

# Arndt & Herman

BUILDING PRODUCTS®



Arndt & Herman®  
KnotWood™

SOLUTIONS

## Exterior Mouldings and Trim Board

### Exterior Mouldings

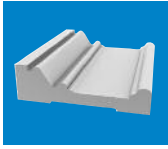
- Lifetime Warranty
- 100% cellular vinyl PVC™
- Low maintenance
- Ready to install
- Moisture and termite proof
- Readi-Finish® coating - Nondiscoloration
- 10-year Factory Finish Warranty

### Trim Board

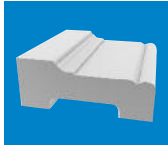
- Lifetime Warranty
- Clean, precise edges
- Moisture proof; Does not promote mold
- Mills and miters with standard tools
- Colorfast surface and core
- Woodgrain reversible
- Smooth both sides

# Arndt & Herman® KnotWood™ Exterior Mouldings

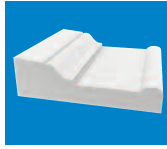
## Window & Door Trim



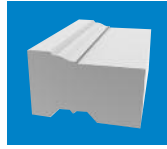
**AH1**  
Howe Casing  
1" x 3-1/2"  
P040016S



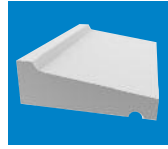
**AH20**  
Colonial Casing  
1-7/32" x 3-1/4"  
P002017S



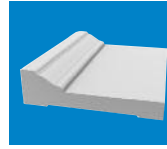
**AH97**  
Adams Casing  
1-1/16" x 3-1/2"  
P009716S



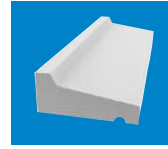
**AH180**  
Brick Mould  
1-1/4" x 2"  
P018017S



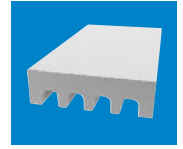
**AH187**  
Drip Cap  
11/16" x 2"  
P018716S



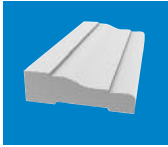
**AH190**  
Backband Casing  
1-3/16" x 4-1/2"  
P019016S



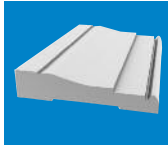
**AH197**  
Drip Cap  
11/16" x 1-5/8"  
P019716S



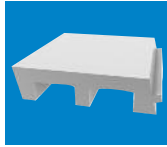
**AH312**  
Fluted Casing  
1" x 3-1/2"  
P031216S



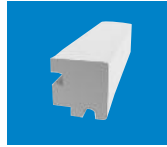
**AH356**  
Casing  
11/16" x 2-1/4"  
P035616S



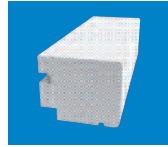
**AH445**  
Casing  
11/16" x 3-1/4"  
P044516S



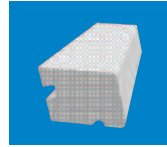
**AH1145**  
Sill  
1-1/4" x 5-1/4"  
P114507S



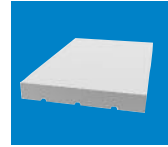
**AH1381**  
Small Sill Nose  
1-5/16" x 1-3/8"  
P138107S



**AH7435**  
Large Sill Nose  
1-3/4" x 2-13/16"  
P743516S

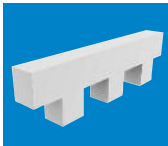


**AH7717**  
Medium Sill Nose  
1-3/16" x 2"  
P771716S

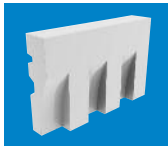


**4-9/16 - Jamb**  
5/8" x 4-9/16"  
P000016S

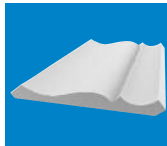
## Decorative Exterior Mouldings



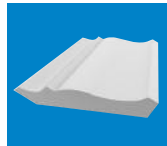
**AH8**  
Cut Thru Dentil  
5/8" x 1-1/2"  
P004216S



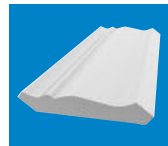
**AH10**  
Scoop Dentil  
1" x 3-1/2"  
P001016S



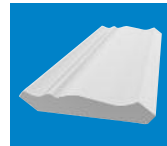
**AH45**  
Crown  
9/16" x 5-1/4"  
P004516S



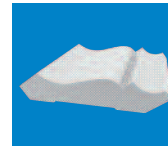
**AH47**  
Crown  
11/16" x 4-5/8"  
P004716S



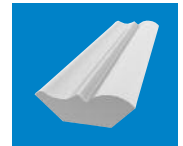
**AH48**  
Crown  
9/16" x 4-1/4"  
P004816S



