

# Arndt & Herman<sup>®</sup>

BUILDING PRODUCTS



## Urethane Moulding and Millwork

SOLUTIONS

- Wide collection of styles
- Urethane products resist insect infestation
- Will not rot, warp, decay or split
- Easy, do-it-yourself installation
- Interior and exterior applications
- Styles range from ornate to simple
- Uniquely detailed designs to match any decor
- Minimal maintenance and upkeep

## Contents

All Urethane Moulding and Millwork items in this catalog are stocked by Arndt & Herman Building Products and are manufactured with **Fypon®** Technology.

This catalog represents the 224 fastest-selling and most requested items from a list of more than 5000 urethane millwork products. Our commitment to service is foremost, as we offer these 224 items on our **Quick Ship Program** available on your normal delivery schedule.

We also will gladly assist you with your needs outside this stock inventory program by facilitating **Made-to-Order** items directly from the manufacturing plant to you.

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# Louver Solutions

Designed to be both beautiful and functional, louvers have been a useful design accent for centuries. Arndt & Herman offers two basic louver styles: functional (venting) and decorative (non-venting), in a multitude of shapes to fit most architectural styles.

Decorative louvers have a solid, one-piece design that does not allow air to pass through. These types of louvers are only for aesthetic purposes. Designed to provide optimum ventilation, functional louvers feature slats with a steep 45-degree angle to help protect interiors from precipitation.

On functional louvers, the inside of the louver has a non-corrosive screen that helps keep insects out while allowing maximum airflow between the slats. All decorative and functional louvers are finished in pre-primed white.



## How to order louvers and accessories

Your first step when ordering a louver is to find the proper size for your specific application by measuring the width and height. You can then find the louver you need to order by locating your style with corresponding measurements on the following pages.

*Note: If you are ordering a functional louver, your rough opening should be approximately 2" smaller around the entire perimeter of the louver.*

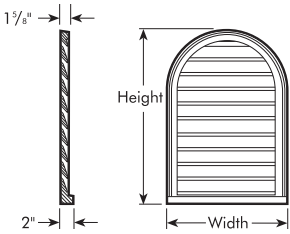
**F HRLV 36 X 18**  
Functional    Half Round Louver    Louver Width    Louver Height

**HRLV 36 X 4 F**  
Half Round Louver    Trim Opening    Trim Width    Flat Trim Profile

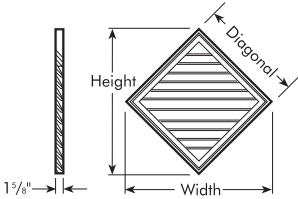
Example: Product number FHRLV36X18

Accessory trim for louvers follow similar characteristics as louvers because the same letter abbreviations are used. However, the number is changed to reflect the nominal width of the trim.

Louvers



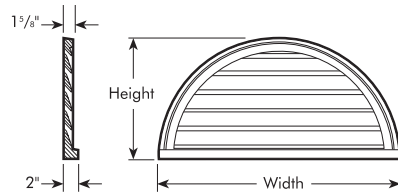
Cathedral Louver				4F Louver Trim (page 6)
Part Number	Width	Height	Vent Area	Unattached Accessories
Decorative				
CLV18X30	18"	30"	NONE	—
CLV22X31	22"	31-1/2"	NONE	CLV22X31X4F
Functional				
FCLV22X31	22"	31-1/2"	41 Sq. In.	CLV22X31X4F



Diamond Louver			
Part Number	Diagonal	Width/Height	Vent Area
Functional			
FDLV24X24	24"	33-15/16"	32 Sq. In.

Decorative: Louver slats are closed (non-venting unit) only for decorative purposes.  
Functional: Louver slats are open (venting unit) with screen backing.

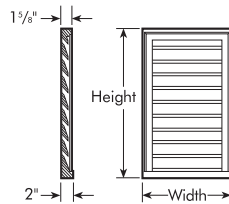
## Louvers



### Half Round Louver

4F Louver Trim  
(page 6)

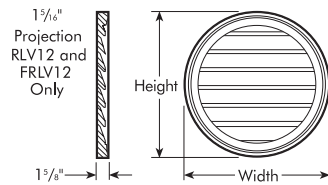
Part Number	Width	Height	Vent Area	Unattached Accessories
<b>Decorative</b>				
HRLV24X12	24"	12"	NONE	—
HRLV32X16	32"	16"	NONE	—
HRLV36X18	36"	18"	NONE	HRLV36X4F
<b>Functional</b>				
FHRLV36X18	36"	18"	28 Sq. In.	HRLV36X4F
FHRLV48X24	48"	24"	55 Sq. In.	—



### Vertical Louver

Part Number	Width	Height	Vent Area
<b>Decorative</b>			
LV12X36	12"	36"	NONE
LV16X24	16"	24"	NONE
LV16X36	16"	36"	NONE
LV18X30	18"	30"	NONE
LV20X30S (Stainable)	20"	30"	NONE
<b>Functional</b>			
FLV16X24	16"	24"	21 Sq. In.

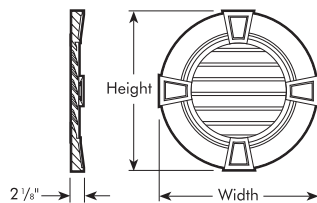
## Louvers



### Round Louver

4F Round Louver Trim  
(page 6)

Part Number	Width	Height	Vent Area	Unattached Accessories
<b>Decorative</b>				
RLV18	18"	18"	NONE	—
RLV22	22"	22"	NONE	—
RLV24	24"	24"	NONE	RLV24X4F
RLV28	28"	28"	NONE	—
RLV36	36"	36"	NONE	—
<b>Functional</b>				
FRLV12	12"	12"	7 Sq. In.	—
FRLV18	18"	18"	12 Sq. In.	—
FRLV22	22"	22"	22 Sq. In.	—
FRLV24	24"	24"	27 Sq. In.	RLV24X4F
FRLV28	28"	28"	38 Sq. In.	—
FRLV30	30"	30"	46 Sq. In.	—



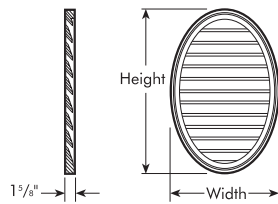
### Round Louver with flat trim and keystone

Part Number	Width	Height	Flat Trim Width	Vent Area
<b>Decorative</b>				
RLV24TK	24"	24"	3-1/2"	NONE
RLV30TK	30"	30"	3-1/2"	NONE
<b>Functional</b>				
FRLV24TK	24"	24"	3-1/2"	10 Sq. In.

Decorative: Louver slats are closed (non-venting unit) only for decorative purposes.

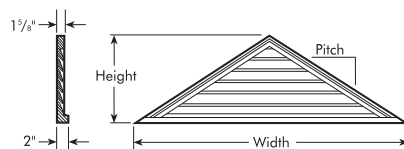
Functional: Louver slats are open (venting unit) with screen backing.

## Louvers



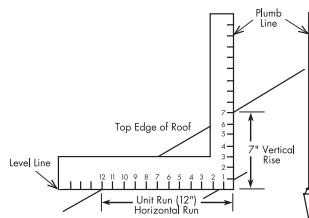
### Oval Louver

Part Number	Width	Height	Vent Area
<b>Decorative</b>			
OVLV12X24V	12"	24"	NONE



### Triangle Louver

Part Number	Width	Height	Pitch *	Vent Area
<b>Decorative</b>				
TRLV48X24	48"	24"	12/12	NONE
TRLV64X27	64"	26-1/2"	10/12	NONE
<b>Functional</b>				
FTRLV60X23	60"	22-1/2"	9/12	30 Sq. In.
FTRLV65X21	65"	21"	7-3/4 / 12	35 Sq. In.



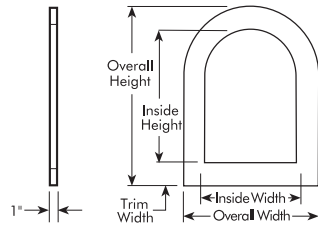
#### \* Pitch Information:

Pitch indicates the incline of a roof as a ratio of the vertical rise to the horizontal run. It is properly expressed as X distance in 12 inches. For example: a roof that rises at a rate of seven inches for each foot of run is designated as having a 7/12 pitch.

Decorative: Louver slats are closed (non-venting unit) only for decorative purposes.

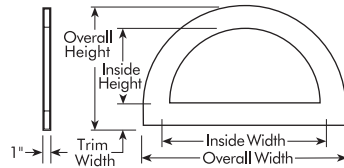
Functional: Louver slats are open (venting unit) with screen backing.

