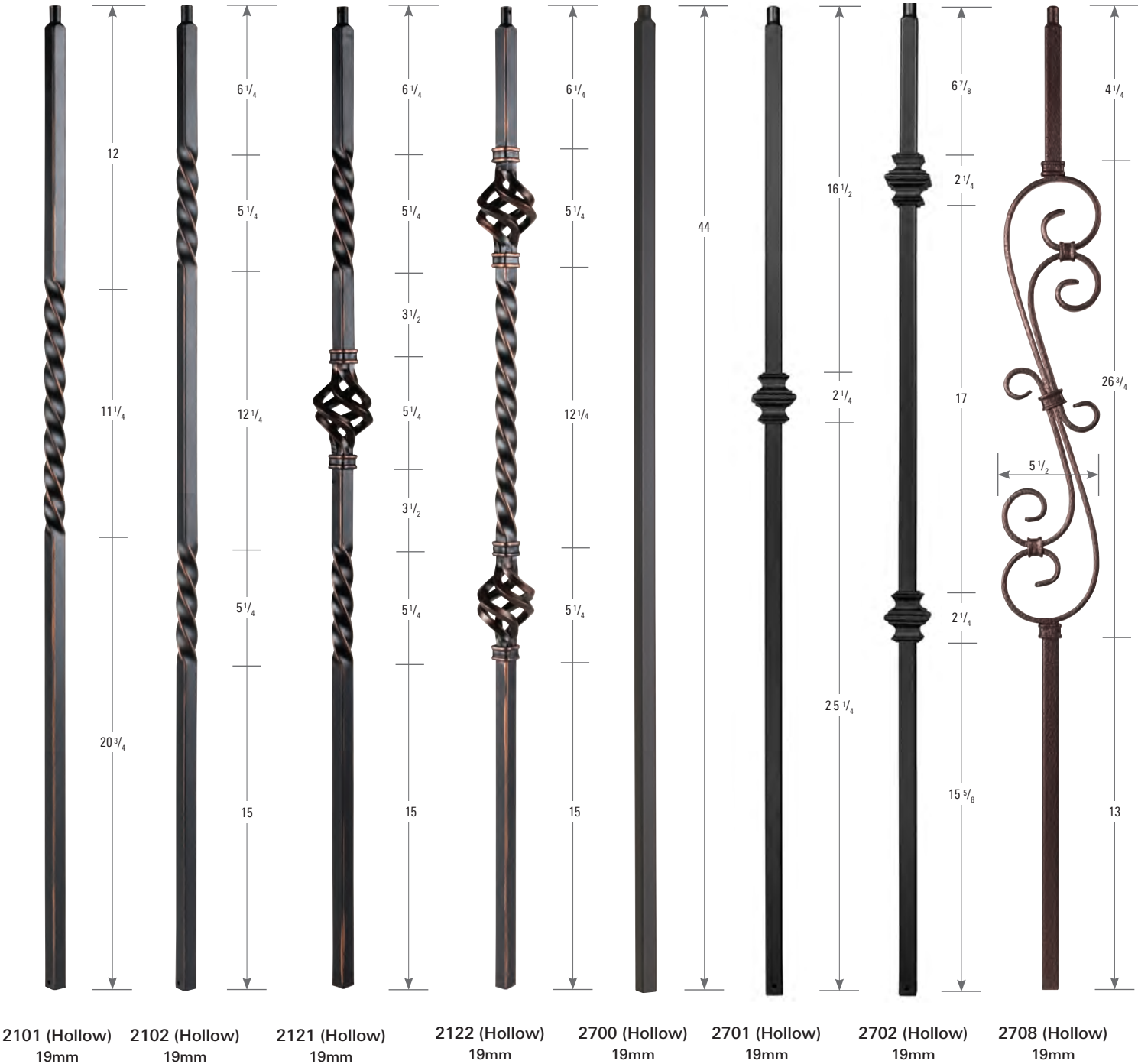


30" balusters are designed with tighter dimensions *specifically* for knee walls.

30" balusters are perfect for creating great visual style and alignment in a knee wall installation, while 44" balusters complement traditional landing heights.

Item Number	 Satin Black	 Satin Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
3101	•		•			
3102	•		•			
3121	•		•			
3122	•		•			
3708	•		•			

EXTRA LARGE HOLLOW BALUSTERS



2101 (Hollow)
19mm

2102 (Hollow)
19mm

2121 (Hollow)
19mm

2122 (Hollow)
19mm

2700 (Hollow)
19mm

2701 (Hollow)
19mm

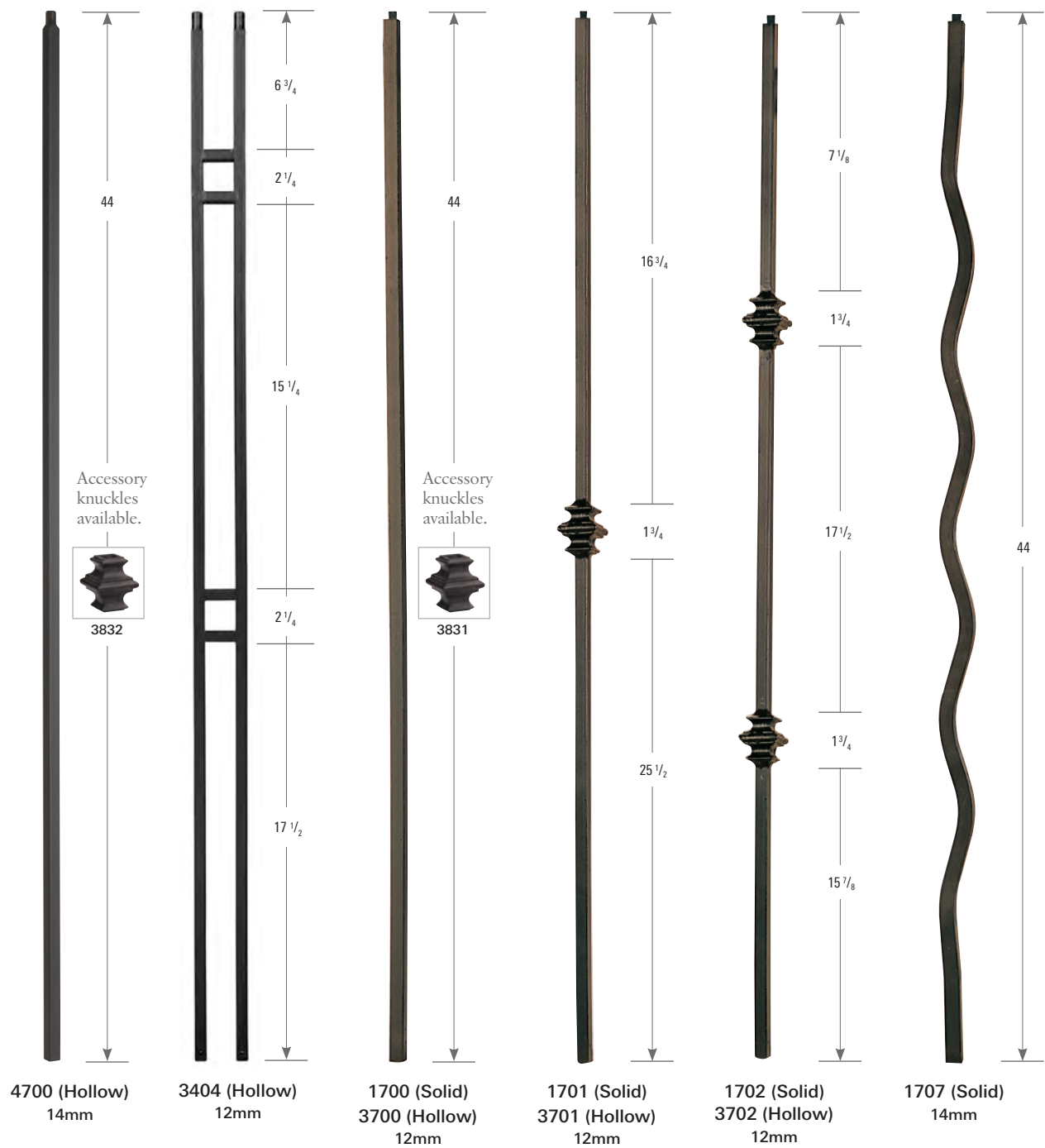
2702 (Hollow)
19mm

2708 (Hollow)
19mm

Item Number						
2101	•		•			
2102	•		•			
2121	•		•			
2122	•		•			
2700	•		•			
2701	•		•			
2702	•		•			
2708	•		•			



SICILY COLLECTION

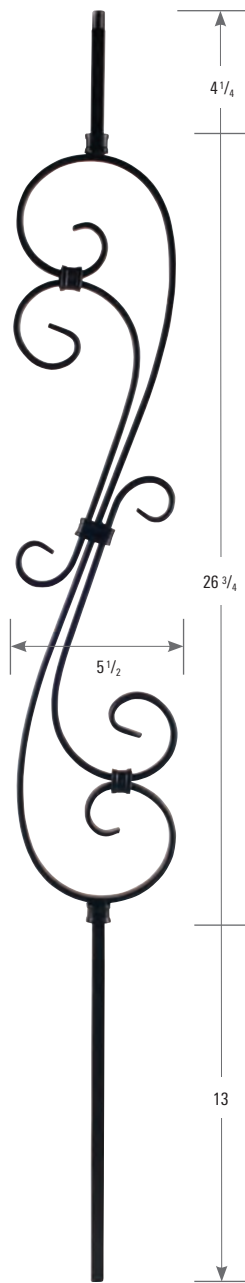


Item Number	Satin Black	Satin Nickel	Rubbed Copper	Silver Vein	Copper Vein	Oil Rubbed Bronze	Ash Gray
4700	•		•				
3404	•		•				
1700	•		•	•	•		
3700	•	•	•			•	•
1701	•		•				
3701	•	•	•			•	•
1702	•		•				
3702	•	•	•			•	•
1707	•						

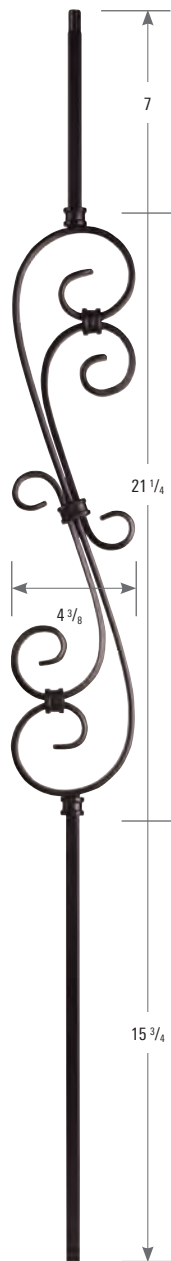
SICILY COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.



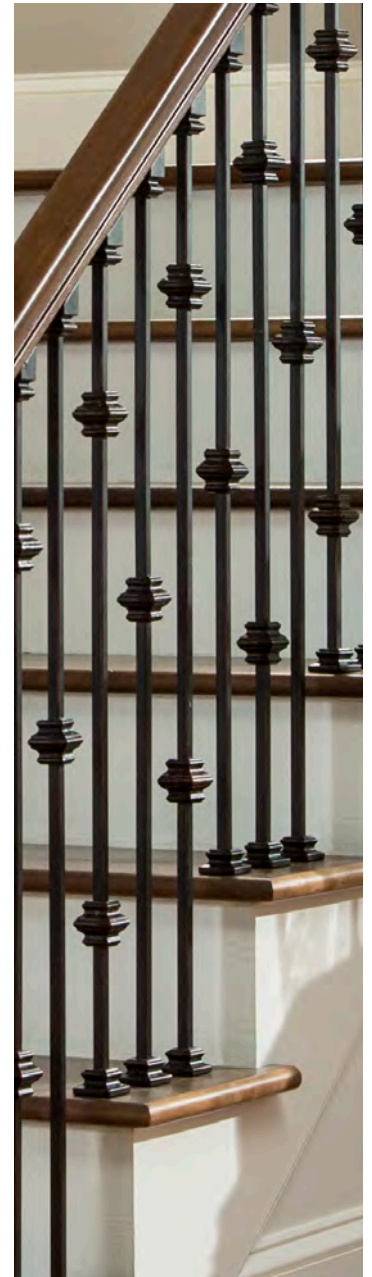
1708 (Solid)
12mm



3708 (Hollow)
12mm



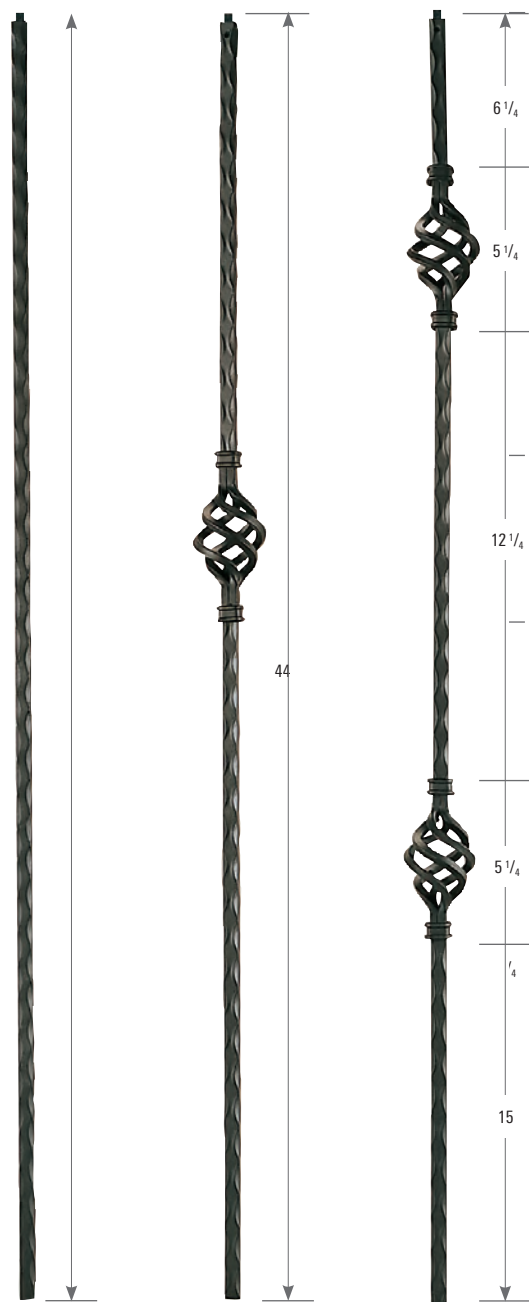
1750 (Solid)
12mm



Pictured here with
3701 & 3702 balusters.

Item Number	 Satin Black	 Satin Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1708	•		•			
3708	•		•			•
1750	•		•			

MILAN COLLECTION



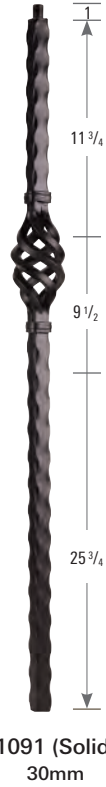
Item Number	 Satin Black	 Satin Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1000	•		•			
1001	•		•			
1002	•		•			
1050	•		•			
1051	•		•			
1053	•		•			
1090	•		•			
1091	•		•			

MILAN COLLECTION

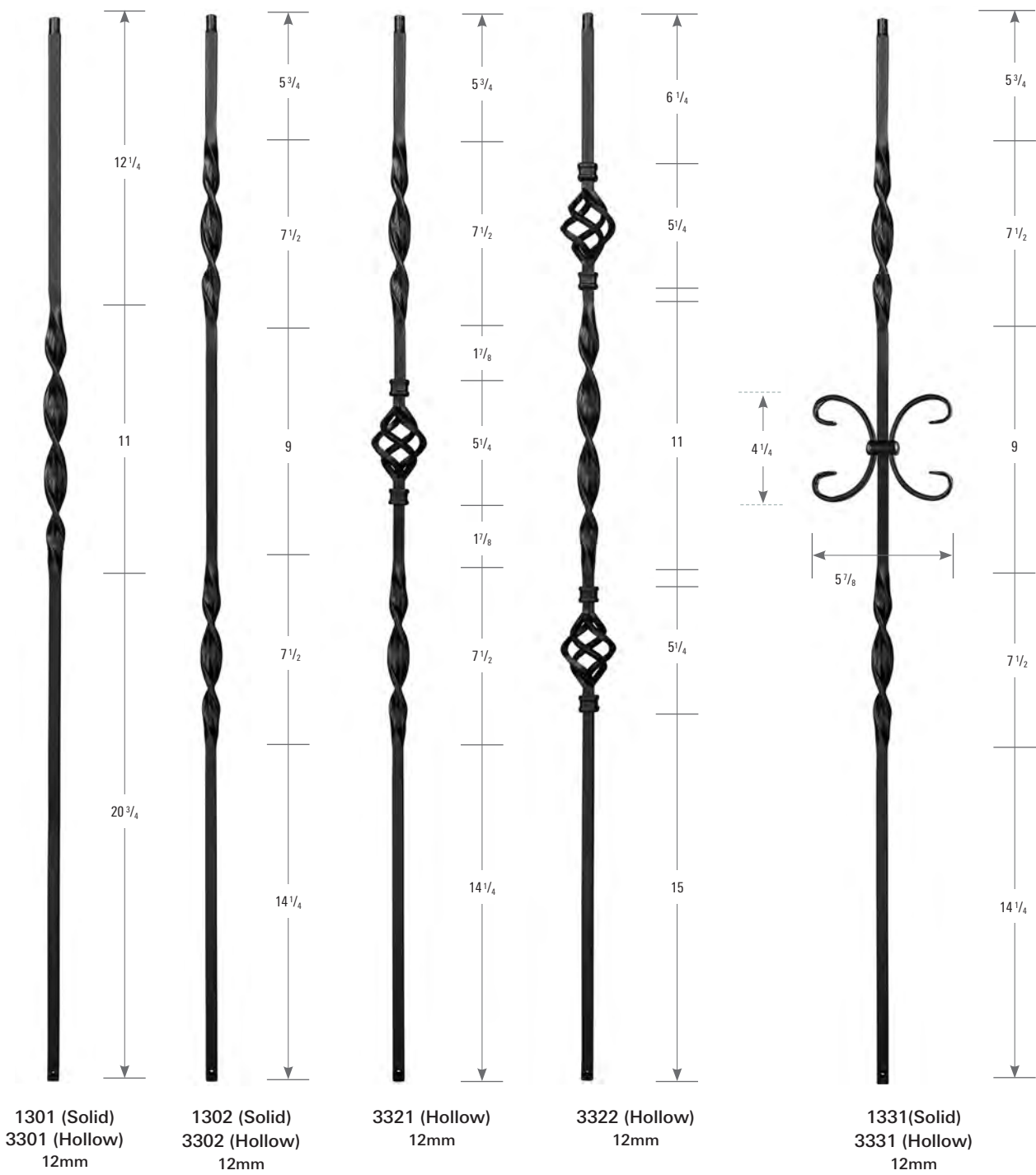
Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.

NEWELS



VICENZA COLLECTION



Item Number	 Satin Black	 Satin Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1301	•		•			
3301	•		•			
1302	•		•			
3302	•		•			
3321	•		•			
3322	•		•			
1331	•		•			
3331	•		•			
1332	•		•			
3332	•		•			
1391	•					

VICENZA COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.



NEWEL



1391
Newel



*Pictured here with 1301 & 1302
balusters and 3821 & 3811 shoes.*

MARSALA COLLECTION

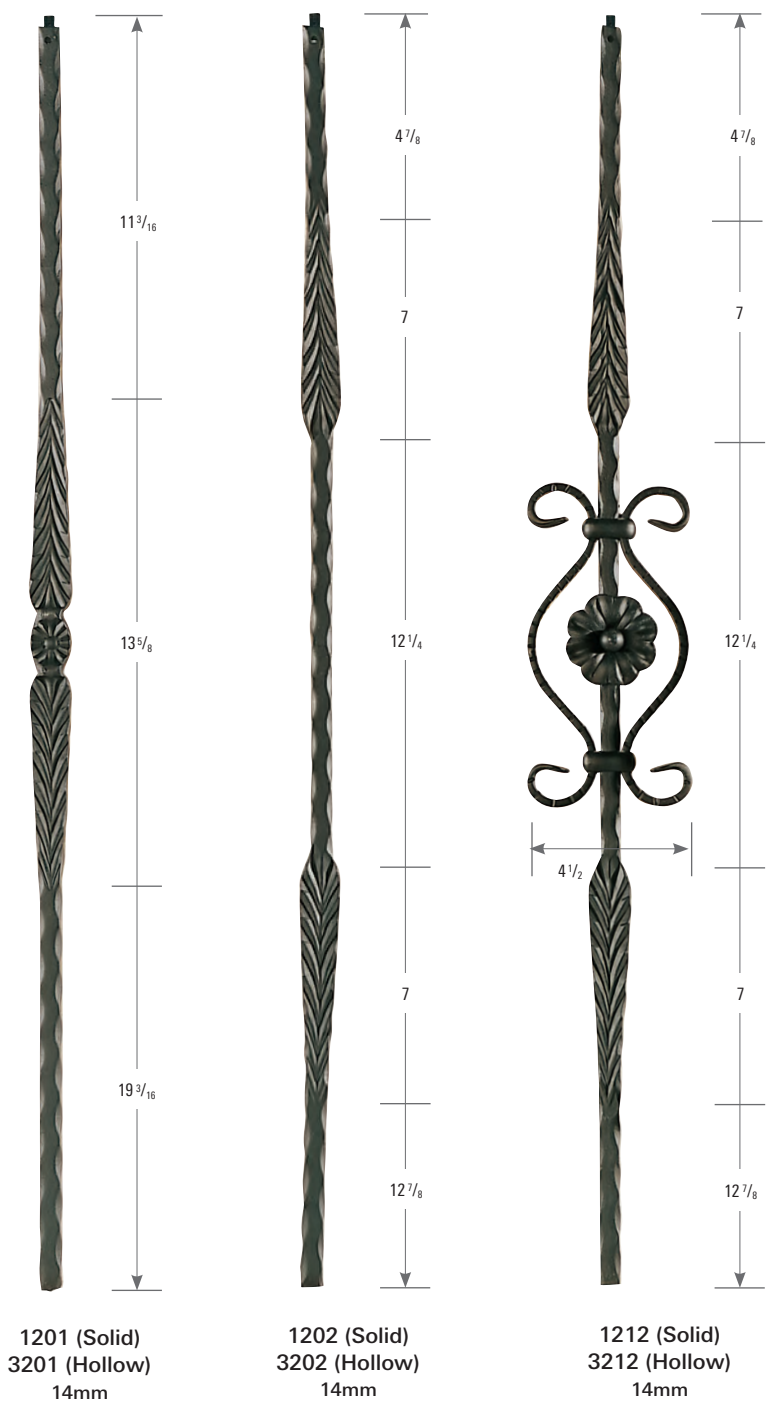


Item Number	 Satin Black	 Satin Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
3060	•		•			•
1501	•		•			•
3501	•	•	•			•
1502	•		•			•
3502	•	•	•			•
1531	•		•			•
3531	•		•			•

ROMA COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.



Pictured here with 3201, 3202 & 3212 balusters and 6210 handrail.

Item Number	 Satin Black	 Satin Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1201	•		•			
3201	•		•			•
1202	•		•			
3202	•		•			•
1212	•		•			
3212	•		•			•



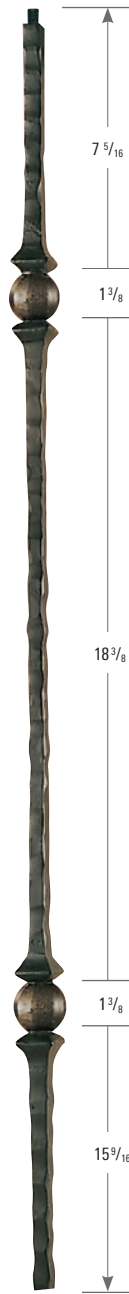
FLORENCE COLLECTION



1060 (Solid)
14mm



1061 (Solid)
14mm



1062 (Solid)
14mm



1068 (Solid)
14mm

Item Number	 Satin Black	 Satin Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1060	•		•			
1061	•		•			
1062	•		•			
1068	•		•			
1070	•					
1071	•					
1072	•					
1074	•		•			

FLORENCE COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.

