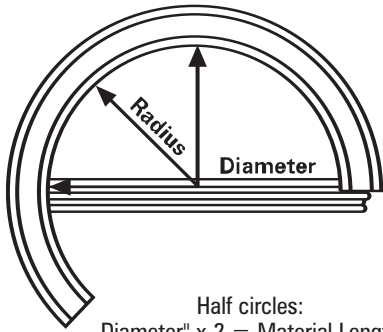
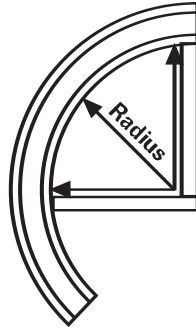


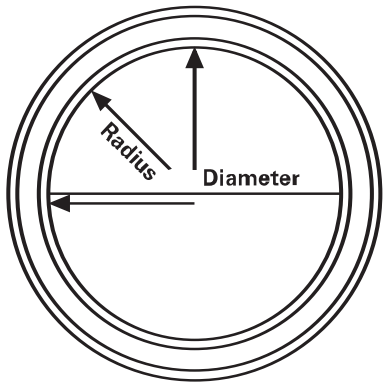
## ORDERING INSTRUCTIONS FOR FLEXIBLE MOULDINGS



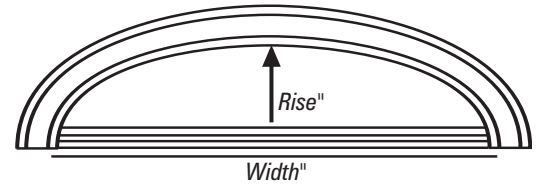
Half circles:  
Diameter" x 2 = Material Length



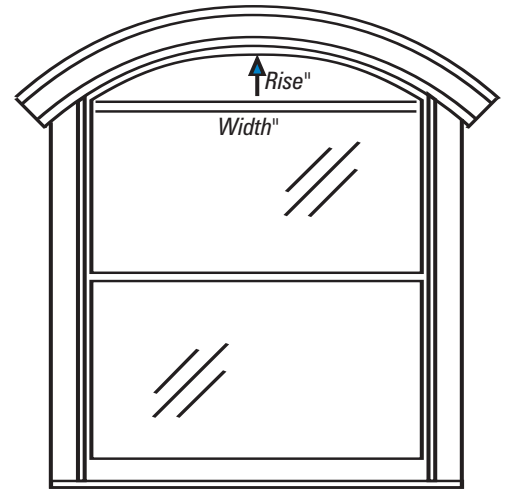
Quarter circles:  
Radius" x 2 = Material Length



Half circles:  
Diameter" x 4 = Material Length



Elliptical:  
Rise" x 3 + Width = Material Length



Arc Eyebrows:  
Rise" x 3 + Width = Material Length

### To Calculate Material Length:

Use the above diagrams to help determine how much flexible moulding is needed for your application.

### True Radius Casing Flexibility Range:

1. Diameters 1<sup>1</sup>/<sub>6</sub>" - 3<sup>1</sup>/<sub>0</sub>" will expand 4" and contract 6" if the profile is not larger than 3<sup>3</sup>/<sub>4</sub>" x 3-1<sup>1</sup>/<sub>2</sub>" (larger size profiles will restrict flexibility for diameters within this range.)
2. Diameters 4<sup>1</sup>/<sub>0</sub>" and larger will expand 10" and contract 6" if the moulding profile is not larger than 3<sup>3</sup>/<sub>4</sub>" x 3-1<sup>1</sup>/<sub>2</sub>" (larger profiles will restrict flexibility for diameters within this range.)

### Pre-forming Limitations:

1. Minimum Diameter 4'-0" (24" radius) if the profile is 6" to 8" wide
2. Minimum Diameter 3'-0" (18" radius) if the profile is 5" to 6" wide
3. Minimum Diameter 2'-4" (14" radius) if the profile is 3-1<sup>1</sup>/<sub>2</sub>" to 5" wide
4. Minimum Diameter 1'-6" (9" radius ) if the profile is 2" to 3-1<sup>1</sup>/<sub>2</sub>" wide

### Special Order Assistance:

Arndt & Herman Customer Service will gladly assist you with measurements and made-to-order products. Curved casing for ellipticals and most crowns may require a template or worksheet.