## Louvers



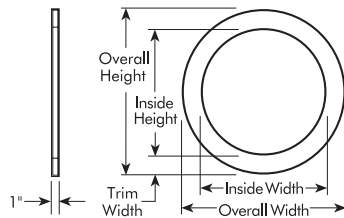
### 4F Cathedral Louver Trim

Part Number	Trim Width	Overall Width	Overall Height	Inside Width	Inside Height	Louver Match (page 2)	
CLV22X31X4F	3-1/2"	29-3/16"	38-11/16"	22-3/16"	31-11/16"	CLV22X31, FCLV22X31	



### 4f Half Round Louver Trim

Part Number	Trim Width	Overall Width	Overall Height	Inside Width	Inside Height	Louver Match (page 3)	
HRLV36X4F	3-1/2"	43-3/16"	25-3/16"	36-3/16"	18-3/16"	HRLV36X18, FHRLV36X18	



### 4F Round Louver Trim

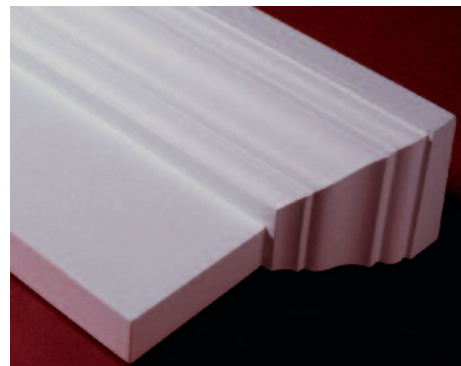
Part Number	Trim Width	Overall Width	Overall Height	Inside Width	Inside Height	Louver Match (page 4)	
RLV24X4F	3-1/2"	31-3/16"	31-3/16"	24-3/16"	24-3/16"	RLV24, FLRV24	



# Window and Door Trim Solutions

Nothing can make a statement and enhance architectural style like window and door trim. Offering a wide range of styles and sizes to complement almost any type of home, window and door trim can transform an ordinary home into an extraordinary home.

Many pieces are designed to work together and some can be ordered moulded as one piece to further speed installation. From pilasters, pediments and crossheads to arches and panels, the options are virtually countless – giving you the freedom to design a specialized look for your next project.



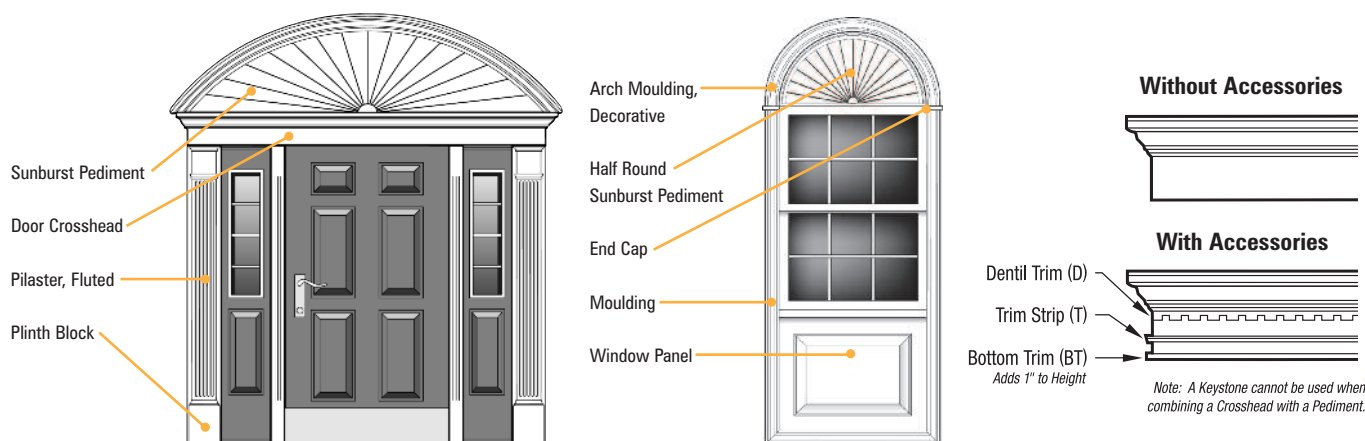
## How to order window and door trim

When ordering window trim, first measure the window unit to be trimmed. Next choose the desired products.

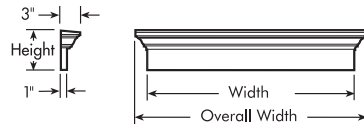
When ordering door trim, first measure the door unit to be trimmed. The unit can be measured with or without brickmould, though brickmould is essential when using a storm door. Next, choose the desired pilasters.



## Basic Door and Window Trim Terminology



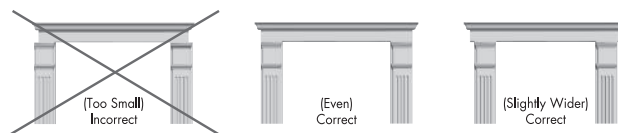
## Window and Door Trim



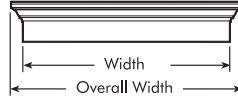
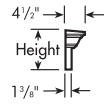
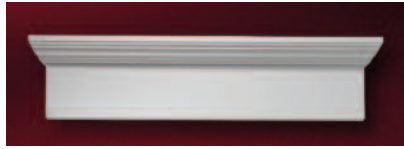
6" Window Crosshead				(K) Keystone (page 12)	(KP) Keystone Recessed Panel (page 12)
Part Number	Width	Overall Width	Height	Unattached Accessories	
WCH24X6	24"	27-1/2"	6"	K6M	KP6M
WCH28X6	28"	31-1/2"	6"	K6M	KP6M
WCH30X6	30"	33-1/2"	6"	K6M	KP6M
WCH32X6	32"	35-1/2"	6"	K6M	KP6M
WCH33X6	33-5/8"	37-1/8"	6"	K6M	KP6M
WCH34X6	34"	37-1/2"	6"	K6M	KP6M
WCH36X6	36"	39-1/2"	6"	K6M	KP6M
WCH37X6	37-5/8"	41-1/8"	6"	K6M	KP6M
WCH38X6	38"	41-1/2"	6"	K6M	KP6M
WCH40X6	40"	43-1/2"	6"	K6M	KP6M
WCH41X6	41-5/8"	45-1/8"	6"	K6M	KP6M
WCH43X6	43"	46-1/2"	6"	K6M	KP6M
WCH44X6	44"	47-1/2"	6"	K6M	KP6M
WCH48X6	48"	51-1/2"	6"	K6M	KP6M
WCH56X6	56"	59-1/2"	6"	K6M	KP6M
WCH60X6	60"	63-1/2"	6"	K6M	KP6M
WCH64X6	64"	67-1/2"	6"	K6M	KP6M
WCH68X6	68"	71-1/2"	6"	K6M	KP6M
WCH72X6	72"	75-1/2"	6"	K6M	KP6M
WCH76X6	76"	79-1/2"	6"	K6M	KP6M
WCH96X6	96"	99-1/2"	6"	K6M	KP6M
WCH100X6	100"	103-1/2"	6"	K6M	KP6M
WCH104X6	104"	107-1/2"	6"	K6M	KP6M
WCH110X6	110"	113-1/2"	6"	K6M	KP6M

Window crossheads and door crossheads are fully interchangeable. See page 12 for more sizes.

It is architecturally acceptable to install crossheads slightly wider than the opening as long as the overhang is even on both sides.



## Window and Door Trim

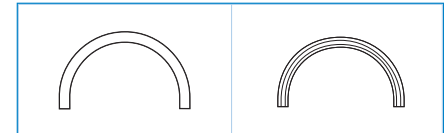
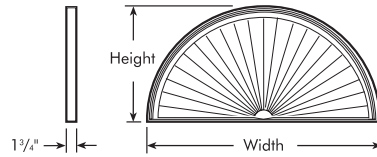


9" Window Crosshead				(K) Keystone (page 12)	(KP) Keystone Recessed Panel (page 12)
Part Number	Width	Overall Width	Height	Unattached Accessories	
WCH24X9	24"	29-1/2"	9"	K9M	KP9M
WCH28X9	28"	33-1/2"	9"	K9M	KP9M
WCH30X9	30-1/4"	35-3/4"	9"	K9M	KP9M
WCH32X9	32"	37-1/2"	9"	K9M	KP9M
WCH33X9	33-5/8"	39-1/8"	9"	K9M	KP9M
WCH34X9	34"	39-1/2"	9"	K9M	KP9M
WCH36X9	36"	41-1/2"	9"	K9M	KP9M
WCH37X9	37-5/8"	43-1/8"	9"	K9M	KP9M
WCH38X9	38"	43-1/2"	9"	K9M	KP9M
WCH40X9	40"	45-1/2"	9"	K9M	KP9M
WCH41X9	41-5/8"	47-1/8"	9"	K9M	KP9M
WCH44X9	44"	49-1/2"	9"	K9M	KP9M
WCH48X9	48"	53-1/2"	9"	K9M	KP9M
WCH60X9	60"	65-1/2"	9"	K9M	KP9M
WCH64X9	64"	69-1/2"	9"	K9M	KP9M
WCH65X9	65"	70-1/2"	9"	K9M	KP9M
WCH68X9	68"	73-1/2"	9"	K9M	KP9M
WCH72X9	72"	77-1/2"	9"	K9M	KP9M
WCH76X9	76"	81-1/2"	9"	K9M	KP9M
WCH96X9	96"	101-1/2"	9"	K9M	KP9M
WCH99X9	99"	104-1/2"	9"	K9M	KP9M
WCH100X9	100"	105-1/2"	9"	K9M	KP9M
WCH104X9	104"	109-1/2"	9"	K9M	KP9M
WCH113X9	113"	118-1/2"	9"	K9M	KP9M
WCH197X9*	197"	202-1/2"	9"	K9M	KP9M

Window crossheads and door crossheads are fully interchangeable. See page 12 for more sizes.