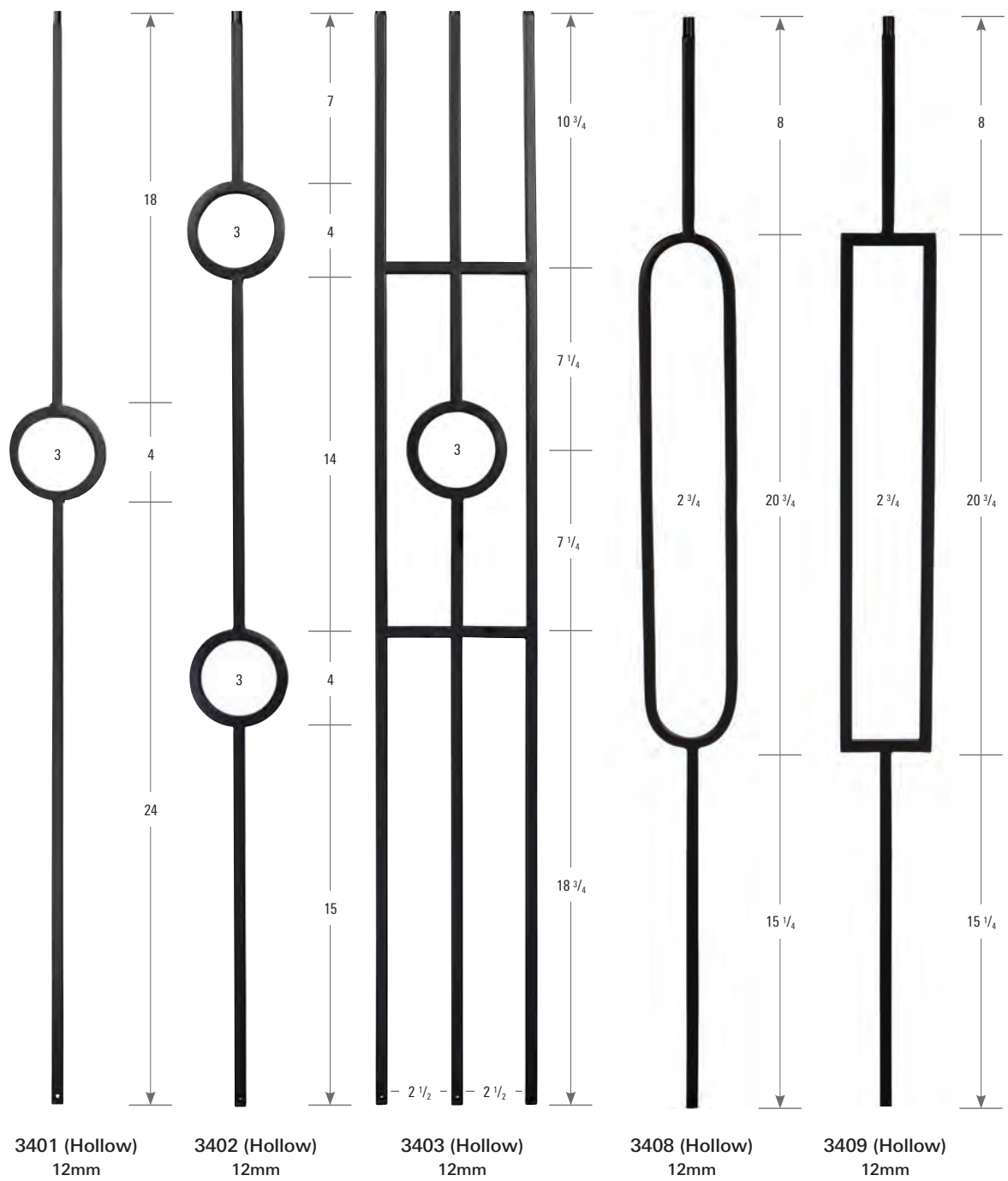


Hammered Round Balusters

NOTE: 1070, 1071, 1072 and 1074 are hammered round therefore square shoes are not required. Any round iron baluster can be installed in round drilled holes and secured with Crown Heritage Epoxy.



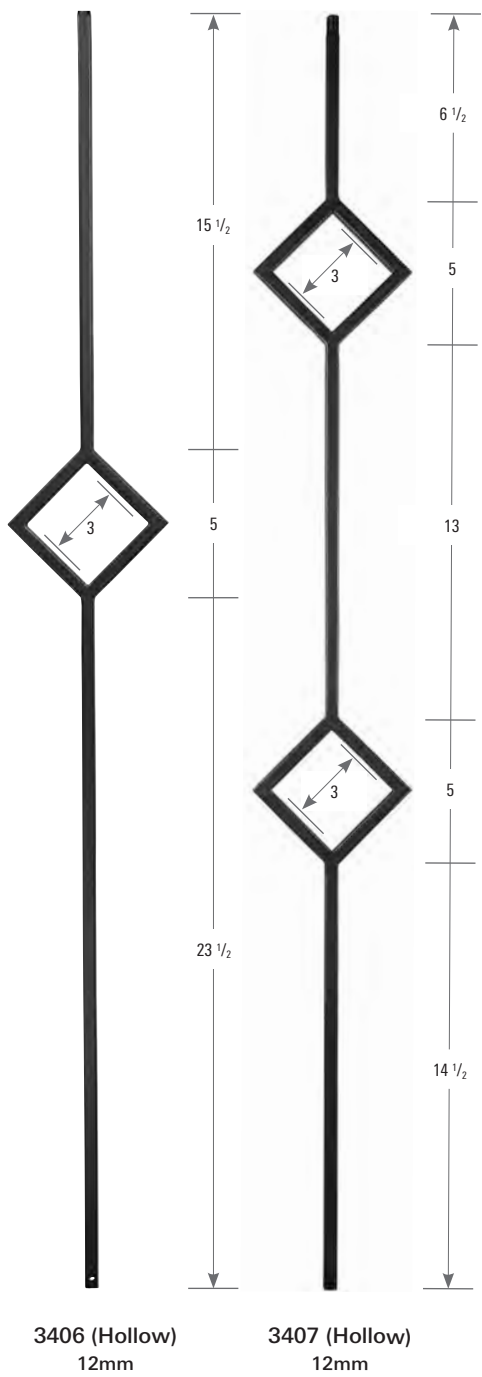
FORMA COLLECTION



Item Number	 Satin Black	 Satin Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
3401	•		•			
3402	•		•			
3403	•		•			
3406	•		•			
3407	•		•			
3405	•		•			
3408	•					
3409	•					

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.



Pictured here with 3407 & 3701 balusters.

ACCESSORY IRON

ADD ACCESSORY IRON TO STRAIGHT BARS

DESIGN YOUR OWN IRON STAIRCASE

ACCESSORY IRON NOT SHOWN TO SCALE

Note: Accessory Iron available in Satin and Rubbed Copper only.



1866
12mm
14mm
19mm



1865
12mm
14mm
19mm



1864
12mm
14mm
19mm

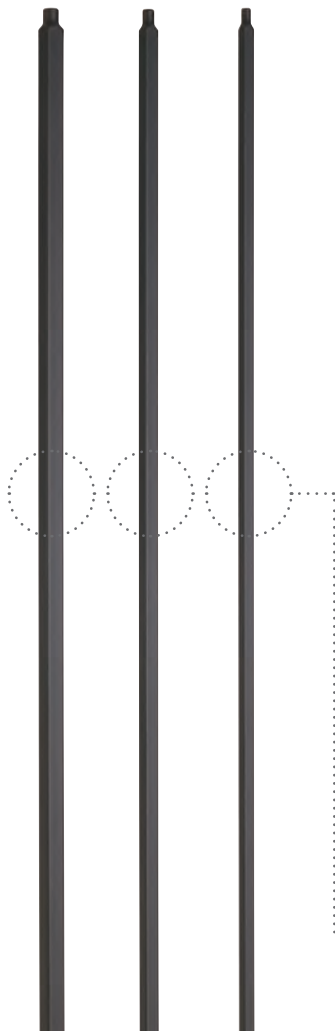


1863
12mm
14mm
19mm



1861
12mm
14mm
19mm

We offer several accessory iron designs that add design elements to your straight bar balusters. Shown here with the 1861 scroll accessory.



2700-44 4700-44 3700-44
(Hollow) (Hollow) (Hollow)
19mm 14mm 12mm



1863/2700



1864/2700



1865/2700



1866/2700



IRON

IRON COMPONENTS

SHOES



3811 (12mm)

3812 (14mm)

2811 (19mm)



3816 (12mm)

FB/RC/RB

3817 (14mm)

FB/RC/RB



3821 (12mm)

3822 (14mm)

2821 (19mm)



3831 (12mm)

FB/RC/AG/RB

3832 (14mm)

FB/RC

NEWEL HARDWARE



1842 (30mm)



1843
Newel
installation
hardware.



1844 (30mm)
Use with
1843

HARDWARE

3037
2-Pack Epoxy
tips for 3039



3039
Epoxy Refill
Used with 3038 gun
(Includes 2 tips)



3038
Epoxy Gun



3137
6-Pack Epoxy Tips
Use with 3139



3139
15 Minute Epoxy
Works in standard
caulking gun
(Tips not included)



*Pictured here with
with 1061 & 1062 balusters.*

CABLE RAILINGS

CABLE SYSTEMS
PRESENTED BY CROWN HERITAGE

Open up your view! Cable railing is attractive, strong, and virtually maintenance free. Better yet, cable doesn't obstruct your view. The fittings are made of marine grade stainless steel so they can be used for exterior decks or interior stairs. Our fittings are designed especially for railings. So, unlike other cable fittings you may see, our fittings are sleek with no bulky clamps, rough edges or exposed cable ends.



Pictured here with Series 500 Cable, 4000 newel post and 6210 handrail.

CABLE KITS

102 SERIES

Outside to outside post mount. Budget friendly and can be used on level runs or stairs. Used with wood or metal applications.



224 SERIES

Outside to outside post mount. Can be used on level runs or stairs. Simple tensioning and low-profile end caps. Used with wood or metal applications.



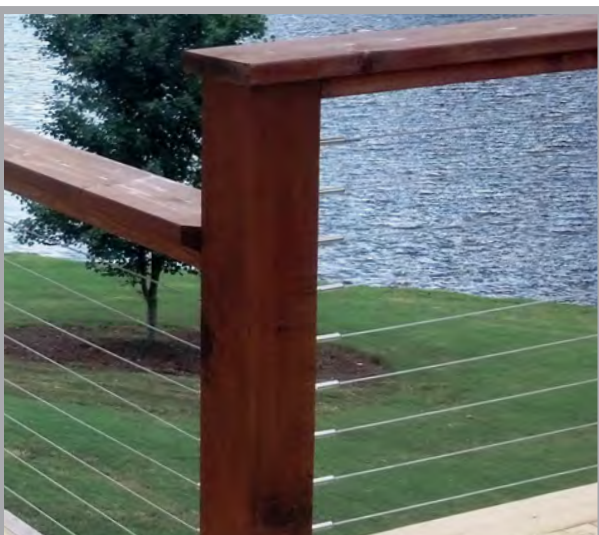
500 SERIES

Inside to inside post mount. Use on stairs.



300 SERIES

Inside to inside post mount. Use on level runs.





*Series 300 and 102 Cable with
4000 newel post and 6002 handrail.*

CABLE ACCESSORIES



Cable Braces Use a brace every 48". Measures 3/4" x 3/4" x 42".
 Level runs (Part#4213) Pre-drilled 3-1/8" on center.
 Stair runs (Part#4200) Undrilled, includes angle bracket.
 (Available in both Anodized or Black)
 Note: Brace can also be an extra post or baluster.

Cable Release (Part#3066)

Releases cable from locking fitting before tensioning.



Cable Cutter (Part#3068)

For burr-free cutting of cable.



Cut-off Wheel (Part#3069) Cut cable

flush with the ends of fittings. Ideal for the 102 and 224 kits



Cleaner (Part#3067) Cleans and protects from extreme conditions.

Post Protector (Part#3061)

Stainless Steel insert. Protects the post at areas where cable enters/exits on an angle.
 (Sold 4 per pack.)



Stainless End Caps (Part#3063)

Use with the 102. Caps for stud end.
 (Sold in packs of 10.)



Simply cut the cable and insert into the fitting. Each system requires at least one tensioning end. Sold individually or in packs of 10. Cable available in 100 and 500 ft.

CABLE SWAGELESS



Stair Tensioning End (Part#3056)



Stair Non-Tensioning End (Part#3057)



Level Non-Tensioning End (Part#3059)



Level Tensioning End (Part#3058)

Note:

The 3057 and 3059 can also be paired with the 102 Series when you do not have access to the back side of the termination post.

ALUMINUM RAILING

Our posts are designed specifically for the 224 Series cable. The posts measure 2-3/8" and are available pre-drilled or undrilled. Pre-drilled posts are drilled with 10 holes at 3-3/16" on center to achieve a 36" rail height. All post kits include necessary bolt caps and washers. All drilled post kits include internal post reinforcements.

BLACK



*Pictured using intermediate post fitting (Item #0412)
and post cap (Item #0410).*

SILVER



POST KITS

Surface Mount Posts



Surface Mount Post Kit
Predrilled End Post

Includes 5" base plate
(Part#362SE)
for 200/400 Series rail
(Part#366SE)
for 600 Series rail

Surface Mount Post Kit
Predrilled Intermediate Post

Includes 5" base plate
(Part#362SI)
for 200/400 Series rail
(Part#366SI)
for 600 Series rail

Fascia Mount Posts



Single Post Bracket
(Part#0415)

Double Corner Bracket
(Part#0416)

Undrilled Post



Fascia Mount Post Kit
Predrilled End Post

(Part#362FE)
for 200/400 Series rail
(Part#366FE)
for 600 Series rail

Fascia Mount Post Kit
Predrilled Intermediate Post

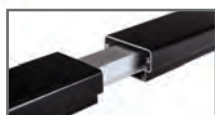
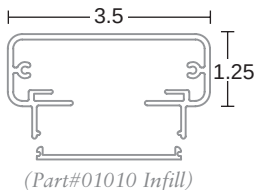
(Part#362FI)
for 200/400 Series rail
(Part#366FI)
for 600 Series rail

Post Kit
Undrilled

(Part#426UN)
for use on stairs or
applications where rail
height is greater than 36".

RAIL PROFILES

Series 200

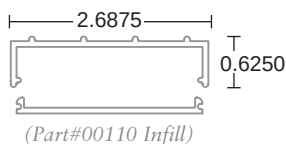


200 Series Rail Splices
Straight (Part#0115)
90 degree (Part#0116)
Stair (Part#0117)

(Part#01010 Infill)

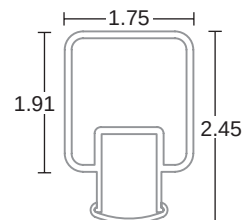
Sold Separately: End caps and infills.

Series 400



(Part#00110 Infill)

Series 600

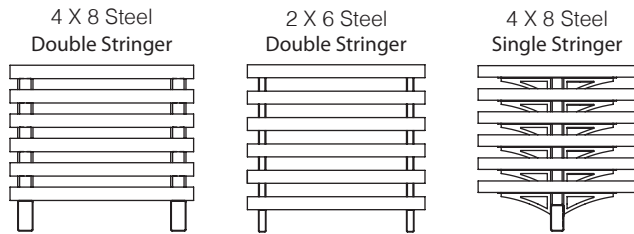


(Part#00111 Infill)

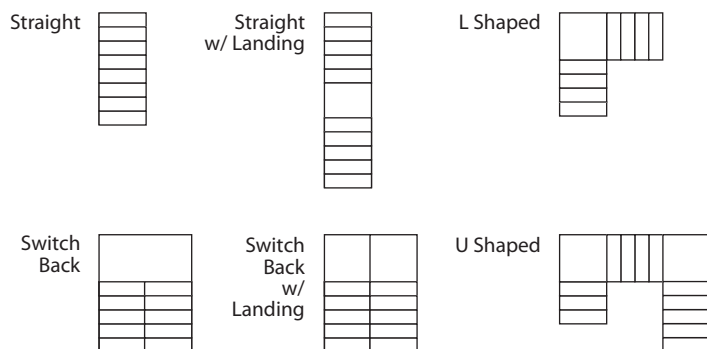


OPEN RISE STAIR SYSTEM

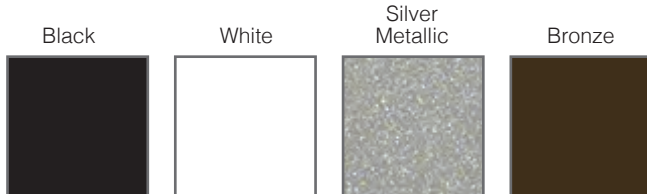
STRINGER OPTIONS



CONFIGURATION OPTIONS



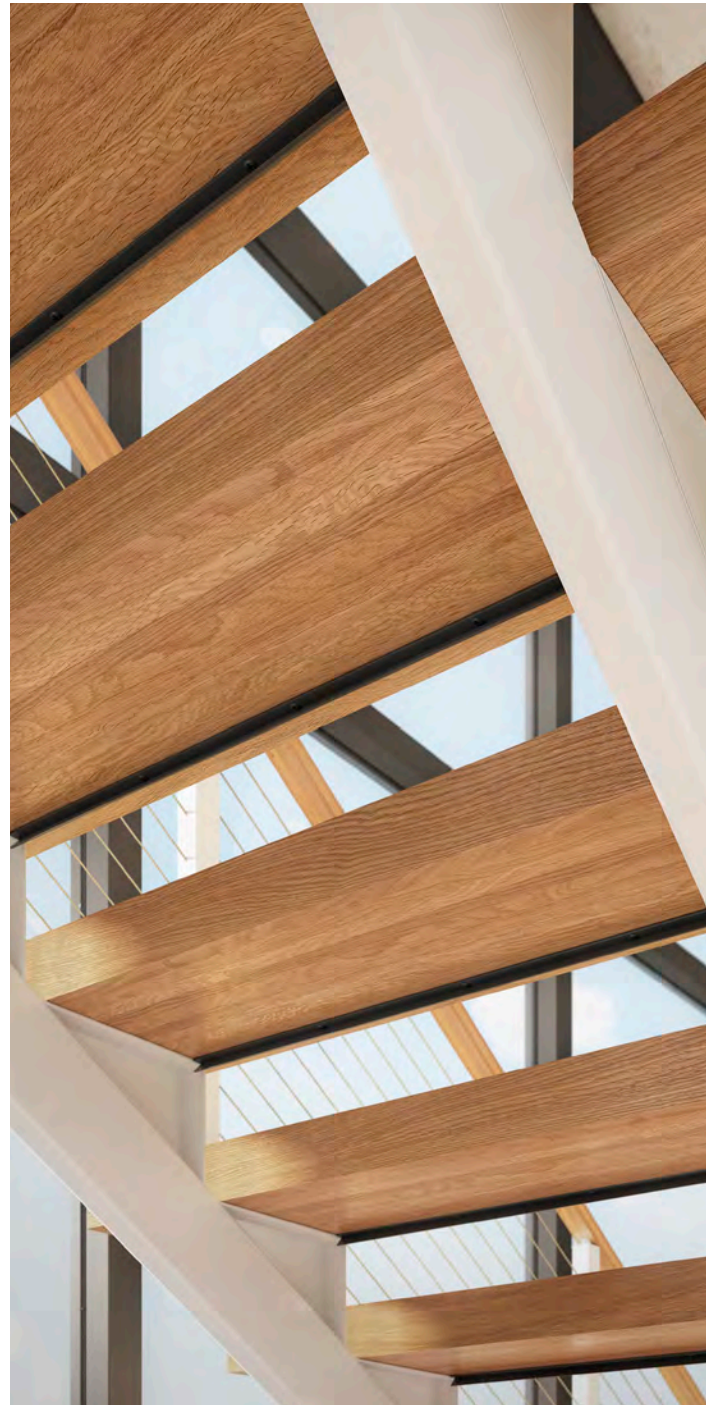
COLOR OPTIONS



TREAD OPTIONS



Other tread options available via custom order.



Check with local building codes concerning open rise stairs. Each stringer ships with brackets to aid in the code compliance.

SPIRAL STAIRWAYS

Crown Heritage Spirals are designed to your specifications and completely assembled at the factory with a custom formed handrail, then re-packaged for easy assembly at the job site. Crown Heritage Spiral Stairs provide an easier installation and a more appealing look than typical kit stairs. Choose from 20 models. See all models and options at www.crownheritage.com.



Model D100



Model D105



Model D154

WOOD COLLECTIONS

Nothing compares to the natural beauty and timeless appeal of a wood balustrade. From traditional turned newel designs to handcrafted box newels, Crown Heritage offers what you need for your beautiful stair.

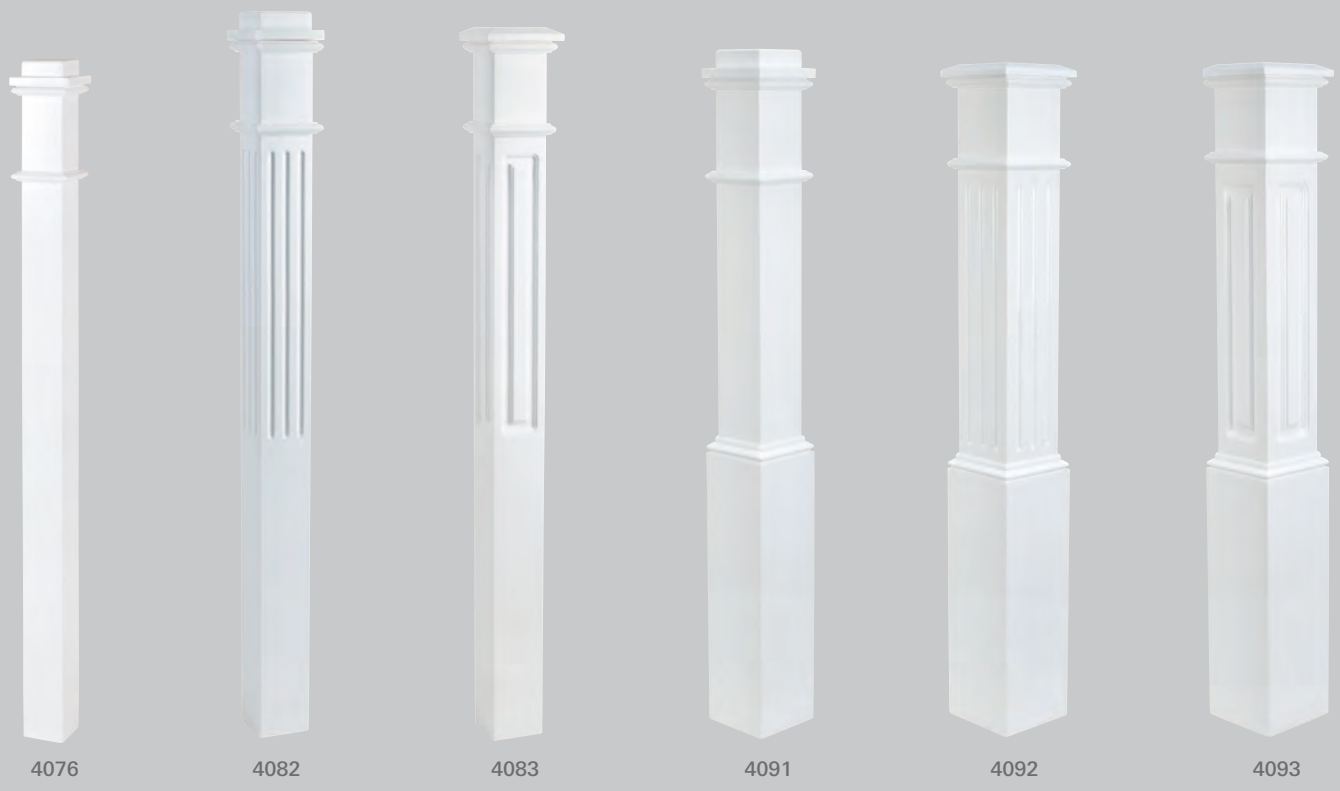


*Pictured here with 9015 baluster
and 4102 newel*

STAIN GRADE BOX NEWELS



PRIMED BOX NEWELS



All dimensions in inches unless specified.



INTERCHANGEABLE NEWEL CAP SYSTEM

Most box newels come with two interchangeable caps.



