

A guide to Arndt & Herman Cellular PVC Mouldings installation, painting and touch-up

Installation

Here is what you will need for installation:

A miter box for cutting accurate 45° and 90° angles	Coping saw
Small, fine-tooth saw	Tape measure
Hammer	Glue
Nail set	Pencil
Finishing nails	Putty stick
	C-clamp

Cutting cellular PVC mouldings

Standard woodworking equipment may be used for cutting Arndt & Herman Cellular PVC Mouldings. Always miter or bevel cut at joints and corners. The use of PVC Cement is recommended for all corners especially on larger moulding patterns (i.e. larger than 2" wide) in addition to cross nailing of the joint. Maximum spacing for nailing should be reduced on both sides of joints and corners.

Nailing cellular PVC mouldings

Mechanical fasteners may be used on Arndt & Herman Cellular PVC Mouldings keeping in mind the appropriate fastener for the specific product and end use. Nails should be placed 12" on center when possible. Pre-drilling is required for nailing at a temperature of 32° or below. Smaller patterns like Back Bands, Base Caps and Shoe Moulds may be nailed with smaller nails such as 16 ga. or 18 ga. wire brads. Patterns larger than 2" in width should be nailed with 6d or 8d nails either pneumatically or by hand. Typical non-rusting or coated fasteners are highly recommended.

Touching up cellular PVC mouldings

Four recommended touch-up products are listed below for use with Arndt & Herman Cellular PVC Mouldings. Caution: Solvent-based fillers should not be used. Dap® “All Purpose” Painter’s Putty; Minwax® High Performance Wood Filler; Elmer’s® Fill-N-Finish Light Wood Filler; Sherwin-Williams Shrink-free Spackling

Painting cellular PVC mouldings

While Arndt & Herman Cellular PVC Mouldings’ Readi Finish™ is prefinished and does not require painting, it may be painted a desired color using oil-based or acrylic latex paints. Readi Finish™ is backed with a 10-year finish warranty against discoloration. Using very dark colors is not recommended for painting. Dark-colored paints, such as black, crimson red and hunter green, may fade with time and would require repainting.

Selecting adhesives for cellular PVC mouldings

The chart below indicates the best adhesives for bonding Arndt & Herman exterior mouldings to wood, steel, drywall and masonry.

Please note that several familiar brands of adhesive were used, but a large number still remain untested. Therefore, individual needs may require a simple check to ensure adequate product performance.

Testing of samples was done under specific laboratory conditions. Individual circumstances may vary.

Adhesive/Sealant	Wood	Steel	Drywall	Masonry
Dow® 100% Silicone	Fair	Fair	Good	
30 Dap® 230 Latex	Fair	Poor	Good	
Tru Test (TruValue®)	Good	Poor	Good	
Contech PL-400	Fair	Fair	Good	
G.E.® Silicone	Fair	Good	Good	
Liquid Nails®	Good	Fair	Good	Good
OSI QuickBond®	Good	Poor	Good	Good
DAP® Better Than Nails	Good	Good	Fair	Good

Arndt & Herman offers a wide selection of no-rot, low-maintenance cellular PVC exterior mouldings. High-quality mouldings that have the look of wood combined with the long-lasting durability of cellular PVC to give homeowners more time to be creative with their lifestyles.

Wood look with low maintenance

Arndt & Herman exterior mouldings are cellular PVC made from a custom blend of resins specially formulated to ensure that you get the look of wood and, all of our exterior mouldings are moisture proof and insect proof for an enduring exterior.

Easy installation with cellular PVC mouldings

Arndt & Herman exterior mouldings provide easy installation and trimming of durable, decorative millwork. Because the PVC is cellular, these products cut and nail better than wood and can be installed with either nails or glue. Installation can be done once and done right with every Arndt & Herman exterior moulding product, saving time and money.

No splitting or cracking

The custom-blended resin extrusions of Arndt & Herman exterior mouldings are designed to minimize expansion and contraction from temperature changes, eliminating the worries of splitting and cracking that occur with wood.

10-year factory finish warranty

Prefinished and ready to use, all Arndt & Herman exterior mouldings products also may be repainted to match a home’s individual look. Backed by a 10-year Readi™ Finish warranty, these products are guaranteed to experience no UV discoloration.

Arndt & Herman exterior mouldings provide many solutions for a home’s exterior such as: exterior trim, door frames, windows, doors, cornice and crowns, garage doors, fascias/frieze boards, decks, column covers, porches, ceilings and wainscoting.Try them and be creative with new uses.