\*For 16'0 wide garage door

## Window and Door Trim

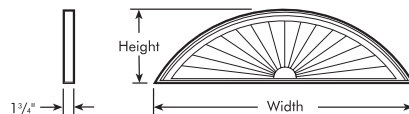


### Sunburst Window Pediment Half Round

4F and 6F Arch Trim, Flat  
(page 11)

6M Arch Trim, Decorative  
(page 11)

Part Number	Width	Height	Unattached Accessories	
SWDH24X12	24"	12"	—	—
SWDH28X14	28"	14"	—	—
SWDH30X15	30"	15"	—	—
SWDH32X16	32"	16"	AR32X4F	—
SWDH33X17	33-5/8"	16-13/16"	—	—
SWDH36X18	36"	18"	AR36X6F	AR36X6M
SWDH37X19	37-5/8"	18-13/16"	—	—
SWDH40X20	40"	20"	—	—
SWDH44X22	44"	22"	—	—
SWDH48X24	48"	24"	—	—
SWDH64X32	64"	32"	—	—
SWDH72X36	72"	36"	—	—

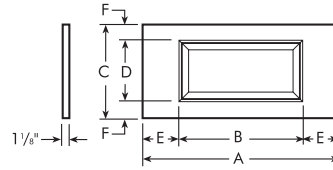


### Sunburst Window Pediment Segment

Keystone for Brickmould  
(page 21)

Part Number	Width	Height	Unattached Accessories
SWDH36X9	36"	9"	KWM180M
SWDH54X13	54"	13"	KWM180M
SWDH72X14	72"	14"	KWM180M

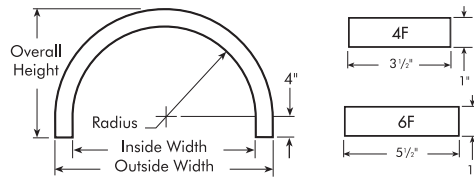
## Window and Door Trim



### Window Panel, Raised Panel - Adjustable

Part Number	A	B	C	D	E*	F*
WDP38X24ADJ	38"	24"	24"	20"	7"	2"

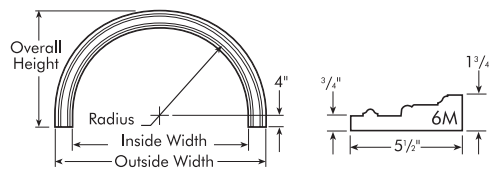
\* May be field trimmed for adjustments.



### 4F and 6F Arch Trim - Flat

Sunburst Half Round  
(page 10)

Part Number	Inside Width	Outside Width	Radius	Overall Height	Unattached Accessories
AR32X4F	32"	39"	16"	23-1/2"	SWDH32X16
AR36X6F	36"	47"	18"	27-1/2"	SWDH36X18
AR60X6F	60"	71"	30"	39-1/2"	—
AR67X6F	67-5/16"	78-5/16"	33-21/32"	43-5/32"	—



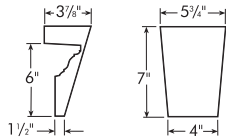
### 6M Arch Trim - Decorative

Sunburst Half Round  
(page 10)

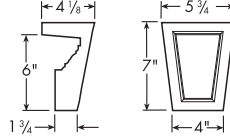
Part Number	Inside Width	Outside Width	Radius	Overall Height	Unattached Accessories
AR36X6M	36"	47"	18-1/32"	26-1/2"	SWDH36X18

## Window and Door Trim

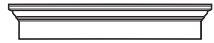
K6M



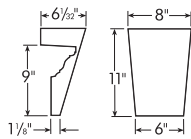
KP6M



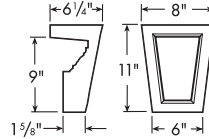
### Keystone for 6" Crosshead with Bottom Trim (Flat or Recessed)

Part Number	Crosshead Match	
K6M	6" Crosshead (page 8, 12)	
KP6M		


K9M

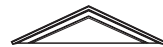
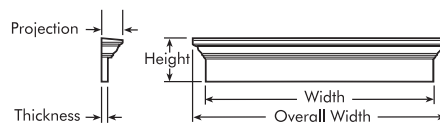


KP9M



### Keystone for 9" Crosshead with bottom trim (Flat or Recessed)

Part Number	Crosshead Match	
K9M	9" Crosshead (page 9, 12)	
KP9M		



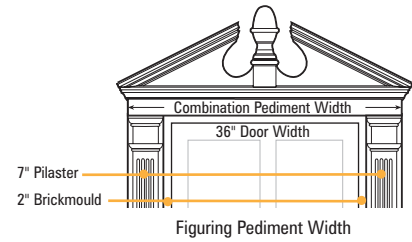
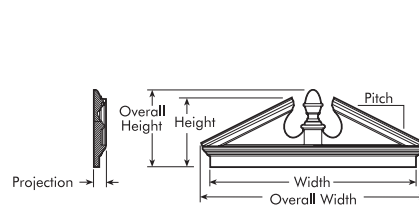
### 6" and 9" Door crosshead

Peaked Cap Pediment  
(page 13)

Part Number	Width	Overall Width	Height	Projection	Thickness	Unattached Accessories
DCH67X6	67"	70-1/2"	6"	3"	1"	—
DCH50X9	50"	55-1/2"	9"	4-1/2"	1-3/8"	PCP56
DCH54X9	54"	59-1/2"	9"	4-1/2"	1-3/8"	—
DCH56X9	56"	61-1/2"	9"	4-1/2"	1-3/8"	—
DCH67X9	67"	72-1/2"	9"	4-1/2"	1-3/8"	—
DCH81X9	81"	86-1/2"	9"	4-1/2"	1-3/8"	—
DCH86X9	86"	91-1/2"	9"	4-1/2"	1-3/8"	—
DCH90X9	90"	95-1/2"	9"	4-1/2"	1-3/8"	—

Window crossheads and door crossheads are fully interchangeable. See pages 8 and 9 for more sizes.

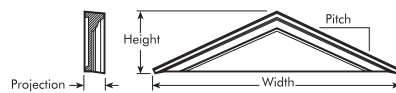
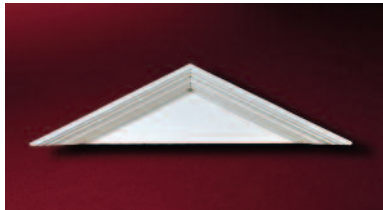
## Window and Door Trim



### Combination Acorn Pediment

Part Number	Width	Overall Width	Height	Overall Height	Projection	Pitch*
CAP50	50"	54-1/2"	17-1/4"	21-1/8"	3-1/8"	6/12
CAP54	54"	58-1/2"	18-5/16"	21-1/2"	3-1/8"	6/12
CAP67	67-1/2"	72"	20-1/2"	24-1/4"	3"	6/12
CAP75	75"	79-1/2"	22-3/32"	25-1/8"	3-1/8"	6/12
CAP80	80"	84-7/16"	21-1/2"	25-3/8"	3-1/8"	5-1/2 / 12
CAP85	85"	89-3/8"	21-13/16"	28-1/8"	3-1/8"	5/12

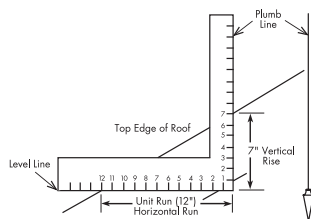
Crosshead and pediment moulded together. Acorn ships unattached in carton.



### Peaked Cap Pediment

Part Number	Width	Height	Projection	Pitch*	Crosshead Match
PCP56	56-7/16"	13-5/8"	4-1/2"	5-1/2 / 12	DCH50X9 (page 12)

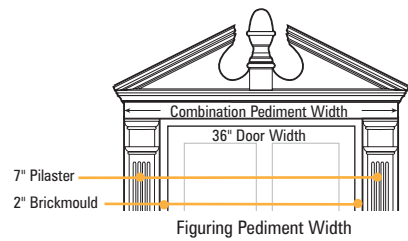
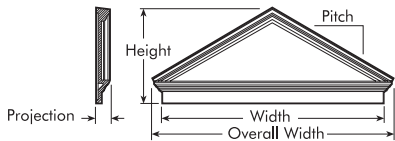
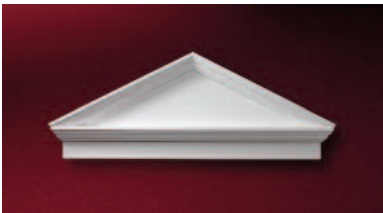
A keystone cannot be used when combining a crosshead with a pediment.