Bevel Cap



Square Cap

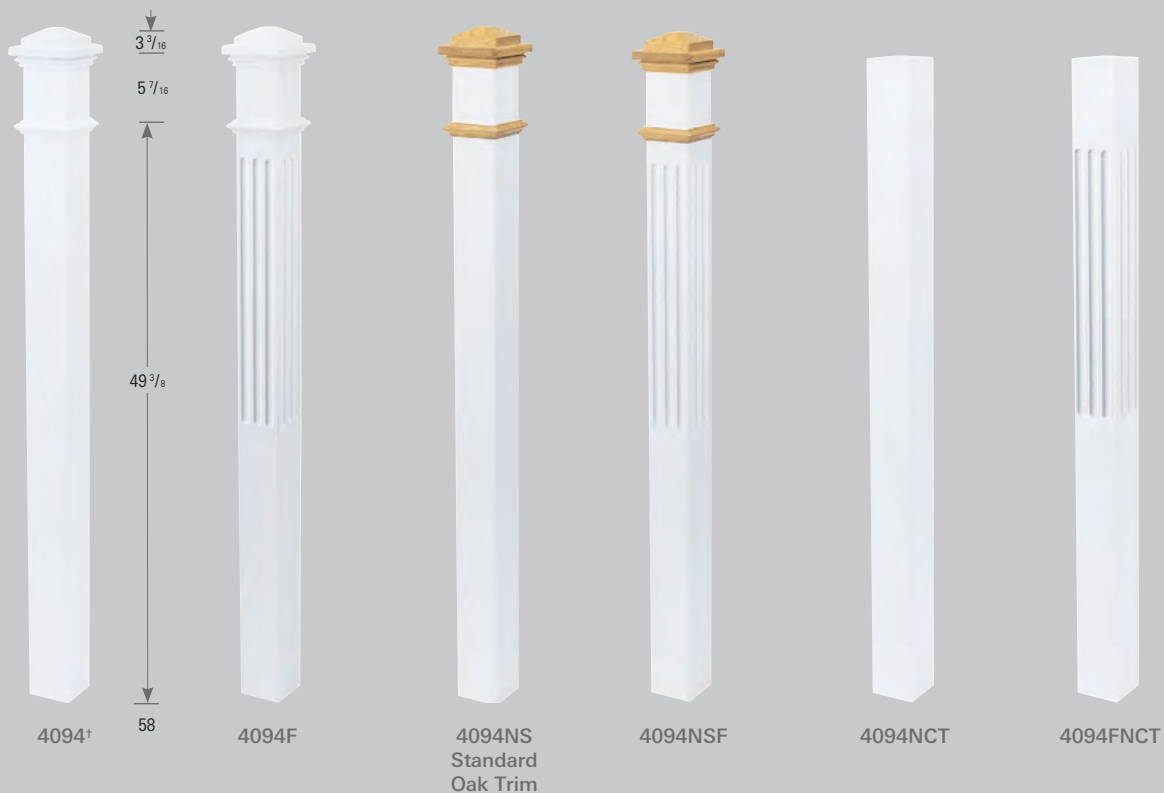
Box Newel Details

Hollow Bottom Newels	Installation Blocks	Sleeve	Two caps
Product #			
4082	Included	Order Separate	Included
4083	Included	Order Separate	Included
4091	Included	Included	Included
4092	Included	Included	Included
4093	Included	Included	Included
4096	Included	Included	Included
4097	Included	Order Separate	Included
4098	Included	Included	Included
4191	Included	Included	Included

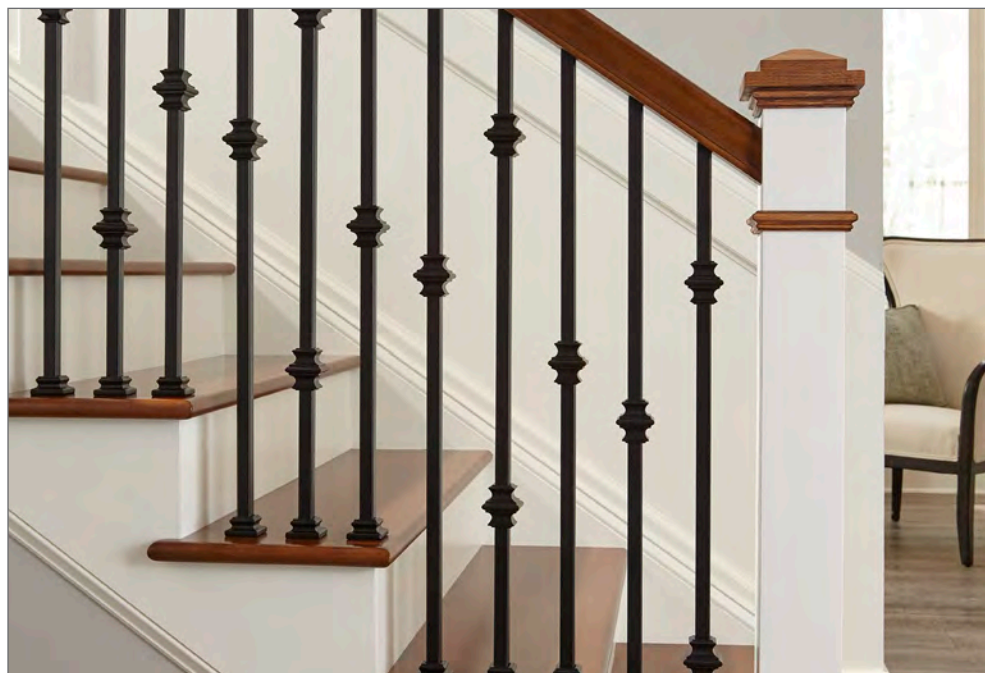


PRIMED BOX NEWELS

4" PRIMED BOX NEWELS



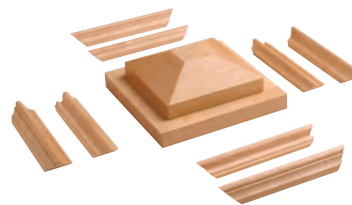
ALL 4094 / 4095 NEWELS HAVE SOLID BOTTOMS



Pictured with 2701, 2702 balusters and 6210 handrail.

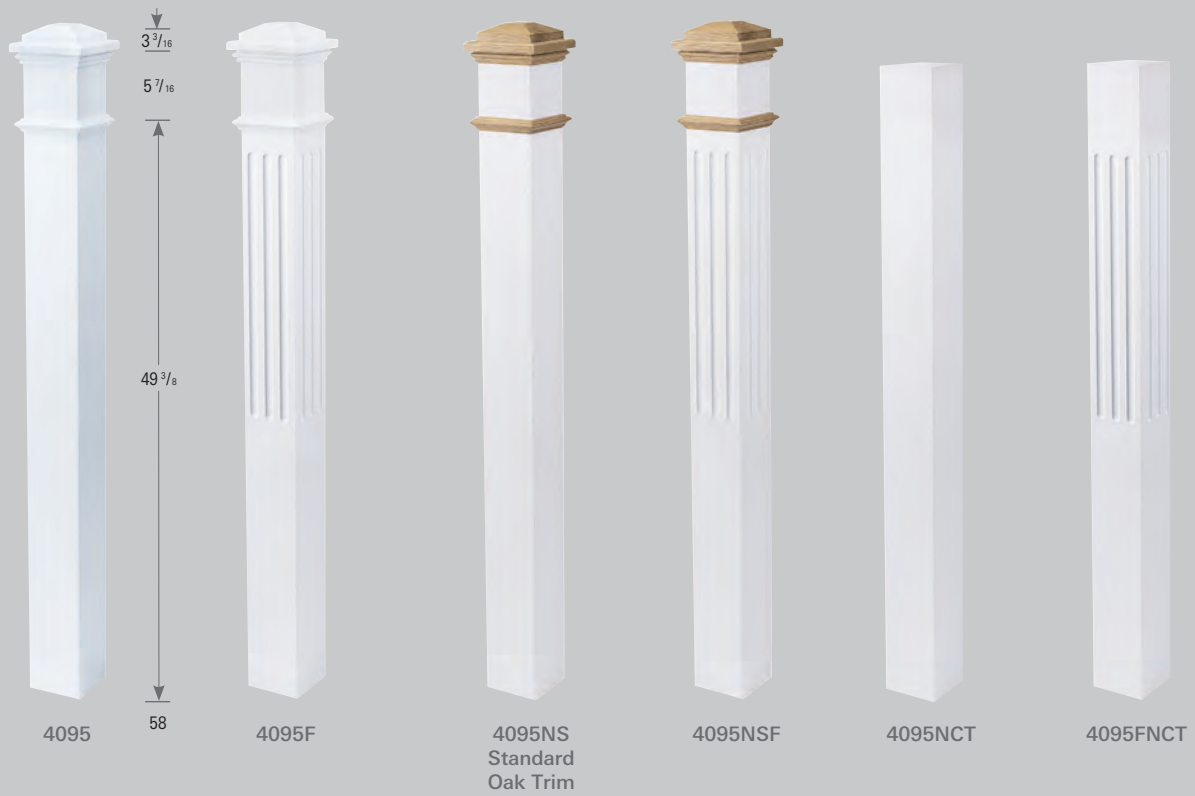
TRIM KITS

4094 / 4095 trim kit species options
To be used with NCT newels



4094CT Maple
4095CT Maple
4094CT White Oak
4095CT White Oak
4094CT Beech
4095CT Beech

5" PRIMED BOX NEWELS



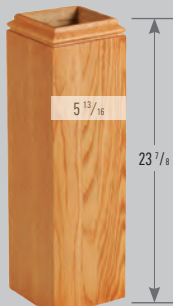
Pictured with 5360 balusters and 6310 handrail.

BOX NEWEL ACCESSORIES

STAIN GRADE BASE SLEEVES

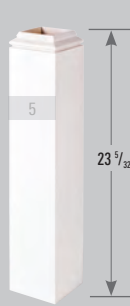


4076B Sleeve
Fits 4076/77

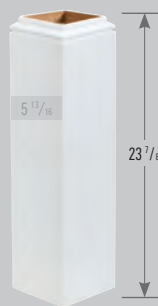


4082B Sleeve
Fits 4082/83/97

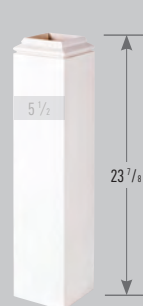
PRIMED BASE SLEEVES



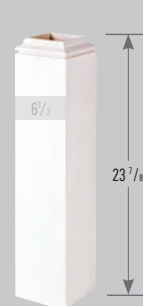
4076B Sleeve
Fits 4076



4082B Sleeve
Fits 4082/4083



4094B Sleeve
Fits 4094



4095B Sleeve
Fits 4095

HARDWARE

7-1/4" LANDING TREAD

3094
Starting Newel Attachment Kit



3074
12" Lag Screw



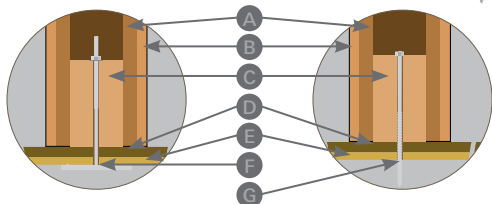
3094 assembly is required when a floor is hollow and no joist is available.

3074 is required for joist installations. This 12" lag screw ensures a stronger bond with the joist.

Warning: Standard 10" lag screws are not long enough to provide as secure a bond with the floor joist.



8097 Landing Tread



- A = Hollow Bottom Box Newel
- B = Sleeve
- C = Installation Block
- D = Finish Floor
- E = Sub-floor
- F = Starting Newel Attachment Kit
- G = 12" Lag Screw

BOX NEWEL FITTINGS*



721991 Starting Cap



722191 Quarter Turn



722091 Tandem Cap

*FITS WITH 6210 HANDRAIL AND 4091 BOX NEWELS



*Pictured with 4091 newel,
5370 balusters, 6210 handrail
and box newel fittings.*

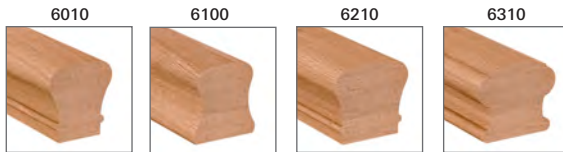
WOOD

SIERRA COLLECTION

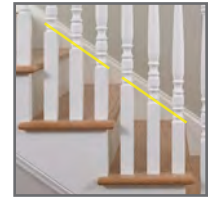
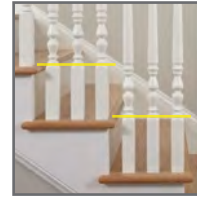
CROWN
SYSTEM®

3 LENGTH
SYSTEM

HANDRAILS—NOT PLOWED

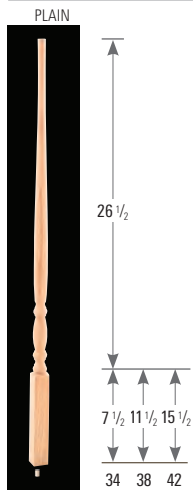


This collection is most commonly paired with these not-plowed and plowed handrail profile options.

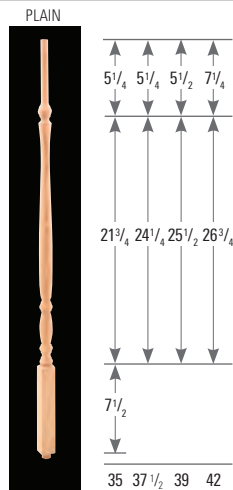


PIN TOP BALUSTERS

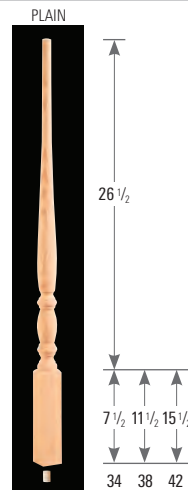
2011 3-length System 1 1/4"



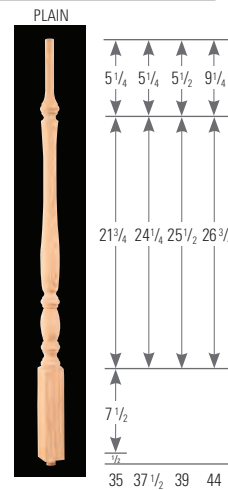
2013 Crown System* 1 1/4"



2111 3-length System 1 3/4"



2115 Crown System 1 3/4"

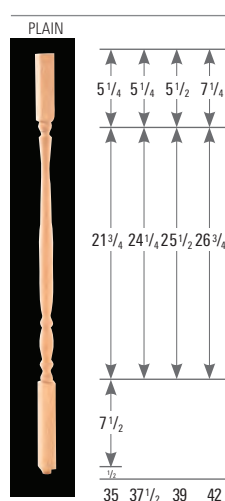


HANDRAILS—PLOWED

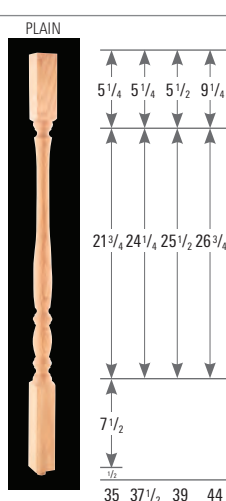


SQUARE TOP BALUSTERS

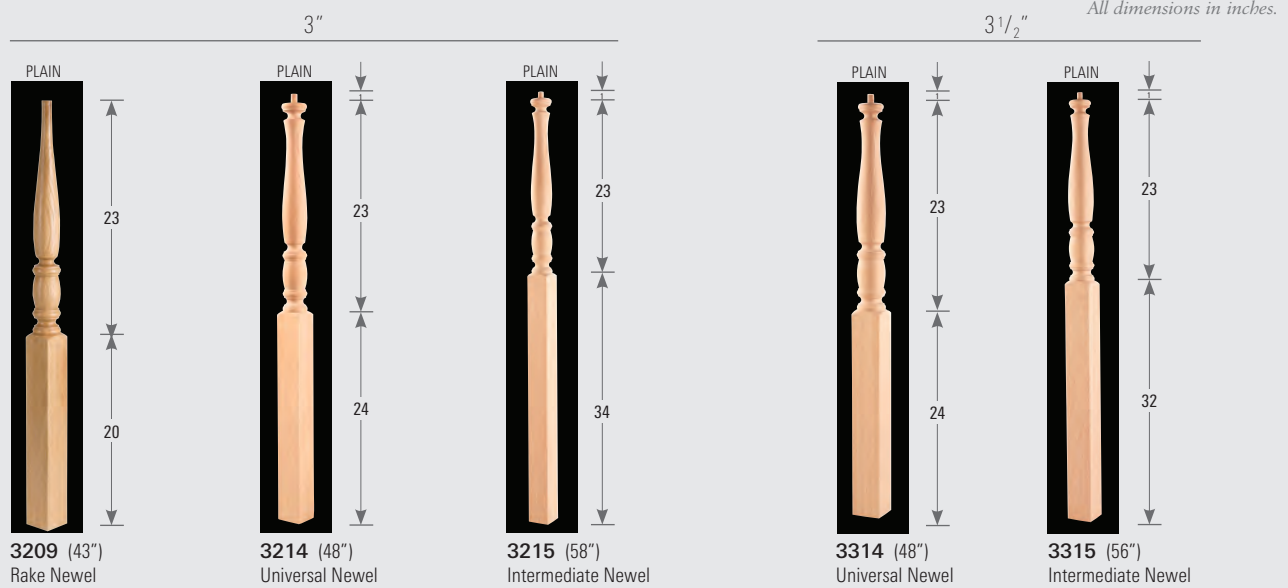
2025 Crown System 1 1/4"



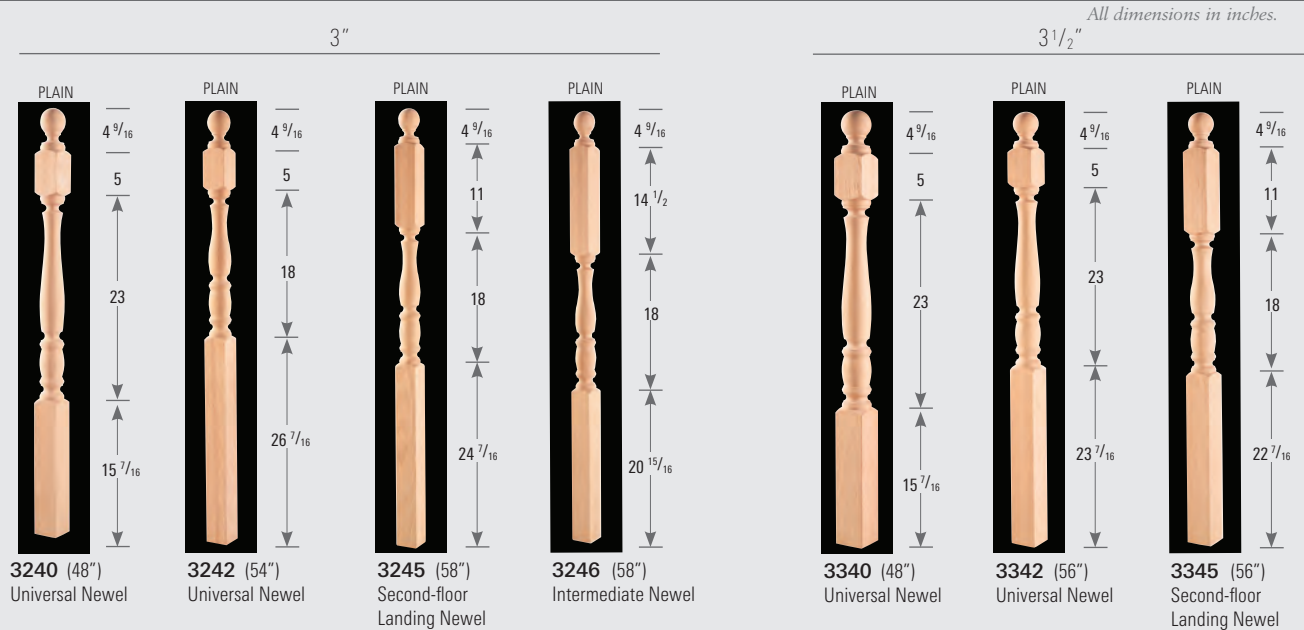
2105 Crown System 1 3/4"



OVER-THE-POST NEWELS - WITH PIN TOP



POST-TO-POST NEWELS - WITH BALL TOP



WILLIAMSBURG COLLECTION



HANDRAILS—NOT PLOWED

6310



6519



6210



HANDRAILS—PLOWED

6310P



6519P



6210P



This collection is most commonly paired with these not-plowed and plowed handrail profile options.



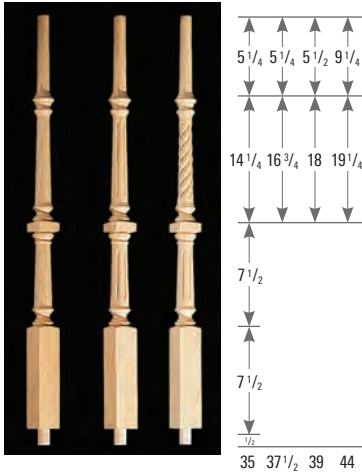
All dimensions in inches.

PIN TOP BALUSTERS - 1 3/4"

SQUARE TOP BALUSTERS - 1 3/4"

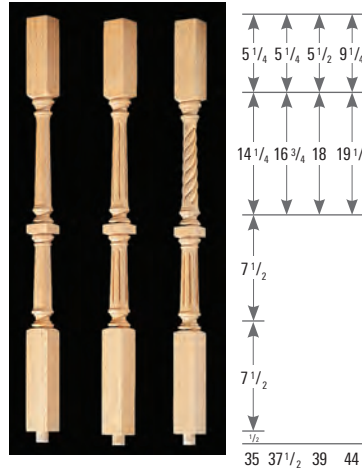
9015 Crown System*

PLAIN FLUTE ROPE



9005 Crown System

PLAIN FLUTE ROPE



All dimensions in inches.

OVER-THE-POST NEWELS - 3 1/2" WITH PIN TOP

POST-TO-POST NEWELS - 3 1/2" WITH PINEAPPLE TOP

PLAIN FLUTE ROPE



9012 (48") Universal Newel
9025 (56") Intermediate Newel

PLAIN



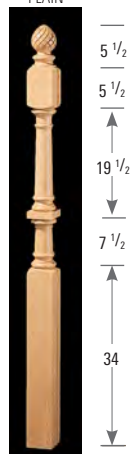
9013 (40 1/2") Volute Newel
Dowel is removable.

PLAIN FLUTE ROPE



9043 (56") Universal Newel

PLAIN



9048 (72") Intermediate & Second-floor Landing Newel

JEFFERSON COLLECTION

HANDRAILS—NOT PLOWED

6310



6519



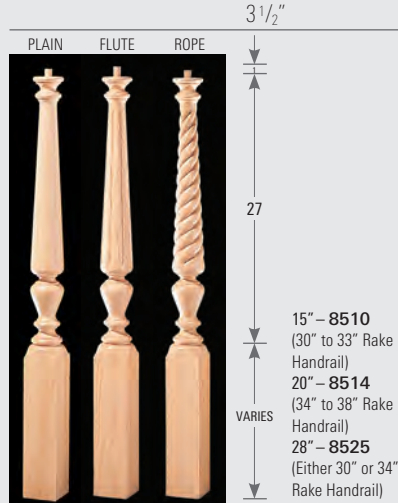
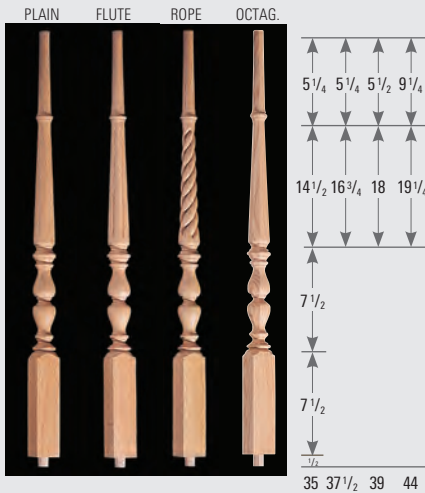
6210



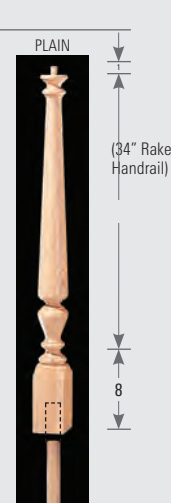
PIN TOP BALUSTERS - 1 3/4"

OVER-THE-POST NEWELS - WITH PIN TOP

8515 Crown System*



8510 (43") Universal Newel
8514 (48") Universal Newel
8525 (56") Intermediate Newel

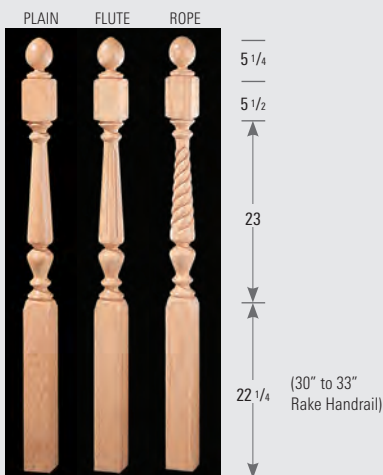


8513 (41") Volute Newel
Dowel is removable.



8512 (43") Rake Newel

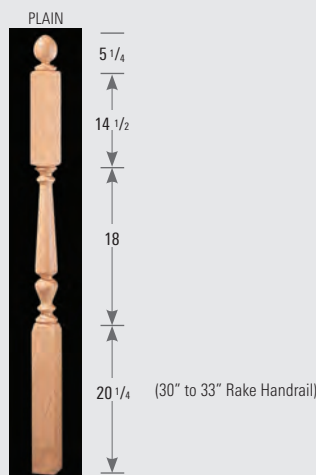
POST-TO-POST NEWELS - 3 1/2" WITH SPADE TOP



8542 (56") Universal Newel



8545 (56") Second-floor Landing Newel



8547 (58") Intermediate Newel



8515 Balusters & 8542 Newel

Jefferson Post-to-Post

1800s COLLECTION

CROWN
SYSTEM®

HANDRAILS—NOT PLOWED

6310



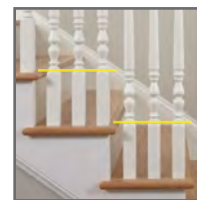
6519



6210



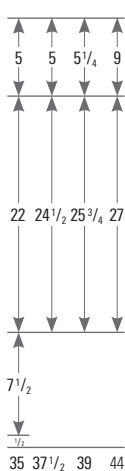
This collection is most commonly paired with these not-plowed and plowed handrail profile options.



PIN TOP BALUSTERS

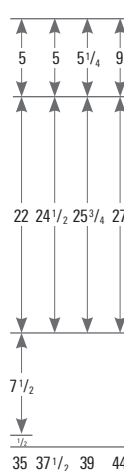
1815 Crown System* 1 3/4"

PLAIN REED OCTAG.