Arndt & Herman

BUILDING PRODUCTS®

DESIGN

CONCEPT

CONSTRUCTION

MAINTENANCE

ECMD


Design Craftsmanship

For more information, contact 1-866-204-3139 or visit www.arndtandherman.com

SOLUTIONS

Arndt & Herman

BUILDING PRODUCTS®



- Highest quality cellular PVC
- Quick and easy installation
- ReadiFinish™ coating - no discoloration
- Prefinished and ready for installation
- Moisture-proof and insect-proof
- Cuts and nails much better than wood
- Will not split, crack or warp
- May be repainted
- 10-year factory finish warranty

Exterior Mouldings



For more information, contact 1-866-204-3139 or visit www.arndtandherman.com



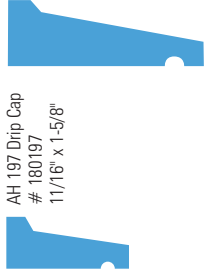
Moulding Profiles

SOLUTIONS

Accessories



AH 623 Base
180623
9/16" x 3-1/4"



AH 197 Drip Cap
180197
11/16" x 1-5/8"



AH 187 Drip Cap
180187
11/16" x 2"



AH 210 Shingle
180210
11/16" x 1-5/8"



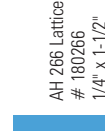
AH 106 Quarter Round
180106
3/4" x 3/4"



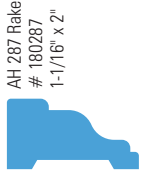
AH 236 Square Stock
180236
1-1/4" x 1-1/4"



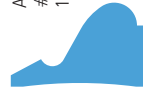
AH 2352 Beaded Ceiling
182352
3/8" x 5-5/8"



AH 266 Lattice
180266
1/4" x 1-1/2"



AH 287 Rake
180287
1-1/16" x 2"



AH 164 Base Cap
180164
11/16" x 1-1/8"

Casings



AH 180 Brick Mould
180180
1-1/4" x 2"



AH 312 Fluted Casing
180312
1-1/16" x 3-1/2"



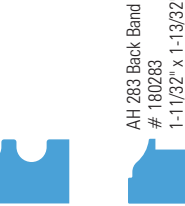
AH 356 Casing
180356
11/16" x 2-1/4"



AH 20 Colonial Casing /
Brick Mould
180020
1-3/16" x 3-1/2"



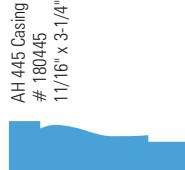
AH 1 Howe Casing
180400
1" x 3-1/2"



AH 283 Back Band
180283
1-11/32" x 1-13/32"



AH 97 Adams Casing
180097
1-1/16" x 3-1/2"



AH 445 Casing
180445
11/16" x 3-1/4"



AH 190 Casing
180190
1-13/16" x 4-1/2"

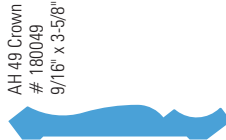
Crown



AH 75 Bed Mould
180075
9/16" x 1-9/16"



AH 1225 Rake / Crown
181225
1-13/32" x 2-1/16"



AH 49 Crown
180049
9/16" x 3-5/8"



AH 47 Crown
180047
11/16" x 4-5/8"



AH 45 Crown
180045
9/16" x 5-1/4"

Jambos



Lineal Jamb
180000
5/8" x 4-9/16"

Architectural Trim Boards



1 X 6
180006
3/4" x 5-1/2"



1 X 8
180008
3/4" x 7-1/2"



AH 2709 Utility Trim
182709
5/16" x 5-13/16"



1 X 4
180004
3/4" x 3-1/2"



AH 10 Scoop Cut Dentil
180010
1-5/8" x 3-7/16"



AH 8 215 Cut Thru Dentil
180042
5/8" x 1-1/2"

Sill and Sill Nosing



AH 1145 Window Sill
181145
1-1/4" x 5-1/4"



AH 1381 Sill Nose
181381
1-5/16" x 1-3/8"



AH 2804 Cement Siding OSC
182804
3-1/2"



AH 236 Square Stock
180236
1-1/4" x 1-1/4"

Siding Corners



A complete set of prefinished, no-rot, low-maintenance, exterior mouldings for home exteriors includes siding accessories, decorative crowns and brick mould. For windows, this will include sills, sill nosing and brick mould.