#### \* Pitch Information:

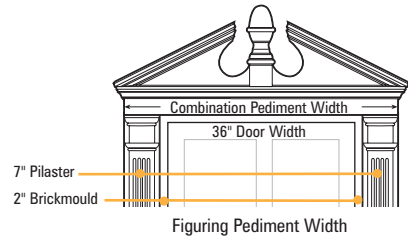
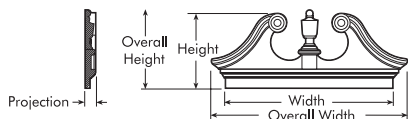
Pitch indicates the incline of a roof as a ratio of the vertical rise to the horizontal run. It is properly expressed as X distance in 12 inches. For example: a roof that rises at a rate of seven inches for each foot of run is designated as having a 7/12 pitch.

Window and Door Trim



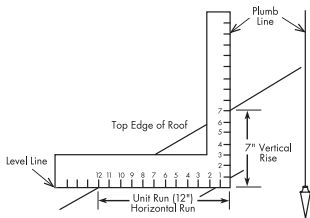
Combination Peaked Cap Pediment					
Part Number	Width	Overall Width	Height	Projection	Pitch*
CPCP54	54"	58-1/4"	21"	3"	6/12
CPCP80	80"	84-1/2"	27-5/8"	3-1/8"	6/12

Crosshead and pediment moulded together.



Combination Rams Head Pediment					
Part Number	Width	Overall Width	Height	Overall Height	Projection
CRHP54	54"	58"	21-3/8"	23-1/2"	3-1/8"
CRHP85	85"	89"	26-5/8"	32-9/16"	3-1/8"

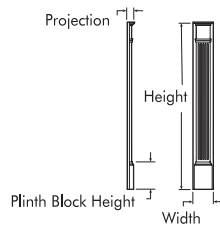
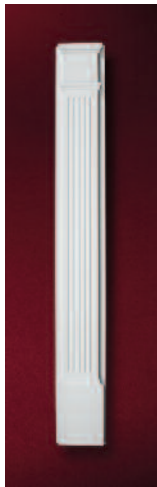
Crosshead and pediment moulded together. Urn ships unattached in carton.



**\* Pitch Information:**  
Pitch indicates the incline of a roof as a ratio of the vertical rise to the horizontal run. It is properly expressed as X distance in 12 inches. For example: a roof that rises at a rate of seven inches for each foot of run is designated as having a 7/12 pitch.

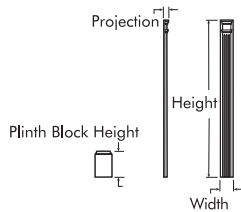


# Window and Door Trim



Pilaster, Fluted				
Part Number	Width	Height	Projection	Plinth Block Height
PIL7X90	7"	90"	2-1/2"	13-3/16"

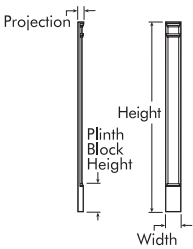
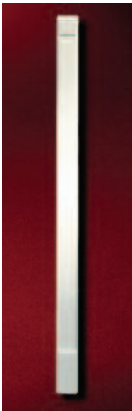
Moulded (one piece) with plinth block. Pilaster sold in sets.



Pilaster, Fluted with Adjustable Plinth Block				
Part Number	Width	Height	Projection	Plinth Block Height
PIL5X108	5-1/4"	108"	1-5/8"	10"
PIL6X108	6-1/4"	108"	2-1/2"	13-3/16"
PIL7X108	7"	108"	2-1/2"	13"
PIL8X90	8"	90"	2-1/2"	13"
PIL8X108	8"	108"	2-1/2"	13"
PIL9X108	9"	108"	3"	14-1/2"
PIL11X108	11"	108"	3-1/2"	14-1/2"

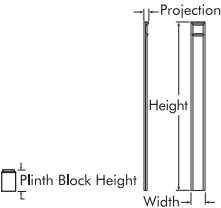
Plinth block ships unattached in carton. Pilaster sold in sets.

Window and Door Trim



Pilaster, Fluted Economy				
Part Number	Width	Height	Projection	Plinth Block Height
PIL5X90E	5-1/4"	90"	1-1/4"	14-3/16"

Moulded (one piece) with plinth block. Pilaster sold in sets.



Pilaster, Plain with Adjustable Plinth Block				
Part Number	Width	Height	Projection	Plinth Block Height
PIL9X108P	9"	108"	3"	14-1/2"

Plinth block ships unattached in carton. Pilaster sold in sets.



Measuring Pilasters

To determine the required height of the pilaster, measure the distance from the landing or porch floor to the top of the door, including brickmoulding if applicable. Be sure to include the height of any transom or over-the-door window.

Cutting Pilasters to Correct Dimension

To handle the variety of different heights of pilasters needed for numerous applications, Arndt & Herman manufactures two different types of pilasters that can be adjusted to height.

1. One-piece pilaster moulded with plinth block: The plinth block (base) is moulded to the pilaster as a one-piece unit. Any trimming for height needs to be done at the base, or plinth block area of the pilaster.
2. Pilaster with adjustable plinth block: The pilaster and the plinth block (base) are two separate pieces. The pilaster can be adjusted for height by trimming at the base, along the fluted area of the pilaster. The plinth block also may be trimmed. Then, the plinth block is simply installed over the fluted section.

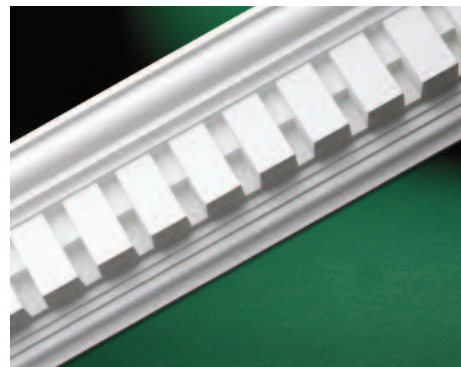
SOLUTIONS



# Moulding Solutions

Our urethane moulding transforms the interior or exterior of any home with the variety of dentil profiles and classic trim available in many architectural styles.

Arndt & Herman moulding may be used for both new construction or renovation projects to bring simple or more ornate designs to the style of your home. With sizes, styles and combinations to suit the look of any home, moulding can provide a simple or ornate design statement. All Arndt & Herman mouldings are finished in pre-primed white.



## How to order moulding

Use the following pages to imagine the look you want to create with Arndt & Herman moulding. You'll find interior and exterior moulding, used singly or in a beautiful combination.

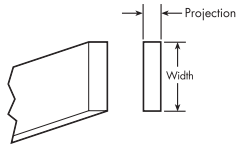
The examples below show that the first three letters in the item number are the product description. The moulding style appears next as designated by three numbers. Following the dash after the style number is the moulding length in feet.

**MLD 220 - 12**  
Moulding      Style Number      Length in Feet

**FLT 152 - 12**  
Flat Trim      Style Number      Length in Feet

**IMPORTANT:** A urethane base adhesive such as PL Premium® Adhesive must be used on all joints. See page 33 to order PL Premium Adhesive.

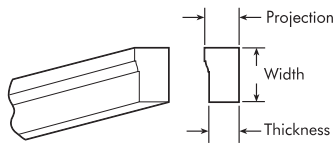
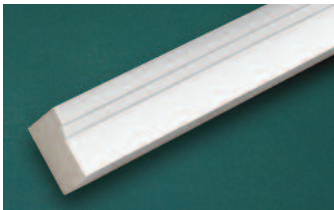
## Moulding



### Flat Trim Moulding

Plinth Block/Rosette  
(page 21)

Part Number	Projection	Width	Length	Unattached Accessories
FLT113-8	3/4"	8"	8'0	—
FLT152-8	1"	3-1/2"	8'0	—
FLT152-12	1"	3-1/2"	12'0	—
FLT159-8	1"	5-1/2"	8'0	PB6X6
FLT159-12	1"	5-1/2"	12'0	PB6X6
FLT162-14	1"	7-1/2"	14'0	—
FLT175-12	1"	12"	12'0	—



### Moulding - Brickmould Trim

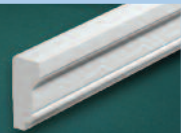
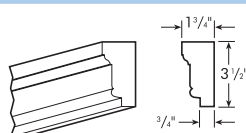

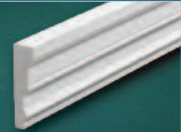
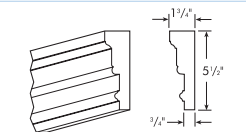