1825 Crown System 2 1/4"

PLAIN REED



HANDRAILS—PLOWED

6310P



6519P



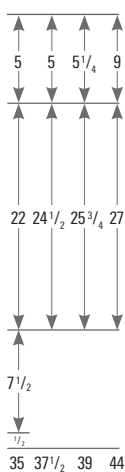
6210P



SQUARE TOP BALUSTERS - 1 3/4"

1805 Crown System

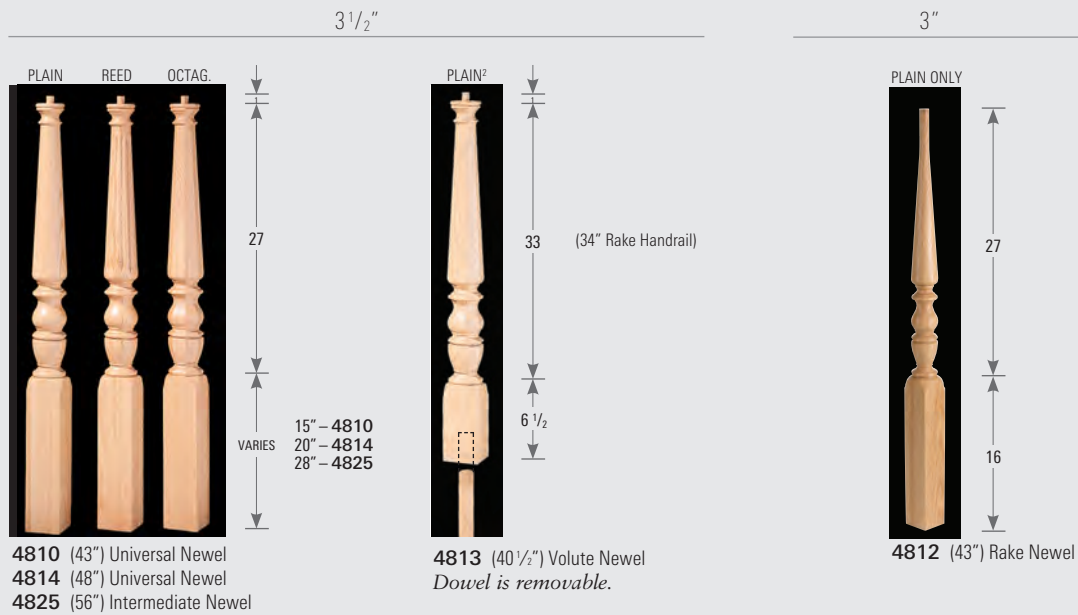
PLAIN REED OCTAG.



Pictured with 1815 Balusters

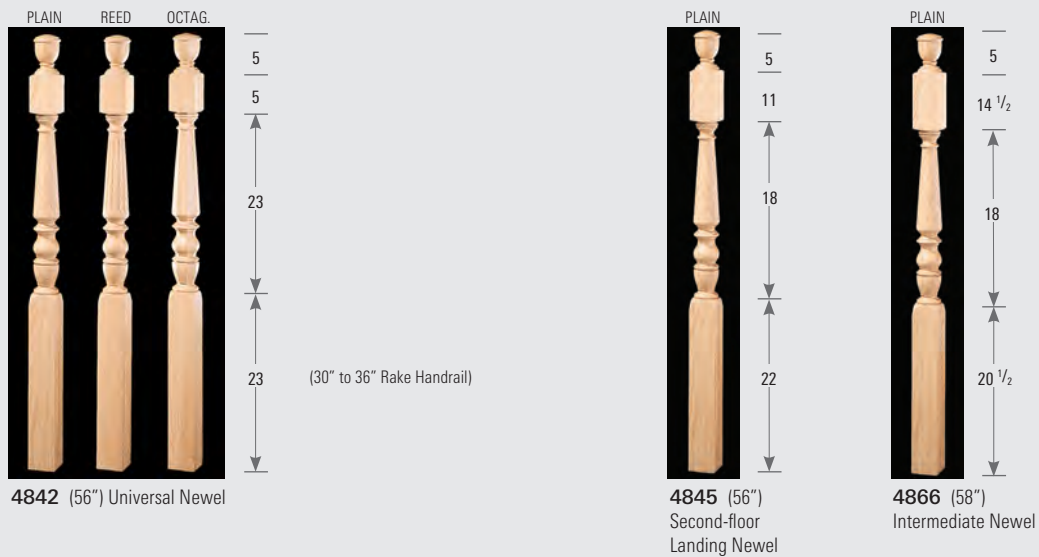
OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.



POST-TO-POST NEWELS - 3 1/2" WITH URN TOP

All dimensions in inches.



CAROLINA COLLECTION

HANDRAILS—NOT PLOWED

6310



6519



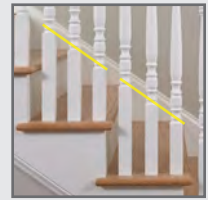
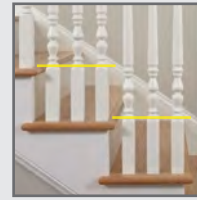
6210



This collection is most commonly paired with these not-plowed and plowed handrail profile options.

CROWN
SYSTEM

3 LENGTH
SYSTEM



PIN TOP BALUSTERS - 1 3/4"

2015 3-length System

PLAIN FLUTE TWIST OCTAG.



2016 Crown System*

PLAIN FLUTE TWIST



HANDRAILS—PLOWED

6310P



6519P



6210P



SQUARE TOP BALUSTERS - 1 3/4"

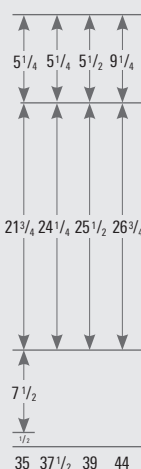
2005 3-length System

PLAIN FLUTE TWIST OCTAG.



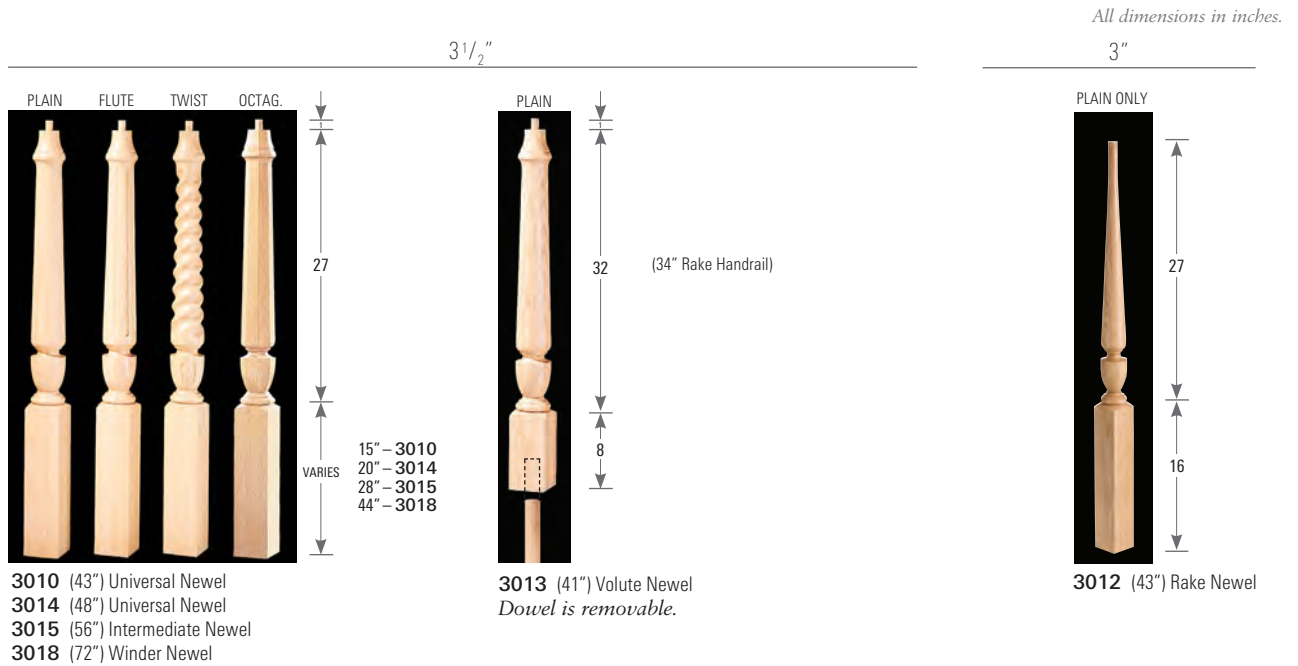
2006 Crown System

PLAIN FLUTE TWIST

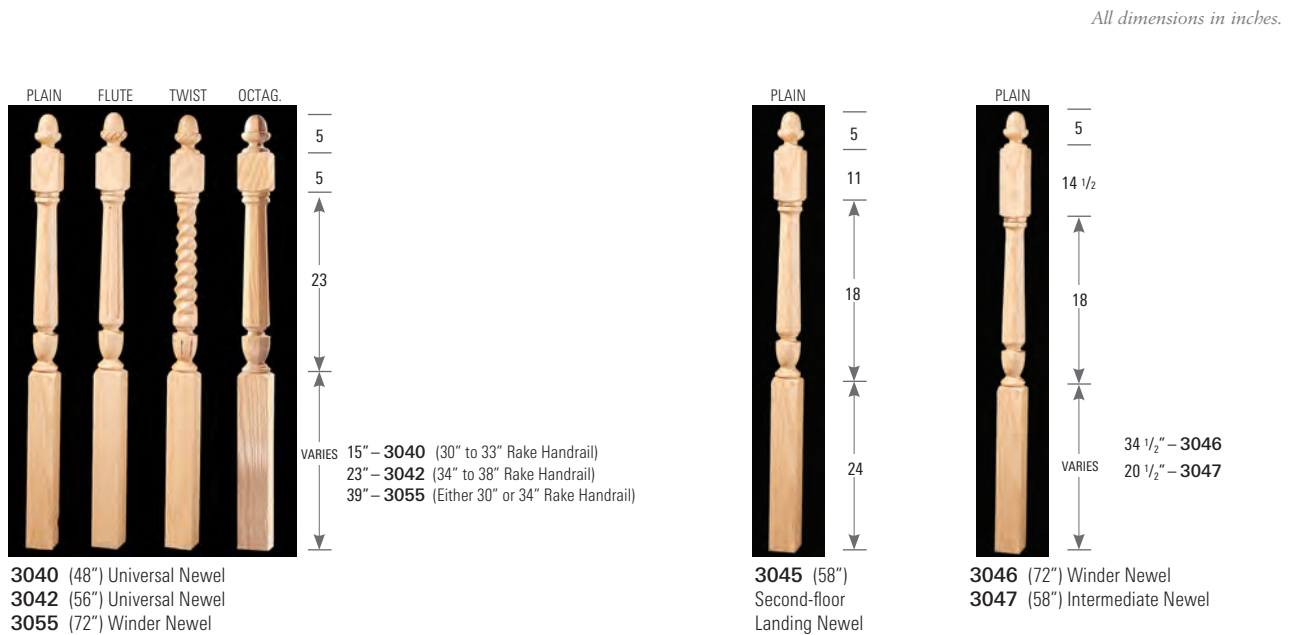


Pictured with 2016 fluted balusters and 4091 newel.

OVER-THE-POST NEWELS - WITH PIN TOP



POST-TO-POST NEWELS - $3\frac{1}{2}"$ WITH ACORN TOP



HAMPTON COLLECTION

CROWN
SYSTEM®

3 LENGTH
SYSTEM

HANDRAILS—NOT PLOWED

6310



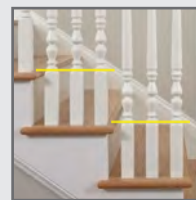
6210



6519



This collection is most commonly paired with these not-plowed and plowed handrail profile options.



PIN TOP BALUSTERS

5200 3-length System 1 1/4"

PLAIN



5300 3-length System 1 3/4"

PLAIN

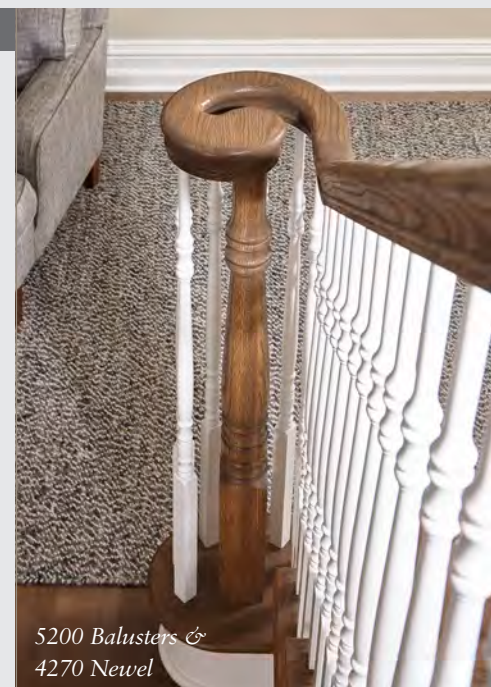
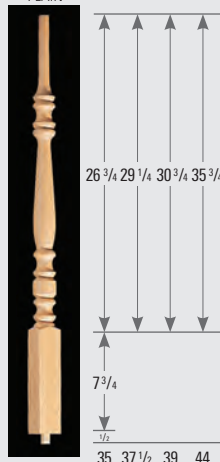
OCTAG.



Matching
Profiles

5301 Crown System* 1 3/4"

PLAIN



5200 Balusters &
4270 Newel

Hampton Over-the-Post

HANDRAILS—PLOWED

6310P



6519P



6210P



6005P



SQUARE TOP BALUSTERS

5005 3-length System 1 3/4"

PLAIN

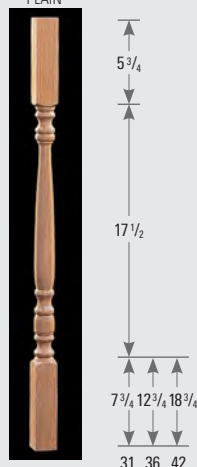
OCTAG.

PLAIN



5006 3-length System 1 3/4"

PLAIN



5007
specially for
use with
Hemlock
1-5/8\"

47

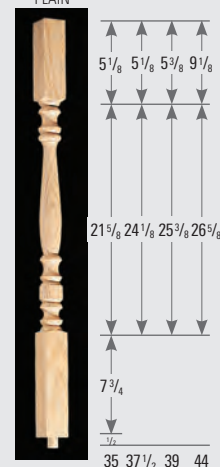
5007 1 5/8"

PLAIN



5106 Crown System 1 3/4"

PLAIN



5205 1 1/4"

PLAIN



OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.

3 1/2"

PLAIN OCTAG.

27

32 (34" Rake Handrail)

8

15" - 4270
20" - 4274
28" - 4275
44" - 4278

VARIES

4270 (43") Universal Newel
4274 (48") Universal Newel
4275 (56") Intermediate Newel
4278 (72") Winder Newel

3"

PLAIN ONLY

27

16

4212 (43") Rake Newel

Dowel is removable.

POST-TO-POST NEWELS - WITH BALL TOP

All dimensions in inches.

3 1/2"

PLAIN OCTAG.

23" - 4500
17 1/2" - 4502, 4664, 4665

16 1/2" - 4500 (30" to 33" Rake Handrail)
28 1/2" - 4502 (34" to 38" Rake Handrail)
20" - 4664 (30" to 38" Rake Handrail)
28" - 4665 (30" to 38" Rake Handrail)

VARIES

4500 (48") Universal Newel
4502 (56") Universal Newel
4664 (48") Universal Newel (4 1/2" square)
4665 (56") Universal Newel (4 1/2" square)

3 1/2"

PLAIN

11" - 4503, 4507
14 1/2" - 4505, 4508

24" - 4503 (30" to 38" Rake Handrail)
36 1/2" - 4505 (30" to 38" Rake Handrail)
16" - 4507 (30" to 38" Rake Handrail)
22 1/2" - 4508 (30" to 38" Rake Handrail)

VARIES

4503 (56") Second-floor Landing Newel
4505 (72") Intermediate Newel
4507 (48") Second-floor Landing Newel
4508 (58") Intermediate Newel

2 1/2"

PLAIN

45 1/2" - 4004 (30" to 33" Rake Handrail)
53 1/2" - 4005 (30" to 38" Rake Handrail)
69 1/2" - 4006 (30" to 38" Rake Handrail)

VARIES

4004 (48") Universal Newel
4005 (56") Intermediate Newel
4006 (72") Winder Newel

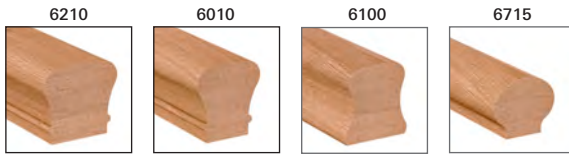
4004, 4005 and 4006 are available in Mushroom, Ball and Spade Top.

COLONIAL COLLECTION

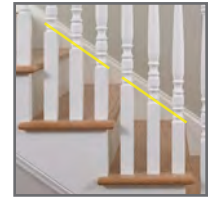
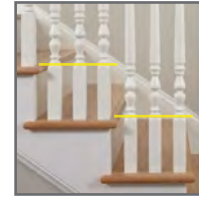
CROWN
SYSTEM

3 LENGTH
SYSTEM

HANDRAILS—NOT PLOWED



This collection is most commonly paired with these not-plowed and plowed handrail profile options.



PIN TOP BALUSTERS - 1 1/4"

5015 ⁴ 3-length System	5010 1 1/2" Baluster	5016 ⁴ 1 1/4" Baluster	5891 1 1/4" Baluster	5892 1 1/4" Baluster	5894 1 1/4" Baluster
PLAIN	PLAIN	PLAIN	PLAIN	PLAIN	PLAIN

HANDRAILS—PLOWED



SQUARE TOP BALUSTERS - 1 1/4"

5067 ⁵ 3-length System	5068 ⁵ Crown System*	5141 ⁶ 3-length System	5142 ⁶ Crown System
PLAIN	PLAIN	PLAIN	PLAIN



5142 Balusters & 4040 Newel

Colonial Post-to-Post

⁴5015 and 5016 have matching profiles.
⁵5067 and 5068 have matching profiles.
⁶5141 and 5142 have matching profiles.

OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.

Use with 4010:
3008
3072
3073
See pages 63, 64

3"

2 1/4"

2 3/4"

PLAIN

27

15

4010 (43") Universal Newel

Pre-Bored for hardware.

PLAIN

27

VARIES

20" - 4014
30" - 4015
44" - 4018

4014 (48") Universal Newel
4015 (58") Intermediate Newel
4018 (72") Winder Newel

PLAIN

27

15

4011 (43") Volute or Turnout Newel

Dowel is removable.

PLAIN

27

16

4013 (43") Rake Newel

PLAIN

27

15

4050 (43") Universal Newel Round Bottom

Dowel is removable.

PLAIN

27

15

4060 (43") Universal Newel Round Bottom

Dowel is removable.

POST-TO-POST NEWELS

*Note: Mushroom top newels standard on Colonial Collection.

All dimensions in inches.

3"

2 1/2"

5

23

17 1/2" - 4040 (30" Rake Handrail)
23 1/2" - 4042 (34" to 38" Rake Handrail)
41 1/2" - 4055 (either 30" or 34" Rake Handrail)

4040 (48") Universal Newels
4042 (54") Universal Newels
4055 (72") Universal Newels

Ball Top Newels Available

PLAIN

2 1/2"

VARIES

18

5" - 4041
11" - 4045
14 1/2" - 4046, 4047

22 1/2" - 4041
26 1/2" - 4045
37" - 4046
19" - 4047

(Either 30" or 34" Rake Handrail)

4041 (48") Second-floor Landing Newel
4045 (58") Universal Newels
4046 (72") Intermediate Newels
4047 (54") Intermediate Newels

Available in primed finish 4040, 4042 and 4045 with mushroom and ball tops.

3"

2 1/2"

5

23

17 1/2" - 4180 (30" Rake Handrail)
25 1/2" - 4182 (34" to 38" Rake Handrail)
41 1/2" - 4195 (Either 30" or 34" Rake Handrail)

4180 (48") Universal Newel
4182 (56") Intermediate Newel
4195 (72") Winder Newel

Ball Top Newels Available

PLAIN

2 1/2"

VARIES

18

5" - 4181
11" - 4185
14 1/2" - 4186

22 1/2" - 4181
24 1/2" - 4185
21 7/8" - 4186

(Either 30" or 34" Rake Handrail)

4181 (48") Universal Newel
4185 (56") Second-floor Landing Newel
4186 (58") Intermediate Newel

Ball Top Newels Available

CRAFTSMAN COLLECTION

HANDRAILS—NOT PLOWED



6002



6602



6840

HANDRAILS—PLOWED



6000P
1 1/4"

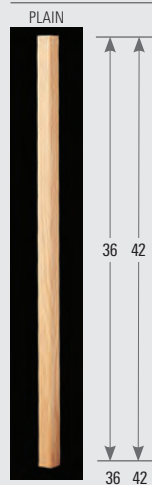


6001P
1 3/4"

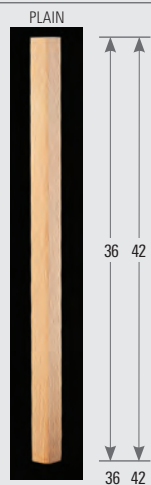
This collection is most commonly paired with these not-plowed and plowed handrail profile options.

BALUSTERS

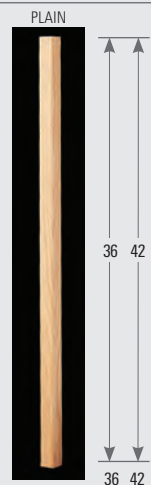
5060
1 1/4" Baluster



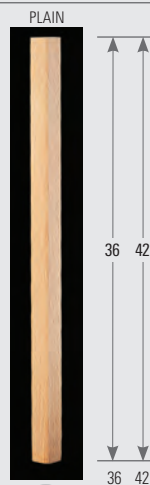
5360
1 3/4" Baluster



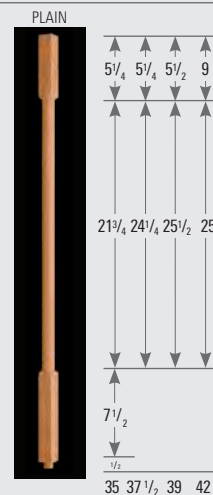
5061—Eased Edge
1 1/4" Baluster



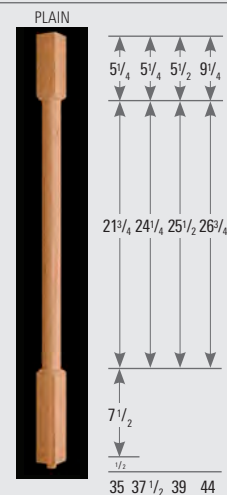
5361—Eased Edge
1 3/4" Baluster



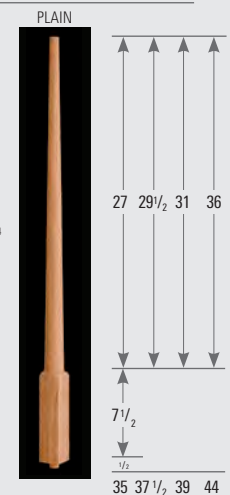
5070
1 1/4" Baluster



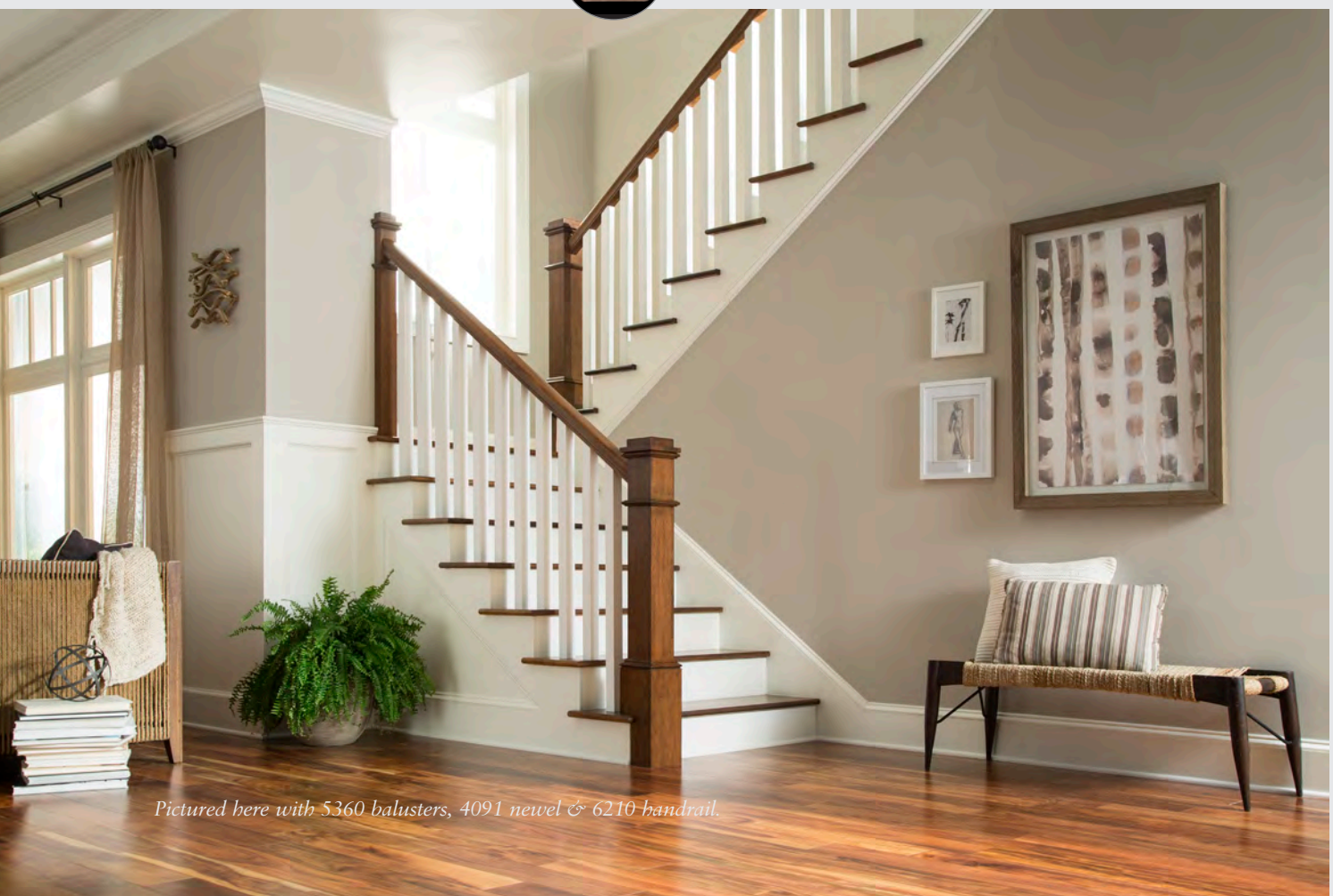
5370
1 3/4" Baluster



5380
1 3/4" Baluster



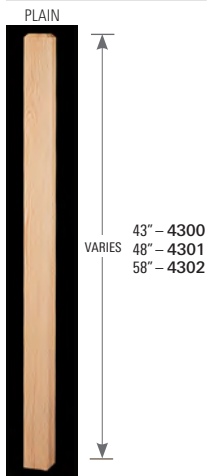
Detail of eased edge
baluster bottom



Pictured here with 5360 balusters, 4091 newel & 6210 handrail.