**AH49**  
Crown  
9/16" x 3-5/8"  
P004916S



**AH52**  
Crown  
9/16" x 2-3/4"  
P005216S



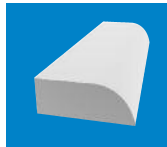
**AH75**  
Bed Mould  
9/16" x 1-9/16"  
P007516S



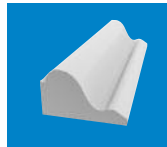
**AH100**  
Cove  
3/4" x 3/4"  
P0010016S



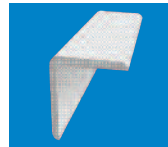
**AH106**  
Quarter Round  
3/4" x 3/4"  
P010616S



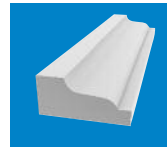
**AH127**  
Shoe Mould  
5/16" x 3/4"  
P012716S



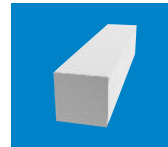
**AH164**  
Base Cap  
11/16" x 1-1/8"  
P016416S



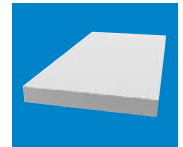
**AH205**  
Outside Corner  
3/4" x 3/4"  
P021016S



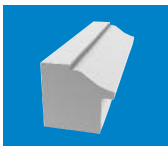
**AH210**  
Shingle Mould  
11/16" x 1-5/8"  
P021016S



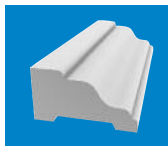
**AH236**  
Baluster  
1-1/4" x 1-1/4"  
P023614S



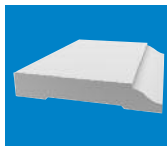
**AH266**  
Lattice  
1/4" x 1-35/64"  
P026616S



**AH283**  
Backband  
1-11/32" x 1-13/32"  
P028316S



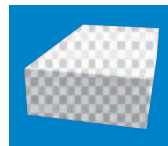
**AH287**  
Rake  
1" x 2"  
P028716S



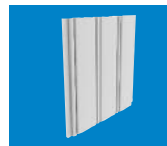
**AH623**  
Colonial Base  
9/16" x 3-1/4"  
P062316S



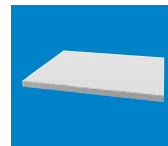
**AH1225**  
Rams Crown  
1-13/32" x 2"  
P122516S



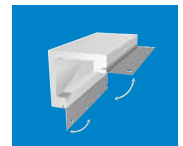
**AH2150**  
Stop  
5/8" x 1-1/2"  
P215016S



**AH2352**  
Beaded Plank  
3/8" x 5-15/32"  
P235216S

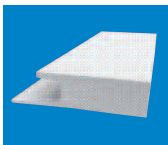


**AH2709**  
Flat Utility Trim  
(Smooth)  
5/16" x 5-13/16"  
P270916S

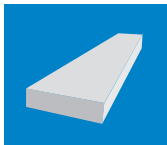


**AH2804**  
Siding Corner  
5-1/2" x 5-1/2"  
Smooth - P280420S  
Embossed - P280520S

## Trimplank®



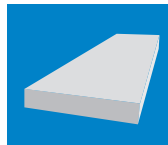
**AH7467**  
J-Channel Casing  
1-1/8" x 4-1/2"  
P746716S



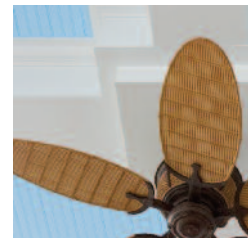
**1 x 4 Trimplank®**  
3/4" x 3-1/2"  
P000416S