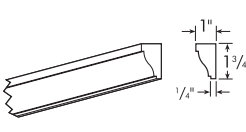

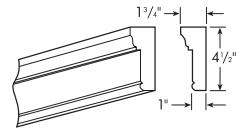

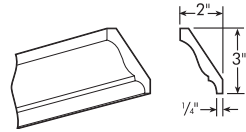

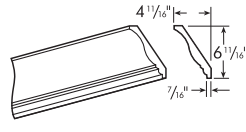

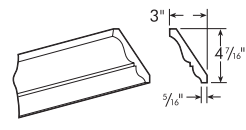
Keystone for Brickmould  
(page 21)

Part Number	Projection	Width	Thickness	Length	Unattached Accessories
MLDWM180-8	1-1/4"	2"	1-1/16"	8'0	KWM180M


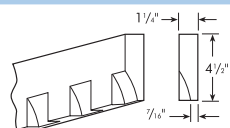


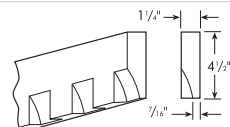


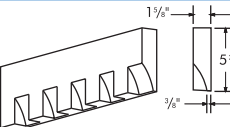

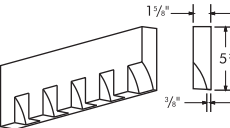

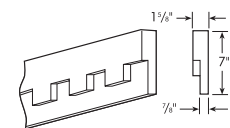

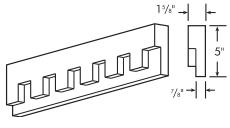


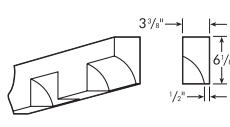

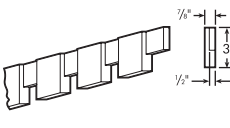

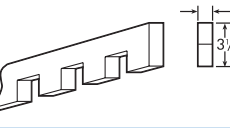


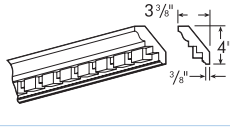

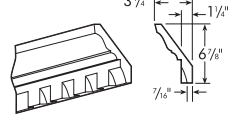
SOLUTIONS



## Moulding


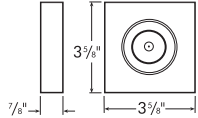

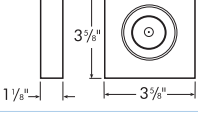

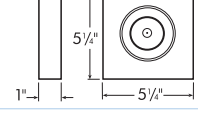

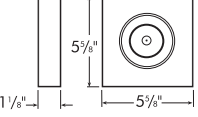

MOULDING							
Part Number			Projection	Width	Length	Design Repeat	Unattached Accessories
MLD215-12 Door/Window			1-3/4"	3-1/2"	12'0	None	 Keystone K4TM (page 21)
MLD220-12 Door/Window Matches 6M Decorative Arch (page 11)			1-3/4"	5-1/2"	12'0	None	 Keystone K6TM (page 21)
MLD231-12 Casing			1"	1-3/4"	12'0	None	—
MLD250-8 Door/Window Matches DTLB6X4X6 (page 25)			1-3/4"	4-1/2"	8'0	None	—
MLD452-12 Crown			2"	3"	12'0	None	—
MLD453-16 Crown			4-11/16"	6-11/16"	16'0	None	—
MLD456-12 Crown			2-3/4"	4-7/16"	12'0	None	—

## Moulding


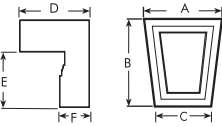


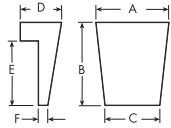


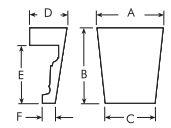


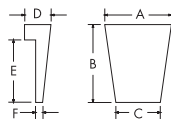


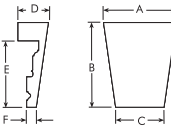

Dentil Moulding								
Part Number			Projection	Width	Tooth and Space	Length	Design Repeat	Unattached Accessories
MLD310-8 Classic Dentil			1-1/4"	4-1/2"	1-1/2"	8.0'	3"	 Dentil Block DTLB6X4X6 (page 25)
MLD310-12 Classic Dentil			1-1/4"	4-1/2"	1-1/2"	12.0'	3"	 Dentil Block DTLB6X4X6 (page 25)
MLD320-8 Classic Dentil			1-5/8"	5-3/4"	2-1/4"	8.0'	4-1/2"	—
MLD320-12 Classic Dentil			1-5/8"	5-3/4"	2-1/4"	12.0'	4-1/2"	—
MLD330-12 Dentil Fascia			1-5/8"	7"	2"	12.0'	4"	—
MLD332-8 Dentil Fascia			1-5/8"	5"	2"	8.0'	4"	 Dentil Block DTLB6X4X6 (page 25)
MLD335-12 Classic Dentil			3-3/8"	6-1/8"	3-11/16" Tooth, 3-9/16" Space	12.0'	7-1/4"	—
MLD350-8 Dentil Block			7/8"	3-1/2"	2-3/16" Tooth, 1-1/2" Space	8.0' 3-3/4"	3-11/16"	—
MLD354-12 Dentil			1"	3-1/16"	1-5/8"	12' 2-1/4"	3-1/4"	 Dentil Block DTLB3X3X3 (page 25)
MLD406-16 Crown Dentil			3-3/8"	4"	3/4" Tooth, 1-1/4" Space	16'	2"	—
MLD410-12 Crown Dentil			3-3/4"	6-7/8"	1-1/2"	12'	3"	—

## Moulding

### Plinth Block/Rosette

Part Number			Width	Thickness	Moulding Match
PB3X3			3-5/8"	7/8"	—
PB4X4			3-5/8"	1-1/8"	—
PB5X5			5-1/4"	1"	—
PB6X6			5-5/8"	1-1/8"	 FLT159 (page 18)

### Keystone

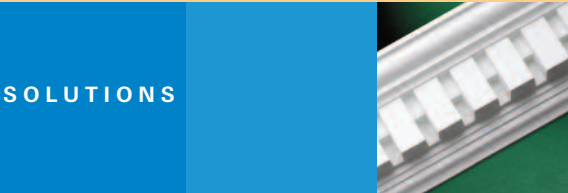
Part Number			A	B	C	D	E	F	Moulding Match
KWM180M			2-3/4"	3-1/8"	2"	2-7/16"	2"	1"	 MLDWM180 (page 18)
K4TF			4-1/4"	4-1/2"	3"	2-1/4"	3-1/2"	1/2"	 FLT152 (page 18)
K4TM			4-1/4"	4-1/2"	3"	2-1/4"	3-1/2"	3/4"	 MLD215 (page 19)
K6TF			6"	7"	4"	2-3/8"	5-1/2"	5/8"	 FLT159 (page 18)
K6TM			6"	7"	4"	2-3/8"	5-1/2"	7/8"	 MLD220 (page 19)

Recommended Table and Blade Angles for Mitering 90-Degree Corners		
Part Number	Table Miter Degree	Saw Blade Bevel Degree
MLD406	25	39
MLD410	17	42
MLD452	29	36
MLD453	29.5	36
MLD456	28	36



Because the face side of the moulding is to a more exacting tolerance, all crown moulding should be cut with the face down and the bottom edge of the crown moulding against the fence on the saw.

**IMPORTANT:** A urethane base adhesive such as PL Premium® Adhesive must be used on all joints. See page 33 to order PL Premium Adhesive.

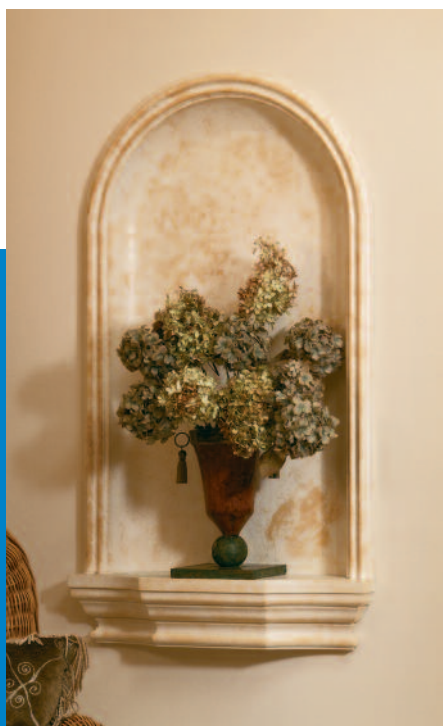




# Decorative Millwork Solutions

Decorative millwork offers a final touch to a home's style, and is a perfect design choice for interior or exterior applications. The craftsmanship of Arndt & Herman is apparent in the beautiful details of every millwork product.

From brackets and dentil blocks to niches, ceiling medallions and domes, our architecturally accurate decorative millwork provides a collection that will expand your design possibilities and help define the architectural character of any building or room. All decorative millwork is finished in pre-primed white.



## How to order decorative millwork

To order decorative millwork, begin by determining the proper size for the specific application by measuring the width and height. Item codes for your order are alphanumeric – the “alpha” is product descriptive and the “numeric” relates to either size or style. See the examples below.