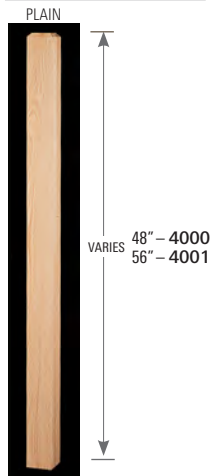
PLAIN NEWELS

3" Newels



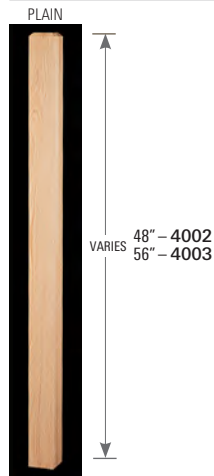
4300 (43") Universal
4301 (48") Intermediate
4302 (58") Intermediate

3½" Newels



4000 (48") Universal
4001 (56") Intermediate

4" Newels



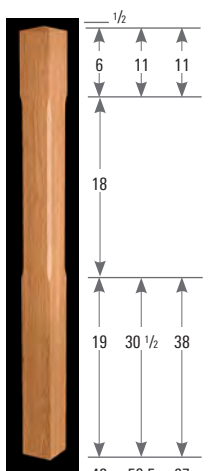
4002 (48") Universal
4003 (56") Intermediate



Series 500 Cable with 4000 post and 6002 handrail.

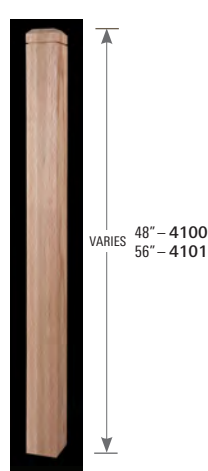
PROFILED NEWELS

3" Newels

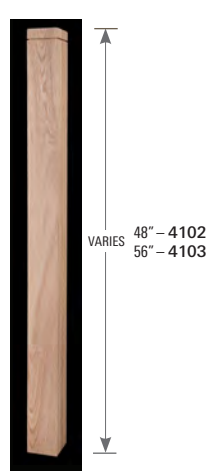


4086 (43")
4087 (59.5")
4088 (67")

3½" Newels



4100 (48") Universal
4101 (56") Intermediate



4102 (48") Universal
4103 (56") Intermediate



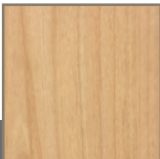
4086 Newel

CRAFTSMAN WORKSHOP



CUSTOM STAIRPARTS

Alder



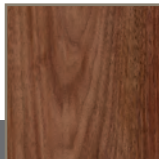
American Cherry



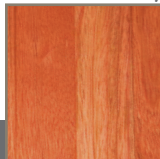
Beech



Black Walnut



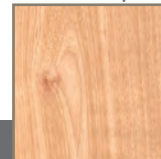
Brazilian Cherry



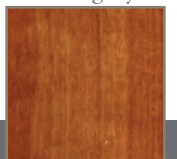
Hemlock



Hickory



Mahogany





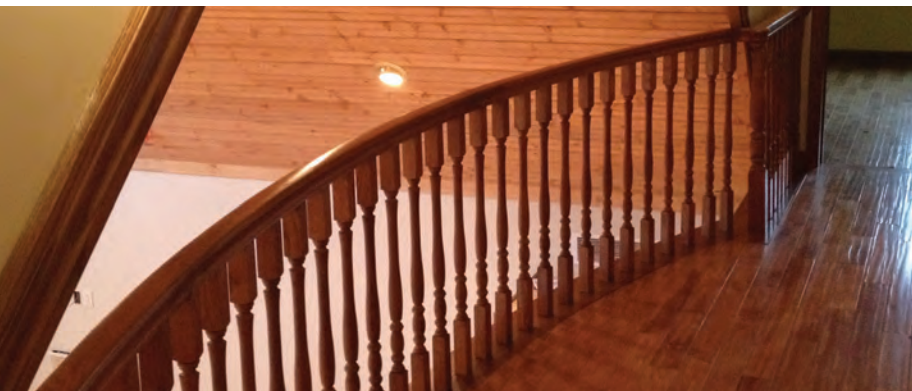
TURNINGS

Whether it is a historical part or your own unique design, Crown Heritage can manufacture newels and balusters to your specifications with our Locatelli Copy Lathe.



BOX NEWELS

Small or large, short or tall - it's your design! Custom caps, panels or flutes.



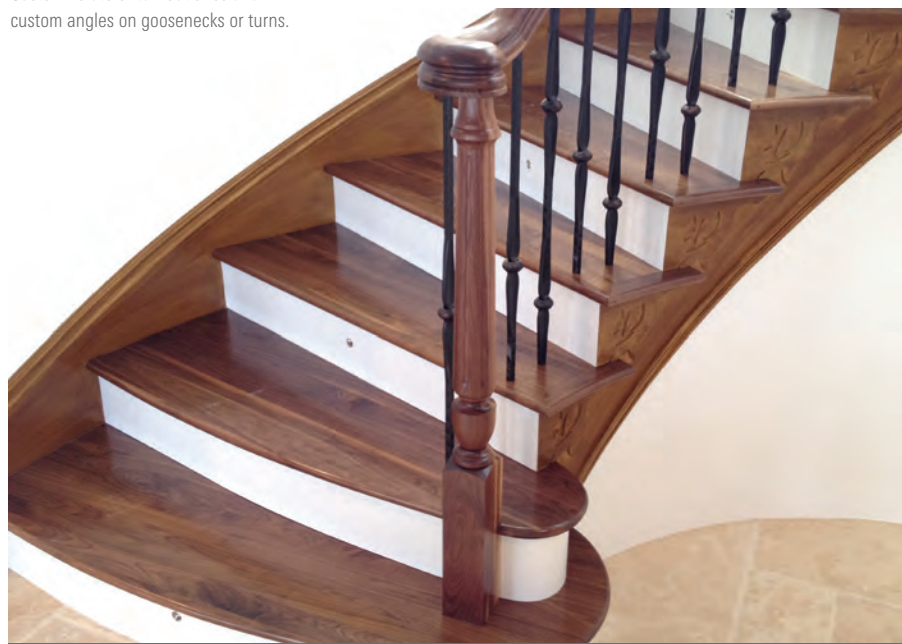
CURVED BALCONY RAIL AND LANDING TREAD

Provide us a detailed template or drawings showing your desired radius.



FITTINGS

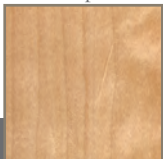
Custom volute or turnout sizes and custom angles on goosenecks or turns.



TREADS AND STEPS

Double or single return treads, curved, radius end, and pie treads. Custom double or single end steps, custom radius or stacked steps.

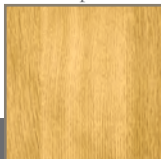
Maple



New Heart Pine



Poplar



Red Oak



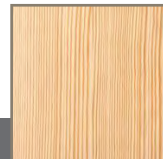
White Oak



Yellow Birch



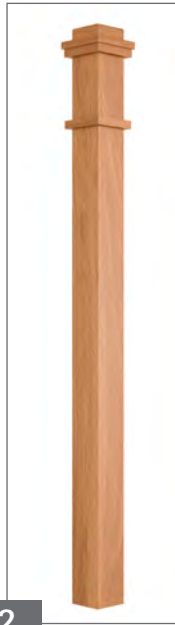
Yellow Pine



CONCEPT GALLERY

Get inspired by one of these unique designs! Choose one of these custom designs or create your own. Custom design may require a short lead time.

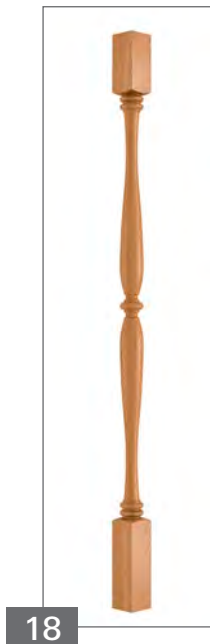
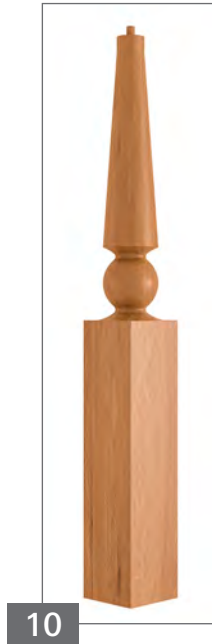
CRAFTSMAN STYLE



TURNED NEWELS



BALUSTERS



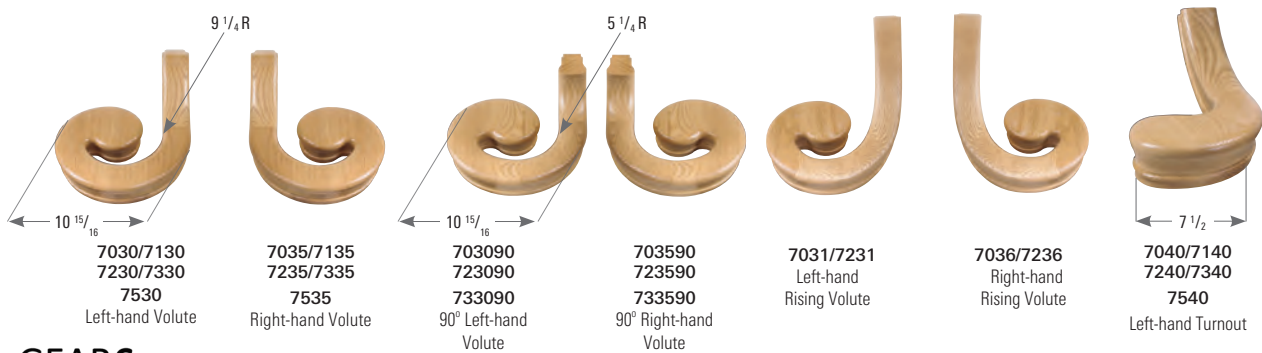
FITTINGS

FITTINGS & COMPONENTS

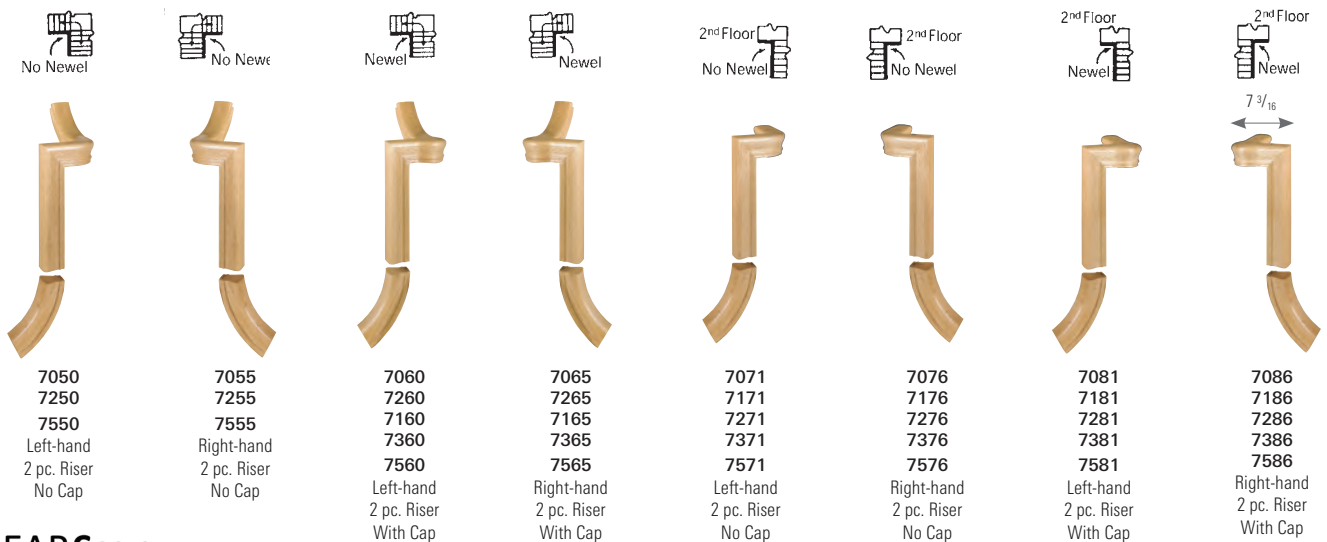
CAPS & EASINGS



VOLUTES & TURNOUTS



GOOSENECKS



FITTINGS

All dimensions in inches.



7014/7114
7214/7314
7514
90° Up Easing



7015
7215/7315
7515
Starting Easing
Returned End



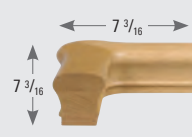
7016
7216/7316
7516
Over Easing
Returned End



7019/7119
7219/7319
7519
Opening Cap



7020/7120
7220/7320
7520
Tandem Cap



7021/7121
7221/7321
7521
90° Level
Quarter Turn Cap



702135
712135
722135
732135
135° Level Cap



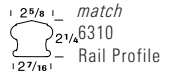
7022
Straight Coped End

HOW TO MATCH FITTINGS AND RAIL STYLES

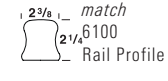
7000 Series Fittings



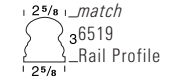
7300 Series Fittings



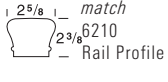
7100 Series Fittings



7500 Series Fittings



7200 Series Fittings



7045/7145
7245/7345
7545
Right-hand Turnout



7041/7141
7241/7341
7541
Left-hand Turnout



7046/7146
7246/7346
7546
Right-hand Turnout



7032
Vertical Volute



7089
7189
7289
7389
7589
2 pc. Riser
With Cap



7092
7192
7292
7392
7592
Left-hand
2 pc. Riser
5 1/2" Offset
To Center of Rail



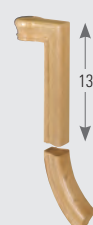
70952
71952
72952
73952
75952
Right-hand
2 pc. Riser
5 1/2" Offset
To Center of Rail



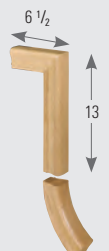
70912
72912
73912
75912
Left-hand
2 pc. Riser
With Cap
5 1/2" Offset
To Center of Rail



70922
72922
73922
75922
Right-hand
2 pc. Riser
With Cap
5 1/2" Offset
To Center of Rail



7097
7197
7297
7397
7597
2 pc. Riser
With Cap

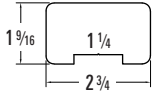


7099
7199
7299
7399
7599
2 pc. Riser
No Cap

HANDRAILS

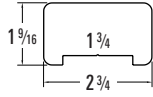
All dimensions in inches.

6000P



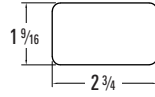
6004 Fillet included.

6001P

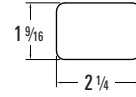


6450 Fillet included.

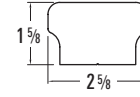
6002



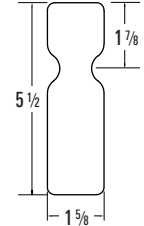
6602



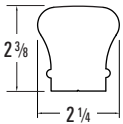
6840



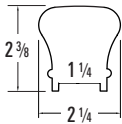
6203



6010

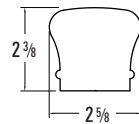


6010P

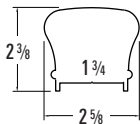


6004 Fillet included.

6210

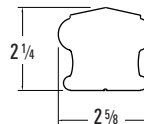


6210P

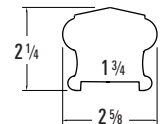


6450 Fillet included.

6310

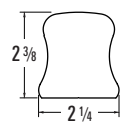


6310P

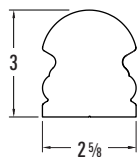


6450 Fillet included.

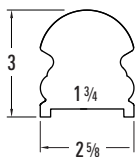
6100



6519

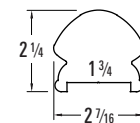


6519P**



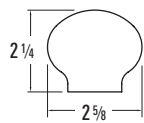
6450 Fillet included.

6005P**



6450 Fillet included.

6715



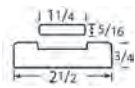
6010B / 6011B
7-piece / 9-piece
Bending mould
included with rail

6210B
8-piece
Bending mould
included with rail

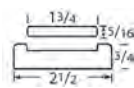
6310B
10-piece
Bending mould
included with rail

* Hemlock profiles will differ and include 1-5/8 inch plow.

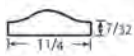
SHOERAILS & FILLETS



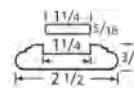
6004 Fillet
6008 Shoerail



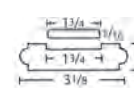
66450 Fillet
6009 Shoerail



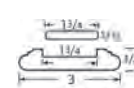
6050 Fillet



6004 Fillet
6045 Shoerail



6450 Fillet
6006 Shoerail



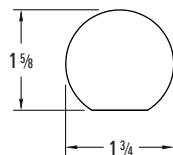
6450 Fillet
6245 Shoerail

Note: Hemlock shoerail profiles will differ. Item #6106 (1-1/4 inch plow)
Item #6206 (1-5/8 inch plow)

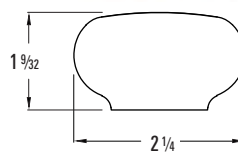


WALL RAIL & FITTINGS

6040



6042



7023
Quarter Turn



7024
Starting Easing



7025
Over Easing



7005
Quarter Turn



7006
Starting Easing



7007
Over Easing



WALL RAIL BRACKETS



3028
Satin Black



3028
Silver Vein



3028
Copper Vein



3028
Rubbed Copper



3028
Satin Nickel



3028
Oil Rubbed
Bronze



3027
Brass



3027
Bronze



3027
Black



3027
Nickel



3002
Brass Wall
Rail Bracket

ROSETTES



7026
Round Rosette
4 3/4" Diameter



7027
Oval Rosette
4 7/16" x 6 1/2"



7027SQ
Square Corner Rosette
4 7/16" x 6 1/2"



7037
Oval Rosette
4" x 5 1/2"



7201
Recessed
Round Rosette
4" Diameter



7202
Recessed
Oval Rosette
4 9/16" x 5 3/4"

HEMLOCK ROSETTES



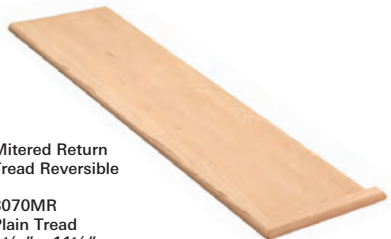
TREADS



8070
Plain Tread
1 1/32" x 11 1/2"

8170
Plain Tread
1 1/32" x 10 1/2"

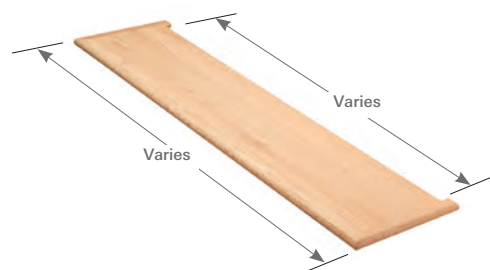
MDF
1 1/8" x 11 1/4"



**Mitered Return
Tread Reversible**

8070MR
Plain Tread
1 1/32" x 11 1/2"

8170MR
Plain Tread
1 1/32" x 10 1/2"



8070DMR
Double Mitered Returned Treads:
Overall width of tread does not include
mitered returns.

SQUARE EASED EDGE TREADS



8070SQ
Plain Tread
1 1/32" x 11 1/2"



8070SQMR
Mitered Return
Tread Reversible
1 1/32" x 11 1/2"

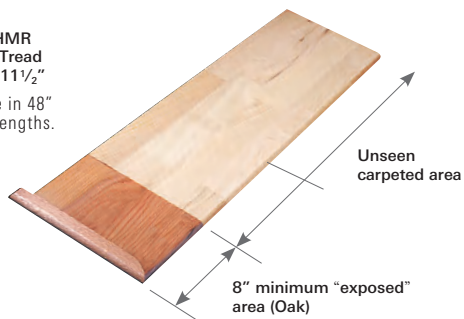
SPECIALTY TREADS



8080RTD15
Return Nosing
(Sold Separately)

8070RTD
Retro Tread

8070HMR
Hybrid Tread
1 1/32" x 11 1/2"
Available in 48"
and 60" lengths.



8370
Thick Tread
3" x 11 1/2"



TREAD BLANKS



Nosed One Edge
8070-20
1 1/32" x 20" Deep
48" and 60" Widths

Nosed Two Edge
8070W34
1 1/32" x 34" Deep
48", 54" and 60" Widths

8070W24
1 1/32" x 24" Deep
60" and 72" Widths

8070W20
1 1/32" x 20" Deep
84" Width



Square Edge
8070W26
1 1/32" x 26"
48", 60" and 84" Widths

8070-48
1 1/32" x 48" x 48"

RISERS



8075
Riser
3/4" x 7 1/2"



8075 MDF
Riser
3/4" x 8"

Oak Lineal Riser—Solid Oak edge-glued, fingerjointed panel

8078
Riser
3/4" x 8"

LANDING TREAD



Landing Tread
8090
3/4" x 3 1/4"
8091
3/4" x 5 1/4"
8097
3/4" x 7 1/4"



8091SQ
Landing Tread
3/4" x 5 1/4"



8091-38
Landing Tread
3/8" x 5 1/4"



8091B16
Bending Landing Tread
3/4" x 5 1/4" x 16'

Model	Description	Size	Red Oak	Brazilian Cherry	Cherry	Hickory	Maple	MDF	Poplar	White Oak	Yellow Pine
8070	Plain	1-1-32" x 11-1/2"									
		36"	X				X				
		42"	X	X		X	X	X	X	X	X
		48"	X	X	X	X	X	X	X	X	X
		54"	X	X		X				X	
		60"	X		X	X	X	X	X	X	X
		72"	X				X			X	
		96"	X				X			X	
		144"	X								
		192"	X								
8070DMR	Double Return	1-1-32" x 11-1/2"									
		48"	X								
		54"	X								
8070MR	Single Return	1-1-32" x 11-1/2"									
		42"	X	X		X	X		X	X	
		48"	X	X	X	X	X		X	X	X
		54"	X	X		X				X	
		60"	X		X	X	X		X	X	X
		72"	X								
8070SQ	Square Edge Tread										
		48"	X							X	
		60"	X							X	
8070SQMR	Sq. Edge Tread Mitered Return										
		48"	X							X	
		60"	X							X	
8075	Riser	3/4" x 7-1/2"									
		36"	X				X				
		42"	X				X	X	X	X	X
		48"	X		X	X	X	X	X	X	X
		54"	X			X					
		60"	X		X	X	X	X	X	X	X
		72"	X								
		96"	X								
		144"	X								
		192"	X								
Skirtboard											
		12'	X				X		X	X	
		16'	X				X		X	X	
8070	Solid Pine C & BTR Stepping 1" x 11-1/4"										
		36"									X
		42"									X
		48"									X
		144"									X
		192"									X

Starting steps are shipped with cove and shoe moulding. Single Bullnose Starting Steps are reversible and can be cut for shorter lengths.

Tread Thickness / Riser Codes

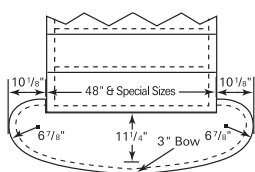
80XX = 1-1/32" Stain grade Tread / 7" Stain grade Riser

88XX = 1-1/32" Stain grade Tread / 8" Paint grade Riser

89XX = 13/16" Stain grade Tread / 8" Paint grade Riser

Use With Volute and Turnouts

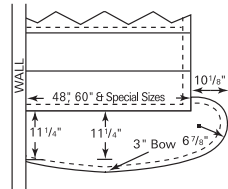
8210 and 8215 should be used only with an Over-the-Post system. Any volute or turnout may be used.