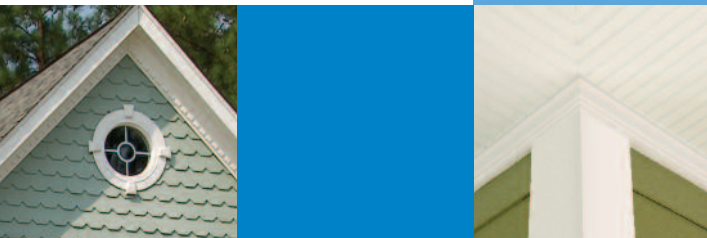


**1 x 6 Trimplank®**  
3/4" x 5-1/2"  
P000616S



**1 x 8 Trimplank®**  
3/4" x 7-1/4"  
P000816S





In Stock	Nom. Width	Actual Dimensions	Length	Pieces Per 1/2 Unit	KR Reversible Item Number	KS Smooth Item Number
3/8" Trim Boards						
	4"	3/8" x 3-1/2"	18'	208		
	6"	3/8" x 5-1/2"	18'	128		
	8"	3/8" x 7-1/4"	18'	96		
	10"	3/8" x 9-1/4"	18'	80		
	12"	3/8" x 11-1/4"	18'	64		
1/2" Trim Boards						
Yes	4"	1/2" x 3-1/2"	18'	156		
Yes	6"	1/2" x 5-1/2"	18'	96		
Yes	8"	1/2" x 7-1/4"	18'	72		
Yes	10"	1/2" x 9-1/4"	18'	60		
Yes	12"	1/2" x 11-1/4"	18'	48		
5/8" Trim Boards						
Yes	4"	5/8" x 3-1/2"	18'	130	KR580418	
Yes	6"	5/8" x 5-1/2"	18'	80	KR580618	
Yes	8"	5/8" x 7-1/4"	18'	60	KR580818	
Yes	10"	5/8" x 9-1/4"	18'	50	KR581018	
Yes	12"	5/8" x 11-1/4"	18'	40	KR581218	
3/4" Trim Boards						
	3"	3/4" x 2-1/2"	18'	162		
Yes	4"	3/4" x 3-1/2"	18'	117	KR340418	KS340418
	5"	3/4" x 4-1/2"	18'	90		
Yes	6"	3/4" x 5-1/2"	18'	72	KR340618	KS340618
Yes	8"	3/4" x 7-1/4"	18'	54	KR340818	KS340818
Yes	10"	3/4" x 9-1/4"	18'	45	KR341018	KS341018
Yes	12"	3/4" x 11-1/4"	18'	36	KR341218	KS341218
1" Trim Boards						
Yes	4"	1" x 3-1/2"	18', 20'	91	KR540418	KS540418
Yes	5"	1" x 4-1/2"	18', 20'	70	KR540518	KS540518
Yes	6"	1" x 5-1/2"	18', 20'	56	KR540618	KS540618
Yes	8"	1" x 7-1/4"	18', 20'	42	KR540818	KS540818
Yes	10"	1" x 9-1/4"	18', 20'	35	KR541018	KS541018
Yes	12"	1" x 11-1/4"	18', 20'	28	KR541218	KR5412818
3/8" Sheet Stock						
Yes	4 ft	3/8" x 48"	8', 10', 12', 18', 20'	16		KS380408 KS380410
1/2" Sheet Stock						
Yes	4 ft	1/2" x 48"	8', 10', 12', 18', 20'	12		KS120408 KS120410
5/8" Sheet Stock						
Yes	4 ft	5/8" x 48"	8', 10', 12', 18', 20'	19	KR580408	KS584048 KS580410
3/4" Sheet Stock						
Yes	4 ft	3/4" x 48"	8', 10', 12', 18', 20'	16	KR340408	KS340408 KR340410
1" Sheet Stock						
Yes	4 ft	1" x 48"	8', 10', 12', 18', 20'	12		KS540408 KS540410



## Installation Instructions Exterior Mouldings

### Cutting:

Use standard woodworking equipment for cutting. If using a power miter saw, a carbide toothed blade with 80 teeth or more is recommended.

### Gluing:

KnotWood Exterior Mouldings PVC products as manufactured will expand and contract due to variation in temperatures, just as virtually all materials will do. To reduce or eliminate open joints, the application of an adhesive commonly called "pipe glue" or "PVC pipe cement" is recommended. When bonded correctly with this adhesive, the joint becomes an integral part of the system being applied.

### Nailing:

Install KnotWood Exterior Mouldings using 6d and 8d galvanized nails. Place nails 12" on center. Nails should be approximately 3/4" from each edge. If nailing product at 40°F or below, pre-drilling is required. NOTE: KnotWood Exterior Mouldings may be installed using a pneumatic nailer, stainless steel or painted head screws, or construction grade adhesives.

### Painting:

KnotWood Exterior Mouldings has a factory applied Readi-Finish® that requires no painting for protection. Desired custom finishes can be achieved using oil based or latex paints. To maintain warranty for custom colors in darker shades, use of paints with Sherwin Williams VinylSafe™ Color Technology is recommended. (Dark colors are considered any color that falls within the lightness (L) value of 56 to 0 noting that 100 is white and 0 is black.)

KnotWood may be painted to achieve a color other than that supplied.

1. Scuff Sand using 220 grit sandpaper to remove any foreign matter and to promote adhesion. Clean sanding residue and paint with a latex acrylic paint. For darker colors refer to Sherwin Williams VinylSafe™ Color Technology. Allow to dry per manufacturer's directions.
2. Apply a second coat (if required to achieve desired color).

### Recommended Touch-up Products for Exterior Mouldings:

- Dap® "All Purpose" Painter's Putty®
- Minwax High Performance Wood Filler®
- Elmer's Fill-N-Finish Light Wood Filler®
- Sherwin Williams Shrink Free Spackling®

After installation is complete, caulk and/or putty all gaps and nail holes.

### Manufactured with Royal® Technology



SOLUTIONS



For more information, contact 1-866-204-3139  
or visit [www.arndtandherman.com](http://www.arndtandherman.com)  
Prices and specifications subject to change

ACB321D/10.01.11/5000

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