**BKT 10X12**  
Bracket      Size


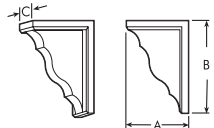

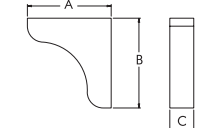

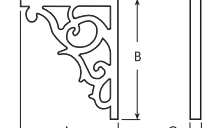

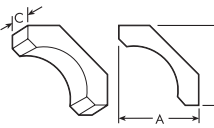

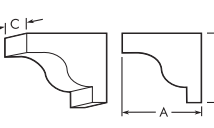

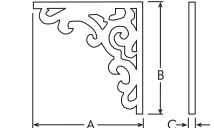
**COR 5X10**  
Corbel      Size

**DTLB 6X4X6**  
Dentil Block      Size


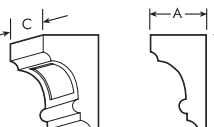
**CM 16 AT**  
Ceiling Medallion      Diameter      Style

## Decorative Millwork


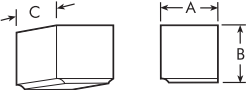

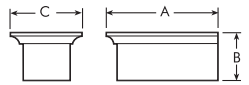

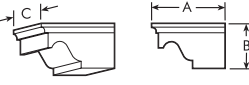



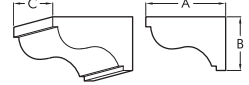
### Bracket


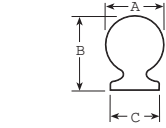
Part Number			A	B	C
BKT11X15 Knee			11"	15"	3"
BKT10X11 Cove			10-1/2"	11-1/4"	3"
BKT10X12 Classic Mini Scroll			10-1/8"	12-1/2"	1"
BKT14X14 Angle			13-1/2"	13-1/2"	3-1/2"
BKT14X16 Plain			14"	15-3/4"	4"
BKT19X20 Victorian			19-1/2"	19-9/16"	1-1/8"

### Corbel

Part Number			A	B	C
COR5X10 Recessed			5-1/4"	10"	4"


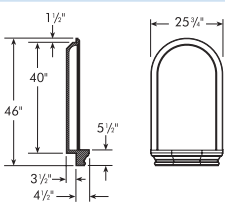



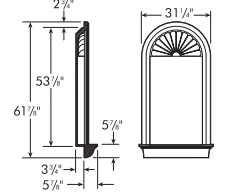
## Decorative Millwork

Dentil Block						
Part Number			A	B	C	Moulding Match
DTLB3X3X3 Dentil Block			3-1/2"	3-7/16"	3-1/2"	—
DTLB4X5X8 Horizontal			7-3/4"	3-3/8"	5"	—
DTLB4X4X7 Sculptured			7-1/2"	4-5/16"	5"	—
DTLB6X4X6 Sculptured			5"	6-1/32"	4-3/4"	MLD250-8 (page 19) MLD310-12 (page 20) MLD332-8 (page 20) MLD456-12 (page 19)
DTLB6X6X8 Sculptured			8"	5-3/8"	5-1/2"	—

Ball			
Part Number		A	B
B5X7 Classic-Full Round			C
		5-1/4"	6-3/4"
			4-3/8"

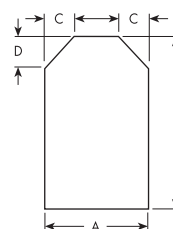
## Decorative Millwork

### Niche

Part Number			Frame-in Rough Opening	Appropriate Stud Depth
NCH18X30 <i>Shipped in 1 piece</i>			14-1/2" x 26"	3-1/2"
NCH26X46 <i>Shipped in 4 pieces</i>			23-3/4" x 41"	3-1/2"
NCHS26X46 with shell <i>Shipped in 4 pieces</i>			23-3/4" x 41"	3-1/2"
NCH34X62 <i>Shipped in 4 pieces</i>			26-1/4" x 54-1/2"	3-1/2"
NCHS34X62 with shell <i>Shipped in 4 pieces</i>			26-1/4" x 54-1/2"	3-1/2"





### Niche Rough Opening Sizes

Part Number	A	B	C	D
NCH18X30	14-1/2"	26"	4"	4"
NCH26X46	23-3/4"	41"	6-15/16"	6-15/16"
NCHS26X46	23-3/4"	41"	6-15/16"	6-15/16"
NCH34X62	26-1/4"	54-1/2"	7-1/4"	7-1/4"
NCHS34X62	26-1/4"	54-1/2"	7-1/4"	7-1/4"





## Decorative Millwork

### Ceiling Medallion


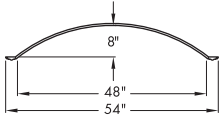
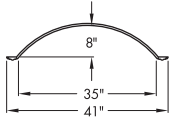
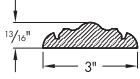

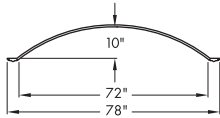
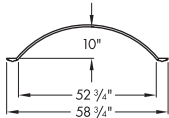
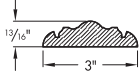
Part Number		Center Opening Diameter	Outside Diameter	Projection
CM16AT Atlanta		4-3/8"	16"	1-1/16"
CM16FL Florentine		3-7/8"	16"	1-1/8"
CM16JE Jefferson		4"	15-1/2"	5/8"
CM16TL Traditional		4"	16"	1-1/2"

### Ceiling Medallion – 2 Piece


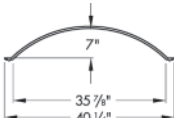
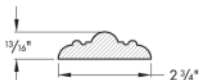

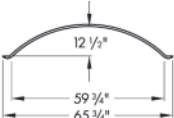
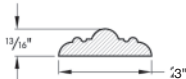

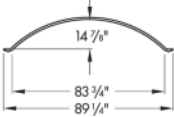
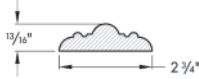
Part Number		Center Opening Diameter	Outside Diameter	Projection
CM16FL2 Florentine		5-5/8"	15-13/16"	5/8"
CM16JE2 Jefferson		5-11/16"	15-1/2"	5/8"

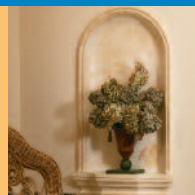
## Decorative Millwork

### Dome - Oval

Part Number		Section A-A	Section B-B	Trim Profile
DOME41X54 Pembroke				
DOME59X78 Traditional				

### Dome - Round

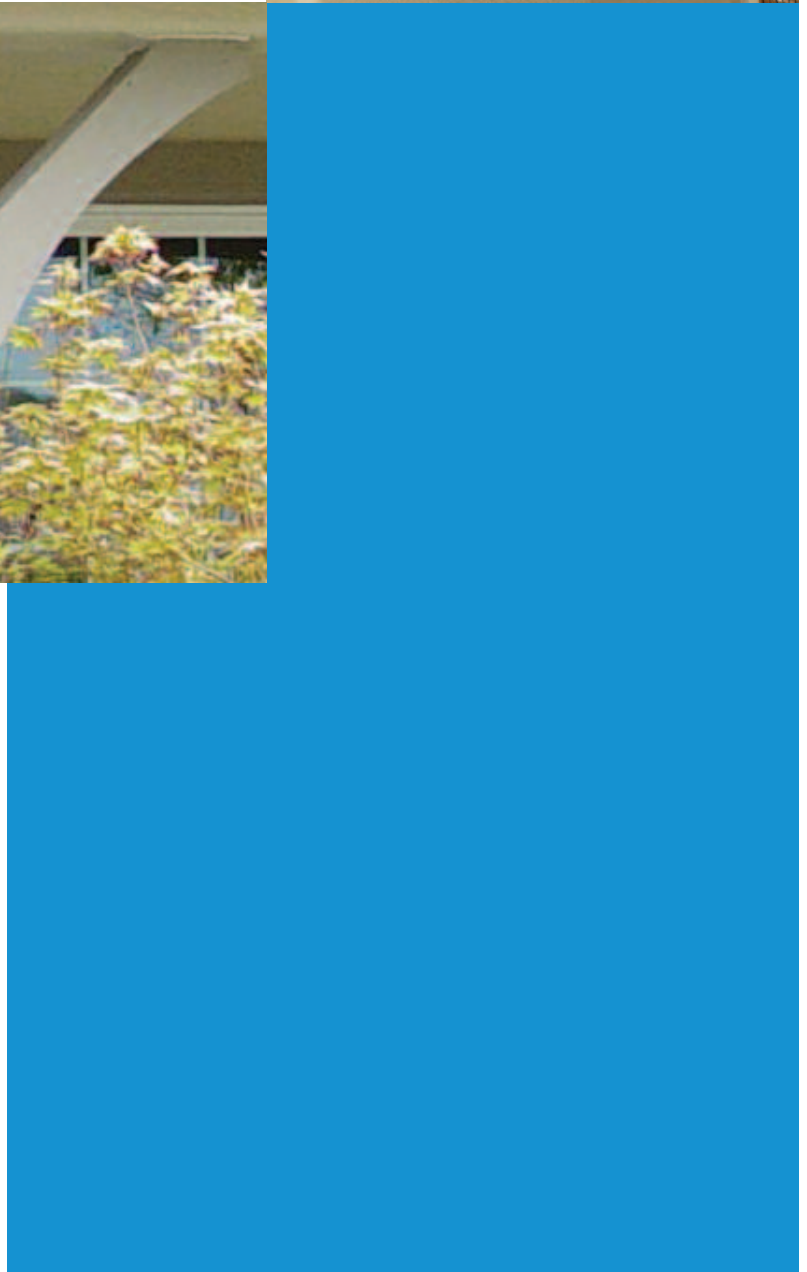
Part Number		Dome Profile	Trim Profile
DOME40 Traditional			
DOME65 Traditional			
DOME89 Traditional			



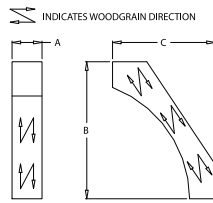
SOLUTIONS

# Southwest Collection

The Southwest Collection offers a decorative touch to a home's exterior style. Made of durable, high-performance urethane with an authentic wood grain texture, the Southwest Collection combines the look of real wood with the durability of urethane. Unlike wood, the Southwest Collection resists warping, splitting, moisture and insect infestation. The lightweight characteristics of these products makes them easy to install.