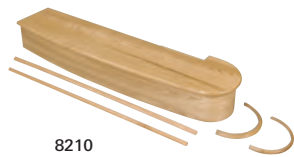
8215
Bow Front



8215

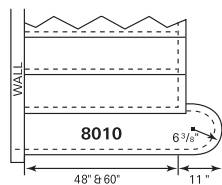


8210
Bow Front

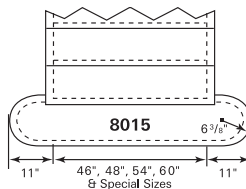
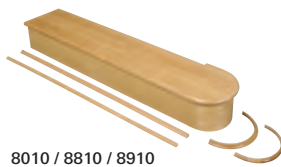


8210

Use 8010 and 8015 with 6010, 6100 and 6210 turnouts or volutes.



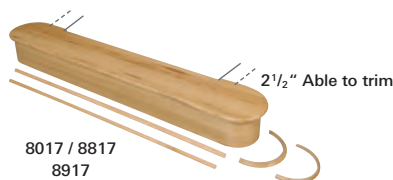
8010 / 8810 / 8910



8015 / 8815 / 8915

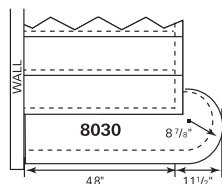


Variable Starting Step:
Allows 2 1/2" to be trimmed off each end to achieve 49" - 54" opening.

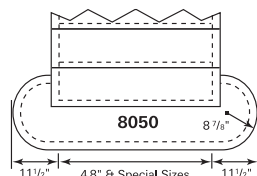
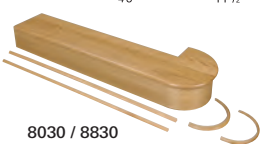


8017 / 8817 / 8917

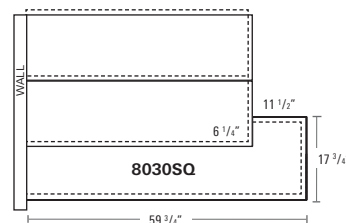
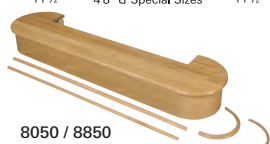
Use With Box Newels—Use 8030, 8050 and 8030SQ with Box Newels.



8030 / 8830 / 8930



8050 / 8850 / 8950

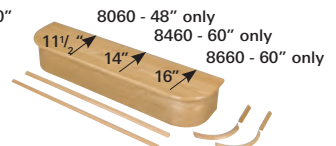
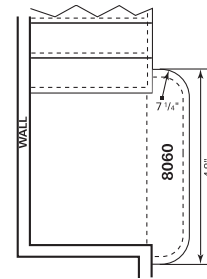
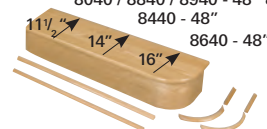
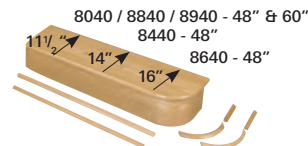
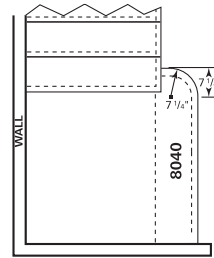


8030SQ

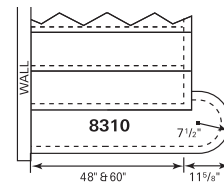


Use With Square Top & Box Newels and 90° Starting Fittings

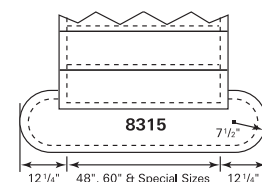
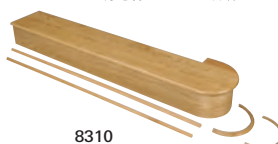
Use 8040 and 8060 when placing any Post-to-Post starting newel at second riser. Use 8440, 8460, 8640 and 8660 when the starting fitting utilizes a 90° up easing. Use 8440 and 8460 with 6010 and 6210 or 6100 volutes. Use 8640 and 8660 with 6210, 6310 and 6519 turnouts or volutes.



Use 8310 and 8315 with 6210, 6310 and 6519 turnouts or standard volutes and all climbing volutes.



8310



8315



ACCESSORIES

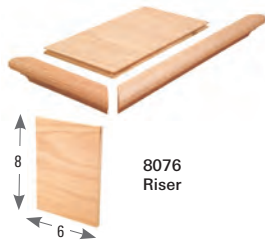
TREAD KITS

All dimensions in inches.

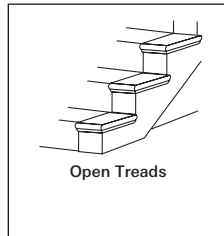
8079

False Tread Kit

For open tread right-hand or left-hand applications.
Also can be used in closed tread applications.



8076
Riser



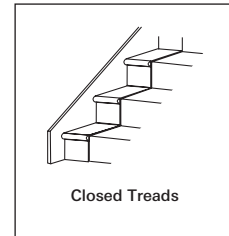
Open Treads

Tread kits include 8076 Risers which also can be purchased separately.



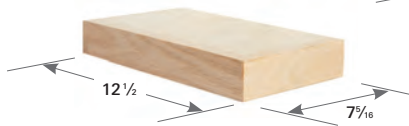
8076
Riser

8172
Closed Tread Kit

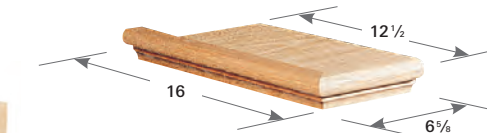


Closed Treads

8179SQ
**Square Edge
False Tread Cap**



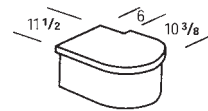
12 1/2



8071

Right-hand and Left-hand False Tread Cap Only
Note: Picture shown is a left-hand

8011
**6 1/4" Radius
False Step**



Note: Product is reversible



8012
**Radius Cove
and Shoe Set.**
Comes with 8011.

NOSING, MOULDINGS & BRACKETS



8085
Shoe Moulding
1/2" x 3/4"



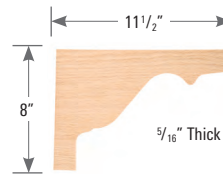
8095
Cove Moulding
5/8" x 13/16"



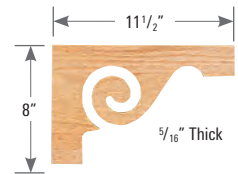
8080
**1 1/16" x 1 1/4"
Tread Nosing**
13" piece or
lineal available.



8066
**1 3/4" x 1 1/16"
Tread Nosing
with Cove**



7028
Plain Bracket



7029
Scroll Bracket

SKIRTBOARDS

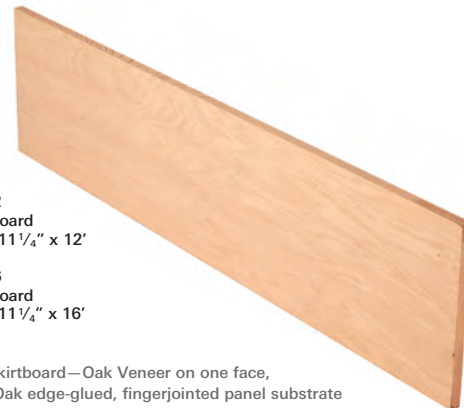


8073
**Primed MDF
Profiled
Skirtboard**
3/4" x 11 1/4" x 16'

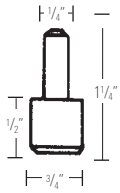


40012
Skirtboard
3/4" x 11 1/4" x 12'

40016
Skirtboard
3/4" x 11 1/4" x 16'



Oak Skirtboard—Oak Veneer on one face,
solid Oak edge-glued, fingerjointed panel substrate
Maple Skirtboard—Maple Veneer on one face,
solid Maple edge-glued, fingerjointed panel substrate
Poplar Skirtboard—Solid Poplar edge-glued, fingerjointed panel
White Oak—Solid White Oak edge-glued, fingerjointed panel

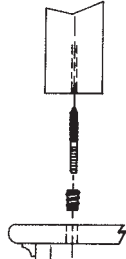


2027
Dowel Pin



3001
Rail Bolt
Oak and Poplar
Plugs Included

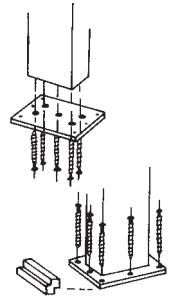
3032
Rail Bolt Driver
Drill attachment for driving
rail bolts into newels, fittings,
walls and handrails.



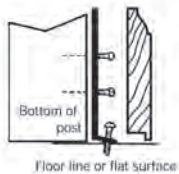
3004
Newel Mounting Kit



3005
Keylock Fasteners



3006
Newel Mounting Plate
(For 3" to 3 1/2" Newels)



3009 - 3"
3019 - 3 1/2"
Post Anchor
*Hemlock 3 1/4"



3000-6
1" Wood Plugs
6-Pack



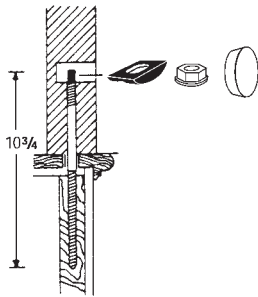
3024
1/2" Tapered Plugs
25/Pack
For Flush Mount
Installations



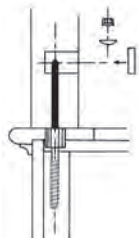
3026
1/2" Button Plugs
50/Pack



4099
Newel Drop
2 3/4" x 1 3/4"



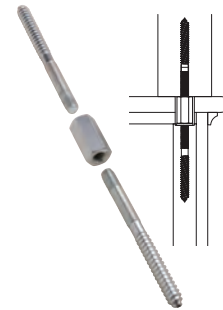
3008
SureTite™
Newel Post Fastener
Oak and Poplar
Plugs Included



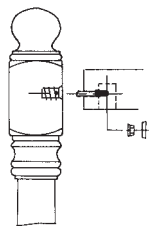
3070
Newel Post
Fastener



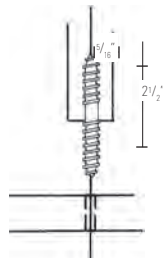
3072
Starting Newel
Attachment Kit*



3073
Newel Post
Fastening Kit

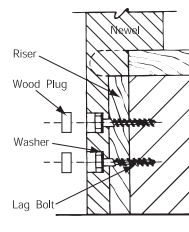


3075
Flush Mount Kit
For flush mounting
handrails to newels.

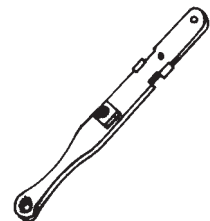


3076-20/3076-50
Dowel Screws
Fully-threaded dowel screws for
attaching balusters to treads.
Available in packs of 20 or 50.

3088
Dowel Driver
Drives the 3076 dowel screw.



3078
Rail/Post Fastener
Fastens newels to risers
and handrails to newels.
(1 bolt per package)



3092
Rail Bolt Wrench
A versatile tool: Locates holes
and pilot holes on handrails
and rail drops, starts and
tightens hex nut on rail bolt,
tightens 1/2" hex nuts, drives
5/16" rail bolts.

SALES DISPLAYS

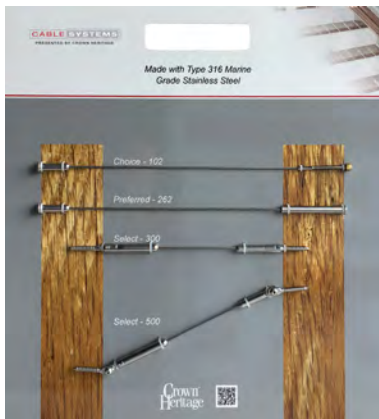
1. WALL DISPLAY



2. STAND-ALONE DISPLAY



3. CABLE BOARD



4. BOX NEWEL DISPLAY



5. RAIL DISPLAY

Put Crown Heritage style on display

1. The wall display shows baluster styles at eye level.
2. Free standing, stair parts display highlights wood and forged iron styles in strategic in-dealer locations.
3. Displays the 4 cable kit options.
4. Box Newel Display is a free standing display that shows plain, fluted, recessed and raised panel designs and profiles.
5. Tabletop rail displays show all profiles in a variety of species.



STAIR PART TERMS

ILLUSTRATED AND DEFINED



1. Universal Newel (5" Top Block)

Choose this newel for a starting newel or first floor newel. Choose a 48" when your rake is less than 33" and 54" or 56" when your rake height is 34" or larger. This newel can also be used on a balcony when 5" block is desired.

2. Universal Pin Top Newel w/ Starting Easing (xx10)

Typically, a 48" newel is used in this scenario.

3. Crown System Wood Baluster

When using two balusters per tread, use 35" and 39". When using three balusters per tread, use 35", 37-1/2" and 44" (42" for 1-1/4"). These balusters are designed to be cut from the top when installed.

4. Three Length Wood Baluster

For 34" or 35" rake heights: use a 34" and 38" baluster when using two balusters per tread. When using three balusters per tread, use 34", 38" and 42". For 35" to 38" rake heights: use a 38" and 42" baluster when using two balusters per tread. When using three balusters per tread, use 38" and two 42".

5. Second Floor Landing Newel (11" Top Block)

Second floor or balcony where fittings will not be used.

6. Intermediate Landing Newel (14-1/2" Top Block)

Use at landings where the stair continues up another flight of stairs and fittings are not being used.

7. Rosette

Used when the rail terminates into a wall. Available in various design including oval, round and square edge.

8. Universal Newel (5" Top Block) with Gooseneck (xx99)

Typically, a 54" or 56" newel is used in this scenario.

9. Half Newel

Can be used instead of rosettes when the rail terminates into the wall.

10. Iron Balusters

Available in hollow or solid. Profiles may vary and are available in 44". Select profiles available in 36" for balconies.

11. Box Newels

An alternative to traditional turned post.

12. Box Newel with gooseneck (xx99)

Box newels can be used on landings. A fitting allows the railing to hit above the trim.

13. Single Return Tread

Use when one side of the stair is open. Tread is reversible.

14. Double Return Tread

Use when both sides of the stair is open.



15. Riser

The vertical component of a stair that supports the tread.

16. Double End Starting Step

Also available in single end.

17. Volute Newel with Volute (Pictured: xx30)

Volute newels include a dowel for installation. Most installations require 42" balusters under a volute.

18. Universal Pin Top Newel with Turnout (Pictured: XX45)

A 43" newel can be used on a starting step under a volute or turnout.

19. Intermediate Pin Top Newel with Quarter Turn Gooseneck Cap and Easing (Pictured: xx65)

Fitting allows the railing to continue up another flight of stairs.

20. Intermediate Pin Top Newel with Tandem Cap Gooseneck (xx89)

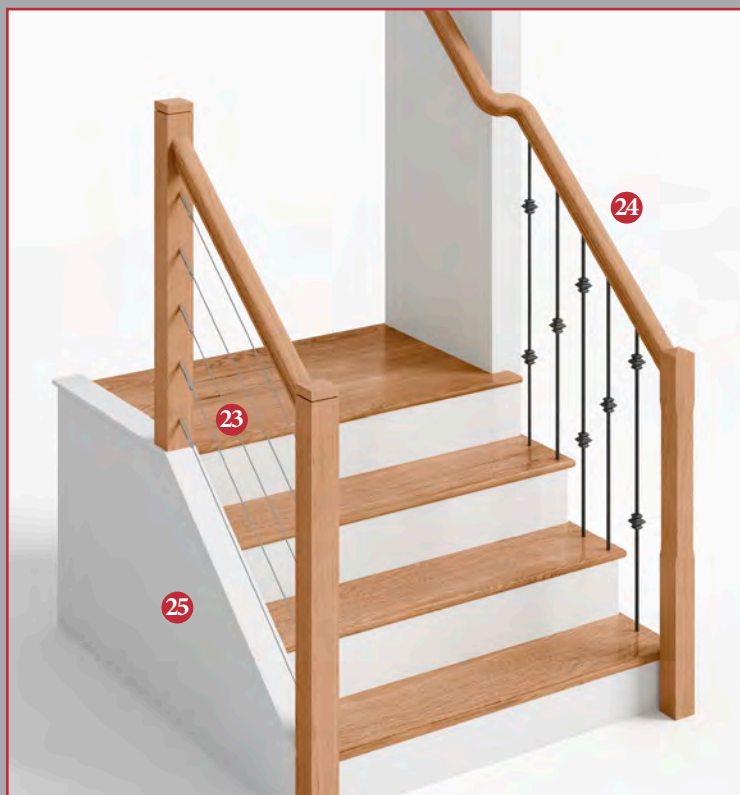
Fitting allows the railing to continue straight at the landing.

21. Tandem Cap (xx20)

Fittings allows the railing to continue straight over a post.

22. Quarter Turn with Cap (xx21)

Fitting allows the railing to turn 90 degrees over a post.



23. Cable

A modern balustrade option.

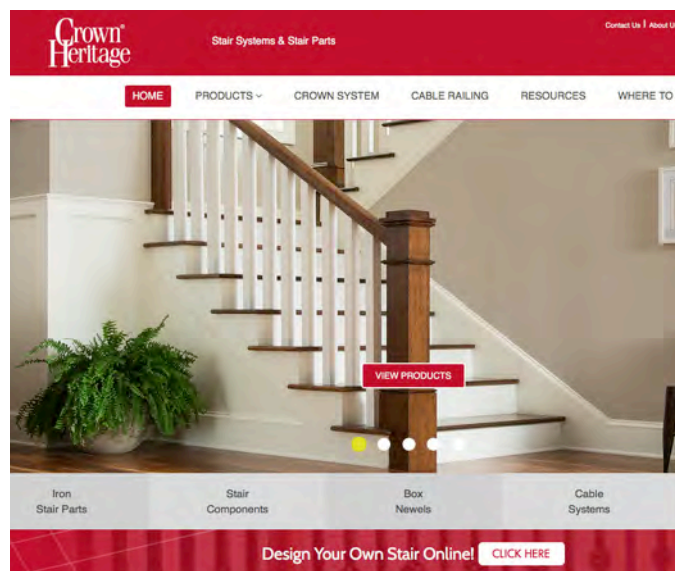
24. "S" Turn Fitting (Pictured: xx11SRH)

Fitting allows the railing to turn around a wall.

25. Kneewall

A framed wall that covers the treads and risers. Balusters or cable can be installed on a kneewall. Balusters will be shorter than standard stair installations. Select iron profiles available in 30" specifically for kneewall installations.

DESIGN YOUR OWN STAIR ONLINE



The following information will help you begin installation of an Over-the-Post Stair System, which is only for interior use. This list will allow the flexibility to comply with most building codes related to baluster spacing and handrail height. Always consult your local building codes before starting installation.

1. **Starting Step:** To be used with volute and turnout fittings. Length is determined from outside finished wall to outside finished wall. (see page 63)
2. **Treads:** Excluding the starting step, choose one tread for each step. Open-sided stairs require mitered return treads. Treads are available mitered on one side or both sides. For open-on-one-side stairs, add $1\frac{1}{8}$ " to the measured length between the finished walls and order the next longest standard length of tread. (see page 61)
3. **Risers:** The required number of risers will be one more than the number of treads chosen in No. 2. Do not choose a riser for the starting step. (see page 62)
4. **Skirtboards:** Skirtboards are used on both sides of the stairs, regardless of whether they are open or enclosed. Allow 13" per tread and round up to either 12' or 16' length. (Note, Crown Heritage Skirtboards are only available in 12' and 16' lengths) (see page 64)
5. **Landing Tread:** Choose enough landing tread for all landings and balconies. $5\frac{1}{4}$ " landing tread is used with $3\frac{1}{2}$ " newels. $3\frac{1}{4}$ " landing tread may be used with 3" newels. (page 62)
6. **Cove Moulding:** Choose enough footage to go under all landing tread and tread nosing, including tread returns. (page 64)
7. **Starting Fitting:** Choose from volute, turnout or starting easing. (pages 57-58)
8. **Starting Newel:** Choose either a volute newel or the shortest universal newel for the first floor. (pages 33-52)
9. **Intermediate Newel:** Choose the 56" intermediate landing newel for two-rise applications where the newel will drape two rises. Choose the 72" newel if more than two rises are being draped. If the intermediate newel will not be draped, but is face mounted, the 48" newel may be used. (pages 33-52)
10. **Balcony Newel:** Choose the shortest universal newel for flush mount installations or the 48" length when the newel will be draped or mounted below the floor surface. (pages 33-52)
11. **Level Run:** A universal newel should be used at least every eight feet of balcony run. At the corner of the balcony, use a quarter-turn cap over each newel. The 43" universal newel may be used for flush mounts. The 48" universal newel should be used if a draped installation is desired. (pages 33-52)
12. **Half Newel or Rosette:** For the best installation, choose a half newel, which matches the other newels on the job. Alternately, choose a round rosette for all level rail connections and an oval rosette for all angle rail connections. (page 60)
13. **Hardware:** For a sturdy installation, choose the patented Newel Mounting Kit #3072. Choose the appropriate newel mounting hardware for each newel post. (page 65)
14. **Balusters for Volumes and Turnouts:** Four or six $1\frac{1}{4}$ " balusters and four or five $1\frac{3}{4}$ " balusters are required under the volute. Turnouts require two $1\frac{1}{4}$ " and one $1\frac{3}{4}$ " balusters. For 30" rake heights use 38" or $37\frac{1}{2}$ " balusters under the volute and use a 42" or 44" baluster under turnouts. For 34" rake heights, use a 42" baluster under volumes and turnouts. When using $1\frac{1}{4}$ " balusters, choose the 42" baluster. When using $1\frac{3}{4}$ " balusters, choose the 44" baluster.
Warning: Rake heights over 35" may result in the balusters not being long enough. (pages 37-50)
15. **Balusters for Starting Easing With Cap:** Use one 38" or 39" baluster under a starting easing if your rake height is 30". Use a 42" baluster if your rake rail height is 34". (pages 37-50)
16. **Rake Balusters for 34" Rake Heights (3-length System):** When using two balusters per tread, use the 34" baluster as the first baluster and the 38" baluster as the second baluster. When using three balusters on a tread, use the 34" baluster as the first baluster, a 38" second baluster and a 42" third baluster on the tread. The 38" and 42" balusters will require the bottom of the baluster to be trimmed. (page 39-51)
17. **Rake Balusters for 34" Rake Heights (the Crown System):** When using two balusters per tread, use the 35" baluster as the first baluster and the 39" baluster as the second baluster. When using $1\frac{1}{4}$ " balusters, choose the 35", 37" and 42" balusters unless you have chosen the 5016—then use the 36", 39" and 42" balusters. When using $1\frac{3}{4}$ " balusters, choose the 35", 37" and 44" balusters. The Crown System balusters are designed to be trimmed at the top of the balusters. (page 39-51)
18. **Fittings for Landings:** Choose the correct fitting for each newel. Half newels require an opening cap, which will be cut on the job. (pages 57-58)
19. **Handrail:** Choose the appropriate lineal footage of handrail. 13" per step is the average length needed. Our handrail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (page 59)
20. **Shoerail:** If shoerail is desired, then choose the appropriate lineal footage. 13" per step is the average length needed. Our shoerail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (page 59)
21. **Fillet:** Fillet is shipped **tacked into** all plowed handrails and shoerails. (page 59)
22. **Wood Plug:** A 1" wood plug is needed for each hole bored in the newel. (page 65)
23. **Dowel Screw:** Where the screw method of installation is being used, choose one dowel screw for each baluster except for those balusters being used in a shoerail. This is a recommended, but optional, method of installation. (page 65)
24. **Bracket:** If desired, choose one bracket for each tread. (page 64)

POST-TO-POST TAKE-OFF GUIDE

The following information will help you begin installation of a Post-to-Post Stair System, which is only for interior use. This list will allow the flexibility to comply with most building codes related to baluster spacing and handrail height. Always consult your local building codes before starting installation.

1. **Treads:** Excluding the starting step, choose one tread for each step. Open-sided stairs require mitered return treads. Treads are available mitered on one side or both sides. For open-on-one-side stairs, add $1\frac{1}{8}$ " to the measured length between the finished walls and order the next longest standard length of tread. (pages 61)
2. **Risers:** The required number of risers will be one more than the number of treads chosen in No. 2. Do not choose a riser for the starting step. (page 62)
3. **Skirtboards:** Skirtboards are used on both sides of the stairs, regardless of whether they are open or enclosed. Allow 13" per tread and round up to either 12' or 16' length. (Note, Crown Heritage skirtboards are only available in 12' and 16' lengths). (page 64)
4. **Landing Tread:** Choose enough landing tread for all landings and balconies. $5\frac{1}{4}$ " landing tread is used with $3\frac{1}{2}$ " newels. $3\frac{1}{4}$ " landing tread may be used with 3" newels. (page 62)
5. **Cove Moulding:** Choose enough footage to go under all landing tread and tread nosing, including tread returns. (page 64)
6. **Starting Newel:** Choose the 48" universal newel, if available, for 30" rake rail heights and the 54" or 56" lengths for 34" rake rail heights. (pages 33-52)
7. **Intermediate Newel:** Choose the appropriate intermediate landing newel with a $14\frac{1}{2}$ " top block when not using a fitting and a 5" top block. (pages 33-52)
8. **Second-floor Newel:** Choose the appropriate second-floor landing newel with an 11" top block if fittings are not being used. If fittings are being used, choose a 5" top block universal newel. (pages 33-52)
9. **Balcony Newel:** Choose the shortest universal newel for flush mount installations or the 48" length when the newel will be draped or mounted below the floor surface. (pages 33-52)
10. **Half Newel or Rosette:** For the best installation, choose a half newel, which matches the other newels on the job. Alternately, choose a round rosette for all level rail connections and an oval rosette for all angle rail connections. (page 60)
11. **Hardware:** Choose the appropriate newel mounting hardware for each newel post. (pages 65)
12. **Rake Balusters for 34" Rake Heights (3-length System):** When using two balusters per tread, use the 34" baluster as the first baluster and the 38" baluster as the second baluster. When using three balusters on a tread, use the 34" baluster as the first baluster, a 38" second baluster and a 42" third baluster on the tread. The 38" and 42" balusters will require the bottom of the baluster to be trimmed. (page 39-51)
13. **Rake Balusters for 34" Rake Heights (the Crown System):** When using two balusters per tread, use the 35" baluster as the first baluster and the 39" baluster as the second baluster. When using $1\frac{1}{4}$ " balusters, choose the 35", 37", and 42" balusters unless you have chosen the 5016—then use the 36", 39" and 42" balusters. When using $1\frac{3}{4}$ " balusters, choose the 35", 37" and 44" balusters. The Crown System balusters are designed to be trimmed at the top of the balusters. (page 39-51)
14. **Handrail:** Choose the appropriate lineal footage of handrail. 13" per step is the average length needed. Our handrail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (page 59)
15. **Shoerail:** If shoerail is desired, then choose the appropriate lineal footage. 13" per step is the average length needed. Our shoerail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (page 59)
16. **Fillet:** Fillet is shipped **tacked into** all plowed handrails and shoerails. (page 59)
17. **Wood Plug:** A 1" wood plug is needed for each hole bored in the newel. (page 65)
18. **Dowel Screw:** Where the screw method of installation is being used, choose one dowel screw for each baluster, except for those balusters being used in a shoerail. This is a recommended, but optional, method of installation. (page 65)
19. **Bracket:** If desired, choose one bracket for each tread. (page 64)
20. **Handrail Hardware:** Choose a #3078 Rail and Post Fastener or a #3075 Flush Mount Kit for each newel. (page 65)



Downloading our CAD drawings is easy.

Please note: Crown Heritage is committed to lead the industry with style. To support this commitment, product line improvements, changes and additions are a regular occurrence. Before making your final purchasing decision, please consult your Crown Heritage sales person or contact a customer service representative at 1-800-745-5931 for up to date information on species, colors and availability.

Iron Balusters & Newels				Ash Gray	Copper Vein	Satin Nickel	Rubbed Bronze	Rubbed Copper	Satin Black	Silver Vein
pg.	Model	Description	Size							
11	1000	Hammered Plain Baluster	14 x 44					X	X	
11	1001	Hammered 1 Basket Baluster	14 x 44					X	X	
11	1002	Hammered 2 Basket Baluster	14 x 44					X	X	
12	1050	Hammered Belly Baluster	14 x 41					X	X	
12	1051	Ham'd Basket Belly Baluster	14 x 41					X		
12	1053	Ham'd Belly Baluster w/ Scroll	14 x 41					X		
17	1060	Hammered Plain Baluster	14 x 44					X	X	
17	1061	Hammered 1 Knuckle Baluster	14 x 44					X	X	
17	1062	Hammered 2 Knuckle Baluster	14 x 44					X	X	
17	1068	Ham'd Plain w/Scroll Baluster	14 x 44					X	X	
18	1070	Hammered Round Bar Baluster	12 x 44					X		
18	1071	Ham'd Round 1 Knuckle Baluste	12 x 44					X		
18	1072	Ham'd Round 2 Knuckle Baluste	12 x 44					X		
18	1074	Large Ham'd Round Bar Baluste	16 x 44					X	X	
12	1090	Hammered Plain Newel	30 x 48					X	X	
12	1091	Hammered 1 Basket Newel	30 x 48					X	X	
5	1101	1 Twist Baluster	12 x 44		X			X	X	X
5	1102	2 Twist Baluster	12 x 44		X			X	X	X
5	1103	22" Twist Baluster	12 x 44					X	X	
5	1113	2 Twist Bal with Fancy Scroll	12 x 44					X		
6	1121	Twist 1 Basket Baluster	12 x 44		X			X	X	X
6	1122	Twist 2 Basket Baluster	12 x 44		X			X	X	X
6	1190	Twist Newel	30 x 48					X	X	
6	1191	Twist 1 Basket Newel	30 x 48					X	X	
16	1201	Feather Baluster	14 x 44					X	X	
16	1202	Split Feather Baluster	14 x 44					X	X	
16	1212	Feather with Circle Scroll Bal	14 x 44					X	X	
13	1301	1 Ribbon Baluster	12 x 44					X	X	
13	1302	2 Ribbon Baluster	12 x 44					X	X	
13	1331	Ribbon with 1 Scroll Baluster	12 x 44					X	X	
14	1332	Ribbon with 2 Scrolls Baluster	12 x 44					X	X	
14	1391	1 Ribbon Newel	30 x 48					X		
15	1501	Ham'd Spoon 1 Knuckle Baluste	14 x 44					X	X	
15	1502	Ham'd Spoon 2 Knuckle Baluste	14 x 44					X	X	
15	1531	Ham'd Spoon w/ Basket Baluste	14 x 44					X	X	
9	1700	Plain Square Bar Baluster	12 x 44		X			X	X	X
9	1701	Plain Square Bar 1 Knuckle Bal	12 x 44					X	X	
9	1702	Plain Square Bar 2 Knuckle Bal	12 x 44					X	X	
9	1707	Plain Squiggle Baluster	14 x 44					X		
10	1708	Plain Baluster w/ Large Scroll	12 x 44					X	X	
10	1750	Plain Belly Baluster	12 x 41					X	X	
8	2101	Hollow 1 Twist Baluster	19 x 44					X	X	
8	2102	Hollow 2 Twist Baluster	19 x 44					X	X	
8	2121	Hollow Twist 1 Basket Baluster	19 x 44					X	X	
8	2122	Hollow Twist 2 Basket Baluster	19 x 44					X	X	
8	2700	Plain Square Bar Baluster	19 x 44					X	X	
8	2701	1 Knuckle Baluster	19 x 44					X	X	
8	2702	2 Knuckle Baluster	19 x 44					X	X	
8	2708	Hollow Balustr w/ Large Scroll	19 x 44					X	X	
15	3060	Hollow Hammrd Plain Baluster	14 x 44					X	X	X
4	3101	1 Twist Baluster	12 x 36					X		
7	3101	1 Twist Baluster	12 x 30					X	X	
4	3101	1 Twist Baluster	12 x 44		X			X	X	X
4	3102	2 Twist Baluster	12 x 36					X		
7	3102	2 Twist Baluster	12 x 30					X	X	
4	3102	2 Twist Baluster	12 x 44		X			X	X	X
5	3121	Twist 1 Basket Baluster	12 x 36					X		
7	3121	Twist 1 Basket Baluster	12 x 30					X	X	
5	3121	Twist 1 Basket Baluster	12 x 44		X			X	X	X
5	3122	Twist 2 Basket Baluster	12 x 36					X		
7	3122	Twist 2 Basket Baluster	12 x 30					X	X	
5	3122	Twist 2 Basket Baluster	12 x 44		X			X	X	X
16	3201	Hollow Feather Baluster	14 x 44					X	X	X
16	3202	Hollow Split Feather Baluster	14 x 44					X	X	X
16	3212	Feather w/Circle Scroll Balust	14 x 44					X	X	X
13	3301	Hollow 1 Ribbon Baluster	12 x 44					X	X	
13	3302	Hollow 2 Ribbon Baluster	12 x 44					X	X	
13	3321	1 Basket 2 Riibbons Baluster	12 x 44					X	X	
13	3322	1 Ribbon 2 Baskets Baluster	12 x 44					X	X	
13	3331	Hollow Ribbn/2 Scrolls Balustr	12 x 44					X	X	
14	3332	Hollow Ribbn/2 Scrolls Balustr	12 x 44					X		
19	3401	1 Ring Baluster	12 x 44					X	X	
19	3402	Double Ring Baluster	12 x 44					X	X	
19	3403	1 Ring Panel Baluster	12 x 44					X	X	
9	3404	Double Bar Baluster	12 x 44					X	X	
20	3406	1 Diamond Baluster	12 x 44					X	X	

Iron Balusters & Newels				Ash Gray	Copper Vein	Satin Nickel	Rubbed Bronze	Rubbed Copper	Satin Black	Silver Vein
pg.	Model	Description	Size							
20	3408	Oval Baluster	12 x 44							X
20	3409	Rectangle Baluster	12 x 44							X
15	3501	Hollow Spoon 1 Knuckle Balustr	14 x 44					X	X	X
15	3502	Hollow Spoon 2 Knuckle Balustr	14 x 44					X	X	X
15	3531	Hollow Spoon w/ Basket Balustr	14 x 44					X	X	X
9	3700	Plain Square Bar Baluster	12 x 36					X		X
9	3700	Plain Square Bar Baluster	12 x 44		X			X	X	X
9	3701	Plain Baluster w/ 1 Knuckle	12 x 44		X			X	X	X
9	3702	Plain Baluster w/ 2 Knuckles	12 x 44		X			X	X	X
7	3708	Plain Baluster w/ Large Scroll	12 x 30					X	X	
9	3708	Plain Baluster w/ Large Scroll	12 x 44					X	X	X
9	4700	Plain Square Bar Baluster	14 x 44					X	X	

Rails and Fillets				Beech	Hemlock	Hickory	Mahogany	Maple	Poplar	Red Oak	White Oak	Yellow Pine
pg.	Model	Description										
59	6000P	Handrail Plwd w/fillet 1-1/4"						X		X	X	
59	6001P	Handrail Plwd w/fillet 1-3/4"						X		X	X	
59	6002	Handrail 1-5/8 x 2-13/16"						X		X	X	
59	6005STP	Handrail Plowed Solid Top			X					X		
59	6006	Shoerail Plwd w/fillet 1-3/4"		X				X	X	X		
59	6008	Shoerail Plwd w/fillet 1-1/4"								X		
59	6009	Shoerail Plwd w/fillet 1-3/4"								X		
59	6010	Handrail FJ 2-1/4 x 2-3/8"		X						X	X	X
59	6010B	Handrail Bending w/ Mould 7 pc								X		
59	6010P	Handrail FJ Plowed		X						X	X	X
59	6010SC	Handrail Solid Cap		X				X	X	X	X	
59	6010SCP	Handrail Plowed Solid Cap						X		X		
59	6010ST	Handrail Solid Top			X	X				X		
59	6010STP	Handrail Plowed Solid Top			X					X		
59	6011B	Handrail Bending w/ Mould 9 pc								X		
60	6040	Wallrail 1-3/4 x 1-5/8"		X						X	X	X
60	6042	Wallrail 2-1/4 x 1-9/32"		X	X			X		X		
59	6100S	Handrail Solid								X		
59	6106	Shoerail Plwd w/fillet 1-1/4"			X							
59	6203	Handrail 1-5/8 x 5-1/2"								X		
59	6206	Shoerail Plwd w/fillet 1-5/8"			X							
59	6210	Handrail FJ 2-5/8 x 2-3/8"								X	X	X
59	6210B	Handrail Bending w/Bendg Mou						X		X		
59	6210P	Handrail FJ Plwd w/fill 1-3/4"								X	X	X
59	6210SC	Handrail Solid Cap		X				X	X	X	X	
59	6210SCP	Handrail Plw Solid Cap w/fill		X				X		X		
59	6210ST	Handrail Solid Top			X					X		
59	6210STP	Handrail Plowed Solid Top								X		
59	6245	Shoerail Plwd w/fillet 1-3/4"								X		
59	6310	Handrail 2-5/8 x 2-1/4"								X		
59	6310B	Handrail Bending w/Bendg Mou								X		
59	6310S	Handrail Solid						X		X		
59	6310SP	Handrail Plowed Solid						X		X		
59	6310ST	Handrail Solid Top						X		X		
59	6310STP	Handrail Plowed Solid Top						X		X		
59	6519ST	Handrail Solid Top						X		X		
59	6519STP	Handrail Plowed Solid Top			X			X		X		
59	6602	Handrail 1-5/8 x 2-1/4"						X	X	X		
59	6715	Handrail Solid Top								X		
59	6840	Handrail Solid Top								X	X	

SUFFIXES USED

B	Octagonal	LH	Left Hand
B	Ball Top for Newels	MR	Mitered Return
B	Bending for Rail	NCT	No Cap and Trim
B	Base	P	Plowed
BM	Bending Mold	R	Rope
C	Colonial Ball Top	RH	Right Hand
DMR	Double Miter Return	R	Ring Top
D	Reed	S	Spade Top for Newels, 3 Layer Solid for Handrail
F	Flute	SC	Solid Cap Engineered for Rail
H	Half	ST	Solid Top Rail
LH	Left Hand	T	Twist

Wood Newels				Beech	Hemlock	Hickory	Maple	Poplar	Primed	Red Oak	White Oak	Yellow Pine
pg.	Model	Description	Size									
46	3010	Univrsl Newel	3.5 x 43				X	X		X		
46	3010B	Univrsl Newel Oct	3.5 x 43									
46	3010F	Univrsl Newel Flute	3.5 x 43				X	X		X		
46	3010T	Univrsl Newel Twist	3.5 x 43				X	X		X		
46	3012	Rake Newel	3 x 43				X	X		X		
46	3013	Volute Newel	3.5 x 43				X			X		
46	3013B	Volute Newel Oct	3.5 x 43							X		
46	3013F	Volute Newel Flute	3.5 x 43				X	X		X		
46	3013T	Volute Newel Twist	3.5 x 43				X	X		X		
46	3014	Univrsl Newel	3.5 x 48				X	X		X		
46	3014B	Univrsl Newel Oct	3.5 x 48							X		
46	3014F	Univrsl Newel Flute	3.5 x 48				X	X		X		
46	3014T	Univrsl Newel Twist	3.5 x 48				X	X		X		
46	3015	2nd Floor Lndg Newel	3.5 x 56				X			X		
46	3015B	2nd Floor Lndg Newel Oct	3.5 x 56							X		
46	3015F	2nd Floor Lndg Newel Flute	3.5 x 56					X		X		
46	3015T	2nd Floor Lndg Newel Twist	3.5 x 56					X		X		
46	3018	Winder Newel	3.5 x 72				X	X		X		
46	3018B	Winder Newel Oct	3.5 x 72							X		
46	3018F	Winder Newel Flute	3.5 x 72				X	X		X		
46	3018T	Winder Newel Twist	3.5 x 72				X	X		X		
46	3040	Univrsl Newel	3.5 x 48				X	X		X		
46	3040B	Univrsl Newel Oct	3.5 x 48							X		
46	3040F	Univrsl Newel Flute	3.5 x 48				X	X		X		
46	3040T	Univrsl Newel Twist	3.5 x 48				X	X		X		
46	3042	Univrsl Newel	3.5 x 56				X	X		X		
46	3042B	Univrsl Newel Oct	3.5 x 56							X		
46	3042F	Univrsl Newel Flute	3.5 x 56					X		X		
46	3042T	Univrsl Newel Twist	3.5 x 56					X		X		
46	3045	2nd Floor Lndg Newel	3.5 x 58				X	X		X		
46	3045B	2nd Floor Lndg Newel Oct	3.5 x 58							X		
46	3045F	2nd Floor Lndg Newel Flute	3.5 x 58					X		X		
46	3045T	2nd Floor Lndg Newel Twist	3.5 x 58				X	X		X		
46	3046	Intermediate Newel	3.5 x 72							X		
46	3046B	Intermediate Newel Oct	3.5 x 72							X		
46	3046F	Intermediate Newel Flute	3.5 x 72					X		X		
46	3046T	Intermediate Newel Twist	3.5 x 72					X		X		
46	3047	Intermediate Newel	3.5 x 58				X	X		X		
46	3047B	Intermediate Newel Oct	3.5 x 58							X		
46	3047F	Intermediate Newel Flute	3.5 x 58				X	X		X		
46	3047T	Intermediate Newel Twist	3.5 x 58				X	X		X		
46	3055	Winder Newel	3.5 x 72				X			X		
46	3055B	Winder Newel Oct	3.5 x 72							X		
46	3055F	Winder Newel Flute	3.5 x 72					X		X		
46	3055T	Winder Newel Twist	3.5 x 72					X		X		
40	3209	Rake Newel	3 x 43				X	X		X		
40	3214	Universal Newel	3 x 48				X	X		X		
40	3215	2nd Floor Lndg Newel	3 x 58				X	X		X		
40	3240	Universal Newel	3 x 48				X	X		X		
40	3242	Universal Newel	3 x 54				X	X		X		
40	3245	2nd Floor Lndg Ball Top Newel	3 x 58				X	X		X		
40	3246	Intermediate Newel	3 x 58				X	X		X		
40	3314	Universal Newel	3.5 x 48				X	X		X		
40	3315	2nd Floor Lndg Newel	3.5 x 56				X	X		X		
40	3340	Universal Newel	3.5 x 48				X	X		X		
40	3342	Universal Newel	3.5 x 56				X	X		X		
40	3345	2nd Floor Lndg Ball Top Newel	3.5 x 56				X	X		X		
52	4000	S4S Newel	3.5 x 48	X	X		X	X		X		
52	4001	S4S Newel	3.5 x 56		X		X	X		X		
52	4002	4 X 4 S4S Newel	4 x 48					X		X		
52	4003	4 X 4 S4S Newel	4 x 56					X		X		
48	4004	Hampton Mushrm Top Newel	3.5 x 48	X			X	X		X		
48	4004B	Hampton Ball Top Newel	3.5 x 48		X		X	X		X		
48	4004S	Hampton Spade Top Newel	3.5 x 48		X		X	X		X		
48	4005	Hampton Mushrm Top Newel	3.5 x 56	X	X		X	X		X		
48	4005B	Hampton Ball Top Newel	3.5 x 56	X	X		X	X		X		
48	4005S	Hampton Spade Top Newel	3.5 x 56	X	X		X	X		X		
48	4006	Hampton Mushrm Top Newel	3.5 x 72	X			X			X		
48	4006B	Hampton Ball Top Newel	3.5 x 72	X			X	X		X		
48	4006S	Hampton Spade Top Newel	3.5 x 72	X			X	X		X		
50	4010	Univrsl Newel	3 x 43	X			X	X		X		
50	4011	Volute / Turnout	3 x 43	X			X	X		X		
50	4013	Rake Newel	3 x 43	X			X	X		X		
50	4014	Univrsl Lndg Newel	3 x 48	X	X		X	X		X	X	
50	4015	2nd Floor Lndg Newel	3 x 58	X	X		X	X		X		
50	4018	Winder Newel	3 x 72	X						X		
50	4040	Univrsl Mushrm Top Newel	3 x 48	X	X		X	X		X	X	
50	4040B	Univrsl Ball Top Newel	3 x 48	X	X		X	X		X		

Wood Newels				Beech	Hemlock	Hickory	Maple	Poplar	Primed	Red Oak	White Oak	Yellow Pine
pg.	Model	Description	Size									
50	4041	Knee Wall Mushrm Top Newel	3 x 48				X			X		
50	4041B	Knee Wall Ball Top Newel	3 x 48				X			X		
0	4042	Univrsl Mushrm Top Newel	3 x 54	X	X		X	X	X	X		
50	4042B	Univrsl Ball Top Newel	3 x 54	X	X		X	X	X	X		
50	4045	2nd Floor Lndg Mush Top Newe	3 x 58	X	X		X	X	X	X		
50	4045B	2nd Floor Lndg Ball Top Newel	3 x 58	X	X		X	X	X	X		
50	4046	Intermediate Mushrm Top Newe	3 x 72	X			X	X		X		
50	4046B	Intermediate Ball Top Newel	3 x 72	X			X	X		X		
50	4047	Intermediate Mushrm Top Newe	3 x 54	X			X	X		X		
50	4047B	Intermediate Ball Top Newel	3 x 54	X			X	X		X		
50	4050	Starting Newel	2.25 x 43	X			X	X		X		
50	4055	Winder Mushrm Top Newel	3 x 72	X			X	X		X		
50	4055B	Winder Ball Top Newel	3 x 72	X			X	X		X		
50	4060	Starting Newel	2.75 x 43	X			X	X		X		
33	4076	Box Newel	3.5 x 58	X		X	X	X	X	X	X	X
33	4077	Box Newel 3.5 with Bevel Cap	3.5 x 56				X			X	X	
33	4082	Flute Box Newel	4.25 x 56.5				X			X		
34	4083	Panel Box Newel	4.25 x 56.5							X		
52	4086	Starting Newel	3 x 43.5	X						X		
52	4087	2nd Floor Lndg Newel	3 x 60	X						X		
52	4088	2nd Floor Lndg Newel	3 x 68.5	X						X		
33	4091	Box Newel	6.25 x 55	X		X	X	X	X	X	X	X
34	4092	Flute Box Newel	7.5 x 56				X			X		
34	4093	Panel Box Newel	7.5 x 56				X			X		
34	4094	Primed Box Newel	4 x 58					X	X			
34	4094F	Primed Box Newel - Flute	4 x 58							X		
35	4094FNCT	Flute Prm Box Newel NoCap&T	4 x 58							X		
35	4094NCT	Primed Box Newel No Cap & Tri	4 x 58							X		
35	4094NS	Primed Box Newel - No Stain	4 x 58							X		
35	4094NSF	Prime Box Newel-No Stain&Flut	4 x 58							X		
36	4095	Primed Box Newel	5 x 58					X		X		
36	4095F	Primed Box Newel - Flute	5 x 58							X		
35	4095FNCT	Flute Prm Box Newel NoCap&T	5 x 58							X		
35	4095NCT	Primed Box Newel No Cap & Tri	5 x 58							X		
35	4095NS	Primed Box Newel - No Stain	5 x 58							X		
35	4095NSF	Prime Box Newel-No Stain&Flut	5 x 58							X		
34	4096	Panel Box Newel	7.5 x 56							X		
34	4097	Recess Panel Box Newel	4.25 x 56.5				X	X		X	X	
34	4098	Recess Panel Box Newel	7.5 x 56.5				X	X		X	X	
52	4100	Newel S4S	3.5 x 48				X			X		
52	4101	Newel S4S	3.5 x 56				X			X		
52	4102	Newel S4S	3.5 x 48				X			X		
52	4103	Newel S4S	3.5 x 56				X			X		
33	4176	Box Newel	5 x 58							X		
33	4177	Box Newel	5 x 58							X		
50	4180	Univrsl Mushrm Top Newel	3 x 48				X	X		X		
50	4180B	Univrsl Ball Top Newel	3 x 48	X			X	X		X		
50	4181	Knee Wall Mushrm Top Newel	3 x 48				X	X		X		
50	4181B	Knee Wall Ball Top Newel	3 x 48	X	X		X	X		X		
50	4182	Univrsl Mushrm Top Newel	3 x 56				X	X		X		
50	4182B	Univrsl Ball Top Newel	3 x 56	X			X	X		X		
50	4185	2nd Floor Lndg Newel	3 x 56				X	X		X		
50	4185B	2nd Floor Lndg Ball Top Newel	3 x 56	X	X		X	X		X		
50	4186	Winder Mushrm Newel	3 x 58				X	X		X		
50	4186B	Winder Ball Top Newel	3 x 58	X			X	X		X		
33	4191	Box Newel	8 x 56				X			X		
50	4195	Winder Mushroom Newel	3 x 72				X	X		X		
50	4195B	Winder Ball Top Newel	3 x 72	X			X	X		X		
48	4212	Rake Newel	3 x 43				X			X		
48	4270	Univrsl Hampton Newel	3.5 x 43				X	X		X		
48	4270B	Univrsl Hampton Newel Oct	3.5 x 43							X		
48	4272	Volute Hampton Newel	3.5 x 41				X			X		
48	4272B	Volute Hampton Newel Oct	3.5 x 41							X		
48	4274	Univrsl Hampton Newel	3 x 48				X	X		X		
48	4274	Univrsl Hampton Newel	3.5 x 48								X	
48	4274B	Univrsl Hampton Newel Oct	3.5 x 48							X		
48	4275	Univrsl Lndg Hampton Newel	3.5 x 56		X		X	X		X		
48	4275B	Univrsl Lndg Hampton Newel O	3.5 x 56							X		
48	4278	Univrsl Lndg Hampton Newel	3.5 x 72				X			X		
48	4278B	Univrsl Lndg Hampton Newel O	3.5 x 72							X		
52	4300	S4S Newel	3 x 43				X	X		X		
52	4301	S4S Newel	3 x 48	X			X	X		X		
52	4302	S4S Newel	3 x 58				X	X		X		
48	4500	Univrsl Hampton Newel	3.5 x 48	X	X		X	X		X		
48	4500B	Univrsl Hampton Newel Oct	3.5 x 48							X		
48	4502	Univrsl Hampton Newel	3.5 x 56		X		X	X		X		
48	4502B	Univrsl Hampton Newel Oct	3.5 x 56							X		
48	4503	2nd Floor Lndg Hampton Newel	3.5 x 56	X	X		X	X		X		

Please note: Crown Heritage is committed to lead the industry with style. To support this commitment, product line improvements, changes and additions are a regular occurrence. Before making your final purchasing decision, please consult your Crown Heritage sales person or contact a customer service representative at 1-800-745-5931 for up to date information on species, colors and availability.