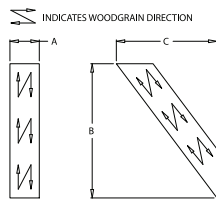


## Southwest Collection



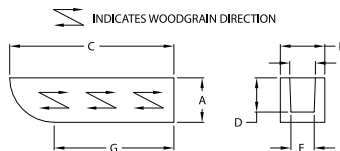
### Knee Brace - Cove

SE	SC	Part Number	Width A	Height B	Projection C	Weight
SE	SC	BKTCV18X24X4S	3-1/4"	24"	18"	8
SE	SC	BKTCV18X24X6S	5-1/4"	24"	18"	13
SE	SC	BKTCV18X24X6S	7-1/4"	24"	18"	7
SE	SC	BKTCV21X30X8S	5-1/4"	30"	21"	21
SE	SC	BKTCV21X30X8S	7-1/4"	30"	21"	29



### Knee Brace - Straight

SE	SC	Part Number	Width A	Height B	Projection C	Weight
SE	SC	BKTS10X20X6S	5-1/4"	20"	10"	8
SE	SC	BKTS18X24X6S	5-1/4"	24"	18"	26
SE	SC	BKTS21X30X6S	7-1/4"	30"	21"	16

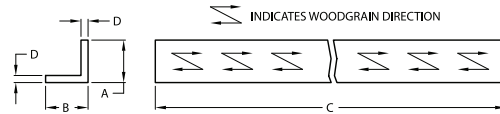


### Rafter Tail

SE	SC	Part Number	Height A	Width B	Projection C	Weight
SE	SC	BMRTS4X4X24S	3-1/4"	3-1/4"	24"	2
SE	SC	BMRTS6X6X24S	5-1/4"	5-1/4"	24"	4

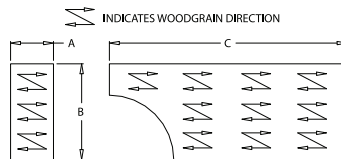
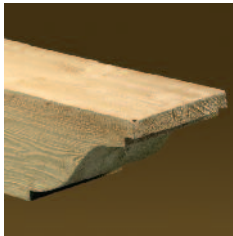


## Southwest Collection



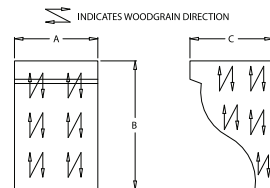
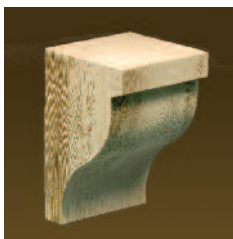
### L-Shaped Header

SE	SC	Part Number	Height A	Width B	Length C	Weight
SE	SC	MLD388-12S	6"	6"	12"	28
SE	SC	MLD398-12S	8"	10"	12"	22



### Corbel - Cove

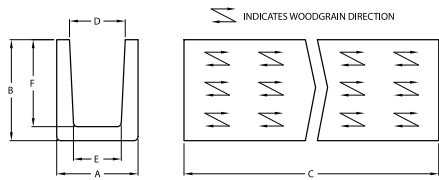
SE	SC	Part Number	Width A	Height B	Projection C	Weight
SE	SC	CORCV18X6X4S	3-1/4"	5-1/4"	18"	4
SE	SC	CORCV18X8X4S	3-1/4"	7-1/4"	18"	5
SE	SC	CORCV18X8X6S	5-1/4"	7-1/4"	18"	7
SE	SC	CORCV18X10X6S	5-1/4"	9-1/4"	18"	9



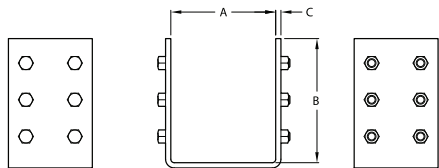
### Corbel - Ogee

SE	SC	Part Number	Width A	Height B	Projection C	Weight
SE	SC	COROG8X12S	7-3/8"	11-3/8"	7-3/8"	5
SE	SC	COROG20X7S	8-1/2"	7"	20"	10

Southwest Collection



Beam						
SE	SC	Part Number	Width A	Height B	Length C	Weight
SE	SC	BMM6X8X234S	5-31/32"	7-17/32"	19'-6"	41
SE	SC	BMM8X10X234S	7-1/4"	9"	19'-6"	61

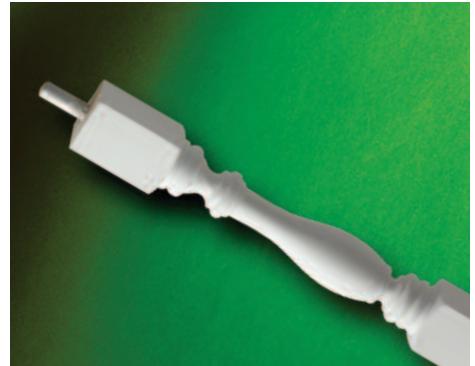


Beam Strap						
SE	SC	Part Number	Width	Height	Weight	
SE	SC	BMSTRPM6X8	6"	8"	2	
SE	SC	BMSTRPM8X10	6"	10"	2	

# Balustrade Solutions

This accent is a design difference that beautifully and easily changes a home's interior or exterior. Arndt & Herman's balustrade systems make a lovely statement for a porch, patio, balcony or stairway. Many styles and sizes are available from which to choose.

Balustrades, which are constructed of non-corrosive, low-maintenance parts, include fasteners that are hidden from view to offer a clean, stylish look from any angle. All balustrade parts are made of the same durable urethane material featured in all of our products. Baluster rails, balusters and newels are reinforced to meet structural requirements.



## How to order balustrades

All part numbers are alphanumeric. The "alpha" is product descriptive and the "numeric" relates to size.

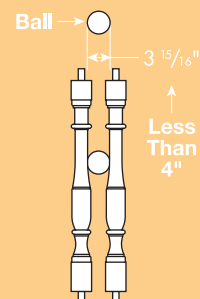
The number of balusters you need can be found by dividing the rail span, in inches, by the maximum center-to-center distance shown for the baluster style that you choose. When dividing gives you a fractional result, always round up to the next whole number.

Top and bottom rails do not come pre-drilled. A urethane-based adhesive such as PL Premium must be used on all joints.

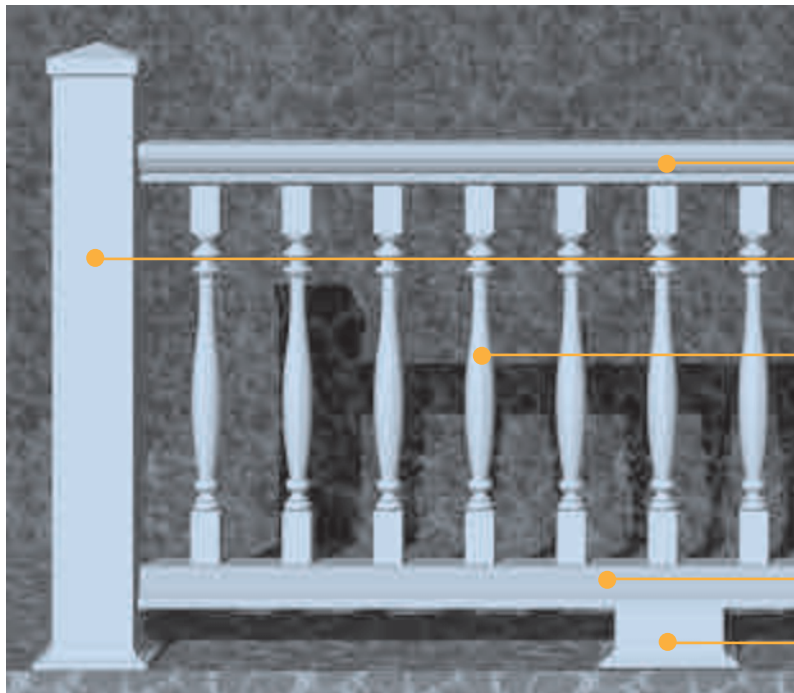
**BAL 3X24 PM**  
Baluster      Size      Style

**BTR 7X96**  
Baluster      Size  
Top Rail

**The 4" ball space requirement rule** gives you the maximum center-to-center distance between balusters and still does not allow a 4" ball to pass through at any point between the balusters. When laying out balusters, use the maximum center-to-center dimension or smaller to allow for a safe dimension to pass the 4" ball space requirement rule.