Wood Newels					Beech	Hemlock	Hickory	Maple	Poplar	Primed	Red Oak	White Oak	Yellow Pine
pg.	Model	Description	Size										
48	45038	2nd Floor Lndg Hamptn Newl O	3.5 x 56								X		
48	4505	Winder Hampton Newel	3.5 x 72				X				X		
48	45058	Winder Hampton Newel Oct	3.5 x 72								X		
48	4507	2nd Floor Lndg Hamptn Newel	3.5 x 48					X			X		
48	45078	2nd Floor Lndg Hamptn Newl O	3.5 x 48								X		
48	4508	Intermediate Hampton Newel	3.5 x 58	X			X	X			X		
48	45088	Intermediate Hamptn Newel Oct	3.5 x 58								X		
48	4664	Univrsl Hampton Newel	4.5 x 48								X		
48	4665	Univrsl Hampton Newel	4.5 x 56								X		
44	4810	Univrsl Newel	3.5 x 43								X		
44	48108	Univrsl Newel Oct	3.5 x 43								X		
44	4810D	Univrsl Newel Reed	3.5 x 43								X		
44	4812	Rake Newel	3 x 43								X		
44	4813	Volute Newel	3.5 x 48								X		
44	48138	Volute Newel Oct	3.5 x 48								X		
44	4813D	Volute Newel Reed	3.5 x 48								X		
44	4814	Univrsl Newel	3.5 x 48								X		
44	48148	Univrsl Newel Oct	3.5 x 48								X		
44	4814D	Univrsl Newel Reed	3.5 x 48								X		
44	4825	Landing Newel	3.5 x 56								X		
44	48258	Landing Newel Oct	3.5 x 56								X		
44	4825D	Landing Newel Reed	3.5 x 56								X		
44	4842	Univrsl Newel	3.5 x 56								X		
44	48428	Univrsl Newel Oct	3.5 x 56								X		
44	4842D	Univrsl Newel Reed	3.5 x 56								X		
44	4845	2nd Floor Lndg Newel	3.5 x 56								X		
44	48458	2nd Floor Lndg Newel Oct	3.5 x 56								X		
44	4845D	2nd Floor Lndg Newel Reed	3.5 x 56								X		
44	4866	Intermediate Newel	3.5 x 58								X		
44	48668	Intermediate Newel Oct	3.5 x 58								X		
44	4866D	Intermediate Newel Reed	3.5 x 58								X		
42	8510	Univrsl Newel Plain	3.5 x 43								X		
42	85108	Univrsl Newel Oct	3.5 x 43								X		
42	8510F	Univrsl Newel Flute	3.5 x 43								X		
42	8510R	Univrsl Newel Rope	3.5 x 43								X		
42	8512	Rake Newel	3 x 43								X		
42	8513	Volute Newel Plain	3.5 x 43								X		
42	85138	Volute Newel Oct	3.5 x 43								X		
42	8513F	Volute Newel Flute	3.5 x 43								X		
42	8513R	Volute Newel Rope	3.5 x 43								X		
42	8514	Univrsl Newel Plain	3.5 x 48								X		
42	85148	Univrsl Newel Oct	3.5 x 48								X		
42	8514F	Univrsl Newel Flute	3.5 x 48								X		
42	8514R	Univrsl Newel Rope	3.5 x 48								X		
42	8525	Landing Newel Plain	3.5 x 56								X		
42	85258	Landing Newel Oct	3.5 x 56								X		
42	8525F	Landing Newel Flute	3.5 x 56								X		
42	8525R	Landing Newel Rope	3.5 x 56								X		
42	8542	Univrsl Newel Plain	3.5 x 56								X		
42	85428	Univrsl Newel Oct	3.5 x 56								X		
42	8542F	Univrsl Newel Flute	3.5 x 56								X		
42	8542R	Univrsl Newel Rope	3.5 x 56								X		
42	8545	2nd Floor Lndg Newel Plain	3.5 x 56								X		
42	85458	2nd Floor Lndg Newel Oct	3.5 x 56								X		
42	8545F	2nd Floor Lndg Newel Flute	3.5 x 56								X		
42	8545R	2nd Floor Lndg Newel Rope	3.5 x 56								X		
42	8547	Intermediate Newel Plain	3.5 x 58								X		
42	85478	Intermediate Newel Oct	3.5 x 58								X		
42	8547F	Intermediate Newel Flute	3.5 x 58								X		
42	8547R	Intermediate Newel Rope	3.5 x 58								X		
41	9012	W'burg Univrsl Newel Plain	3.5 x 48								X		
41	9012F	W'burg Univrsl Newel Flute	3.5 x 48								X		
41	9012R	W'burg Univrsl Newel Rope	3.5 x 48								X		
41	9013	W'burg Volute Newel Plain	3.5 x 48								X		
41	9013F	W'burg Volute Newel Flute	3.5 x 48								X		
41	9013R	W'burg Volute Newel Rope	3.5 x 48								X		
41	9025	W'burg Lndg Newel Plain	3.5 x 56								X		
41	9025F	W'burg Lndg Newel Flute	3.5 x 56								X		
41	9025R	W'burg Lndg Newel Rope	3.5 x 56								X		
41	9043	W'burg Univrsl Newel Plain	3.5 x 56								X		
41	9043F	W'burg Univrsl Newel Flute	3.5 x 56								X		

Wood Balusters				Beech	Hemlock	Hickory	Maple	Poplar	Primed	Red Oak	White Oak	Yellow Pine
pg.	Model	Description	Size									
43	1805	1800's Balustr Sq Top Plain	1.75 x 35					X	X			
43	1805	1800's Balustr Sq Top Plain	1.75 x 37.5					X	X			
43	1805	1800's Balustr Sq Top Plain	1.75 x 39					X	X			
43	1805	1800's Balustr Sq Top Plain	1.75 x 44					X	X			
43	18058	1800's Balustr Sq Top Oct	1.75 x 35					X	X			
43	18058	1800's Balustr Sq Top Oct	1.75 x 37.5					X	X			
43	18058	1800's Balustr Sq Top Oct	1.75 x 39					X	X			
43	18058	1800's Balustr Sq Top Oct	1.75 x 44					X	X			
43	1805D	1800's Balustr Sq Top Reed	1.75 x 35					X	X			
43	1805D	1800's Balustr Sq Top Reed	1.75 x 37.5					X	X			
43	1805D	1800's Balustr Sq Top Reed	1.75 x 39					X	X			
43	1805D	1800's Balustr Sq Top Reed	1.75 x 44					X	X			
43	1815	1800's Balustr Pin Top Plain	1.75 x 35					X	X	X		
43	1815	1800's Balustr Pin Top Plain	1.75 x 37.5					X	X	X		
43	1815	1800's Balustr Pin Top Plain	1.75 x 39					X	X	X		
43	1815	1800's Balustr Pin Top Plain	1.75 x 44					X	X	X		
43	18158	1800's Balustr Pin Top Oct	1.75 x 35					X	X			
43	18158	1800's Balustr Pin Top Oct	1.75 x 37.5					X	X			
43	18158	1800's Balustr Pin Top Oct	1.75 x 39					X	X			
43	18158	1800's Balustr Pin Top Oct	1.75 x 44					X	X			
43	1815D	1800's Balustr Pin Top Reed	1.75 x 35					X	X	X		
43	1815D	1800's Balustr Pin Top Reed	1.75 x 37.5					X	X	X		
43	1815D	1800's Balustr Pin Top Reed	1.75 x 39					X	X	X		
43	1815D	1800's Balustr Pin Top Reed	1.75 x 44					X	X	X		
43	1825	1800's Balustr Pin Top Plain	2.25 x 35						X			
43	1825	1800's Balustr Pin Top Plain	2.25 x 37.5						X			
43	1825	1800's Balustr Pin Top Plain	2.25 x 39						X			
43	1825	1800's Balustr Pin Top Plain	2.25 x 44						X			
43	1825D	1800's Balustr Pin Top Reed	2.25 x 35						X			
43	1825D	1800's Balustr Pin Top Reed	2.25 x 37.5						X			
43	1825D	1800's Balustr Pin Top Reed	2.25 x 39						X			
43	1825D	1800's Balustr Pin Top Reed	2.25 x 44						X			
45	2005	Carolina Balustr Sq Top Plain	1.75 x 34						X	X		
45	2005	Carolina Balustr Sq Top Plain	1.75 x 38						X	X		
45	2005	Carolina Balustr Sq Top Plain	1.75 x 42						X	X		
45	20058	Carolina Balustr Sq Top Oct	1.75 x 34						X			
45	20058	Carolina Balustr Sq Top Oct	1.75 x 38						X			
45	20058	Carolina Balustr Sq Top Oct	1.75 x 42						X			
45	2005F	Carolina Balustr Sq Top Flute	1.75 x 34						X	X		
45	2005F	Carolina Balustr Sq Top Flute	1.75 x 38						X	X		
45	2005F	Carolina Balustr Sq Top Flute	1.75 x 42						X	X		
45	2005T	Carolina Balustr Sq Top Twist	1.75 x 34						X			
45	2005T	Carolina Balustr Sq Top Twist	1.75 x 38						X			
45	2005T	Carolina Balustr Sq Top Twist	1.75 x 42						X			
45	2006	Carolina Balustr Sq Top Plain	1.75 x 35					X	X	X		
45	2006	Carolina Balustr Sq Top Plain	1.75 x 37.5					X	X	X		
45	2006	Carolina Balustr Sq Top Plain	1.75 x 39					X	X	X		
45	2006	Carolina Balustr Sq Top Plain	1.75 x 44					X	X	X		
45	2006F	Carolina Balustr Sq Top Flute	1.75 x 35					X	X	X		
45	2006F	Carolina Balustr Sq Top Flute	1.75 x 37.5					X	X	X		
45	2006F	Carolina Balustr Sq Top Flute	1.75 x 39					X	X	X		
45	2006F	Carolina Balustr Sq Top Flute	1.75 x 44					X	X	X		
45	2006T	Carolina Balustr Sq Top Twist	1.75 x 35					X	X			
45	2006T	Carolina Balustr Sq Top Twist	1.75 x 37.5					X	X			
45	2006T	Carolina Balustr Sq Top Twist	1.75 x 39					X	X			
45	2006T	Carolina Balustr Sq Top Twist	1.75 x 44					X	X			
39	2011	Sierra Balustr Pin Top Plain	1.25 x 34					X	X	X	X	
39	2011	Sierra Balustr Pin Top Plain	1.25 x 38					X	X	X	X	
39	2011	Sierra Balustr Pin Top Plain	1.25 x 42					X	X	X	X	
39	2013	Sierra Balustr Pin Top Plain	1.25 x 35					X	X	X		
39	2013	Sierra Balustr Pin Top Plain	1.25 x 37.5					X	X	X		
39	2013	Sierra Balustr Pin Top Plain	1.25 x 39					X	X	X		
39	2013	Sierra Balustr Pin Top Plain	1.25 x 42					X	X	X		
45	2015	Carolina Balustr Pin Top Plain	1.75 x 34						X	X		
45	2015	Carolina Balustr Pin Top Plain	1.75 x 38						X	X		
45	2015	Carolina Balustr Pin Top Plain	1.75 x 42						X	X		
45	20158	Carolina Balustr Pin Top Oct	1.75 x 34							X		
45	20158	Carolina Balustr Pin Top Oct	1.75 x 38							X		
45	20158	Carolina Balustr Pin Top Oct	1.75 x 42							X		
45	2015F	Carolina Balustr Pin Top Flute	1.75 x 34							X	X	
45	2015F	Carolina Balustr Pin Top Flute	1.75 x 38							X	X	
45	2015F	Carolina Balustr Pin Top Flute	1.75 x 42							X	X	
45	2015T	Carolina Balustr Pin Top Twist	1.75 x 34	X							X	
45	2015T	Carolina Balustr Pin Top Twist	1.75 x 38	X							X	
45	2015T	Carolina Balustr Pin Top Twist	1.75 x 42	X							X	
45	2016	Carolina Balustr Pin Top Plain	1.75 x 35					X	X	X		
45	2016	Carolina Balustr Pin Top Plain	1.75 x 37.5					X	X	X		
45	2016	Carolina Balustr Pin Top Plain	1.75 x 39					X	X	X		
45	2016	Carolina Balustr Pin Top Plain	1.75 x 44					X	X	X		

Wood Balusters				Beech	Hemlock	Hickory	Maple	Poplar	Primed	Red Oak	White Oak	Yellow Pine
pg.	Model	Description	Size									
45	2016F	Carolina Balustr Pin Top Flute	1.75 x 35				X	X	X	X		
45	2016F	Carolina Balustr Pin Top Flute	1.75 x 37.5				X	X	X	X		
45	2016F	Carolina Balustr Pin Top Flute	1.75 x 39				X	X	X	X		
45	2016F	Carolina Balustr Pin Top Flute	1.75 x 44				X	X	X	X		
45	2016T	Carolina Balustr Pin Top Twist	1.75 x 35				X	X	X			
45	2016T	Carolina Balustr Pin Top Twist	1.75 x 37.5				X	X	X			
45	2016T	Carolina Balustr Pin Top Twist	1.75 x 39				X	X	X			
45	2016T	Carolina Balustr Pin Top Twist	1.75 x 44				X	X	X			
39	2025	Sierra Balustr Sq Top Plain	1.25 x 35				X	X	X	X		
39	2025	Sierra Balustr Sq Top Plain	1.25 x 37.5				X	X	X	X		
39	2025	Sierra Balustr Sq Top Plain	1.25 x 39				X	X	X	X		
39	2025	Sierra Balustr Sq Top Plain	1.25 x 42				X	X	X	X		
39	2105	Sierra Balustr Sq Top Plain	1.75 x 35						X	X		
39	2105	Sierra Balustr Sq Top Plain	1.75 x 37.5						X	X		
39	2105	Sierra Balustr Sq Top Plain	1.75 x 39						X	X		
39	2105	Sierra Balustr Sq Top Plain	1.75 x 44						X	X		
39	2111	Sierra Balustr Pin Top Plain	1.75 x 34				X		X	X		
39	2111	Sierra Balustr Pin Top Plain	1.75 x 38				X		X	X		
39	2111	Sierra Balustr Pin Top Plain	1.75 x 42				X		X	X		
39	2115	Sierra Balustr Pin Top Plain	1.75 x 35				X	X	X	X		
39	2115	Sierra Balustr Pin Top Plain	1.75 x 37.5				X	X	X	X		
39	2115	Sierra Balustr Pin Top Plain	1.75 x 39				X	X	X	X		
39	2115	Sierra Balustr Pin Top Plain	1.75 x 44				X	X	X	X		
47	5005	Hampton Balstr Sq Top	1.75 x 34						X	X		
47	5005	Hampton Balstr Sq Top	1.75 x 38						X	X		
7	5005	Hampton Balstr Sq Top	1.75 x 42						X	X		
47	50058	Hampton Balstr Sq Top Oct	1.75 x 34						X			
47	50058	Hampton Balstr Sq Top Oct	1.75 x 38						X			
47	50058	Hampton Balstr Sq Top Oct	1.75 x 42						X			
47	5006	Hampton Balstr Sq Top	1.75 x 31				X	X	X	X		
47	5006	Hampton Balstr Sq Top	1.75 x 36	X	X		X	X	X	X		
47	5006	Hampton Balstr Sq Top	1.75 x 42	X	X		X	X	X	X		
47	5007	Hampton Balstr Sq Top 1-5/8"	1.625 x 36						X			
47	5007	Hampton Balstr Sq Top 1-5/8"	1.625 x 42						X			
49	5010	Classic Balustr Tapered	1.50 x 36	X					X	X		
49	5010	Classic Balustr Tapered	1.50 x 39	X					X	X		
49	5010	Classic Balustr Tapered	1.50 x 42	X					X	X		
49	5015	Colonial Balstr Pin Top	1.25 x 34	X				X	X	X		
49	5015	Colonial Balstr Pin Top	1.25 x 38	X				X	X	X		
49	5015	Colonial Balstr Pin Top	1.25 x 42	X				X	X	X		
49	5016	Colonial Balstr Pin Top	1.25 x 31	X	X		X	X	X	X		
49	5016	Colonial Balstr Pin Top	1.25 x 34	X	X		X	X	X	X		
49	5016	Colonial Balstr Pin Top	1.25 x 36	X	X		X	X	X	X		
49	5016	Colonial Balstr Pin Top	1.25 x 39	X	X		X	X	X	X		
49	5016	Colonial Balstr Pin Top	1.25 x 42	X	X		X	X	X	X		
49	5016	Colonial Balstr Pin Top	1.25 x 45						X			
51	5060	Contemporary Balstr S4S Squar	1.25 x 36	X	X		X	X	X	X	X	
51	5060	Contemporary Balstr S4S Squar	1.25 x 42	X	X		X	X	X	X	X	
51	5061	Contemporary Balstr S4S Squar	1.25 x 36				X		X			
51	5061	Contemporary Balstr S4S Squar	1.25 x 42				X		X			
49	5067	Colonial Balstr Sq Top	1.25 x 34						X	X		
49	5067	Colonial Balstr Sq Top	1.25 x 38						X	X		
49	5067	Colonial Balstr Sq Top	1.25 x 42						X	X		
49	5068	Colonial Balstr Sq Top	1.25 x 31				X		X			
49	5068	Colonial Balstr Sq Top	1.25 x 35	X			X		X			
49	5068	Colonial Balstr Sq Top	1.25 x 37.5	X			X		X			
49	5068	Colonial Balstr Sq Top	1.25 x 39	X			X		X			
49	5068	Colonial Balstr Sq Top	1.25 x 42	X			X		X			
51	5070	Balstr Square Top	1.25 x 35					X	X			
51	5070	Balstr Square Top	1.25 x 37.5					X	X			
51	5070	Balstr Square Top	1.25 x 39					X	X			
51	5070	Balstr Square Top	1.25 x 42					X	X			
47	5106	Hampton Balstr Sq Top	1.75 x 35				X		X			
47	5106	Hampton Balstr Sq Top	1.75 x 37.5				X		X			
47	5106	Hampton Balstr Sq Top	1.75 x 39				X		X			
47	5106	Hampton Balstr Sq Top	1.75 x 44				X		X			
49	5141	Colonial Balstr Sq Top	1.25 x 34	X	X			X	X	X		
49	5141	Colonial Balstr Sq Top	1.25 x 38	X	X			X	X	X		
49	5141	Colonial Balstr Sq Top	1.25 x 42	X	X			X	X	X		
49	5142	Colonial Balstr Sq Top	1.25 x 31				X		X	X		
49	5142	Colonial Balstr Sq Top	1.25 x 35	X			X		X	X		
49	5142	Colonial Balstr Sq Top	1.25 x 37.5	X			X		X	X		
49	5142	Colonial Balstr Sq Top	1.25 x 39	X			X		X	X		
49	5142	Colonial Balstr Sq Top	1.25 x 42	X			X		X	X		
47	5200	Colonial Balstr Pin Top	1.25 x 34						X	X		
47	5200	Colonial Balstr Pin Top	1.25 x 38						X	X		
47	5200	Colonial Balstr Pin Top	1.25 x 42						X	X		
47	5205	Hampton Balstr Sq Top	1.25 x 36	X	X		X		X	X		
47	5205	Hampton Balstr Sq Top	1.25 x 42	X	X		X		X	X		

Wood Balusters				Beech	Hemlock	Hickory	Maple	Poplar	Primed	Red Oak	White Oak	Yellow Pine
pg.	Model	Description	Size									
47	5300	Hampton Balstr Pin Top	1.75 x 34						X	X		
47	5300	Hampton Balstr Pin Top	1.75 x 38						X	X		
47	5300	Hampton Balstr Pin Top	1.75 x 42						X	X		
47	53008	Hampton Balstr Pin Top Oct	1.75 x 34	X						X		
47	53008	Hampton Balstr Pin Top Oct	1.75 x 38	X						X		
47	53008	Hampton Balstr Pin Top Oct	1.75 x 42	X						X		
47	5301	Hampton Balstr Pin Top	1.75 x 35				X	X	X	X		
47	5301	Hampton Balstr Pin Top	1.75 x 37.5				X	X	X	X		
47	5301	Hampton Balstr Pin Top	1.75 x 39				X	X	X	X		
47	5301	Hampton Balstr Pin Top	1.75 x 44				X	X	X	X		
51	5360	Contemporary Balstr S4S Squar	1.75 X 36		X		X	X	X	X	X	
51	5360	Contemporary Balstr S4S Squar	1.75 x 42		X		X	X	X	X	X	
51	5361	Contemporary Balstr S4S Squar	1.75 X 36				X		X			
51	5361	Contemporary Balstr S4S Squar	1.75 x 42				X		X			
51	5370	Balstr Square Top	1.75 x 35					X		X		
51	5370	Balstr Square Top	1.75 x 37.5					X		X		
51	5370	Balstr Square Top	1.75 x 39					X		X		
51	5370	Balstr Square Top	1.75 x 44					X		X		
51	5380	Balstr Pin Top	1.75 x 35					X		X		
51	5380	Balstr Pin Top	1.75 x 37.5					X		X		
51	5380	Balstr Pin Top	1.75 x 39					X		X		
51	5380	Balstr Pin Top	1.75 x 44					X		X		
49	5891	Colonial Balstr Pin Top	1.25 x 34	X						X	X	
49	5891	Colonial Balstr Pin Top	1.25 x 36	X						X	X	
49	5891	Colonial Balstr Pin Top	1.25 x 39	X						X	X	
49	5891	Colonial Balstr Pin Top	1.25 x 42	X						X	X	
49	5892	Colonial Balstr Pin Top	1.25 x 34	X						X	X	
49	5892	Colonial Balstr Pin Top	1.25 x 36	X						X	X	
49	5892	Colonial Balstr Pin Top	1.25 x 39	X						X	X	
49	5892	Colonial Balstr Pin Top	1.25 x 42	X						X	X	
49	5894	Colonial Balstr Pin Top	1.25 x 34	X						X	X	
49	5894	Colonial Balstr Pin Top	1.25 x 36	X						X	X	
49	5894	Colonial Balstr Pin Top	1.25 x 39	X						X	X	
49	5894	Colonial Balstr Pin Top	1.25 x 42	X						X	X	
42	8515	Jefferson Balstr Pin Top Plain	1.75 x 35					X		X		
42	8515	Jefferson Balstr Pin Top Plain	1.75 x 37.5					X		X		
42	8515	Jefferson Balstr Pin Top Plain	1.75 x 39					X		X		
42	8515	Jefferson Balstr Pin Top Plain	1.75 x 44					X		X		
42	85158	Jefferson Balstr Pin Top Oct	1.75 x 35					X		X		
42	85158	Jefferson Balstr Pin Top Oct	1.75 x 37.5					X		X		
42	85158	Jefferson Balstr Pin Top Oct	1.75 x 39					X		X		
42	85158	Jefferson Balstr Pin Top Oct	1.75 x 44					X		X		
42	8515F	Jefferson Balstr Pin Top Flute	1.75 x 35					X		X		
42	8515F	Jefferson Balstr Pin Top Flute	1.75 x 37.5					X		X		
42	8515F	Jefferson Balstr Pin Top Flute	1.75 x 39					X		X		
42	8515F	Jefferson Balstr Pin Top Flute	1.75 x 44					X		X		
42	8515R	Jefferson Balstr Pin Top Rope	1.75 x 35					X		X		
42	8515R	Jefferson Balstr Pin Top Rope	1.75 x 37.5					X		X		
42	8515R	Jefferson Balstr Pin Top Rope	1.75 x 39					X		X		
42	8515R	Jefferson Balstr Pin Top Rope	1.75 x 44					X		X		
44	9005	W'burg Balstr Sq Top Plain	1.75 x 35					X		X		
44	9005	W'burg Balstr Sq Top Plain	1.75 x 37.5					X		X		
44	9005	W'burg Balstr Sq Top Plain	1.75 x 39					X		X		
44	9005	W'burg Balstr Sq Top Plain	1.75 x 44					X		X		
44	9005F	W'burg Balstr Sq Top Flute	1.75 x 35					X		X		
44	9005F	W'burg Balstr Sq Top Flute	1.75 x 37.5					X		X		
44	9005F	W'burg Balstr Sq Top Flute	1.75 x 39					X		X		
44	9005F	W'burg Balstr Sq Top Flute	1.75 x 44					X		X		
44	9005R	W'burg Balstr Sq Top Rope	1.75 x 35					X		X		
44	9005R	W'burg Balstr Sq Top Rope	1.75 x 37.5					X		X		
44	9005R	W'burg Balstr Sq Top Rope	1.75 x 39					X		X		
44	9005R	W'burg Balstr Sq Top Rope	1.75 x 44					X		X		
44	9015	W'burg Balstr Pin Top Plain	1.75 x 35					X		X		
44	9015	W'burg Balstr Pin Top Plain	1.75 x 37.5					X		X		
44	9015	W'burg Balstr Pin Top Plain	1.75 x 39					X		X		
44	9015	W'burg Balstr Pin Top Plain	1.75 x 44					X		X		
44	9015F	W'burg Balstr Pin Top Flute	1.75 x 35					X		X		
44	9015F	W'burg Balstr Pin Top Flute	1.75 x 37.5					X		X		
44	9015F	W'burg Balstr Pin Top Flute	1.75 x 39					X		X		
44	9015F	W'burg Balstr Pin Top Flute	1.75 x 44					X		X		
44	9015R	W'burg Balstr Pin Top Rope	1.75 x 35					X		X		
44	9015R	W'burg Balstr Pin Top Rope	1.75 x 37.5					X		X		
44	9015R	W'burg Balstr Pin Top Rope	1.75 x 39					X		X		
44	9015R	W'burg Balstr Pin Top Rope	1.75 x 44					X		X		



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