## Balustrades



BTR5X96 Baluster Top Rail

NP6X48 Newel Post

BAL3X32AY Baluster

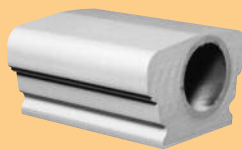
BBR5X96 Baluster Bottom Rail

RSB4X4X6 Rail Support Block

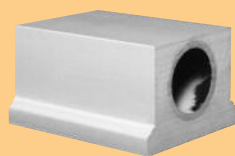
BAL3X32AY  
Baluster Reinforced



BTR5X96  
Baluster Top Rail  
Reinforced



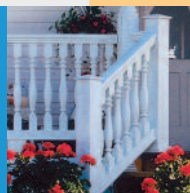
BBR5X96  
Baluster Bottom Rail  
Reinforced



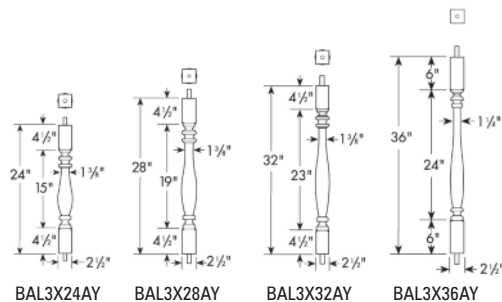
NP6X48  
Newel Post  
Reinforced



SOLUTIONS

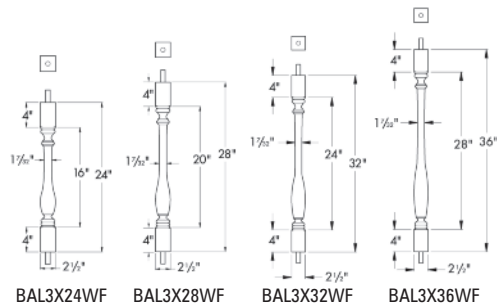


# Balustrades



## Baluster - Ashley

Part Number	Maximum Center-to-Center Distance to Meet 4" Rule (see page 29 for details)
BAL3X24AY	5-7/16"
BAL3X28AY	5-5/16"
BAL3X32AY	5-5/16"
BAL3X36AY	5-3/16"



## Baluster - Woodruff

Part Number	Maximum Center-to-Center Distance to Meet 4" Rule (see page 29 for details)
BAL3X24WF	5-3/16"
BAL3X28WF	5-3/16"
BAL3X32WF	5-3/16"
BAL3X36WF	5-1/8"

## Top Rail

Part Number	Length
BTR5X96	96"
BTR5X144	144"

## Bottom Rail

Part Number	Length	Rail Support Block
BBR5X96	96"	RSB4X4X6
BBR5X144	144"	RSB4X4X6

See Baluster Rail Installation Kit (BRK5) on page 32.

## Rail Support Block

Part Number	
RSB4X4X6	<p>Rail Support blocks should be placed under the bottom rail at a span of every 48" or less. These blocks can be trimmed for height.</p>

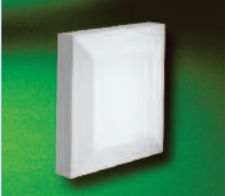
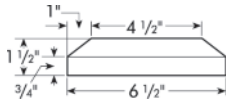

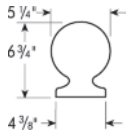

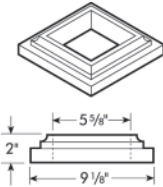
## Newel Post

Part Number	
NP6X48	<p>One piece post reinforced, height trimable.</p>

See Newel Post Installation Kit (NPK6) on page 32.

# Balustrades

## Newel Post Accessories

Part Number	Coordinating Newel Post Accessories		
PST7X7F Post Top - Flat			B5X7
B5X7 Ball			PST7X7F
TC6 Base Trim Collar			—

## Installation Kits

Part Number	Hardware Included
NPK6 Newel Post Installation Kit*	3/8" - 16 Hex Nut (2) 3/8" Lock Washer (2) 3/8" USS Flat Washer (2) 1/4" x 4-1/2" Diameter Steel Top Mounting Plate (1) 3/8" - 16 x 50" Threaded Rod (2) 1/4" x 3-1/2" Steel Base Plate (1)
BRK5 Baluster Rail Installation Kit	2" Wide x 1-1/2" x 2" Angle Bracket (2) #14 x 2-1/2" Stainless Steel Flat Head Screw (6)

\*Fasteners to mount steel base plate to floor surface not provided.

SOLUTIONS

# Accessories



## PL Premium Adhesive

Part Number	Description
ADH6	10.6 oz. Cartridges (6)
ADH12	10.6 oz. Cartridges (12)



## Exterior White Paint

Part Number	Description
EWP121	12 oz. Aerosol Can (1)

## White color match available at Sherwin-Williams®

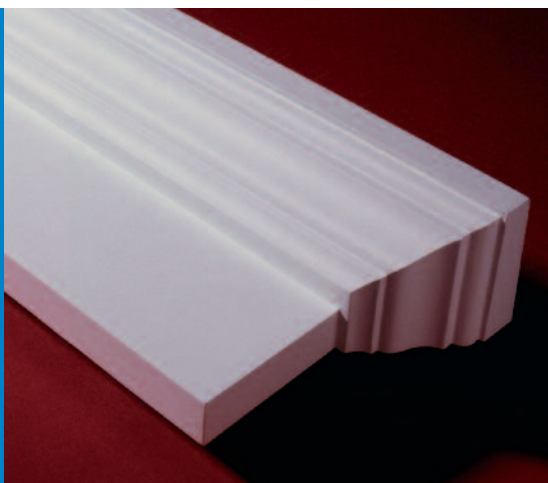
Take this formulation to your local Sherwin-Williams dealer for a perfect color and sheen match to our factory-applied finish:

Formulation:  
Superior Exterior  
Satin Latex

Paint Gallon Base:  
A89W51  
LI - 1/64 Y3 - 1/128  
WI - 6oz. R1 - 1/64  
NI - 1/128

## Arndt & Herman Urethane Moulding and Millwork

- Collection of styles will expand your creative possibilities.
- Unlike wood, urethane products resist insect infestation and will not rot, warp, decay or split.
- Easy do-it-yourself installation.
- Interior and exterior applications.
- Styles range from ornate to simple.
- Uniquely detailed designs to match any decor.
- Available in stock and custom sizes.
- Minimal maintenance and upkeep.



## Arndt & Herman Limited Warranty

Arndt & Herman Building Products warrants to the original consumer purchaser that our exterior white primer paint finish will be free from UV ray degradation, blistering, and paint peeling under normal use for a period of one (1) year from the date of purchase.

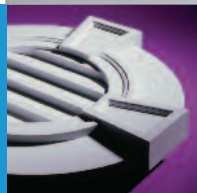
We further provide a LIFETIME WARRANTY to the original purchaser on the urethane material. This LIFETIME WARRANTY provides that the urethane material will be free from defects in material and workmanship under normal use.

If a defect is found in an Arndt & Herman product and the above conditions have been met, a customer should notify Arndt & Herman in writing within thirty (30) days of discovering the defect. The customer may be required to return the product to Arndt & Herman (at his or her expense) for evaluation. Arndt & Herman will then review the situation and determine if replacement, repair or refund of the product is appropriate. This warranty does not include labor, transportation costs or any other expenses of any kind incurred in connection with the purchase, use or installation of the product. Replacement, repair or refund is the sole and exclusive option under this limited warranty.

This limited warranty does not cover damage resulting from mishandling in transit (if within the customer's control), acts of God, customer alteration, vandalism, misuse, abuse, improper maintenance, unreasonable care or other causes not arising from defects in workmanship and materials. THERE ARE NO WARRANTIES, EXPRESS OR IMPLIED, WRITTEN OR ORAL, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PURPOSE, OTHER THAN AS EXPRESSED HEREIN. No person, agent, distributor, dealer, service facility, or company is authorized to change, modify or amend the terms of this limited warranty in any manner or fashion whatsoever, except to the extent provided in this limited warranty. Arndt & Herman shall not be liable to the customer or to any other person for any incidental or consequential damages or loss of profit resulting from any defect in the product.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so that the above limitation or exclusion may not apply. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

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SOLUTIONS



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